

MICROCOPY RESOLUTION TEST CHART
MATIONAL BUREAU OF STANDARDS-1963-A

ADVANCED MOTOR-CONTROLLER DEVELOPMENT

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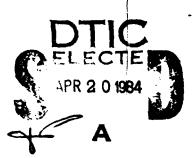
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This volume is divided into three separate reports which document the three stages of development.

Volume Summary

A. Phase I Report

Flux Synthesis and PWM Synthesis Techniques Theory and Evaluation

B. Phase IIA Report

Development of PWM and Flux Feedback Control Microprocessor Circuits and Software

C. Phase IIB Report

Development of Three Phase Power Bridge and Evaluation of Motor Controller

Volume Summary

The three reports assembled in this volume represent work performed periodically over a span of 5 years, as part of a step-by-step development program.

The purpose of the development program was to investigate a promising alternative technique for control of a squirrel cage induction motor for subsea propulsion or hydraulic power applications. The technique uses microprocessor based generation of the pulse width modulation waveforms, which in turn permits use of a true integral volt-second pulse width control for the generation of low harmonic content sine waves from a 3 phase Graetz transistor power bridge.

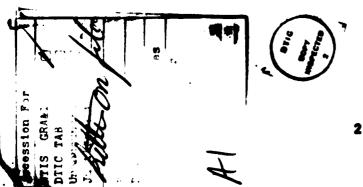
In conjunction with the PWM Technique the novel use of a microprocessor based calculation of a signal to represent air gap flux in the motor was attempted. Externally this involves only sampling output currents and voltages to the motor and does not involve intrusion into the motor to place sense windings or Hall effect devices.

The purpose of this latter investigation was to generate a signal proportional to air gap flux which could be used in feedback control of the PWM microprocessor to vary the output pulsewidths of the bridge. This in turn could be used to maintain the air gap flux in the motor constant despite varying load.

During development it became apparent that keeping the air gap flux level constant did not represent an efficient control mechanism for the motor. This technique evolved from the normal use of induction motors on fixed frequency where better performance could be obtained on heavy load if the supply voltage could be boosted to maintain air gap flux despite increased voltage drop in the stator resistance and leakage inductance.

In reality an unloaded or lightly loaded induction motor can be run at very much lower voltages than 'nominal' for any given frequency and the purpose of feedback should be to increase the voltage approximately with load to maintain just sufficient flux to prevent under-excited operation with consequent high slip frequencies.

The use of the air gap flux synthesis technique appeared to work in principle, but difficulties were encountered in using it at low frequencies. Calculation of the feedback signal was very sensitive to the phase relationship of the motor current and voltage, and distortion in the feedback pre-sampling filters which is evident in the low frequency oscilloscope pictures (Phase II, Task B Report) is of serious consequence here. Further, the air gap flux signal as derived via a reactive power calculation is double valued and for use as a regulation signal, care must be taken to ensure that the load remains always on the over-exited side or always on the under-exited side of the optimum excitation level for any particular load and frequency. While this can be assumed statically, in a dynamic loading situation, unless the feedback loop is fast compared with load change this cannot be assured.



For purposes of checking out other key points of the motor controller development independently of the flux feedback signal, a slight modification of the feedback signal was made. This permitted sensing and feedback of the motor load current and provided satisfactory demonstration and of overload protection by ramping down in frequency. During this mode of operation the output voltage was controlled to have essentially constant volts/Hz except for the drop due to stator resistive and reactive components. Satisfactory operation in this mode indicates that regulation at some constant air gap flux would be possible although not necessarily desireable from an optimum control point of view.

In summary, the following was achieved:

- Full microprocessor based, sine wave, 3 phase, variable frequency, variable amplitude output
 waveform generation with volt-second control of the pulsewidths based on 5vdt calculations.
 This was performed using an 8 bit M6800 processor in conjunction with pulse timer modules
 in an interrupt driven configuration.
- 2. Proof of principle of air gap flux synthesis technique and demonstration of overload ramp down dynamic load shedding.
- 3. Construction and test of a 7.5 kw 3 phase transistor bridge driving a 32 Hz induction motor.
- 4. Test of the complete motor controller on a dynamometer, and test of all principles involved.

These tests showed a sound hardware design which provided high quality sine wave currents to the motor over extended periods of time at all power levels. These tests are showed that with some extra investigation in the feedback area, an extremely viable, high efficiency motor controller for deep ocean application has been developed.

ADVANCED MOTOR CONTROLLER

PHASE I REPORT

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MICROPROCESSOR - BASED THREE PHASE MOTOR CONTROLLER

Introduction

The objective of this study was to define an approach to digital synthesis of waveforms for a low harmonic content sine wave output PWM 30 variable frequency transistorized induction motor drive inverter, to analyze an air gap flux synthesis system using microprocessor supervisory control and to provide block diagram information and block response characteristics for computer modeling of the motor drive system.

Summary & Recommendation

Initially it was thought that an M6800 microprocessor would be too slow for PWM generation for this application. However, careful analysis of the capabilities of the processor as calculator of numbers rather than a generator of timing waveforms led to consideration of its use to calculate pulsewidths and timing intervals, numbers which can be used to control a single chip 3-channel timer. This component turns the numbers into serial outputs as a function of time - the pulse width modulation waveforms - which are amplified by the slave power switches of a 30 power bridge. Amplitude scaling of the output as a function of demanded motor voltage, controlled via the air gap flux feedback loop, is effected by digital multiplication using a high speed hardware multiplier.

The air gap flux synthesis and feedback control loop relies on sensing the voltages and currents to the motor and simulating the magnetizing component of the reactive power drawn by the motor. Since the output waveforms from the bridge to the motor are not smooth sinusoides, the sensed inputs from these must be filtered by equal filters to maintain phase relationship between current and voltage. Once filtered, analog/digital conversion turns these inputs into a form suitable for a microprocessor calculation routine which modifies the voltage output of the PWM drive in response to motor load requirements.

The PWM subsystem block was designed in software and hardware using an AMI 6800 microprocessor development system for the software development and an AMI prototyping general purpose microprocessor board for hardware. Pictures of waveforms are provided.

Imperfections in the triangle crossing modulation approach, which is an easy-to-implement technique in analog circuitry, were observed. The microprocessor approach to PWM permits use of an optimum integral technique which noticeably reduces harmonics.

The work performed in this study has covered the basic requirements for microprocessor control of a sine wave output motor drive system and in addition has developed a novel approach to PWM synthesis. It is recommended that further work in this area be addressed to tying the PWM control and air gap flux synthesis loops together in both software and hardware and reduction to practice of a full inverter/motor system.

Discussion

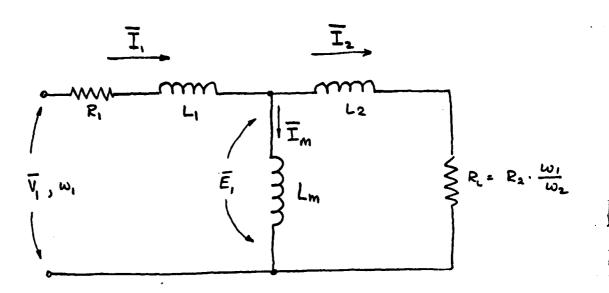
Flux Synthesis Control Loop

In attempting to control the air gap flux in an induction motor it is necessary to maintain a given magnetizing current in the magnetizing inductance component of the primary (stator) winding of the motor. In the equivalent circuit of the induction motor (Figure 1) it is the current I_m which is to be kept constant in the presence of varying load currents and hence varying voltage drops across R_1 , L_1 and changes with temperature of winding resistances.

The input power to the motor can be considered to have two components. The true power VI cos \emptyset and the reactive power VI sin \emptyset or, if $V = V_1$ Sinwt & I * I_1 Sin(wt- \emptyset) the power components are 1/2 VI Cos \emptyset and 1/2 VI Sin \emptyset . The true power input includes power lost in winding resistances and iron loss as well as in equivalent load resistor. The reactive power component, however, by definition is independent of all the resistance components and represents the product of the terminal voltage and the quadrature currents flowing in the leakage inductance L₁, the magnetizing inductance L_m and the secondary (rotor) inductance L₂.

These inductances are fixed once the motor is made and do not change with load, etc. It remains then to find the 'voltage drop' in L_1 due to I_m and I_2 so that the 'voltage' applied to L_m and hence the magnetizing current I_m can be found.

The flux control loop block diagram is shown in Figure 2, and the full derivation as well as the microprocessor assembly language program for flux loop control is given in Appendix A. During the development of the block diagram, 'numerical constants were selected on the basis of measurements made on the motor chosen for testing. Closed loop operation with that motor has not been performed and it is anticipated that some adjustments to the constants will be required for proper operation in that mode.



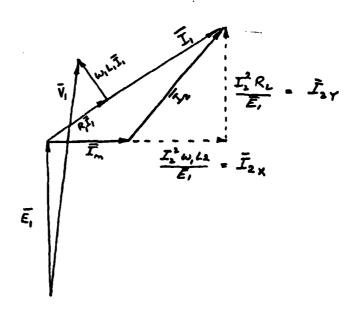


FIG 1 - Equivalent Circuit of Induction Motor

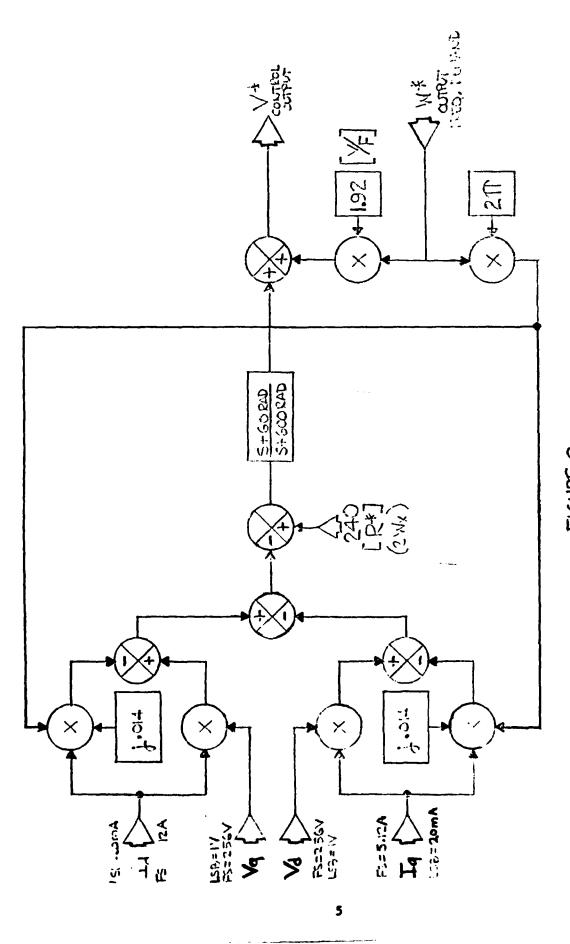


FIGURE 2

LP CONTROLLED AC MOTOR DRIVE
FLUX LOOP CALCULATION BLOCK DIAGRAM

Pulse Width Modulation Synthesis

Background

Initially it was thought that the M6800 would be too slow to generate the pulse width modulated wave forms. However, a closer look at the problem, as outlined in Appendix B, indicated that by using table look up and a hardware multiplier it should be possible to implement algorithms which generate time related bytes from which the serial PWM signals for the three phases can be generated. Such a system was devised and is described below.

Hardware

Figure 3 shows a functional block diagram of the hardware used to create the PWM waveforms. The central processing unit is an AMI 6800 with a 1 MHz clock, 8K bytes of EPROM for program and timing sequence data storage, 1K bytes of RAM for scratchpad storage, a Pulse Timer Module containing 3 independent timers with output signals, an 8x8 bit multiplier to speed up calculations and a keyboard interface used to command different voltages and frequencies.

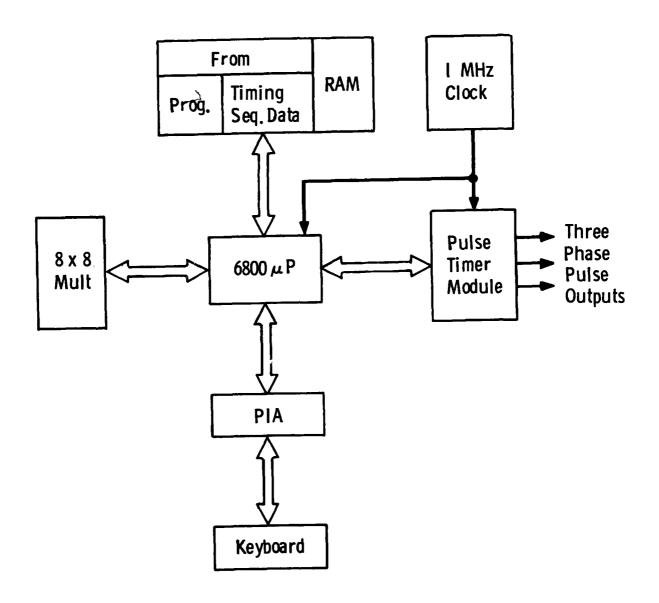


Figure 3 HARDWARE

Software

A frequency table is stored in PROM for each frequency that is to be output.

It contains all the information required to generate the PWM waveforms for a number of voltage steps. Stored in the Frequency Table are:

- The number of pulse periods in a 60 degree segment of the output sine wave (n).
- 2. The number of timer clocks in a pulse period (NCLKS).
- 3. A scale factor table containing the scaling data for a number of different voltage steps.
- 4. A baseline timing sequence for a given voltage containing, for each pulse period, the width of the dominant pulse (t_d) , the width of the first complementary pulse (t_{ci}) and the centerpoint of the dominant pulse (CP).

These parameters are sufficient to generate timing sequences for a large number of voltage steps for a given frequency while at the same time keeping the memory requirements low.

Synthesizing the PWM waveforms for a given frequency and voltage requires generating the proper clock counts to the three timers in the Pulse Timer Module. (The timer outputs change state each time the counter reaches zero.) In order to do this, some temporary values must be defined. See Figure 4 for timing relationships.

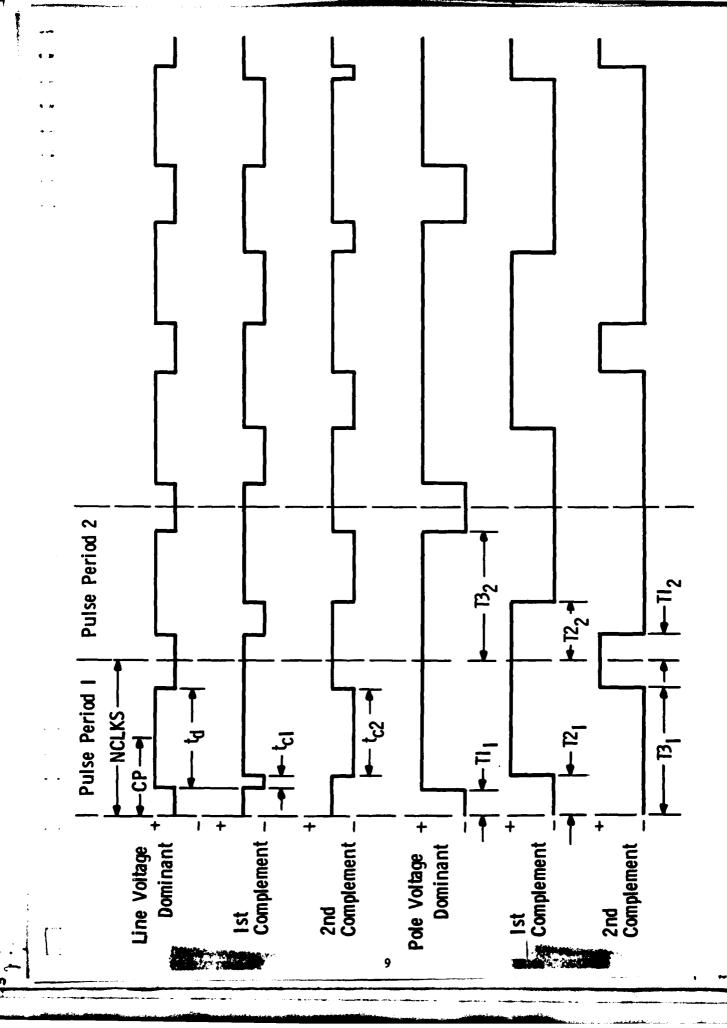


Figure 4 CONTROLLER TIMING DIAGRAM

- T1 = time from start of a pulse period to the beginning of the dominant pulse.
- T2 = time from start of a pulse period to the beginning of the lst complementary pulse.
- T3 = time from start of a pulse period to the beginning of the 2nd complementary pulse.

It can be seen that these times correspond to switching times where:

T2 = switching time of the 1st complementary pole voltage

T1 and T3 = switching time of the dominant or 2nd complementary pole depending on the pulse period.

The pulse lengths will vary proportionally with the amplitude of the output sine wave during the pulse interval. Therefore, the stored pulse widths in the baseline sequence must be scaled to the proper voltage. The scale factors are stored in the scale factor table contained in the frequency table and are computed such that:

SF = V desired V baseline

The scaled pulsewidths now become:

t's= to +SF

where t₁ and t₄ are the pulse widths stored in the baseline timing sequence for this pulse interval.

It can be seen that:

$$T1 = CP - \frac{4}{3}/2$$
 $T2 = T1 + \frac{4}{3}$
 $T3 = T1 + \frac{4}{3}$

In order to resolve the phase polarities and keep the optimal switching sequence, for the $\,\,^{th}$ pulse period,

$$TC1_i = T2$$

and, if i is odd

$$TD_i = Tl_i$$

$$TC2_{i} = T3_{i}$$

else, if i is even

$$TD_i = T3_i$$

$$TC2_i = T1_i$$

where TD_i, TCl_i and TC2_i are the pole switching times of the dominant, 1st complementary and 2nd complementary phases, respectively.

Now, since a single timer controls each pole, the time difference between firings on each pole must be computed and saved in memory for the pulse timer module controller.

$$TD_i = TD_i - TD_{i-1} + NCLKS$$

$$TCl_i = TCl_i - TCl_{i-1} + NCLKS$$

$$TC2_i = TC2_i - TC2_{i-1} + NCLKS$$

These counts are computed for each pulse interval and saved in three memory buffers, one for each timer. Also saved is the time from the last switching of each phase to the end of the pulse interval (NCLKS-TD_n, NCLKS-TCl_n, NCLKS-TC2_n). This is done to keep the phase relationships constant by forcing each phase to execute an identical number of clocks in a 60° segment. Figure 5 shows the contents of the computed timing buffers.

With the timing counts now computed and stored in memory it becomes a matter of getting the proper count to the proper timer to preserve the phase relationships between the line voltages. Each of the three timers controls a single phase of the three phase signal.

When one of the timers counts down to zero it sends an interrupt to the processor. At that time the processor outputs the next count from the timing buffer to the timer latches, checks to see if this is the end of a 60° segment and sets up for the next interrupt. This procedure is followed by each of the three timers until the end of the 60° segment.

At the boundary between segments, the processor must resolve phases and insure that the timer clock counts for each of the three timers over the segment are identical. It does this by adding the remaining time in the last pulse interval (e.g. NCLKS-TD_n) to the first switching time of the proper phase (e.g. TC2₁) of the new timing buffer (see Figure 3). Also at this time, the phase identifier for the timer is updated to reflect its new status.

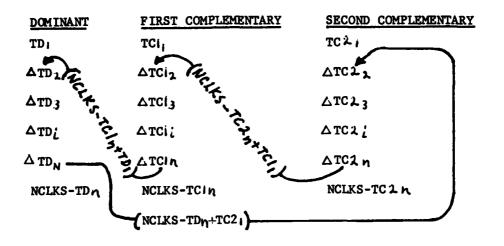
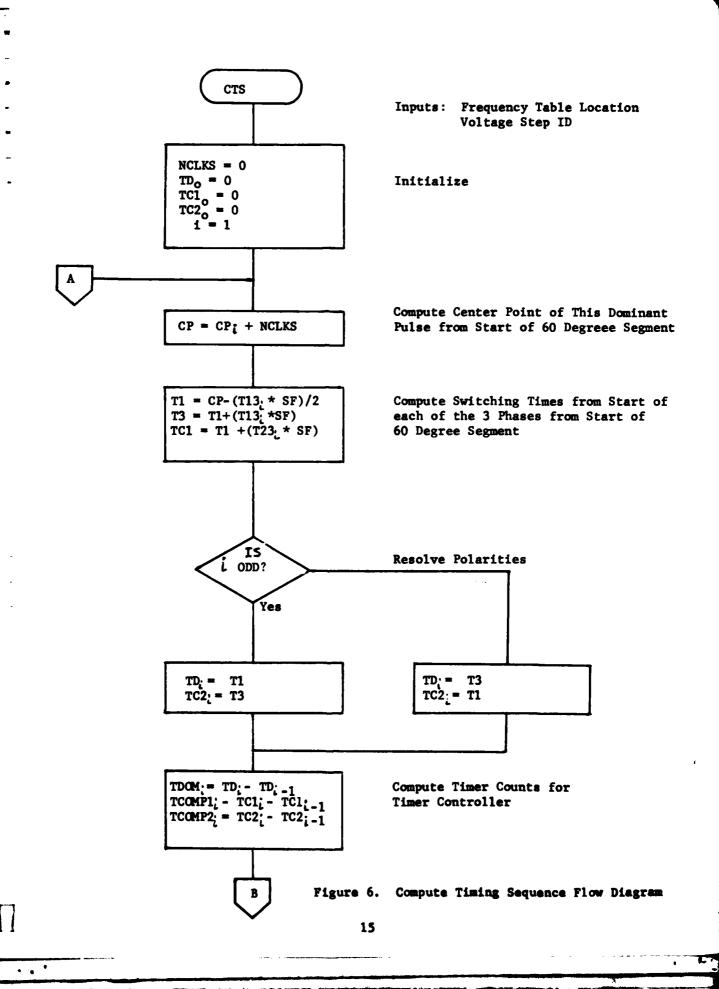


FIGURE 5. TIMING BUFFER CONTENTS AND SIGNAL FLOW FOR EACH OF THE THREE TIMERS

The boundary between segments is the only place that a new timing sequence can be started. This maintains the integrity of the system as well as insures the proper phasing relationships for all signals. Thus, if the same frequency were maintained over a 180° interval 3 * NCLKS counts would be output to each timer.

Two separate and independent routines control the synthesis of the PWM waveforms. The Computer Timing Sequence (CTS) routine accepts as inputs the voltage and frequency commands, computes the counts required for the timer controller and saves the counts in a timing buffer. The Pulse Timer Module Interrupt Service Routine (PTMIS) responds to interrupts from the timer, extracts the next count computed by CTS routine from the timing buffer and outputs it to the timer. Communication between the two routines requires two timing buffers. The CTS routine fills one buffer with the new timing sequence while the Pulse Timer Module Interrupt routine gets its counts from the other buffer. At the 60° segment boundary the timer controller routine switches to the newly completed buffer and flags the CTS routine to begin a new calculation. Figures 6 and 7 contain flow charts of the two routines.



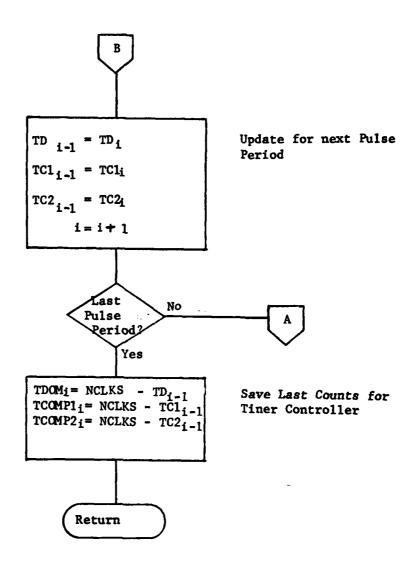


Figure 6. (cont.)

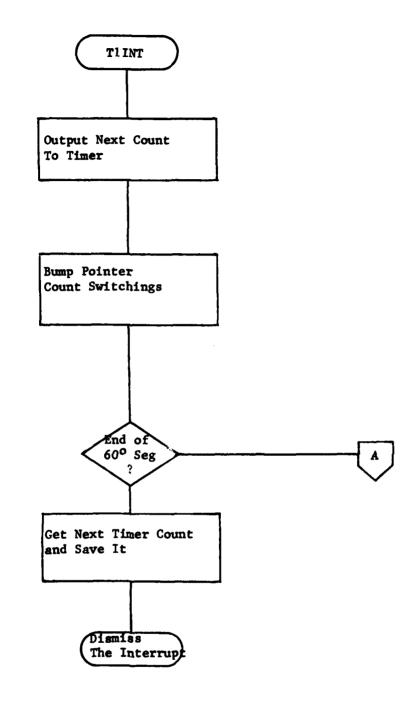


Figure 7. Time #1 Interrupt Service Routine Flow Diagram

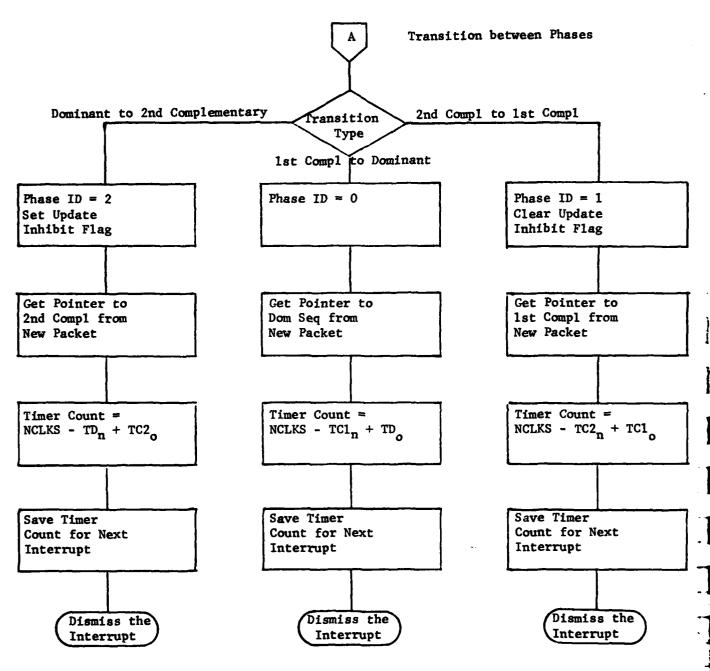


Figure 7. (cont.)

Harmonic Analysis

An harmonic analysis of the PWM waveform was performed in order to arrive at an optimum pulse train within the constraints of the modulation scheme.

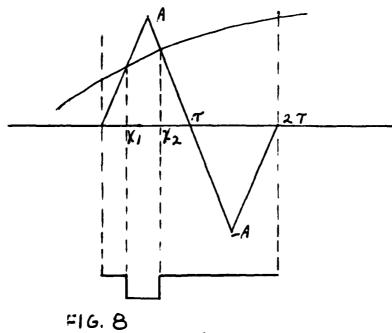
Harmonic content was traded off against the number of PWM steps and the position of the power-on portion within each step.

Computer programs were created to aid in the analysis and tradeoff study.

These programs were written in BASIC and were run on both a Hewlett Packard 9830 and on CDC time sharing service.

The set of pole switching times used in the first portion of the project were derived from the traditional PWM scheme of carrier frequency triangle wave coincidence with the (sine wave) modulation waveform. This scheme has some weaknesses, which are shown below.

Let f(x) be the modulating waveform, and let the triangle wave have a frequency higher than f(x). Then Figure 8 represents one carrier cycle.



[1]
$$f(x_1) = 2A\left(\frac{X_1}{T}\right)$$
[2]
$$f(x_2) = 2A\left(1 - \frac{X_2}{T}\right)$$

$$OR \quad X_1 = f(x_1)\left(\frac{T}{2A}\right)$$

$$X_2 = \left(\frac{T}{2A}\right)\left(2A - f(X_2)\right)$$
[3] DUTY CYCLE AVERAGE, $D = \frac{T - (X_2 - X_1)}{2T}$

$$OR \quad D = \frac{f(X_2) + f(X_1)}{4A}$$

which is the average value of f(x) from X_1 to X_2 using a trapezoidal approximation, but taken over the entire period of 27. That is, it is the average value of a straight line between $f(x_1)$ and $f(x_2)$, taken as if $f(x_1)$ and $f(x_2)$ were at the segment ends. Because this method extends the slope of its straight line approximation over the entire integration interval, but bases it only on the value of f(x) at X_1 and X_2 , it yields values higher than the actual average for curves with negative second derivatives and lower than average for curves with positive second derivatives.

For carrier frequencies much greater than the modulating frequency this PWM scheme is generally acceptable due to its ease of implementation in an analog system. In a digital system, however, such as the one under development here, freedom to choose switching times without impacting the complexity of the modulation scheme allows more accurate output waveform synthesis.

Since the motor acts as an integrating filter, it is desirable to generate the PWM such that the duty cycle of each step is proportional to the integral of the output sine wave over the step period. A computer program was used to generate these integral values for all the possible numbers of steps to be considered. The results of the program, which computes

$$-G(X) = \frac{\cos(X1) - \cos(X2)}{(X1-X2)},$$
 appears in Appendix D.

The harmonic content of the output wave is of concern in two areas. First, the odd harmonics must be sufficiently suppressed for efficient forward operation of the motor. Second, the output must be easily conditioned to provide clean waveforms for flux calculations.

A computer program was written to generate the desired PWM waveform for any combination of the carrier and output frequencies of interest, and then perform a harmonic analysis on the PWM. The on portion within each step may be chosen as beginning at the start of the step or as being centered within the step. Program output includes harmonic amplitudes relative to the fundamental. For the runs shown, levels below one percent were suppressed from the printout for clarity, although any printing threshold may be chosen when using this program. The program and its output appears in Appendix C.

Plotting and analyzing this output yielded a set of PWM steps per output cycle for each discrete output frequency from seven to sixty hertz. Initially all possibilities of steps per output cycle were permitted in order to learn what optimum combinations existed. Then, due to the mechanization of the modulation scheme in the microprocessor, only odd multiples of three steps per output cycle

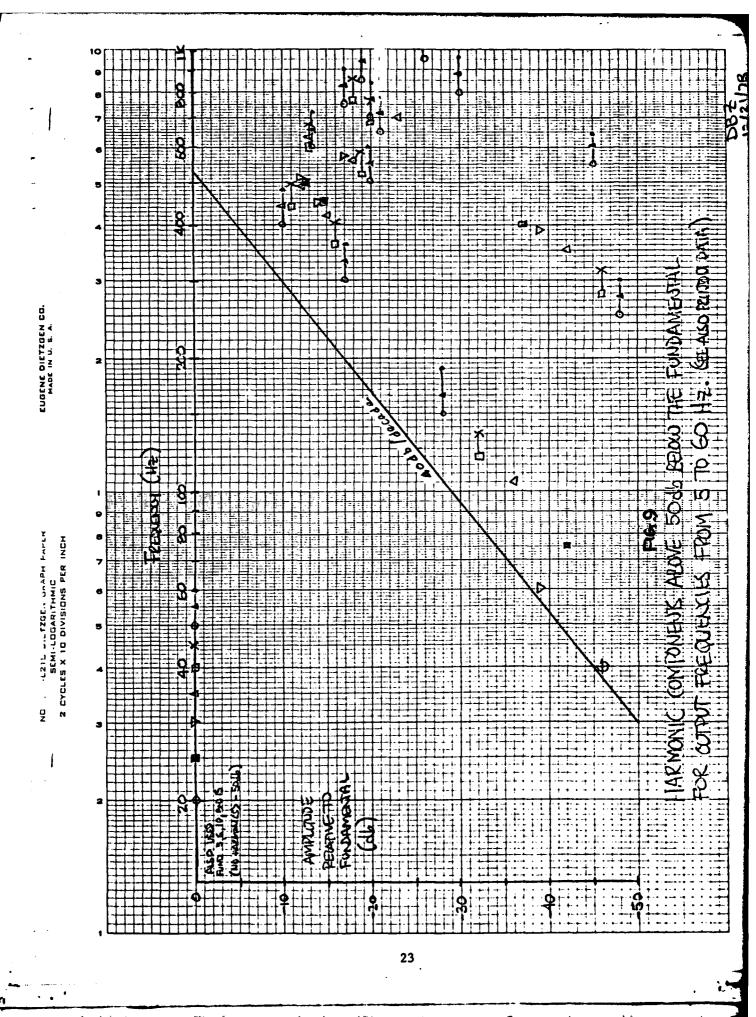
were allowed in the analysis. The elimination of some of the even numbers of steps caused large jumps in carrier frequency at the higher output rates. This effect was eased somewhat by shifting all the carriers up to an average of about 700Hz from the previous 540 Hz. See Figures 9 and 10.

One goal in the manipulation of the harmonic data was to choose a combination which keeps unwanted frequencies in the flux loop input down at least 30 dB with only simple filtering. With the step/output combinations finally chosen, this goal was met with a 70 Hz pole low pass filter. The design and response of the test filter appear in Figures 11 and 12.

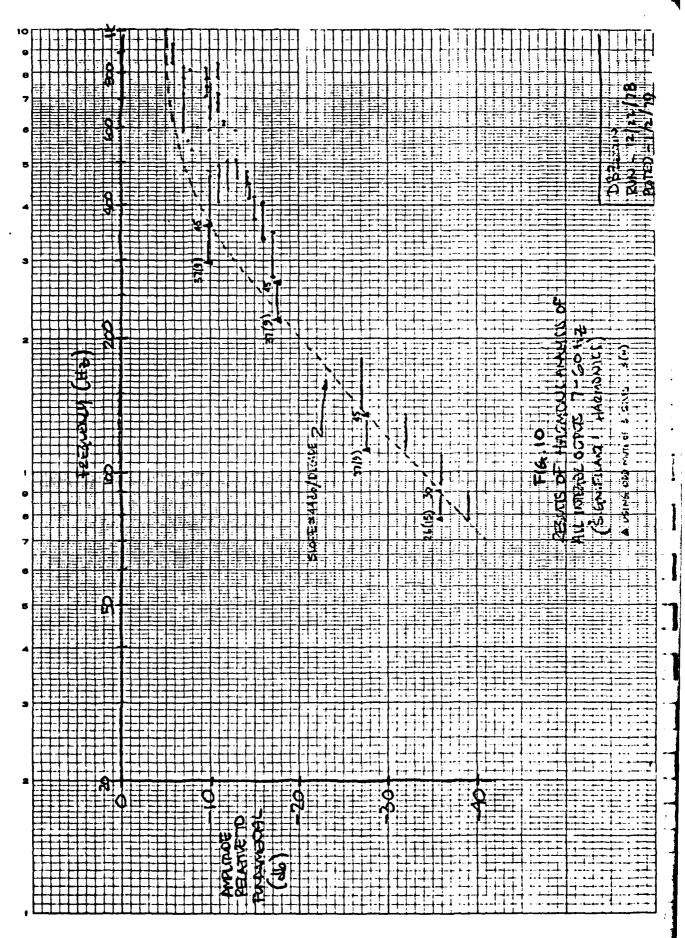
As a first test of the harmonic analysis and modulation scheme, one phase of the processor output was interfaced with a breadboard filter and a 540 Hz carrier with 36 Hz modulation was transmitted through it. The resultant sine wave observed on an oscilloscope looked good and was delayed about 4 ms as expected. Amplitude control with the processor was exercised satisfactorily. The 540 Hz carrier was used since values for it had been previously stored in the processor memory. Photographs of the oscilloscope observations appear in Figure 13. Carrier frequencies under 500 Hz produced unacceptably distorted output waveforms. Inspection of the waveform with only 9 steps per cycle chosen by the triangular-intercept method showed distortion due to the errors of that scheme.

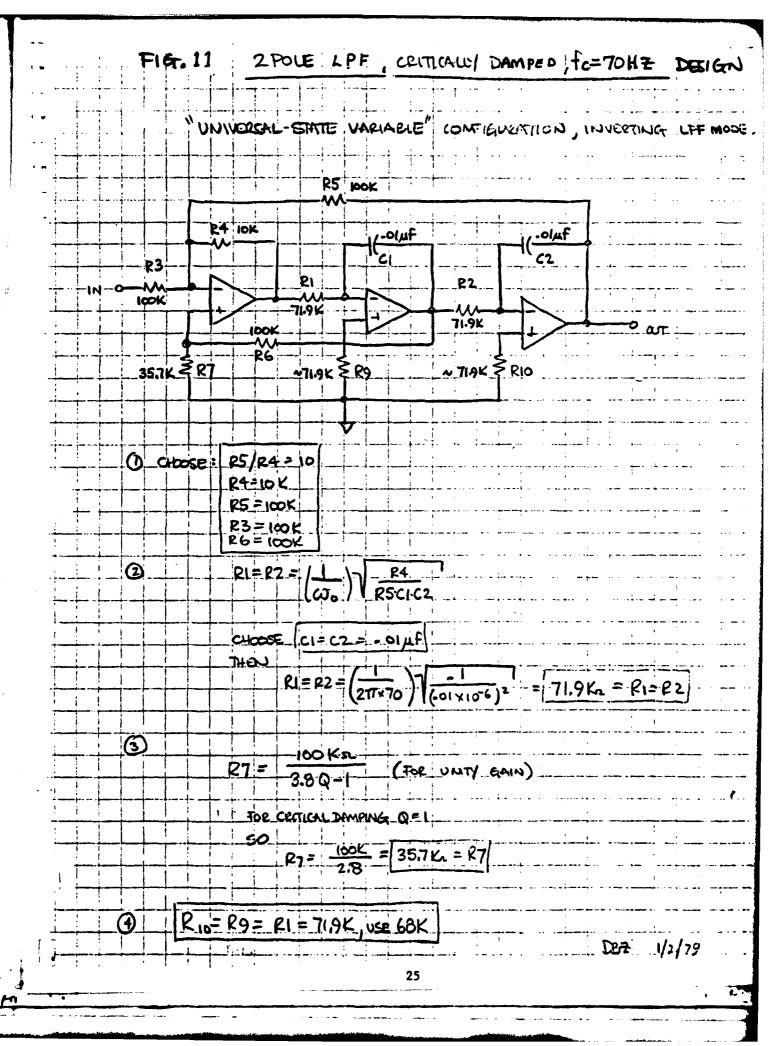
Later, the one-third horsepower three phase motor was operated by processor generated signals through a motor driver and the phase A current monitored.

Figure 14 shows photographs of the sensed current, both filtered for processing and unfiltered. These waveforms confirm the choice of PWM parameters.



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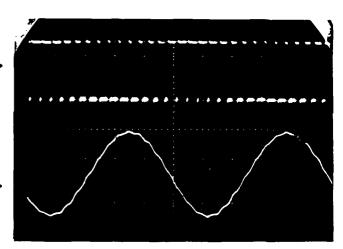




NO. 341-L21G DIETZGEN GRAPH PAPER SEMI-LOGARITHMIC 2 CYCLES X 10 DIVISIONS PER INCH

EUGENE DIETZGEN GO. MADE IN U. S. A.

- Filtered Output, IV/CM 2 Pole 70 Hz Filter



- PWM Waveform, 2V/CM ________36 Hz Sinewave Modulation 540 Hz Carrier Horiz. Scale: 2 ms/CM
- Filtered Output, IV/CM ______>
 2 Pole 70 Hz Filter

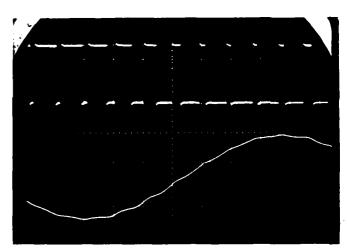
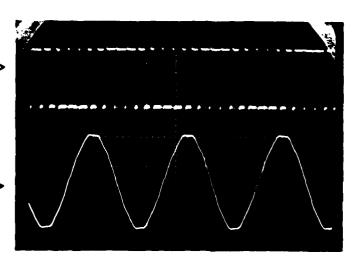


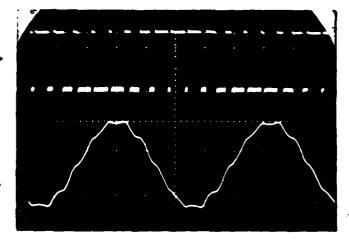
Figure 13 PWM WAVEFORMS

- Filtered Output, IV/CM 2 Pole 70 Hz Filter

(Flat-Topping due to Incorrect Modulation Pulse Widths)



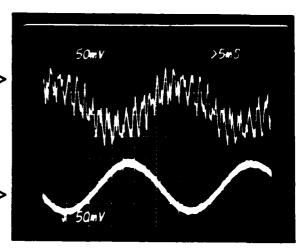
- Filtered Output, IV/CM 2 Pole 70 Hz Filter



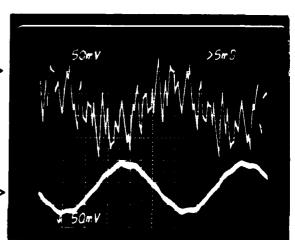
Inadequate number of PWM pulses per modulation cycle (low carrier frequency) causes roughtoutput waveform.

Figure 13 PWM WAVEFORMS (Continued)

- ØA Motor Current, 0.5A/CM
 36 Hz Sine Wave Modulation
 540 Hz Carrier Horiz.
 Scale: 5 ms/CM
- Filtered Current Sense, 0, 5A/CM2 Pole 70 Hz Filter



- ØA Motor Current, 0.5A/CM
 37 Hz Sine Wave Modulation
 333 Hz Carrier Horiz.
 Scale: 5 ms/CM
- Filtered Current Sense, 0. 5A/CM <>> 2 Pole 70 Hz Filter



- ØA Motor Current, 0.5A/CM
 60 Hz Sine Wave Modulation
 540 Hz Carrier Horiz.
 Scale: 5 ms/CM
- Filtered Current Sense, 0. 5A/CM <

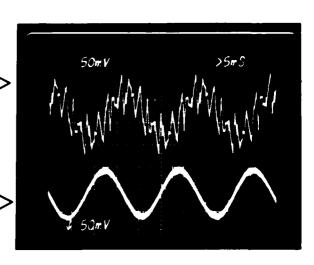
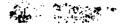
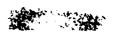


Figure 14 MOTOR WAVEFORMS







SYSTEM OPERATION

Figure 15 is a block diagram of the overall system. In the complete system, sensor conditioners operate on the current transformer and voltage probe inputs to provide analog voltages proportional to each of the three phase currents and voltages. I_B and I_C are added differentially and scaled, as are V_A and V_B . The four functions existing after the scaling and addition processes are then filtered. Each filter is identical so as to impose the same delay in each signal path. Thus, the phase relation among the d-q variables resulting at the output of the filters is preserved. Each variable is converted to a digital signal with an 8 BIT A/D converter and is transmitted to the microprocessor through a PIA.

The microprocessor and a motor driver were interfaced and successfully operated a three phase one-third horsepower motor over three pre-programmed speeds and many amplitudes.

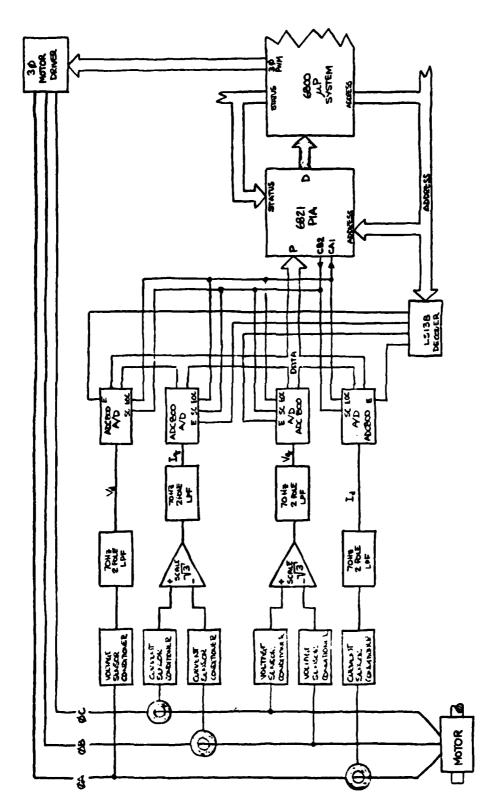


FIGURE 15

AP CONTROLLED AC MOTOR DRIVE
CMERALL BLOCK DIAGRAM

Appendix A

DERIVATION OF AIR GAP FLUX SYNTHESIS SIGNAL

Let applied voltage $\vec{V} = V \sin \omega t$ and then consequent current $\vec{I} = \vec{I} \sin (\omega t - t)$ and the reactive power in one phase

For a 3-phase system

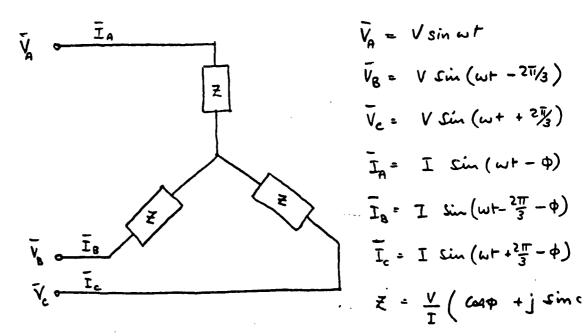
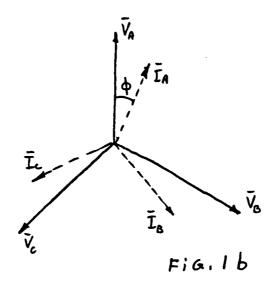


Fig. la

The three phase system can be expressed in terms of d - q (direct and quadrature) variables.

Three phase vector diagram:



d - q equivalent vector diagram:

$$\overline{V}_{d} = \overline{V}_{q} = V \sin \omega t$$

$$\overline{V}_{q} = \frac{1}{\sqrt{3}} (\overline{V}_{8} - \overline{V}_{e}) = -V \cos \omega t$$

$$\overline{V}_{q} = \overline{V}_{e}$$

$$\overline{V}_{q} = \overline{V}_{e}$$

FiG. 1c

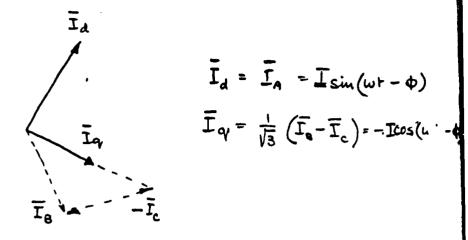


Fig. 1d

Products can be formed for $\overline{V_d}$ $\overline{I_d}$ and $\overline{V_d}$ $\overline{I_d}$ as follows:

$$\overline{V}_{d} \overline{I}_{q} = -VI \quad \sin \omega t. \quad \cos(\omega t - \phi)$$

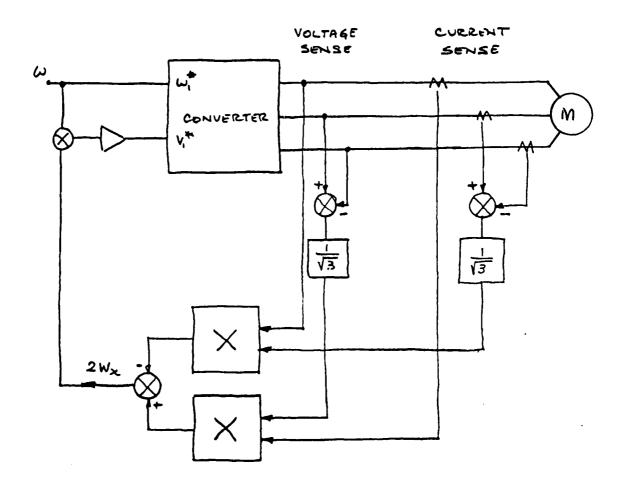
$$= -\frac{VI}{2} \quad \sin \phi - \frac{VI}{2} \quad \sin(2\omega t - \phi)$$

$$\overline{V}_{q} \quad \overline{I}_{d} = -VI \quad \cos \omega t. \quad \sin(\omega t - \phi)$$

$$= \frac{VI}{2} \quad \sin \phi - \frac{VI}{2} \quad \sin(2\omega t - \phi)$$

Each is composed of a DC term and an AC term at twice the frequency of the applied voltage. Taking the difference of the two terms doubles the DC component and cancels the AC components

which can be seen to be twice the reactive power, Wx, in one phase. Thus, the first objective of the flux synthesis technique is to generate the d-q variables from the three phase currents and voltgaes. This is shown in the block diagram as follows:



F19, 2a

Thus it is possible to generate a signal proportional to the reactive power, Wx, by measuring only the voltages and currents at the motor terminals.

Since the real objective is to maintain the component of W_X due to L_m flowing in L_m , W_X must be broken down into its component terms.

Referring to the equivalent circuit (Figure 2b)

The first term is a function of the measured current, a fixed frequency and fixed inductance and is known. The second term is the desired component of W_X and the third term is a term that is undefined unless \tilde{I}_2 can be accounted for.

Referring to the vector diagram of Figure 2 C

$$\bar{I}_{1}^{2} = (I_{M} + I_{2x})^{2} + I_{2Y}^{2}$$

$$= I_{M}^{2} + 2I_{M}I_{2x} + I_{2}^{2}$$

but
$$\bar{I}_{\Lambda_1} = \frac{\mathcal{E}_1}{\omega_1 L_M}$$

$$\bar{I}_{2\times} = \bar{I}_2^2 \frac{\omega_1 L_2}{\mathcal{E}_1}$$

$$\bar{I}_{1}^{2} - \bar{I}_{2n}^{2} = \frac{L_{m} + 2L_{2}}{L_{m}} \cdot \bar{I}_{2}^{2}$$

which allows substitution for \bar{I}_2^2 in terms of $\bar{I}_i^2 - \bar{I}_M^2$

$$\omega_{X} = \frac{1}{2} \omega_{1} L_{1} \bar{L}_{1}^{2} + \frac{1}{2} \bar{L}_{m}^{2} \omega_{1} L_{m} + \frac{1}{2} \frac{L_{m}}{L_{m} + 2L_{2}} \omega_{1} L_{2} \left(\bar{L}_{1}^{2} - \bar{L}_{m}^{2} \right)$$

$$2N_{\chi} = \omega_{i} L_{i} \bar{L}_{i}^{2} + \omega_{i} L_{m} \frac{L_{m} + L_{2}}{L_{m} + 2L_{2}} \cdot \frac{\Gamma^{2}}{L_{m}} + \omega_{i} \frac{L_{m} L_{2}}{L_{m} + 2L_{2}}$$

i.e., W_X is a function of the derived I_m and known terms L_m , L_2 , L_1 and W_1 . Thus, by operating on W_X appropriately I_m and hence the air gap flux can be determined.

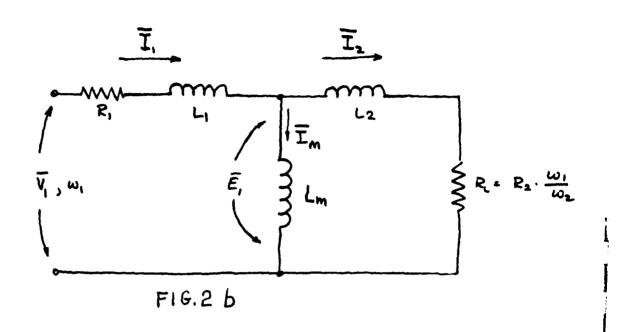
Rearranging the previous equations we have:

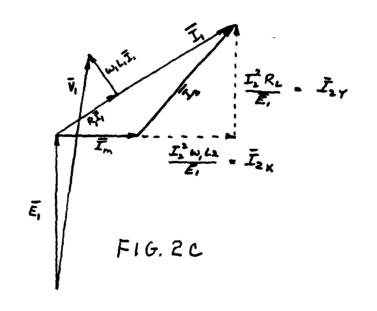
$$\frac{L_{m}\left(L_{m}+L_{2}\right)}{2\left(L_{m}+2L_{2}\right)}\omega_{i}I_{m}^{2}=\omega_{x}-\frac{1}{2}\omega_{i}I_{i}^{2}\left(L_{i}+\frac{L_{m}L_{2}}{L_{m}+L_{2}}\right)$$

$$=\omega_{x}-\frac{1}{2}I_{i}^{2}.\omega_{i}\left(L_{i}+\frac{L_{m}L_{2}}{L_{m}+L_{2}}\right)$$

1.e.
$$\mathcal{K}, \, \mathcal{W}, \, \mathcal{I}_{m}^{2} = \mathcal{W}_{x} - \sharp \mathcal{I}, \mathcal{I}, \, \mathcal{U}, \, \mathcal{L}'$$

m





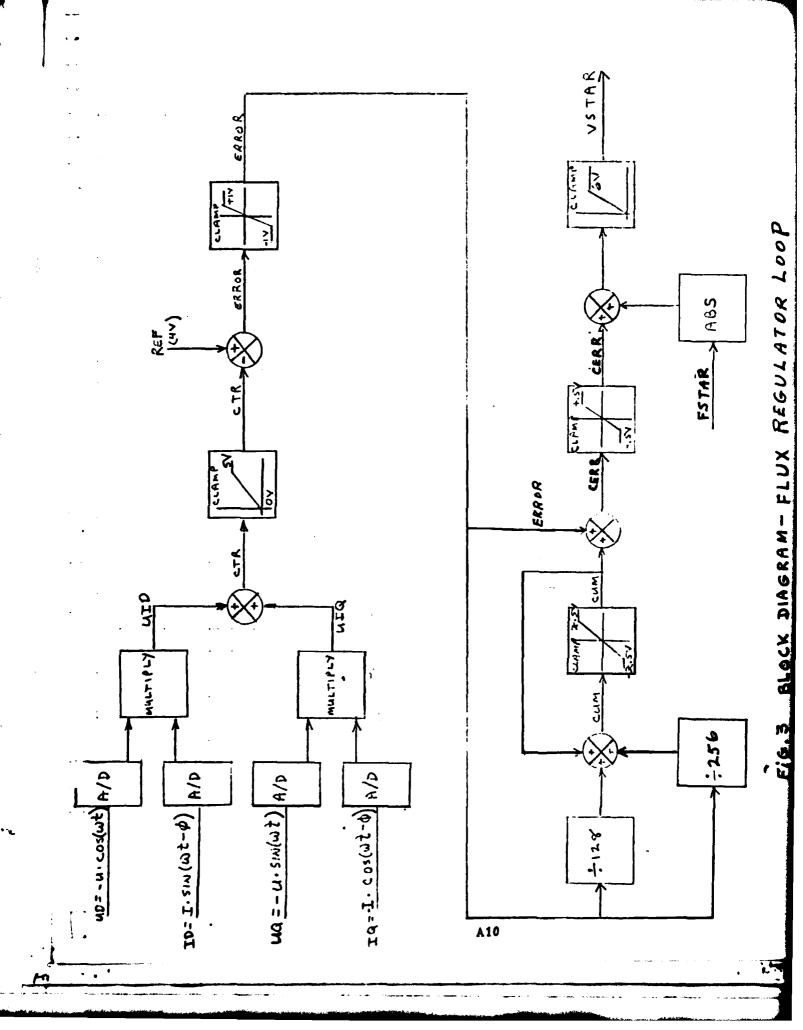
from which a revised block diagram can be drawn to allow for the required reduction in Wx by a term proportional to the reactive power that would be developed in an inductor $L_1 + LmL_2/(Lm + L_2)$ if the stator current were to flow through it. To compute $W_x - \frac{1}{2} L_i^2 \omega_i L'$ we can reduce the voltage components of Wx by an amount equivalent to the voltage drop across L^i due to \overline{L}_i flowing. A simplified equivalent circuit is as follows:

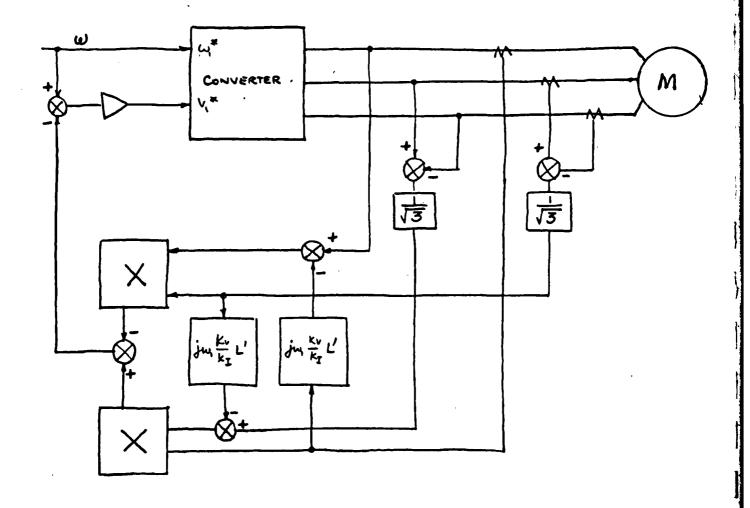
The feedback function is to keep \overline{I}_{m} constant for any value set for W. It does this by modifying the convertor output voltage which in turn causes a change in \overline{I}_{m} . Since this is a closed loop feedback involving a load with transfer characteristic $\frac{1}{S+T_{i}}$ where T_{i} reflects the $\frac{L}{R}$ time constant of the induction motor the feedback function will need compensation of the form $\frac{S+T_{2}}{S}$ i.e. an integrating term to bring down the overall gain as frequency increases and a lead term to compensate for the lag introduced by the inductive time constant of the load. This steers the phase angle away from -180 until the gain has become less than unity.

Figure 3 shows a block diagram of a flux regulator loop following the model of Figure 2 i.e. without allowing for the drop in L_1 . The scaled inputs V_4, I_4 and V_4, I_4 are multiplied together and then subtracted to produce $V\bar{I}$ Simp (W_x) which is the control signal CTR.

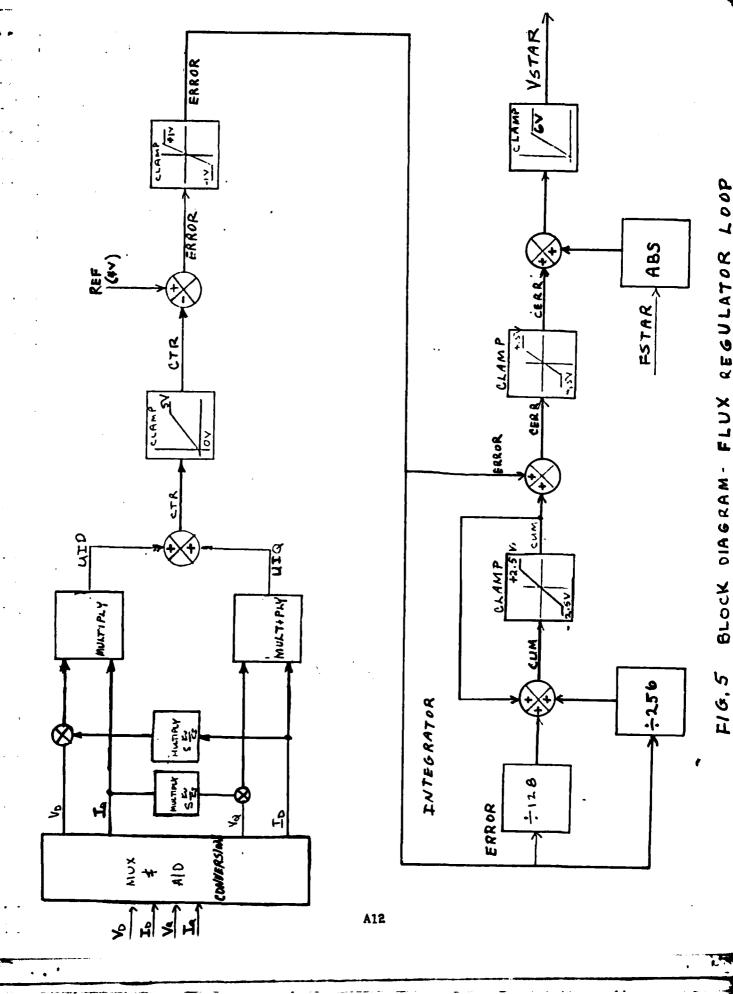
This is kept within bounds by a clamping circuit and is compared with a reference signal. The consequent error signal, again held within limits is fed $\frac{S+2}{5}$ to a loop which provides the $\frac{S}{5}$ function. The output is again held within limits and is used to modify the voltage control level V * which would normally be kept constant for any given input frequency W*. A microprocessor program for this loop has been assembled and run and is attached.

To account for the voltage drop in L_1 and use the model of Figure 4, a term ($j\omega \frac{k_L}{k_L} L'$) must be subtracted from each voltage input. This adds an extra subroutine in the program to multiply $k_I \bar{I}_q$ and $k_I \bar{I}_d$ by the factor L' and ω_1 and subtract them from Vd and Vq.





F16.4



FLUX REGULATOR LOOP BLOCK DIAGRAM-

Implementing the Integrator

The accumulated error signal (CUM) is defined as:

CUM =
$$\int_{0}^{\frac{1}{2}} x$$
 ERROR dt

This can be computed as:

Assuming a flux loop cycle time of .005 seconds the factor 2 X \triangle T = .01. In order to take advantage of the binary nature of a computer, where multiplication and division by powers of 2 are merely shift operations, it is convenient to estimate: 2 X \triangle T = .01 $\underline{\leftarrow}$ $\left(\frac{1}{128}\right)$ + $\frac{1}{256}$

The integration equations then become:

$$CUM = CUM + \frac{ERROR}{128} + \frac{ERROR}{256}, \text{ and the ERROR}$$

signal is shifted and added as required to compute the error increment for the time interval.

```
MAM
                                   FLUX
66664
99992
                      FLUX LOOP FROGRAM
99993
99994
                            OPT
                                   O.
00005
                            ORG
                                   $100
00006 0100
00007
00008
                    * BLOCK 2. MULTIPLICATION
000009
                                UD*ID: UQ*IQ
00010
00011
                                   UD
00012 0100 B6 0400 START
                            LDA A
00013 0103 F6 0401
                            LDA B
                                   ID
                                   SMPY
                                             UID TO AUB
00014 0106 BD 0172
                            JSR
00015 0109 B7 0404
                            STA A
                                             TEMP SAVE UID
                                   UID
00016 0100 F7 0405
                            STA B
                                   UID+1
00017
00018 010F B6 0402
                            LDA A
                                   UQ.
00019 0112 F6 0403
                            LDA B
                                   10
                                             UIQ TO A/B
                                   SMPY
00020 0115 BD 0172
                            JSR.
00071
                      BLOCK 3.
                                 CTR=UID+UIQ
00022
Ø6631
00024 0118 FB 0405
                            ADD B
                                   UID+1
                                             ADD LISE S
00025 0118 B9 0404
                            ADC A
                                             ADD MSB1S + CARRY
                                   UID
मिनिनि<u>ु</u>ह
00027
                                 ERROR=REF-CTR
00028
                      BLOCK 4.
<u> дараза</u>
                                 ERROR=CLAMP(ERROR)
                      (CTR IS IN ACC A)
00030
00031
00032 011E 40
                            NEG A
                                   -CTR
                                             PEF-CTR
                                                      (REF≈66HEX=4VOLTS)
00033 011F 88 66
                            ADD B
                                   井宇氏氏
                                             CLAMP FOR ERROR (=1 VOLT)
00034 0121 C6 1A
                            LOA B
                                   井丰1月
                                             CLAMP EPROR
00035 0123 BD 018F
                                   CLAMP
                            JER.
                                             SAVE CLAMPED ERROR SIGNAL
00036 0126 87 0406
                            STA A
                                   ERROR
00027
00038

    * BLOCK 5.

                                 CUM=CUM+ERPOR/128+ERROR/256
00039
                                 CUM=CLAMP(CUM)
                                                    (CLAMP≈2, 5 V)
00040
                       (ERROR IS IN ACC A)
00041
00042
                                             ERROR/256
00043 0129 16
                            TAB
                                   EXTEND
                                             SIGN IN ACC A
00044 012A 47
                            ASR A
00045 012B 47
                            ASR A
00046 0120 47
                            ASR A
00047 0120 47
                            ASR A
00048 012E 47
                            ASR A
00049 012F 47
                            ASR A
00050 0130 47
                            ASR A
                                             TEMP SAVE ERROR/256 (16 BIT
00051 0131 87 0407
                            STA A
                                   ER256
00052 0134 F7 0408
                            STA B
                                   ER256+1
00053
00054 0137 58
                            ASL B
                                   ERROR/128
                            ROL A
00055 0138 49
00056
00057 0139 FB 04H8
                            HDD B
                                   ER256+1
                                             ERROP/128+ERROR/256
00058 013C B9 0407
                            ADC A
                                   ER256
                                             (16 BIT ADD)
```

```
00059 013F FB 040A
                           ADD B
                                  CUM+1
                                            + CUM
00060 0142 B9 0409
                           ADC A
                                  CUM
BUBBL
00062 0145 F7 040A
                           STA B
                                  FUM+1
                                            SAVE CUM (LSB1S)
00063 0148 C6 40
                           LON B
                                  ##40
                                            CLAMP FOR CUM (=±♥⇒ X.5 V)
                                            CLAMP CUM
00064 014A BD 018F
                           JSR:
                                  CLAMP
00065 014D B7 0409
                           STA A
                                  CUM
                                            SAVE CUM (16 BITS)
00066
00067
00068
                    * BLOCK 6.
                                CERR=ERROR+CUM
00069
                                CERR=CERR/2 (RESCALE CERR)
00070
                      (MOST SIGNIFICANT 8 BITS OF CUM IN ACC A)
00071
00072 0150 BB 0406
                           ADD A
                                  ERROR
                                            ERROR+CUM=CERR
00073 0153 47
                           ASR A
                                  CERR/2
00074
00075
                    * BLOCK 7.
00076
                                CERR=CLAMP(CERR)
00077
                                            CLAMP FOR CERR (=. 5 VOLTS)
00078 0154 C6 07
                           LDA B
                                  #7
00079 0156 BD 018F
                           JSR.
                                  CLAMP
00080 0159 B7 040B
                           STA A
                                  CERR
                                            SAVE CERR (8 BITS)
00081
00082
00083
                    * BLOCK 8.
                                READ FSTAR
                                              FSTAR=ABS(FSTAR)
00084
00085 015C F6 040C
                           LDA B
                                 FSTAR
                                            FRED REF
00086 015F 2A 01
                           BPL
                                  *+3
00087 0161 50
                           NEG B
                                  AB5
                                            FSTAR
00088
66689
                    * BLOCK 9.
                                VSTAR*CERR+FSTAR
00090
                                VSTAR=CLAMP(VSTAP)
00091
                     (CERR IS IN ACC A) FSTAR IS IN ACC B)
00092
00093
                                            CERR+FSTAR
00094 0162 1B
                           ABA
                                  *+3
00095 0163 2A 01
                           BPL
                                            VSTAR NEG, VSTAR≕Ø
00096 0165 4F
                                  IF
                           CLR A
                                            MAX VSTAR (=6V)
00097 0166 C6 4D
                           LDA B
                                  ##4D
                                            CLAMP VSTAR TO +6V
00098 0168 11
                           CBA
00099 0169 28 01
                           EH1
                                  *+3
00100 016B 17
                           TBA
                                            SAVE VSTAR
00101 016C B7 040D
                           STA A
                                  VSTAR
                                            REPERT PROGRAM
00102 016F 7E 0100
                           JMF
                                  START
```

| 00104 | :#: | | | | |
|--------------------------|-------------------------------|---------|------------|-----------------------------|--|
| 00105 | * SMPYSIGNED MULTIPLY ROUTINE | | | | |
| 00106 | ' #: | | | | |
| 001.07 | :#: | | | | |
| 00108 | * CALL: | ING SEC | JENCE: JS | SR SMPY | |
| 00109 | * INPU | rs: AC | CA=MULTIPL | JICAND | |
| 00110 | ** | AC: | CB≔MULTIPL | _IER | |
| 00111 | * OUTPL | JTS: 16 | BIT PRODU | JCT IN ACCA, ACCB | |
| 00112 | * | | | | |
| 00113 0172 B7 040E | SMPY | STA A | MOAND | SAVE MULTIPLICAND | |
| 00114 0175 4F | | CLR A | INIT | RESULT | |
| -00115 0176 CE 0008 | | LDX | #8 | 8 BITS | |
| 00116 | :∳: | | | | |
| 00117 0179 C5 01 | SMPY1 | BITB | #1 | TEST LSB OF MULTIPLIER | |
| 00118 017B 27 05 | | BEQ | SMPY2 | IF ZERO, NO ADD | |
| 00119 017D BB 040E | | ADD A | MOAND | ADD MULTIPLICAND TO PARTIAL | |
| 00120 0180 29 02 | | BVS | SMPY3 | TEST FOR ARITH OVERFLOW | |
| 00121 0182 47 | SMPY2 | ASR A | EXTEND | SIGN | |
| 00122 0183 49 | | ROL A | | | |
| 00123 0184 46 | SMPY3 | ROR A | POSITION | PARTIAL RESULT | |
| 00124 0185 56 | | POR B | | | |
| 00125 0186 09 | | DEX | | COUNT BITS | |
| 00126 01 87 26 F0 | | BNE | SMPY1 | GO BACK IF MORE BITS | |
| 00127 | * | | | | |
| 00128 0189 24 03 | | BCC | SMPY4 | TEST SIGN OF MULTIPLIER | |
| 00129 0188 B0 040E | | SUB A | MORND | IF NEG. ADJUST RESULT | |
| 00130 018E 39 | SMPY4 | RTS | | RETURN | |

| 00172 | 9 : | | | |
|--------------------------|--------------|----------------------------------|------------|--------------------------|
| 00133 | * CLAMPSI | UE:F | OUTINE TO | CLAMP ACC A TO +/- ACC B |
| 00134 | : \ : | | | |
| 90135 | * INPUTS: | AC) | JA~VALUE | TO BE CLAMPED |
| 99136 | : ∳ t | AC. | DB≔CLAMP ' | VALUE (MUST BE POSITIVE) |
| 00137 | * | | | |
| 00138 | * OUTPUTS: | IF | (ACCA > A | CCB) THEN ACCA=ACCB |
| 00139 | * | IF(ACCA < -ACCB) THEN ACCA≔-ACCB | | |
| 00140 | ** | ELSE ACCA IS UNCHANGED | | |
| 00141 | * | | | |
| 00142 01 8F 8A 00 | CLAMP ORA | Ĥ | #0 | TEST SIGN OF A |
| 00143 0191 2B 05 | BMI | | CLMP1 | BRANCH IF NEG |
| 00144 | * | | | |
| 00145 0193 11 | CBA | | | COMPARE ACCUMULATORS |
| 00146 0194 28 01 | ₽M I | | *+3 | IF MINUS A IS OK |
| 00147 0196 17 | TBA | | | ELSE SET ACCA=ACCB |
| 00148 0197 39 | RTS | | | RETURN |
| 00149 | : | | | |
| 00150 0198 50 | CLMP1 NEG | В | NEGATE | CLAMP |
| 00151 0199 11 | CBA | | | COMPARE ACCUMULATORS |
| 00152 019A 2A 01 | BPL | | *+3 | IF PLUS A IS OK |
| 00153 0190 17 | TBA | | | ELSE SET ACCA≔-ACCB |
| 00154 0190 50 | NEG | | RESTORE | ACCB |
| 00155 019E 39 | RTS | | | RETURN |
| | | | | |

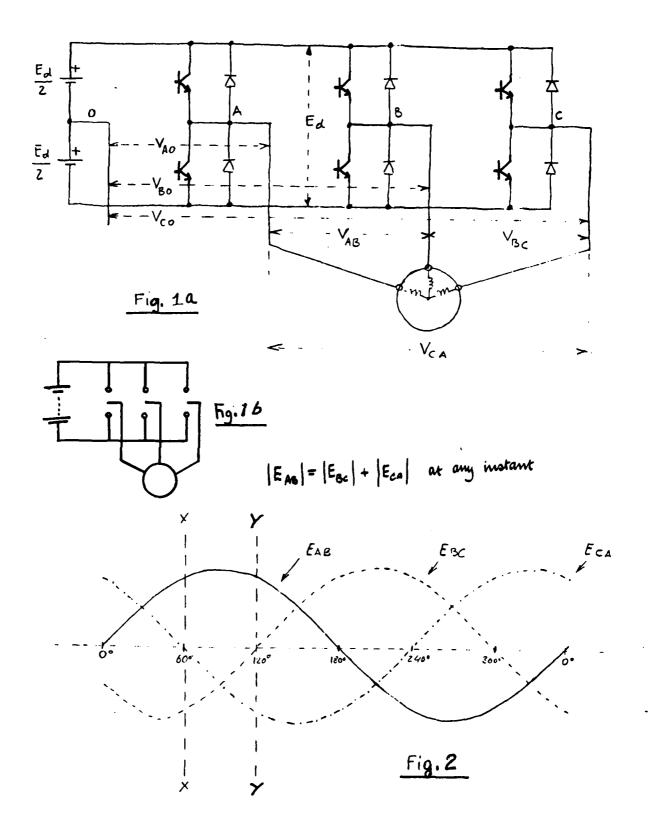
| 00157 | +: | | | |
|------------------------|--------------|--------|--------------|--|
| 00158 | * DEFI | NE DAT | M LOCATIO | ONS CONTRACTOR OF THE CONTRACT |
| 00159 | 9 40 | | • | |
| 00160 0400 | | ORG | \$499 | |
| 9916 1 9 499 99 | UD | FCB | 0 | INPUTS (8 BIT VARIABLES) |
| 00162 0401 00 | 10 | FCB | Ø | |
| 00163 0402 00 | UQ | FCB | 9 | |
| 00164 0403 00 | 10 | FCB | 9 | |
| 00165 0404 0000 | UID | FDB | 0 | UD*ID (16 BITS) |
| 00166 0406 00 | ERROR | FCB | 0 | ERROR SIGNAL |
| 00167 0407 0000 | ER256 | FDB | 9 | ERROR/256 (16 BITS) |
| 00168 0409 0000 | CUM | FDB | Ø | CUMULATIVE ERROR (16 BITS) |
| 00169 0408 00 | CERR | FCB | ឲ្ | COMPENSATED ERROR |
| 00170 0400 00 | FSTAR | FOB | Ø | FREQ REF |
| 00171 040D 00 | VSTAR | FCB | Ø | VOLTAGE REQUEST |
| 00172 040E 00 | MOAND | FCB | 0 | MULTIPLICAND STORAGE |
| 00173 | : + : | | | |
| 00174 | | END | | |

TOTAL ERRORS 00000

APPENDIX B

BASIC ASPECTS OF THE MODULATION MECHANISM

The type of pulse width modulation studied applies to inverter systems made up of three thyristor poles as shown on Figure 1, forming a "3-phase bridge". The poles are connected across a dc link E_d , consisting of a dc source of fixed magnitude. It is practical to define the pole output voltages V_{AO} , V_{BO} and V_{CO} , relative to the mid-point voltage 0 of the dc source, here termed dc neutral. Therefore, the dc source is reprebatteries of $\mathcal{E}_d/2$ volts each, although in an actual syssented by two tem the dc neutral may not be physically accessible. Each transistor has a free-wheeling diode in antiparallel connection and the firing sequence is such that as one transistor in a given pole is turned on, the reciprocal one in the same pole goes off. Therefore, the transistor system of Figure 1 can be represented by a bi-directional, double throw switch ystem The switches are periodically and independently activated from one position to the other, connecting alternately and negative terminal of the dc source to the load buses. of the modulation strategy is to perform the switching with such timing and sequence that at the terminals of the load a 3-phase ac voltage appears whose fundamental component has the desired amplitude and frequency, and whose other components have a minimum of unwanted side effects. In addition to the pole-to-neutral instantaneous voltage V_{AO} , V_{BO} and V_{CO} ("pole voltages"), the instantaneous pole-to-pole voltages $V_{\mbox{AB}}$ $V_{\mbox{BC}}$ and V_{CA} ("line voltages") can also be considered.



Permissible Levels of the Line Voltages

It can be seen that a given pole voltage can assume only two discrete levels, $+E_d/2$ or $-E_d/2$, or for brevity, + and -. On the other hand, a line voltage can assume three discrete levels, a + level corresponding to $+E_d$ volts, a - level corresponding to $-E_d$ volts and a 0 level, obtained when the two corresponding poles are in the same state.

While there is no limitation in our freedom to impose to each one of the three pole voltages either of the two possible levels we desire the situation is different as far as the line voltages are concerned. In this case, imposing a given level to one of the line voltages interacts with the freedom of the others to assume any level. This is the interphase compatibility constraint, better illustrated by considering the following table, listing on the left side all the possible combinations of levels that one can confer to the pole voltages (8 in all, one per row) and on the right side the corresponding combinations of line voltage levels that result from the imposed switch configurations.

| VAO | v_{BO} | v _{co} | VAB | v_{BC} | V _{CA} |
|-----|----------|-----------------|-----|----------|-----------------|
| + | + | + | 0 | 0 | 0 |
| - | + | + | - | 0 | + |
| + | - | + | + | ~ | 0 |
| + | + | - | 0 | + | - |
| - | - | + | 0 | ~ | + |
| + | - | - | + | 0 | _ |
| - | + | - | ~ | + | 0 |
| - | - | - | 0 | 0 | 0 |

whenever a line voltage has one of the three possible levels (+, - or 0), the other two line voltages must have the other two possible levels, excluding the possibility for two or three line voltages to share the same level. An exception to the rule is the "all zero" combination of line voltages, for which there are two pole combinations.

Hexamerous Symmetry of the Output Cycle

Considering the fundamental component of each of the three line voltages (sine waves E_{AB} , E_{BC} and E_{CA} , Figure 2), one entire output cycle can be divided in six identical segments, such as the one comprised between the vertical axes XX and YY. In each segment, one of the line sine waves is peculiar in that it rides through its crest with a given polarity, whereas the others rise from zero or decline to zero over the segment with opposite polarity. We shall call "dominant" line voltage in any given segment the line voltage whose fundamental sine wave rides through its crest in the considered segment. The other two line voltages shall be called "complementary" line voltages. The "first complementary" line voltage is the one whose fundamental rises from zero in the The "second complementary" line voltage is the one considered segment. whose fundamental declines to zero in the considered segment. In the segment between the XX and YY axes, Figure 2, $E_{\mbox{\scriptsize AB}}$ is the fundamental of the dominant line, and E_{CA} is the fundamental of the 1st complementary line. Because the segments repeat themselves each 60° interval, with identical relationships between dominant and complementary lines, it suffices to consider a single segment to study the modulation requirements. The relationships of interest are as follows: dominant and complementary

lines always have opposite polarity, except at the segment borderline.

The dominant always exceeds either complementary in absolute value. Both complementary lines have same polarity. At any instant, the absolute values of the two complementary lines add up to the absolute value of the dominant.

Since, at any given time the three line voltages are riding through one of the segments of the output cycle, one of them is dominant at that time and the other two are complementary. The modulation mechanism must be capable of manipulating one of the line voltages through a 60° interval according to rules that confer to it the role of dominant line, and at the same time it must be manipulating the other two as required to confer to them the proper complementary role.

Pulse Polarity Consistency Rule

Even without entering into the details of the waveform harmonic analysis, one can state a sensible ground rule that the modulation strategy should follow. That is, the pulses which form the pole-to-pole waveform should have a consistent polarity throughout one half cycle of the fundamental sine-wave. This means that the components of the string of pulses which make up the positive (or negative) half wave can be of variable duration or variable spacing to suit the modulation requirements, but should all be positive (or negative). Figures 3a and 3b illustrate the concept. Both waveforms were carefully constructed to have the same fundamental amplitude, frequency and phase, and the same number of pulses, but Figure 3a conforms to the polarity consistency rule and Figure 3b does not conform. The non-consistent pulses of Figure 3b have

IL-M-M-TF-FT-M-IL Fig. 3a



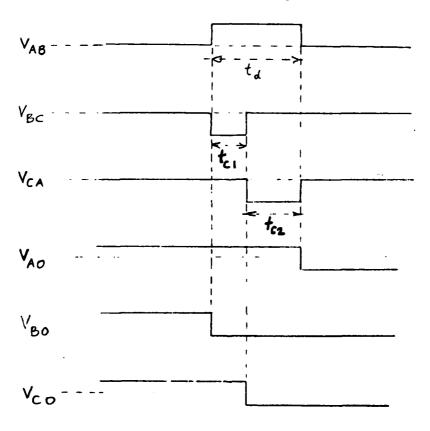


Fig. 4
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no effect on the fundamental, being offset by corresponding width variations of the consistent pulses. However, they adversely affect the high order harmonic spectrum and should be avoided by using a proper modulating mechanism.

Optimal Pole Switching Sequence

The above rules and principles can be applied to find out in which order the three poles should typically change state. Assume that at a given instant line voltage V_{AB} is dominant and its fundamental is positive. V_{AB} will, therefore, be made up of a series of positive pulses, one of which is represented on Figure 4 with a width t_d .

- negative or zero, as shown in the table of permissible levels. One could be negative for the t_d duration and the other zero for the same duration. However, to play their complementary role, they should both be negative on the average during t_d . Therefore, one of them, V_{BC} for instance, should become negative at the beginning of the t_d duration, and stay in that state for a time t_{C1} , after which V_{BC} returns to the zero level and V_{CA} becomes negative for a time t_{C2} (Figure 4), such that $t_{C1} + t_{C2} = t_d$. The ratio of times t_{C1} and t_{C2} should be the same as the ratio between the two complementary lines' fundamental voltages at the considered instant, and is, therefore, a function of the angular position of the dominant pulse within the output cycle segment.
- b. Before and after time t_d , when the dominant line is zero, the two complementaries must also be zero. For the only other permissible combination of levels would be that one complementary is positive and the other negative, but this violates the pulse polarity consistency rule.

c. Before the initiation of a dominant pulse, the all-zero combination of line levels must be achieved with one of the following pole state combinations:

$$A = (+)$$
 $B = (+)$ $C = (+)$ (1)

$$A = (-)$$
 $B = (-)$ $C = (-)$ (2)

Assuming state (1), to generate the dominant pulse, pole B must switch from B = (+) to B = (-) at the beginning of the time t_d (see Figure 4) and then A and B must stay in their respective states for the duration of t_d . At some instant during t_d , determined by the t_{C1}/t_{C2} ratio requirement, pole C must follow the transition of B, i.e., must switch from C = (+) to C = (-). At the end of time t_d , all poles must assume the same state, and the most economical way of accomplishing that, in terms of total number of switchings, is to have pole A following the transitions of B and C, i.e., switching from A = (+) to A = (-).

d. The above reasoning shows that from a situation such as

$$A = (+)$$
 $B = (+)$ $C = (+)$ (1)

a dominant positive pulse is generated by changing the state of the poles in the sequence (B-C-A), ending up with the following situation:

$$A = (-)$$
 $B = (-)$ $C = (-)$ (2)

Similarly from situation (2), the next dominant positive pulse can be generated by changing the state of the pulses in the sequence (A-C-B) ending up with the original situation (1).

The optimal pole commutation sequence is, therefore, B-C-A, A-C-B, B-C-A, A-C-B, etc., resulting in the "nested" or "encased" pole-pole

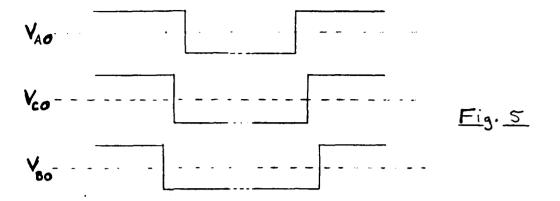
waveform configuration of Figure 5. The sequence should continue unchanged throughout an output cycle 60° segment. At the boundary between segments, after a permutation between the role of the poles, accounting for the fact that another line becomes dominant, a similar sequence takes effect.

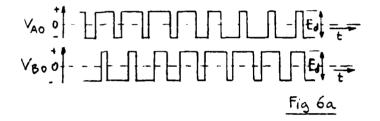
The following table therefore applies:

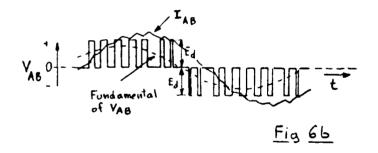
| Dominant Line Voltage in the Considered Segment | Polarity of the Dominant Fundamental in the Considered Segment | Optimum Pole Commutation Sequence |
|---|--|---|
| . V | + | B C A A C E |
| V _{AB} | _ | A, C, B, B, C, A |
| v _{вс} | + | C A B B A C |
| | | BY, AY, CY, C7, A7, B7 |
| , V _C A | + | A B C C B A. |
| | - | CY, BY, AY, AY, BY, CY |

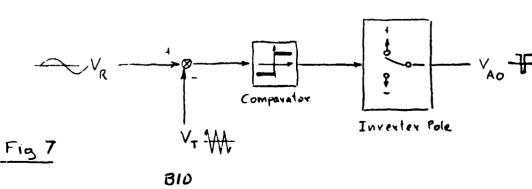
B $\mbox{\ensuremath{\mbox{$^{\circ}$}}}$ means: pole voltage $\mbox{\ensuremath{\mbox{$V$}}}_{B0}$ commutates from the (+) level to the (-) level

A** means: pole voltage $V_{\mbox{A0}}$ commutates from the (-) level to the (+) level









Assume a 60° interval such as that shown in Figure 2. Generation of the output voltage of the dominant phase will require a series of pulses. The more pulses that can be used, the closer the output current can be made to approach a sine wave. Divide the 60° interval into an arbitrary number of pulse intervals t_{pi} . There will be a pulse of length $t_{dl} \longrightarrow n$ (where t_{d} varies across the 60° interval) in each pulse internal t_{pi} and also the complementary pulses t_{cl} , t_{c2} for the other phases. The dominant pulse length t_{d} will vary such that $t_{d} \times t_{d}$ in any pulse internal t_{pi} will equal the volt time interval ($\int Vdt$) of the desired sine wave during the corresponding t_{pi} interval.

The pulse width is then a sinusoidal function of time. Similarly t_{c1} , and t_{c2} are sinusoidal functions of time across the 60° interval. To vary the amplitude of the desired output, the pulse width of all the pulses is varied by a constant multiple, thus preserving the sinusoidal relationship across the 60° interval. The maximum amplitude, while still generating a 'sine wave' of current in the output, is reached when one t_{d} pulse fills the whole interval and 'saturation' is reached.

It is now possible to develop techniques for generating pulse patterns that implement the generalized FWM strategy. The traditional analog technique which produces waveforms that fit the rules for optimum modulation strategy uses a triangular carrier waveform which is compared with 3 phase reference waveforms and switches each pole - or +depending on whether the triangle is greater than the reference for that phase or smaller. At one fixed frequency a fixed number of carrier cycles can be fitted inside a reference waveform half cycle. For variable frequency systems unsymmetric pulse patterns (with the effect of low frequency components in the output) arise as non-integral numbers of carrier cycles fit inside a reference half cycle.

The use of digital techniques permits an approach which guarantees a proper number of t_{pi} intervals in each 60° interval and avoids the low frequency beat problem. The steps for generating the waveforms for a digital approach are outlined below.

- o Set desired output frequency.
- o Look up (in Read Only Memory) optimum number of tpi for this frequency.
- o Look up (in ROM) base value for t_d , t_{c1} t_{c2} for each t_{pi} .
- o Input desired output voltage.
- o Multiply td, t_{c1}, t_{c2} pulses with voltage factor.
- Decide which phase is dominant this 60° interval. Output pulse train to power stage.

Estimating the Pole Firing Times

A Fortran program was written for a Data General Nova Computer to compute the switching times for each of the three poles. A triangle wave was simulated and each of the three phases of the sine wave was compared to it. A summary print out displayed the crossover times for the signals as well as their approximate values, switching sequence and pole and line voltages. See Figures 8-12 for a sample output.

APPENDIX C

HARMONIC ANALYSIS PROGRAM

The program appears on the following page. Note that the outputs actually published in this appendix do not print "n DB threshold for printout" and do "m integration steps per increment". Those differences from the program included herein exist because the printout shown is taken from an earlier version of the harmonic analysis program which is substantially the same as the one published. A sample of the output of the latest program is shown below.

HAPMONIC ANALYSIS OF SYNTHESIZED SINE WAVE USING CONSTANT AMPLITUDE FUN WAVEFORM, AS IN DEVELOPMENT MOTOR CONTROLLER.

⁻⁴⁰ DB THRESHOLD FOR PRINTOUT PWN INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | REL AMPLITUDE | REL AMPL IN DB |
|---|---|---|---|
| 60 HZ 130 HZ 360 HZ 480 HZ 600 HZ 720 HZ 730 HZ 900 HZ | 0.758347572 0.031593768 0.103020575 0.242079212 0.076857195 0.162526080 0.064951990 0.074941684 0.102216315 | 1 0.041661330 0.135848757 0.319219341 0.101348245 0.214316082 0.085649367 0.098822344 0.134788214 | 0 -27.60533744 -17.33838661 -9.918216057 -19.88367535 -13.37890480 -21.34551684 -20.10289702 -17.40696161 |

⁹ PWM INCREHENTS PER OUTPUT CYCLE

⁶⁰ HZ OUTPUT FREQUENCY

```
10 PRINT "HARMONIC ANALYSIS OF SYNTHESIZED SINE MAYE USING"
20 PRINT "CONSTANT AMPLITUDE PWM WAVEFORM, AS IN DEVELOPMENT MOTOR CON.
30 PRINT
40 PRINT
50 DIM C[100],E[100],G[100],J[100],S[100]
   FOR M=1 TO 100
   0[M]=0
   E[ M ]=0
   3[ M ]=0
    U[ M ]=0
    S[M]=0
    NEXT M
    DISP "SPEED OUT, HIGHEST HARMONIC";
    INPUT S.H
    DISP "TYPE'1' IF INCREMENTS ARE CENTRD"
    WAIT 1000
    DISP "TYPE '0' OTHERWISE";
    WAIT 1000
    INPUT Q
    DISP "NO. OF INCREMENTS/OUTPUT CYCLE";
  I INPUT N
    DISP "AMPL. THRESHOLD FOR PRINTOUT(DB)";
158 IMPUT Y
159 Y1=10+(Y/20)
* < 9 X1=2*PI/N
    PRINT N; "PWM INCREMENTS PER OUTPUT CYCLE"
    PRINT S; "HZ OUTPUT FREQUENCY"
    PRINT Y; "DB THRESHOLD FOR PRINTOUT"
    IF Q=0 THEN 200
    PRINT '
                 PWM INCREMENTS CENTERED"
    GOTO 210
    PRINT "
                 PWM INCREMENTS LEFT SIDE JUSTIFIED"
    PRINT
    PRINT
    PRINT "COMPONENT", "ABS AMPLITUDE", "REL AMPLITUDE", "REL AMPL IN DB"
    PRINT
    FOR Z1=0 TO (2*PI-X1) STEP X1
    D = (COS(Z1) - COS(Z1 + X1)) / X1
    FOR M=1 TO H
344 IF Q=0 THEN 349
345 Z8=Z1+(1-D)*X1/2
^47 GOTO 350
  + Z8=Z1
  __CEM]=COS(Z8*M)/M-COS(M*D*X1+M*Z8)/M
  # GEM ]=SIN(M*D*X1+M*Z8)/M-SIN(Z8*M)/M
    J[ M ]=J[ M ]+G[ M ]
    HEXT M
    NEXT Z1
    FOR M=1 TO H
    S[M]=SQR(E[M]+2+J[M]+2)
    IF SEM3/SE13KY1 THEN 440
    PRINT M*S; "HZ", S[M]/4, S[M]/S[1], 20*LGT(S[M]/S[1])
    NEXT M
    PRINT "----
    END
```

75 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 7 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 7 | .784978 | 100 | 0 |
| 490 | 2.09044E-2 | 2.66306 | -31.4924 |
| 504 | .162348 | 20.6818 | -13.6882 |
| 518 | .152733 | 19.4569 | -14.2185 |
| 532 | .132432 | 16.8707 | -15.4573 |
| 546 | .16999 | 21.6554 | -13.2887 |
| 560 | 3.17172E-2 | 4.04052 | -27.8713 |
| 595 | 2.17304E-2 | 2.76829 | -31.1558 |
| 609 | .163155 | 20.7847 | -13.6451 |
| 623 | .150953 | 19.2303 | -14.3203 |
| 1 637 | .134044 | 17.0761 | -15.3522 |
| 651 | .169526 | 21.5962 | -13.3124 |
| 665 | 3.07466E-2 | 3.91687 | -28.1412 |
| 1001 | 3.36916E-2 | 4.29205 | -27.3467 |
| 1015 | 9.45968E~2 | 12.0509 | -18.3796 |
| 1029 | 1.72731E-2 | 2.20045 | -33.1498 |
| 1043 | 5.62196E-2 | 7.16193 | -22.8994 |

66 PWM INCREMENTS PER OUTPUT CYCLE... 5 INTEGRATION STEPS PER INCREMENT 8 HZ OUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------------|-------------|
| 8 | .784856 | 100 | 0 |
| 488 | | 2.57902 | -31.7709 |
| 504 | .161665 | 20.5981 | -13.7235 |
| 520 | .1542 | 19.6469 | -14.1341 |
| 536 | .131124 | 16.7067 | -15.5422 |
| 552 | .170344 | 21.7038 | -13,2693 |
| 560 | 2.09113E-2 | 2.66435 | -31.4882 |
| 568 | 3.25119E-2 | 4.1424 | -27.655 |
| 576 | .162352 | 20.6856 | -13.6867 |
| 592 | .152735 | 19.4602 | -14,2171 |
| 608 | .132431 | 16.8732 | -15,456 |
| 624 | .169989 | 21.6587 | -13,2874 |
| 640 | | 4.04109 | -27.87 |
| 680 | 2.17306E-2 | 2.76874 | -31.1544 |
| 696 | .163155 | 20.7879 | -13.6438 |
| 712 | .150954 | 19.2333 | -14.3189 |
| 728 | .134044 | 17.0788 | -15.3509 |
| 744 | .169526 | 21.5996 | -13.3111 |
| 760 | 3.07466E-2 | 3.91748 | -28.1399 |
| 1000 | .032916 | 4.1938 9 | -27.5477 |
| 1016 | 9.46747E-2 | 12.0627 | -18.3711 |
| 1032 | 1.86955E-2 | 2.38203 | -32.461 |
| 1048 | 5.66596E-2 | 7.21911 | -22.8303 |
| 1064 | 4.98152E-2 | 6.34705 | -23.9486 |
| 1096 | | 11.4547 | -18.8203 |
| 1112 | 4.52183E-2 | | -24.7895 |
| 1144 | 3.21975E-2 | 4.10234 | -27.7394 |
| 1160 | | 12.034 | 18.3918 |
| 1176 | 1.72628E-2 | 2. +INTERRUPT | ED+ |

HARMONIC ANALYSIS OF SYNTHESIZED SINE WAVE USING CONSTANT AMPLITUDE PWM WAVEFORM.

60 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 9 HZ DUTPUT FREQUENCY

PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|------------|----------------------|--------------------|-------------------------------|
| 9 | .784742 | 100 2.50996 | 0 -32.0067 |
| 495 513 | 1.96967E-2 .16108 | 20.5265 | -32.0067 -13.7 5 37 |
| 531 | .155427 | 19.8061 | -14.064 |
| 549 567 | .130045 .170629 | 16.5718 21.7434 | -15.6126 -13.2535 |
| 585 | 3.31944E-2 | 4.22998 | -27.4732 |

54 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 10 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|----------------------|-------------|
| 10 | .784588 | 100 | 0 |
| 490 | 1.90428E-2 | 2.42711 | -32.2982 |
| 510 | .160366 | 20.43 9 5 | -13.7906 |
| 530 | .157808 | 20.1135 | -13.9302 |
| 550 | .109039 | 13.8976 | -17.1412 |
| 570 | 9.87375E-3 | 1.25846 | -38.0032 |
| 590 | .121404 | 15.4736 | -16.2082 |
| 610 | .133283 | 16.9877 | -15.3973 |
| 630 | .170823 | 21.7723 | -13.2419 |
| 650 | 3.32023E-2 | 4.23181 | -27.4695 |

48 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 11 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|---|--|---|--|
| 11 473 495 517 539 561 583 605 | .784373 1.82408E-2 .159418 .159642 .108071 1.09629E-2 .12274 | 100 2.32552 20.3242 20.3528 13.778 1.39766 15.6482 14.3453 | 0 -32.6696 -13.8397 -13.8275 -17.2163 -37.092 -16.1107 -16.8658 |
| 627 649 671 69 3 715 | 1.00941E-2 .121394 .133283 .170823 3.32022E-2 | 1.2869 15.4766 16.9923 21.7783 4.23295 | -37.8091 -16.2065 -15.3949 -13.2395 -27.4671 |

45 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 12 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|---------------|---------------------|
| 12 | .784232 | 100 | 0 |
| 480 | 1.77689E-2 | 2.26577 | -32.8957 |
| 504 | .158821 | 20.2518 | -13.8707 |
| 516 | 1.82374E-2 | 2.32551 | -32.6696 |
| 528 | .159995 | 20.4015 | -13.8068 |
| 540 | .159402 | 20.3259 | -13.83 9 |
| 552 | .126151 | 16.0859 | -15.8711 |
| 564 | .159636 | 20.3558 | -13.8263 |
| 576 | .171551 | 21.875 | -13.201 |
| 588 | .108066 | 13.7799 | -17.2151 |
| 600 | 3.56977E-2 | 4.55193 | -26.8361 |
| 612 | 1.09602 E -2 | 1.39757 | -37.0925 |
| 636 | .122741 | 15,6512 | -16.1091 |
| 660 | .11252 | 14.3477 | -16.8643 |
| 684 | 1.00938E-2 | 1.28709 | -37.8078 |
| 708 | .121394 | 15.4794 | -16.2049 |
| 732 | .133283 | 16.9954 | -15.3934 |
| 756 | .170823 | 21.7822 | -13.238 |
| 780 | 3.32022E-2 | 4.23372 | -27.4656 |

39 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 13 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-------------|---------------|---------------|-------------|
| 13 | .783847 | 100 | 0 |
| 442 | 1.66339E-2 | 2.12209 | -33.4647 |
| 468 | .157347 | 20.0738 | _13.9474 |
| 494 | .163516 | 20.8607 | -13.6134 |
| 520 | .106033 | 13.5272 | -17.3758 |
| 546 | 1.31788E-2 | 1.6813 | -35.4871 |
| 5 59 | 1.82412E-2 | 2.32714 | -32.6635 |
| 572 | .122731 | 15.6575 | -16.1056 |
| 585 | .159405 | 20.3362 | -13.8346 |
| 598 | .13018 | 16.6079 | -15.5937 |
| 611 | .159637 | 20.3659 | -13.8219 |
| 624 | .171836 | 21.9222 | -13.1823 |
| 637 | .108066 | 13,7866 | -17.2109 |
| 650 | 3.57124E-2 | 4.55605 | -26.8282 |
| 663 | 1.09599E-2 | 1.39822 | -37.0885 |
| 689 | .122742 | 15.6589 | -16.1048 |
| 715 | .11252 | 14.3548 | -16.8601 |
| 741 | 1.00938E-2 | 1.28773 | -37.8035 |
| 767 | .121394 | 15.487 | -16.2007 |
| 793 | .133283 | 17.0037 | -15.3891 |
| 819 | .170823 | 21.793 | -13.2337 |
| 845 | 3.32106E-2 | 4.23688 | -27.4591 |

36 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 14 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-------------|---------------|---------------|------------------|
| 14 | .783578 | 100 | 0 |
| 434 | 1.59462E-2 | 2.03505 | -33.8285 |
| 462 | .156375 | 19.9566 | -13.9983 |
| 476 | 1.66315E-2 | 2.12251 | -33.463 |
| 490 | .164642 | 21.0115 | -13.5508 |
| 504 | .157335 | 20.0791 | -13.9451 |
| 518 | .122355 | 15.6149 | -16.1292 |
| 53 <i>2</i> | .163511 | 20.8673 | -13.6107 |
| 546 | .172249 | 21.9824 | -13.1585 |
| 5 60 | .106029 | 13.5314 | -17.373 <u>1</u> |
| 574 | .037528 | 4.78932 | -26.3945 |
| 588 | 1.31767E-2 | | -35.4855 |
| 602 | 1.39502E-2 | | -34.99 |
| 616 | .122732 | 15.663 | -16.1025 |
| 630 | .159086 | 20.3025 | -13.849 |
| 644 | .13018 | 16.6135 | -15.5908 |
| 65 8 | .15962 | 20.3706 | -13.8199 |
| 672 | | 21.9297 | -13.1794 |
| 686 | .108066 | 13.7914 | -17.2078 |
| 700 | 3.57123E-2 | 4.5576 | -26.8253 |
| 714 | 1.09599E-2 | 1.3987 | -37.0855 |
| 742 | .122742 | 15.6642 | -16.1018 |
| 770 | .11252 | 14.3598 | -16.8571 |
| 798 | 1.00943E-2 | 1.28823 | -37.8001 |
| 826 | .121387 | 15.4914 | -16.1982 |

36 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 15 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|------------------|---------------|---------------|-------------|
| 15 | .783578 | 100 | ` n |
| 465 | 3.18908E-2 | 4.06989 | -27.8083 |
| 495 | .312748 | 39.9128 | -7.97775 |
| 510 | 1.66291E-2 | 2.1222 | -33.4643 |
| 525 | .329278 | 42.0223 | -7.5304 |
| 540 | .157323 | 20.0775 | -13.9458 |
| 555 | .244709 | 31.2297 | -10.1086 |
| 5 70 | .163507 | 20.8667 | -13.6109 |
| 585 | .344501 | 43.9651 | -7.13783 |
| 600 | .106026 | 13.531 | -17.3734 |
| 615 | 7.57787E-2 | 9.67086 | -20.2907 |
| 630 | 1.31746E-2 | 1.68133 | -35.4869 |
| 645 | 9.65923E-3 | 1.23271 | -38.1828 |
| 660 | .122733 | 15.6631 | -16.1024 |
| 675 | .158767 | 20.2619 | -13.8664 |
| 690 | .130179 | 16.6135 | -15.5908 |
| 705 | .159602 | 20.3684 | -13.8209 |
| 720 | .171836 | 21.9296 | -13.1794 |
| 735 | .108067 | 13.7915 | -17.2078 |
| 75 0 | 3.57123E-2 | 4.55759 | -26.8253 |
| 765 | 1.09599E-2 | 1.3987 | -37.0855 |
| 7 9 5 | .122741 | 15.6642 | -16.1018 |
| 825 | .11252 | 14.3598 | -16.857 |

33 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 16 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 16 | .783233 | 100 | 0 |
| 448 | 1.51523E-2 | 1.93458 | -34.2683 |
| 480 | .155202 | 19.8155 | -14.0599 |
| 496 | 3.18886E-2 | 4.07141 | -27.8051 |
| 512 | .167362 | 21.3681 | -13.4047 |
| 528 | .312736 | 39.9289 | 7.97424 |
| 544 | .104034 | 13.2826 | -17.5343 |
| 560 | .329273 | 42.0403 | -7.52668 |
| 576 | 1.51905E-2 | 1.93946 | -34.2464 |
| 592 | .244706 | 31.2431 | -10.1049 |
| 608 | .124083 | 15.8425 | -16.0035 |
| 624 | .344499 | 43.9843 | -7.13406 |
| 640 | .110641 | 14.1262 | -16.9995 |
| 656 | 7.57779E-2 | 9.67501 | -20.287 |
| 672 | 1.35366E-2 | 1.7283 | -35.2476 |
| 688 | 9.65964E-3 | 1.2333 | -38.1786 |
| 704 | .122711 | 15.6673 | -16.1001 |
| 720 | .158768 | 20.2708 | -13.8626 |
| 736 | .13018 | 16.6209 | -15.5869 |
| 752 | .159602 | 20.3774 | -13.817 |
| 768 | .171836 | 21.9393 | -13.1755 |
| 784 | .108067 | 13.7976 | -17.2039 |
| 800 | 3.57124E-2 | 4.55962 | -26.8214 |
| 816 | 1.09603E-2 | 1.39936 | -37.0814 |
| 848 | .182736 | 15.6704 | -16.0984 |

30 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 17 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|------------------|---------------|---------------|-------------|
| 17 | .782779 | 100 | _ o |
| 425 | 1.42317E-2 | 1.8181 | -34.8076 |
| 459 | .153748 | 19.6414 | -14.1366 |
| 493 | .169368 | 21.6368 | -13.2961 |
| 527 | 8.67727E-2 | 11.0852 | -19.1051 |
| 544 | .167358 | 21.3799 | -13.3999 |
| 561 | .139962 | 17.8802 | -14.9526 |
| 578 | .104031 | 13.29 | -17.5295 |
| 595 | .288434 | 36.8474 | -8.67185 |
| 612 | 1.51887E-2 | 1.94035 | -34.2424 |
| 629 | .249732 | 31.9032 | -9.92332 |
| 646 | .124084 | 15.8517 | -15.9985 |
| 663 | .344919 | 44.0634 | -7.11843 |
| 680 | .110641 | 14.1343 | -16.9945 |
| 6 9 7 | 7.58048E-2 | 9.68406 | -20.2788 |
| 714 | 1.35365E-2 | 1.72929 | -35.2426 |
| 731 | 9.65820E-3 | 1.23383 | -38.1749 |
| 748 | .122711 | 15.6763 | -16.0951 |
| 765 | .158767 | 20.2825 | -13.8576 |
| 782 | .130181 | 16.6306 | -15.5819 |
| 799 | .159598 | 20.3886 | -13.8122 |
| 816 | .171836 | 21.9521 | -13.1705 |
| 833 | .108204 | 13.8231 | -17.1879 |
| 850 | 3.57135E-2 | 4.56239 | -26.8161 |

30 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 18 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 18 | .782779 | 100 | 0 |
| 450 | 1.42317E-2 | 1.8181 | -34.8076 |
| 486 | .153748 | 19.6414 | -14.1366 |
| 522 | .169368 | 21.6368 | -13.2961 |
| 558 | .205434 | 26.2442 | -11.6193 |
| 576 | .167353 | 21.3794 | -13.4001 |
| 594 | 3.28119E-2 | 4.19172 | -27.5521 |
| 612 | .104028 | 13.2896 | -17.5298 |
| 630 | .247595 | 31.6302 | -9.99795 |
| 648 | 1.51869E-2 | 1.94013 | -34.2434 |
| 666 | .254757 | 32.5452 | -9.75025 |
| 684 | .124085 | 15.8518 | -15.9984 |
| 702 | .34534 | 44.1171 | -7.10785 |
| 720 | .11064 | 14.1343 | -16.9945 |
| 738 | 7.58318E-2 | 9.6875 | -20.2758 |
| 756 | 1.35364E-2 | 1.72928 | -35.2427 |
| 774 | 9.65676E-3 | 1.23365 | -38.1762 |
| 792 | .122711 | 15.6763 | -16.0951 |
| 810 | .158767 | 20.2825 | -13.8576 |
| 828 | .130181 | 16.6306 | -15.5818 |
| 846 | .159594 | 20.3881 | -13.8125 |

27 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 19 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 19 | .782167 | 100 | 0 |
| 418 | 1.31518E-2 | 1.68146 | -35.4863 |
| 456 | .151902 | 19.4207 | -14.2347 |
| 494 | .172569 | 22.063 | -13.1267 |
| 532 | .116256 | 14.8634 | -16.5576 |
| 570 | .173017 | 22.1202 | -13.1042 |
| 589 | .205432 | 26.2644 | -11.6126 |
| 608 | .124774 | 15.9523 | -15.9435 |
| 627 | 3.28104E-2 | 4.1948 | -27.5458 |
| 646 | .109589 | 14.0109 | -17.0707 |
| 665 | .247596 | 31.6551 | -9.99113 |
| 684 | 1.56886E-2 | 2.00578 | -33.9543 |
| 703 | .254757 | 32.5707 | -9.74347 |
| 722 | .12405 | 15.8597 | -15.9941 |
| 741 | .34534 | 44.1517 | -7.10106 |
| 760 | .110643 | 14.1456 | -16.9876 |
| 779 | 7.58347E-2 | 9.69547 | -20.2686 |
| 798 | 1.35369E-2 | 1.7307 | -35.2356 |
| 817 | 9.54795E-3 | 1.2207 | -38.2678 |
| · 836 | .12271 | 15.6885 | -16.0884 |
| 000 | • 16671 | 10.0000 | -10.0007 |

27 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 20 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-------------|---------------------|---------------|-------------|
| 20 | .782167 | 100 | 0 |
| 440 | 1.31518E-2 | 1.68146 | -35.4863 |
| 480 | .151902 | 19.4207 | -14.2347 |
| 520 | .172569 | 22.063 | -13.1267 |
| 5 60 | .116256 | 14.8634 | -16.5576 |
| 600 | .173017 | 22.1202 | -13.1042 |
| 620 | .205429 | 26.2641 | -11.6127 |
| 640 | 8.21937E-2 | 10.5085 | -19.5692 |
| 660 | 3.28088 E -2 | 4.1946 | -27.5462 |
| 680 | .115149 | 14.7218 | -16.6408 |
| 700 | .247596 | 31.6552 | -9.99111 |
| 720 | 1.61902E-2 | 2.06992 | -33.6809 |
| 740 | . <i>2</i> 54757 | 32.5706 | -9.74347 |
| 760 | .124014 | 15.8552 | -15.9966 |
| 780 | .34534 | 44.1517 | -7.10105 |
| 800 | .110645 | 14.1459 | -16.9874 |
| 820 | 7.58377E-2 | 9.69585 | -20.2683 |
| 840 | 1.35374E-2 | 1.73076 | -35.2353 |

24 PHM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 21 HZ DUTPUT FREQUENCY PHM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------------|
| 21 | .781313 | 100 | 0 0 |
| 399 | 1.18724E-2 | 1.51954 | -36.3658 |
| 441 | .14949 | 19.1332 | -14.36 <u>4</u> 3 |
| 483 | .176621 | 22.6056 | -12.9157 |
| 525 | .113315 | 14.5031 | -16.7708 |
| 567 | .173204 | 22.1683 | -13.0854 |
| 609 | 4.47667E-2 | 5.72968 | -24.8374 |
| 651 | .211709 | 27.0966 | -11.3417 |
| 672 | 8.21942E-2 | 10.52 | -19.5597 |
| 693 | 3.34292E-2 | 4.27859 | -27.374 |
| 714 | .115149 | 14.7379 | -16.6313 |
| 735 | .247546 | 31.6833 | -9.98339 |
| 756 | 1.61904E-2 | 2.07221 | -33.6713 |
| 777 | .254841 | 32.617 | -9.73112 |
| 798 | .124014 | 15.8725 | -15.9871 |
| 819 | .347286 | 44.449 | -7.04275 |
| 840 | .110646 | 14.1616 | -16.9778 |

24 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 22 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|----------------------|---------------|-------------|
| 22 | .781313 | 100 | 0 |
| 418 | 1.18724E-2 | 1.51954 | -36.3658 |
| 462 | .14949 | 19.1332 | -14.3643 |
| 506 | .176621 | 22.6056 | -12.9157 |
| 550 | .113315 | 14.5031 | -16.7708 |
| 594 | .173204 | 22.1683 | -13.0854 |
| 638 | 4.47667E-2 | 5.72968 | -24.8374 |
| 682 | .217 9 89 | 27.9004 | -11.0878 |
| 704 | 8.21947E-2 | 10.5201 | -19.5596 |
| 726 | 3.40495E-2 | 4.35799 | -27.2143 |
| 748 | .115149 | 14.7378 | -16.6313 |
| 770 | .247495 | 31.6769 | -9.98516 |
| 792 | 1.61907E-2 | 2.07224 | -33.6712 |
| 814 | .254925 | 32.6278 | -9.72825 |
| 836 | .124013 | 15.8724 | -15.9872 |

21 PMM INCREMENTS PER OUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 23 HZ OUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 23 | .78007 | 100 | 0 |
| 368 | 1.03427E-2 | 1.32587 | -37.55 |
| 414 | .146222 | 18.7447 | =14.5424 |
| 460 | .18191 | 23.3197 | -12.6456 |
| 506 | .109639 | 14.055 | -17.0434 |
| 552 | .173256 | 22.2104 | -13.0689 |
| 598 | 4.75861E-2 | 6.10024 | -24.2931 |
| 713 | .218043 | 27.9518 | -11.0718 |
| 736 | 8.21226E-2 | 10.5276 | -19.5534 |
| 759 | 3.55942E-2 | 4.56296 | -26.8151 |
| 782 | .115156 | 14.7622 | -16.617 |
| 805 | .22757 | 29.1731 | -10.7004 |
| 828 | 1.61932E-2 | 2.07587 | -33.656 |

21 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 24 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|---------------|-------------|
| 24 | .78007 | 100 | 0 |
| 384 | 1.03427E-2 | 1.32587 | -37.55 |
| 432 | .146222 | 18.7447 | -14.5424 |
| 480 | .18191 | 23.3197 | -12.6456 |
| 528 | .109639 | 14.055 | -17.0434 |
| 576 | .173256 | 22.2104 | -13.0689 |
| 624 | 4.75861 E-2 | 6.10024 | -24.2931 |
| 744 | .218097 | 27.9587 | -11.0697 |
| 768 | 8.20505 E -2 | 10.5184 | -19.561 |
| 792 | .037139 | 4.76098 | -26.4461 |
| 816 | .115162 | 14.7631 | -16.6165 |
| 840 | .207645 | 26.6188 | 11.4962 |

21 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 25 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|----------------------|-------------|
| 25 | .78007 | 100 | 0 |
| 400 | 1.03427E-2 | 1.32587 | -37.55 |
| 450 | .146222 | 18.7447 | -14.5424 |
| 500 | .18191 | 23.31 9 7 | -12.6456 |
| 550 | .109639 | 14.055 | -17.0434 |
| 600 | .173256 | 22.2104 | -13.0689 |
| 650 | 4.75861E-2 | 6.10024 | -24.2931 |
| 775 | .218151 | 27.9656 | -11.0675 |
| 800 | 8.19784 E -2 | 10.5091 | -19.5687 |
| 825 | 3.86837 E-2 | 4.959 | -26.0921 |
| 850 | .115169 | 14.764 | -16.6159 |

18 PHM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 26 HZ DUTPUT FREQUENCY PHM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. PEL FUND | DB REL FUND |
|--|---|--|---|
| 26 78 338 390 442 494 546 598 | .778161 8.67668E-3 8.50392E-3 .141589 .189096 .104923 .173007 5.13361E-2 8.82124E-3 | 100 1.11502 1.09282 18.1953 24.3003 13.4834 22.2329 6.59711 1.1336 | 0 -39.0543 -39.229 -14.8008 -12.2878 -17.404 -13.0601 -23.6129 -38.9108 |
| 754 806 832 | 1.72795E-2 .307558 8.19807E-2 | 2.22055 39.5237 10.5352 | -33.0708 -8.06285 -19.5472 |

18 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 27 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|--|---|--|---|
| 27 81 351 405 459 513 567 621 | .778161 8.67668E-3 8.50392E-3 .141589 .189096 .104923 .173007 5.13361E-2 8.82124E-3 | 100 1.11502 1.09282 18.1953 24.3003 13.4834 22.2329 6.59711 1.1336 | 0 -39.0543 -39.229 -14.8008 -12.2878 -17.404 -13.0601 -23.6129 -38.9108 |
| 783 837 | 1.72795E-2 .396965 | 2.22055 51.0132 | -33.0708 -5.84636 |

18 PHM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 28 HZ DUTPUT FREQUENCY PHM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|---------------|-------------|
| 28 | .778161 | 100 | 0 |
| 84 | 8.67668 E -3 | 1.11502 | -39.0543 |
| 364 | 8.50392E-3 | 1.09282 | -39.229 |
| 420 | .141589 | 18.1953 | -14.8008 |
| 476 | .189096 | 24.3003 | -12.2878 |
| 532 | .104923 | 13.4834 | -17.404 |
| 588 | .173007 | 22.2329 | -13.0601 |
| 644 | 5.13361E-2 | 6.59711 | -23.6129 |
| 700 | 8.82124E-3 | 1.1336 | -38.9108 |
| 812 | 1.72795E-2 | 2.22055 | -33.0708 |

18 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 29 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|---------------|-------------|
| 29 | .778161 | 100 | 0 |
| 87 | 8.67668E-3 | 1.11502 | -39.0543 |
| 377 | 8.50392E-3 | 1.09282 | -39.229 |
| 435 | .141589 | 18.1953 | -14.8008 |
| 493 | .189096 | 24.3003 | -12.2878 |
| 55 t | .104923 | 13.4834 | -17.404 |
| 609 | .173007 | 22.2329 | -13.0601 |
| 667 | 5.133616-2 | 6.59711 | -23.6129 |
| 725 | 8.8212 4E- 3 | 1.1336 | -38.9108 |
| 841 | 1.727956-2 | 2.22055 | -33.0708 |

18 PMM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 28 HZ DUTPUT FREQUENCY PMM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|------------|--------------------------|--------------------|----------------------|
| 28 | .778161 | 100 | 0 |
| 84 364 | 8.67668E-3 8.50392E-3 | 1.11502 1.09282 | -39.0543 -39.229 |
| 420 476 | .141589 .189096 | 18.1953 24.3003 | -14.8008 -12.2878 |
| 532 532 | .104923 | 13.4834 | -17.404 |
| 588 644 | .173007 5.13361E-2 | 22.2329 6.59711 | -13.0601 -23.6129 |
| 700 | 8.82124 E -3 | 1.1336 2.22055 | -38.9108 |
| 812 | 1.72795E-2 | 6.66033 | -33.0708 |

18 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 29 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|---------------|-------------|
| 29 | .778161 | 100 | 0 |
| 87 | 8.67668 E -3 | 1.11502 | -39.0543 |
| 377 | 8.50392 E -3 | 1.09282 | -39.229 |
| 435 | .141589 | 18.1953 | -14.8008 |
| 493 | .189096 | 24.3003 | -12.2878 |
| 551 | .104923 | 13.4834 | -17.404 |
| 609 | .173007 | 22.2329 | -13.0601 |
| 667 | 5.13361E-2 | 6.59711 | -23.6129 |
| - 725 | 8.8212 4E -3 | 1.1336 | -38.9108 |
| 841 | 1.72795E-2 | 2.22055 | -33.0708 |

18 PHM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 30 HZ DUTPUT FREQUENCY PHM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|---|---|---|---|
| 30 90 390 450 510 570 630 690 750 | .778161 8.67668E-3 8.50392E-3 .141589 .189096 .104923 .173007 5.13361E-2 8.82124E-3 1.72795E-2 | 100 1.11502 1.09282 18.1953 24.3003 13.4834 22.2329 6.59711 1.1336 2.22055 | 0 -39.0543 -39.229 -14.8008 -12.2878 -17.404 -13.0601 -23.6129 -38.9108 -33.0708 |

15 PWM INCREMENTS PER OUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 31 HZ OUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ARS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 31 | .775015 | 100 | 0 |
| 93 | .012313 | 1.58875 | -35.9789 |
| 372 | .134617 | 17.3697 | -15.2042 |
| 434 | .199398 | 25.7282 | -11.7918 |
| 496 | 9.86796E-2 | 12.7326 | -17.9016 |
| 558 | .172072 | 22.2025 | -13.072 |
| 620 | 5.65064E-2 | 7.29101 | -22.7442 |
| 682 | 1.11796E-2 | 1.4425 | -36.8177 |
| 713 | 1.36635E-2 | 1.76299 | -35.075 |
| 775 | 8.57594E-2 | 11.0655 | -19.1206 |
| 837 | 6.30499E-2 | 8.13531 | -21.7925 |
| 899 | 7.02188E-2 | 9.06032 | -20.8571 |

15 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 32 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-------------|--------------------|---------------|-------------|
| 32 | .775015 | 100 | 0 |
| 96 | .012313 | 1.58875 | -35.9789 |
| 384 | .134617 | 17.3697 | -15.2042 |
| 448 | .199398 | 25.7282 | -11.7918 |
| 512 | 9.8A79AE-2 | 12.7326 | -17.9016 |
| 5 76 | .172072 | 22.2025 | -13.072 |
| 640 | 5.650645-2 | 7.29101 | -22.7442 |
| 704 | 1.1179AE-2 | 1.4425 | -36.8177 |
| 736 | 1.36635E-2 | 1.76299 | -35.075 |
| 800 | 8.57594E~2 | 11.0655 | -19.1206 |
| 864 | 6.30499E-2 | 8.13531 | -21.7925 |
| 928 | 7.02188E <i>~2</i> | 9.06032 | -20.8571 |

15 PMM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 33 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|--|---|--|---|
| 33 99 396 462 528 594 660 726 825 891 | .775015 .012313 .134617 .199398 9.86796E-2 .172072 5.65064E-2 1.11796E-2 1.36635E-2 8.57594E-2 | 100 1.58875 17.3697 25.7282 12.7326 22.2025 7.29101 1.4425 1.76299 11.0655 8.13531 | 0 -35.9789 -15.2042 -11.7918 -17.9016 -13.072 -22.7442 -36.8177 -35.075 -19.1206 -21.7925 |
| 957 | 7.02188E-2 | 9.06032 | -20.8571 |

15 PHM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 34 HZ DUTPUT FREQUENCY PHM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|------------|--------------------------|--------------------|----------------------|
| 34 | .775015 | 100 1.58875 | 0 ~35.9789 |
| 102 408 | .012313 .134617 | 17.3697 | -15.2042 |
| 476 544 | .199398 9.86796E-2 | 25.7282 12.7326 | -11.7918 -17.9016 |
| 612 680 | .172072 5.65064E-2 | 22.2025 7.29101 | -13.072 -22.7442 |
| 748 | 1.11796E-2 | 1.4425 | -36.8177 |
| 782 850 | 1.36635E-2 8.57594E-2 | 1.76299 11.0655 | ∼35.075 ∼19.1206 |
| 918 986 | 6.30499E-2 7.02188E-2 | 8.13531 9.06032 | -21.7925 -20.8571 |
| | | | |

15 PHM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 35 HZ DUTPUT FREQUENCY PHM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|--|---|--|--|
| 35 105 420 490 | .775015 .012313 .134617 .199398 | 100 1.58875 17.3697 25.7282 | 0 -35.9789 -15.2042 -11.7918 |
| 770 540 630 700 770 805 875 945 | 9.86796E-2 .172072 5.65064E-2 1.11796F-2 1.36635E-2 8.57594E-2 6.30499E-2 | 12.7326 22.2025 7.29101 1.4425 1.76299 11.0655 8.13531 | -17.9016 -13.072 -22.7442 -36.8177 -35.075 -19.1206 -21.7925 |
| 1015 | 7.02188E-2 | 9.06032 | -20.8571 |

15 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 36 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ARS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|--|---|---|--|
| 36 108 432 504 576 648 720 | .775015 .012313 .134617 .199398 9.86796E-2 .172072 5.65064E-2 | 100 1.58875 17.3697 25.7282 12.7326 22.2025 7.29101 1.4425 | 0 -35.9789 -15.2042 -11.7918 -17.9016 -13.072 -22.7442 -36.8177 |
| 828 900 97 2 1044 | 1.36635E-2 8.57594E-2 6.30499E-2 7.02188E-2 | 1.76299 11.0655 8.13531 9.06032 | -35.075 -19.1206 -21.7925 -20.8571 |

12 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 37 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|---------------|-------------|
| 37 | .769282 | 100 | 0 |
| 111 | 1.87308E-2 | 2.43484 | -32.2706 |
| 333 | .123258 | 16.0225 | -15.9054 |
| 407 | .215324 | 27.9903 | -11.0599 |
| 481 | 9.01056E-2 | 11.7129 | -18.6267 |
| 555 | .169775 | 22.0693 | -13.1242 |
| 629 | 7.31866E-2 | 9.51363 | -20.4331 |
| 703 | 9.42229E-2 | 12.2482 | -18.2386 |
| 777 | 8.11422E-2 | 10.5478 | -19.5368 |
| 851 | 7.43328E-2 | 9.66263 | -20.2981 |
| 925 | 3.84122E-2 | 4.99326 | -26.0323 |
| 999 | 2.34218 E -2 | 3.04463 | -30.3293 |
| 1073 | .11725 | 15.2415 | -16.3395 |

12 PMM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 38 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-------------|---------------------|---------------|-------------|
| 38 | .769282 | 100 | 0 |
| 114 | 1.87308E-2 | 2.43484 | -32.2706 |
| 34 <i>2</i> | .123258 | 16.0225 | -15.9054 |
| 418 | .215324 | 27.9903 | -11.0599 |
| 494 | 9.01056E-2 | 11.7129 | -18.6267 |
| 570 | .169775 | 22.0693 | -13.1242 |
| 646 | 7.31866E-2 | 9.51363 | -20.4331 |
| 722 | 9.42229E-2 | 12.2482 | -18.2386 |
| 798 | 8.11422E-2 | 10.5478 | -19.5368 |
| 874 | 7.43328E-2 | 9.66263 | -20.2981 |
| 950 | 3.84122 E -2 | 4.99326 | -26.0323 |
| 1026 | 2.34218E-2 | 3.04463 | -30.3293 |
| 1102 | .11725 | 15.2415 | -16.3395 |

12 PHM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 39 HZ DUTPUT FREQUENCY PHM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-------------|---------------------|---------------|-------------|
| 39 | .769282 | 100 | 0 |
| 117 | 1.87308E-2 | 2.43484 | -32.2706 |
| 35t | .123258 | 16.0225 | -15.9054 |
| 429 | .215324 | 27.9903 | -11.0599 |
| 507 | 9.01056E-2 | 11.7129 | -18.6267 |
| 5 85 | .169775 | 22.0693 | -13.1242 |
| 663 | 7.31866E-2 | 9.51363 | -20.4331 |
| 741 | 9.42229 E-2 | 12.2482 | -18.2386 |
| 819 | 8.11422E-2 | 10.5478 | -19.5368 |
| 897 | 7.43328F-2 | 9.66263 | -20.2981 |
| 975 | 3.84122E-2 | 4.99326 | -26.0323 |
| 1053 | 2.34218 E -2 | 3.04463 | -30.3293 |
| 1131 | .11725 | 15.2415 | -16.3395 |

12 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 40 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|---------------|-------------|
| 40 | .769282 | 100 | 0 |
| 120 | 1.87308E-2 | 2.43484 | -32.2706 |
| 360 | .123258 | 16.0225 | -15.9054 |
| 440 | .215324 | 27.9903 | -11.0599 |
| 520 | 9.0105AE-2 | 11.7129 | -18.6267 |
| 600 | .169775 | 22.0693 | -13.1242 |
| 680 | 7.31866E-2 | 9.51363 | -20.4331 |
| 760 | 9.42229E-2 | 12.2482 | -18.2386 |
| 840 | 8.11422E-2 | 10.5478 | -19.5368 |
| 920 | 7.43328E-2 | 9.66263 | -20.2981 |
| 1000 | 3.84122 E- 2 | 4.99326 | -26.0323 |
| 1080 | 2.34218E-2 | 3.04463 | -30.3293 |
| 1160 | .11725 | 15.2415 | -16.3395 |

12 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 41 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-------------|---------------------|---------------|-----------------------|
| 41 | .769282 | 100 | 0 |
| 123 | 1.87308 E- 2 | 2.43484 | -32.2706 |
| 369 | .123258 | 16.0225 | -15.9054 |
| 451 | .215324 | 27.9903 | -11.0599 |
| 5 33 | 9.01056E-2 | 11.7129 | -18.6267 |
| 615 | .169775 | 22.0693 | -13.1242 |
| 697 | 7.31866E-2 | 9.51363 | -20.4331 |
| 779 | 9.42229 E -2 | 12.2482 | -18.2386 |
| 861 | 8.11422E-2 | 10.5478 | -19.5368 |
| 943 | 7.43328E-2 | 9.66263 | -20.2981 |
| 1025 | 3.84122E-2 | 4.99326 | -26.0323 |
| 1107 | 2.34218E-2 | 3.04463 | -30.32 9 3 |
| 1189 | .11725 | 15.2415 | -16.3395 |

12 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 42 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ARS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|--------------|---------------|---------------|-------------|
| 42 | .769282 | 100 | 0 |
| 126 | 1.87308E-2 | 2.43484 | -32.2706 |
| 378 | .123258 | 16.0225 | -15.9054 |
| 462 | .215324 | 27.9903 | -11.0599 |
| 546 | 9.01056E-2 | 11.7129 | -18.6267 |
| 630 | .169775 | 22.0693 | -13.1242 |
| 714 | 7.31866E-2 | 9.51363 | -20.4331 |
| 7 9 8 | 9.42229E-2 | 12.2482 | -18.2386 |
| 882 | 8.11422E-2 | 10.5478 | -19.5368 |
| 966 | 7.43328E-2 | 9.66263 | -20.2981 |
| 1050 | 3.84122E-2 | 4.99326 | -26.0323 |
| 1134 | 2.34218E-2 | 3.04463 | -30.3293 |
| 1218 | .11725 | 15.2415 | -16.3395 |

HARMONIC ANALYSIS OF SYNTHESIZED SINE WAVE USING CONSTANT AMPLITUDE PWM WAVEFORM.

12 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 43 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|---------------|-------------|
| 43 | .769282 | 100 | 0 |
| 129 | 1.87308E-2 | 2.43484 | -32.2706 |
| 387 | .123258 | 16.0225 | -15.9054 |
| 473 | .215324 | 27.9903 | ~11.0599 |
| 559 | 9.0105AE-2 | 11.7129 | -18.6267 |
| 645 | .169775 | 22.0693 | -13.1242 |
| 731 | 7.31866E-2 | 9.51363 | ~20.4331 |
| 817 | 9.42229 E ~2 | 12.2482 | -18.2386 |

12 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 44 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 44 | .769282 | 100 | 0 |
| 132 | 1.87308E-2 | 2.43484 | -32.2706 |
| 396 | .123258 | 16.0225 | -15.9054 |
| 484 | .215324 | 27.9903 | -11.0599 |
| 572 | 9.01056E-2 | 11.7129 | -18.6267 |
| 660 | .169775 | 22.0693 | -13.1242 |
| 748 | 7.31866E-2 | 9.51363 | -20.4331 |
| 836 | 9.42229E-2 | 12.2482 | -18.2386 |

12 PMM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 45 HZ DUTPUT FREQUENCY PMM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 45 | .769282 | 100 | 0 |
| 135 | 1.87308E-2 | 2.43484 | -32.2706 |
| 405 | .123258 | 16.0225 | -15.9054 |
| 495 | .215324 | 27.9903 | -11.0599 |
| 585 | 9.01056E-2 | 11.7129 | -18.6267 |
| 675 | .169775 | 22.0693 | -13.1242 |
| 765 | 7.31866E-2 | 9.51363 | -20.4331 |
| 855 | 9.42229E-2 | 12.2482 | -18.2386 |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 46 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 46 | .757151 | 100 | 0 |
| 138 | .031447 | 4.15333 | -27.6321 |
| 276 | .102612 | 13.5524 | -17.3597 |
| 368 | .242866 | 32.0762 | -9.87634 |
| 460 | 7.79043E-2 | 10.2891 | -19.7524 |
| 552 | .162475 | 21.4587 | -13.3679 |
| 598 | 6.46243E-2 | 8.53519 | -21.3757 |
| 644 | 7.46073E-2 | 9.85369 | -20.128 |
| 690 | .102706 | 13.5648 | -17.3517 |
| 736 | 2.33374F-2 | 3.08226 | -30.2226 |
| 782 | 8.21435E-2 | 10.849 | -19.2922 |
| 874 | 3.72516E-2 | 4.91996 | -26.1608 |
| 920 | 4.69544E-2 | 6.20146 | -24.1501 |
| | ~~~~~~~~~~~ | | ~ |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 47 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ARS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|------------------|---------------|---------------|-------------|
| 47 | .757151 | 100 | 0 |
| 141 | .031447 | 4.15333 | -27.6321 |
| 282 | .102612 | 13.5524 | -17.3597 |
| 376 | .242866 | 32.0762 | -9.87634 |
| 470 | 7.79043E-2 | 10.2891 | -19.7524 |
| 564 | .162475 | 21.4587 | -13.3679 |
| 611 | 6.46243E-2 | 8.53519 | -21.3757 |
| 658 | 7.46073E-2 | 9.85369 | -20.128 |
| 705 | .102706 | 13.5648 | -17.3517 |
| 752 | 2.33374E-2 | 3.08226 | -30.2226 |
| 7 9 9 | 8.21435E-2 | 10.849 | -19.2922 |
| 893 | 3.72516E-2 | 4.91996 | -26.1608 |
| 940 | 4.69544E-2 | 6.20146 | -24.1501 |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 48 HZ OUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-------------|---------------|---------------|-------------|
| 48 | .757151 | 100 | 0 |
| 144 | .031447 | 4.15333 | -27.6321 |
| 288 | .102612 | 13.5524 | -17.3597 |
| 384 | .242866 | 32.0762 | -9.87634 |
| 480 | 7.79043E-2 | 10.2891 | -19.7524 |
| 5 76 | .162475 | 21.4587 | -13.3679 |
| 624 | 6.46243E-2 | 8.53519 | -21.3757 |
| 672 | 7,46073E-2 | 9.85369 | -20.128 |
| 720 | .102706 | 13.5648 | -17.3517 |
| 768 | 2.33374E-2 | 3.08226 | -30.2226 |
| 816 | 8.21435E-2 | 10.849 | -19.2922 |
| 912 | 3.72516E-2 | 4.91996 | -26.1608 |
| 960 | 4.69544E-2 | 6.20146 | -24.1501 |

9 PMM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 49 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-------------|-----------------------|--------------------|----------------------|
| 49 | .757151 | 100 | 0 |
| 147 | .031447 | 4.15333 | -27.6321 |
| 294 | .102612 | 13.5524 | -17.3597 |
| 392 | .242866 | 32.0762 | -9.87634 |
| 49ñ 588 | 7.79043E-2 .162475 | 10.2891 | -19.7524 |
| 637 | 6.46243E-2 | 21.4587 8.53519 | -13.3679 -21.3757 |
| 686 | 7.46073E-2 | 9.85369 | -20.128 |
| 73 5 | .102706 | 13.5648 | -17.3517 |
| 784 | 2.33374E-2 | 3.08226 | -30.2226 |
| 833 | 8.21435E-2 | 10.849 | -19.2922 |
| 931 | 3.72516E-2 | 4.91996 | -26.1608 |
| 980 | 4.69544E-2 | 6.20146 | |
| | 7.000 775 | 0.0140 | -24.1501 |

9 ◆INTERRUPTED◆ 140 H=INT(850/S) 45 FOR S=50 TO 60 RUN

78/12/22. 09.48.48. PROGRAM HARM

HARMONIC ANALYSIS OF SYNTHESIZED SINE WAVE USING CONSTANT AMPLITUDE PWM WAVEFORM.

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 50 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|---------------|-------------|
| 50 | .757151 | 100 | 0 |
| 150 | .031447 | 4.15333 | -27.6321 |
| 300 | .102612 | 13.5524 | -17.3597 |
| 400 | .242866 | 32.0762 | -9.87634 |
| 500 | 7.79043E-2 | 10.2891 | -19.7524 |
| 600 | .162475 | 21.4587 | -13.3679 |
| 650 | 6.46243E-2 | 8.53519 | -21.3757 |
| 700 | 7.46073E-2 | 9.85369 | -20.128 |
| 750 | .102706 | 13.5648 | -17.3517 |
| 800 | 2.33374 E -2 | 3.08226 | -30.2226 |
| 850 | 8.21435E-2 | 10.849 | -19.2922 |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 51 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 51 | .757151 | 100 | 0 |
| 153 | .031447 | 4.15333 | -27.6321 |
| 306 | .102612 | 13.5524 | -17.3597 |
| 408 | .242866 | 32.0762 | -9.87634 |
| 510 | 7.79043E-2 | 10.2891 | -19.7524 |
| 612 | .162475 | 21.4587 | -13.3679 |
| 663 | 6.46243E-2 | 8.53519 | -21.3757 |
| 714 | 7.46073E-2 | 9.85369 | -20.128 |
| 765 | .102706 | 13.5648 | -17.3517 |
| 816 | 2.33374E-2 | 3.08226 | -30.2226 |
| | | | |

9 PWM INCREMENTS PER OUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 52 HZ OUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 52 | .757151 | 100 | 0 |
| 156 | .031447 | 4.15333 | -27.6321 |
| 312 | .102612 | 13.5524 | -17.3597 |
| 416 | .242866 | 32.0762 | -9.87634 |
| 520 | 7.79043E-2 | 10.2891 | -19.7524 |
| 624 | .162475 | 21.4587 | -13.3679 |
| 676 | 6.46243E-2 | 8.53519 | -21.3757 |
| 728 | 7.46073E-2 | 9.85369 | -20.128 |
| 780 | .102706 | 13.5648 | -17.3517 |
| 832 | 2.33374E-2 | 3.08226 | -30.2226 |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 53 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|---|---|--|--|
| 53 159 318 424 530 636 689 742 | .757151 .031447 .102612 .242866 7.79043E-2 .162475 6.46243E-2 7.46073E-2 | 100 4.15333 13.5524 32.0762 10.2891 21.4587 8.53519 9.85369 | 0 -27.6321 -17.3597 -9.87634 -19.7524 -13.3679 -21.3757 -20.128 |
| 795 848 | .102706 2.33374E-2 | 7.83367 13.5648 3.08226 | -17.3517 -30.2226 |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 54 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 54 | .757151 | 100 | 0_ |
| 162 | .031447 | 4.15333 | -27.6321 |
| 324 | .102612 | 13.5524 | -17.3597 |
| 432 | .242866 | 32.0762 | -9.87634 |
| 540 | 7.79043E~2 | 10.2891 | -19.7524 |
| 648 | .162475 | 21.4587 | -13.3679 |
| 702 | 6.46243E-2 | 8.53519 | -21.3757 |
| 756 | 7.46073E-2 | 9.85369 | -20.128 |
| 810 | .102706 | 13.5648 | -17.3517 |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 55 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------------|---------------|-------------|
| 55 | .757151 | 100 | 0 . |
| 165 | .031447 | 4.15333 | -27.6321 |
| 330 | .102612 | 13.5524 | ~17.3597 |
| 440 | .242866 | 32.0762 | ~9.87634 |
| 550 | 7.79043E-2 | 10.2891 | ~19.7524 |
| 660 | .162475 | 21.4587 | ~13.3679 |
| 715 | 6.46243 E -2 | 8.53519 | ~21.3757 |
| 770 | 7.46073E-2 | 9.85369 | -20.128 |
| 825 | .102706 | 13.5648 | -17.3517 |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 56 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

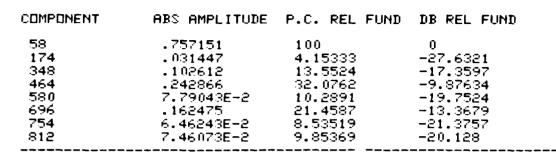
| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 56 | .757151 | 100 | 0 |
| 168 | .031447 | 4.15333 | -27.6321 |
| 336 | .102612 | 13.5524 | -17.3597 |
| 448 | .242866 | 32.0762 | -9.87634 |
| 560 | 7.79043E-2 | 10.2891 | -19.7524 |
| 672 | .162475 | 21.4587 | ~13.3679 |
| 728 | 6.46243E-2 | 8.53519 | -21.3757 |
| 784 | 7.46073E-2 | 9.85369 | -20.128 |
| 840 | .102706 | 13.5648 | -17.3517 |
| | | | |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 57 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 57 | .757151 | 100 | 0 |
| 171 | .031447 | 4.15333 | -27.6321 |
| 342 | .102612 | 13.5524 | -17.3597 |
| 456 | .242866 | 32.0762 | -9.87634 |
| 570 | 7.79043E-2 | 10.2891 | -19.7524 |
| 684 | .162475 | 21.4587 | -13.3679 |
| 741 | 6.46243E-2 | 8.53519 | -21.3757 |
| 798 | 7.46073E-2 | 9.85369 | -20.128 |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 58 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

100



9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 59 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 59 | .757151 | 100 | 0 |
| 177 | .031447 | 4.15333 | -27.6321 |
| 354 | .102612 | 13.5524 | -17.3597 |
| 472 | .242866 | 32.0762 | -9.87634 |
| 590 | 7.79043E-2 | 10.2891 | -19.7524 |
| 708 | .162475 | 21.4587 | -13,3679 |
| 767 | 6.46243E-2 | 8.53519 | -21.3757 |
| 826 | 7.46073E-2 | 9.85369 | -20.128 |

9 PWM INCREMENTS PER DUTPUT CYCLE 5 INTEGRATION STEPS PER INCREMENT 60 HZ DUTPUT FREQUENCY PWM INCREMENTS CENTERED

| COMPONENT | ABS AMPLITUDE | P.C. REL FUND | DB REL FUND |
|-----------|---------------|---------------|-------------|
| 60 | .757151 | 100 | 0 |
| 180 | .031447 | 4.15333 | -27.6321 |
| 360 | .102612 | 13.5524 | -17.3597 |
| 480 | .242866 | 32.0762 | -9.87634 |
| 600 | 7.79043E-2 | 10.2891 | -19,7524 |
| 720 | .162475 | 21.4587 | -13,3679 |
| 780 | 6.46243E-2 | 8.53519 | -21.3757 |
| 840 | 7.46073E-2 | 9.85369 | -20.128 |

APPENDIX D

Average Values of PWM Steps - Computer Ouput

AVERAGE VALUE OF SINE WAVE OVER SPECIFIED INTERVIBE . FORMULATION:

$$G(X) = \frac{\cos(X1) - \cos(X2)}{(X1 - X2)}$$

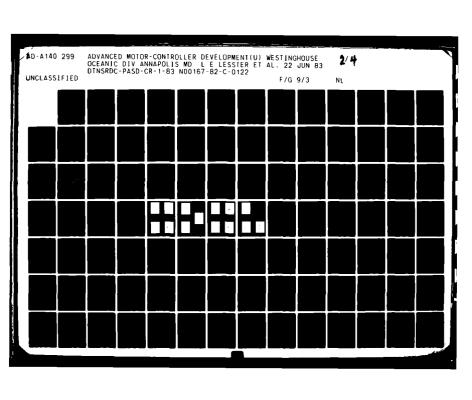
| • | | | | | |
|---|------------------|-----------------|--------------------|--------|----------|
| 1 | INTERVAL FROM | (DEGREES) TO | . AVERAGE VALUE | 9.4401 | INTERVHI |
| | 0.000 | 40.0u0 | 0.335 | | |
| • | 40.000 | 80.000 | 0.849 | | |
| _ | 80.000 | 120.000 | 0.965 | | |
| 1 | 120.000 | 160.000 | 0.630 | | |
| ł | 160.000 | 200.000 | 0.000 | | |
| | 200.000 | 240.000 | -0.630 | | |
| • | 240.000 | 280.000 | -0.965 | | |
| 1 | 280.000 | 320.000 | -0.849 | | |
| • | 320.000 | 360.000 | -0.335 | | |
| 4 | | | | | |
| | INTERVAL | (DEGREES) | AVERAGE | 15.1 | TH CERVE |
| | FROM | TO | VALUE | | |
| | 0.000 | 24.000 | n.206 | | |
| | 24.000 | 48.000 | 0.583 | | |
| | 48.000 | 72.000 | 0.860 | | |
| | 72.000 | 96.000 | 0.987 | | |
| | 96.000 | 120.000 | 0.944 | | |
| | 120.000 | 144.000 | 0.738 | | |
| | 144.000 | 168.000 | 0.40: | | |
| | 168.999 | 193.000 | ម. មម្ | | |
| | 192.000 | 216.000 | ୍ଡ.404 | | |
| | 216.000 | 240.000 | -0.738 | | |
| | 240.000 | 264.000 | 0.944 | | |
| | 264.000 | 288.044 | w.987 | | |
| | 288.000 | 312.000 | -0.860 | | |
| | 312.999 | 336.000 | -0.583 | | |
| | 336.000 | 360.000 | -0.206 | | |

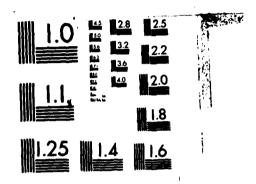
| INTERVAL FROM | (DEGREES) TO | AVERAGE VALUE | 12 1 m (1 - 200) | THI EMVHES |
|---|--|--|------------------|------------|
| 0.000 17.143 34.286 51.429 68.571 85.714 102.857 120.000 137.143 154.286 171.429 188.571 205.714 222.857 240.000 257.143 274.286 291.429 308.571 325.714 | 17.143 34.286 51.429 68.571 85.714 102.857 120.000 137.143 154.286 171.429 188.571 205.714 222.857 240.000 257.143 274.286 | 0.148 0.432 0.678 0.863 0.971 0.927 0.779 0.561 0.294 -0.561 -0.779 -0.973 -0.973 -0.973 | | |
| INTERVAL FROM | (DEGREES) TO | AVERAGE VALUE | 27.49-01 | INTERVALS |
| 13.333 26.667 40.000 53.333 66.667 80.000 | 93.333 1 <i>06.667</i> | 0.116 0.341 0.548 0.726 0.864 0.956 0.996 | | |

| INTERVAL FROM | (DEGREES) TO | AVERAGE VALUE | 3 (2000) | THTERVALS |
|------------------|-----------------|------------------|----------|-----------|
| 0.000 | 10.909 | 0.095 | | |
| 10.909 | 21.818 | 0.281 | | |
| 21.818 | 32.727 | 0.458 | | |
| 02.727 | 43.63K | 0.617 | | |
| 43.636 | 54.549 | Ø.755 | | |
| 54,545 | 65.45% | Ø.865 | | |
| 65.455 | 76.364 . | 0.944 | | |
| 76.364 | 87.279 | 0.988 | | |
| 87.273 | 98.182 | ø.997 | | |
| 98.182 | 109.09 | 0.970 | | |
| 109.091 | 120.000 | 0.908 | | |
| 120.000 | 130.909 | დ.8i3 | | |
| 130.909 | 141.818 | Ø.689 | | |
| 141.818 | 152.727 | Ø.540 | | |
| 152.727 | 163.63H | 0.371 | | |
| 163.636 | 174.545 | 0.189 | | |
| 174.545 | 185.445 | ថ្.មិទីមី | | |
| 185.455 | 196.364 | -0.189 | | |
| 196.364 | 207.279 | -0.371 | | |
| 207.273 | 218.182 | -0.540 | | |
| 218.182 | 229.091 | -0.689 | | |
| 229.091 | 249.000 | -0.813 | | |
| 240.000 | 250.909 | -0.908 | | |
| 250.909 | 261.818 | -0.970 | | |
| 261.818 | 272.70 | -0.997 | | |
| 272.727 | 283.6 % | -0.988 | | |
| 203,636 | 294.545 | -0.944 | | |
| 294.545 | 305.455 | -0.865 | | |
| 305.455 | 316.364 | -0.755 | | |
| 316.364 | 327.273 | -0.617 | | |
| 337.273 | 338.1 | -0.458 | | |
| 338.182 | 349.091 | -0.281 | | |
| 349.091 • | 360.000 | -0.095 | | |
| | | | | |

| _ | INTERVAL FROM | (DEGREES) | HVERAGE VALUE | () () () () () | THILFWHES |
|---|---|--|----------------------------|------------------|-----------|
| | | | | | THIERVALS |
| | 304.615 313.846 323.077 332.308 341.538 | 313.046 323.077 332.388 341.538 35 0. 769 | -0.662 -0.534 -0.392 | | |

| INTERVAL FROM | (DEGREES) TO | HVERAGE VALUE | $\{ (t_n), (t_n)_n \}$ | HHEEVHES |
|------------------------------------|---------------------------------|------------------------|------------------------|----------|
| មិ.ម៉ូម៉ូម៉ូ | 8.000 | 0.070 | | |
| 8.000 | 16.000 | 0.208 | | |
| 16.000 | 24.000 | 0.342 | | |
| 24.000 | 32.000 | 0.469 | | |
| 32.000 | 40.ព្រំ | 0.587 | | |
| 40.000 | 48. មិម៉ា | 0.694 | | |
| 48.000 | 56.មិមិម | 0.787 | | |
| 56.000 | 64.ព្គា | 0.865 | | |
| 64.000 | 72.000 | 0.926 | | |
| 72.000 | 80.000 | 0.970 | | |
| \$0.000 | 88.000 | a.994 | | |
| 88.000 | 96.ឰឰឰ | 0.999 | | |
| 96.000 | 104.ព្រួល | 0.984 | | |
| 104.000 | 112.000 | 0.950 | | |
| 112.000 | 120.0un | 0.898 | | |
| 120.000 | 128.600 | 0.828 | | |
| 128.000 | 136.000 | 0.743 | | |
| 136.000 | 144.000 | 0.642 | | |
| 144.000 | 153. មិសិក | 0.529 | | |
| 152.000 | 150.00ω | 0.406 | | |
| 160.000 | 168.ព្យា | 0.275 | | |
| 168.000 | 176.000 | 0.139 | | |
| 176.000 | 184.ម្នាម | -0.000 | | |
| 184.000 | 192.000 | -0.139 | | |
| 192.000 | 2ិស្តិត ស្តីស្តីស | -0.275 | | |
| 299.999 | 2ីម៉ូនូ. អូចច | -0.406 | | |
| 208.000 | 216.400 | -0 .5 29 | | |
| 216.000 | 224.ស្សា | -0. <u>6</u> 43 | | |
| 224.000 | <u>រ្មី</u> ទីក្រ, ពូពូល | -0.743 | | |
| 232.000 | 24មុ ស្ព្រ | -ଡ଼.୫ୁଥ୍ୟ | | |
| 240.000 240.000 | 248.000 25.500 | 0.898 | | |
| 248.000 256.000 | 256.000 | -0.950 | | |
| 264.000 264.000 | 264.600 273.00 | -0.984 | | |
| 272.000 | 272.000 2002.000 | -0.999 | | |
| 280.000 | 200.ព្ត 200.ព្យ | -9.994 | | |
| 208.888 | ៩១៦.សស្ស ៩២៦.ស្សា | -0.970 | | |
| 296.000 | | -0.926 | | |
| 304.000 | ិស៊ីមុំ,ស្គ្រប 31/3,សំស្លា | -0.865 | | |
| 312.000 | ្ន, ស្រួល មិន្តិស៊ីស្អូស្រួល | -0.787 | | |
| 320.000 | 320.000 333.000 | កពួ.គូម៉ូ4 ឧ គ្រប់? | | |
| 3 <u>20.00</u> 3 <u>20</u> .000 | 336.90° | -0.587 -0.459 | | |
| 336.00H | 344.Qru | ÷បា.459 …4 ១៩១ | | |
| 344.000 | ું કાર્યકાર વૈદ્ધાં કૃષ્યમા | -0.342 -a.aa | | |
| 352.000 | 350.000 | -0.208 -0.070 | | |
| 크리트 이번 반대 | 000.000 | -0.070 | | |





MICROCOPY RESOLUTION TEST CHART NATIONAL BUREAU OF STANDARDS-1963-A

| INTERVAL FROM | (DEGREES) TO | AVERAGE VALUE | 51.000 | INTERVALS |
|--|---|--|-----------------|-----------|
| FROM 7.000 7.059 14.118 21.176 28.235 35.294 42.353 49.412 56.471 63.529 70.588 77.647 84.706 91.765 98.824 105.882 112.941 120.000 127.059 134.118 141.176 148.235 169.412 176.471 183.529 190.588 197.647 204.706 211.765 218.824 225.882 232.941 240.000 | | | 51. u au | INTERVALS |
| 247.059 254.118 261.176 268.235 | 254.118 261.176 268.235 275.294 | -0.943 -0.976 -0.995 -0.999 | | |
| 275.294 282.353 289.412 296.471 303.529 310.588 317.647 324.706 331.765 338.824 345.882 | 282.353 289.412 296.471 303.529 310.588 317.647 324.706 331.769 338.824 345.882 352.941 | -0.988 -0.961 -0.920 -0.865 -0.798 -0.717 -0.627 -0.526 -0.418 -0.303 | | |

07

5. . 000 INTERVALS

| INTERVAL | CDEGREES | HVERAGE | | 63,1111u | THTERVHES |
|-----------|------------------|----------------|-------|----------|-----------|
| FROM | TO | VALUE | | | 2 |
| | | | - | | |
| 0.000 | 5.714 | 0.050 | | | |
| 5.714 | 11.429 | 0.149 | | | |
| 11.429 | 17.143 | 0.247 | | | |
| 17.143 | 22.857 | 0.342 | | | |
| 22.857 | 28.571 | 0.434 | | | |
| 28.571 | 34.286 | | | | |
| | 72777 | 0.521 | | | |
| 34.286 | 40.000 45 744 | 0.604 | | | |
| 40.000 | 45.714 | 0.680 | | | |
| 45.714 | 51.429 | 0.749 | | | |
| 51.429 | 57.14 3 | 0.812 | | | |
| 57.143 | 62.857 | 0.866 | | | |
| 62.857 | 68.571 | 0.911 | | | |
| 68.571 | 74.286 | 0.948 | | | |
| 74.286 | 80.000 | 0.975 | | | |
| 80.000 | 85.714 | 0.992 | | | |
| 85.714 | 91.429 | 0.999 | | | |
| 91.429 | 97.14 3 | 0.997 | | | |
| 97.143 | 102.857 | 0.984 | | | |
| 102.857 | 108.571 | 0.962 | | | |
| 108.571 | 114.286 | 0.930 | | | |
| 114.286 | 120.000 | 0.890 | | | |
| 120.000 | 125.714 | 0.840 | | | |
| 125.714 | 131.429 | 0.782 | | | |
| 131.429 | 137.143 | 0.716 | | | |
| 137.143 | 142.857 | 0.643 | * | | |
| 142.857 | 148.571 | 0.563 | * * . | | |
| 148.571 | 154.286 | 0.478 | | | |
| 154.286 | 160.000 | 0.388 | | | |
| 160.000 | 165.714 | 0.295 | | | |
| 165.714 | 171.429 | 0.198 | | | |
| 171.429 | 177.143 | 0.100 | | | |
| 177.143 | 182.857 | 0.000 | | | |
| 182.857 | 188.571 | -0.100 | | | |
| 188.571 • | 194.286 | -0.198 | | | |
| 194.286 | 200.000 | -0.295 | | | |
| 200.000 | 205.714 | -0.388 | | | |
| 205.714 | 211.429 | -0.478 | | | |
| 211.429 | 217.143 | -0.563 | | | |
| 217.143 | 222.857 | -0.643 | | | |
| 222.857 | 228.571 | -0.716 | | | |
| 228.571 | 234.286 | -0.782 | | | |
| 234.286 | 240.000 | -0.840 | | | |
| 240.000 | 245.714 | -0.890 | | | |
| 245.714 | 251.429 | -0.930 | | | |
| 251.429 | 257.143 | -0.962 | | | |
| 257.143 | 262.857 | -0.984 | | | |
| 262.857 | 268.571 | -0.997 | | | |
| 268.571 | 274.286 | -0.999 | | | |
| 274.286 | 280.000 | -0.992 | | | |
| 280.000 | 285.714 | -0.975 | | | |
| 285.714 | 291.429 | -0.948 | | | |
| 291.429 | 297.143 | -0.911 | | | |
| 297.143 | 302.85 | -0.866 | | | |
| 302.857 | 308.571 | -0.812 | | | |
| 308.571 | 314.206 | -0.749 | | | |
| 314.286 | 320.000 | -0.680 | | | |
| 320.000 | 325.714 | -0.604 | | | |
| 325.714 | 331.429 | -0.521 | | | |
| 331.429 | 337.143 | -0.434 | | | |
| 337.143 | 342.857 | -0.342 | | | |
| 342.857 | 348.571 | -0.247 | DB | | |
| 348.571 | 354.286 | -0.149 | | | |
| | | 30 1-10 | | | |

| I. | | | | | |
|----|--|--|---|--------|-----------|
| | INTERVAL FROM | (DEGREES) TO | AVERAGE VALUE | 69.000 | INTERVALS |
| | 0.000 5.217 10.435 15.652 20.870 26.087 31.304 36.522 41.739 46.957 52.174 57.391 62.609 67.826 73.043 78.261 83.478 88.696 93.913 99.130 104.348 109.565 114.783 120.000 125.217 130.435 135.652 140.870 146.087 151.304 156.522 140.870 146.087 151.304 156.522 140.870 146.087 151.304 156.522 140.870 146.087 151.304 156.522 140.870 146.087 151.304 156.522 140.870 146.087 151.304 156.522 140.870 146.087 151.304 156.522 140.870 146.087 151.304 156.522 140.870 146.087 172.174 177.391 182.609 187.826 193.478 203. | 5.217 10.435 15.652 20.435 26.0877 31.304 36.5297 46.957 46.957 46.957 57.391 62.628 67.826 6 | 0.4566398080.00.00.3338080.00.6961766828779399766828201659900.1255090.999999999999999999999999999999999 | 729 | |

| 297.391 302.609 307.826 313.043 318.261 323.478 328.696 333.913 339.130 344.348 349.565 | 302.609 307.826 313.043 318.261 323.478 328.696 333.913 339.130 344.348 349.565 354.783 | -0.866 -0.817 -0.761 -0.699 -0.631 -0.558 -0.398 -0.313 -0.226 -0.136 | | |
|--|---|--|--------|-----------|
| INTERVAL FROM | (DEGREES) TO | AVERAGE VALUE | 75.000 | INTERVALS |
| 0.000 4.800 9.600 14.400 19.200 24.000 28.800 38.400 48.000 57.600 67.200 76.800 81.600 81.600 105.600 110.400 115.200 124.800 129.600 124.800 129.600 134.400 139.200 148.800 158.400 158.600 172.800 172.800 196.800 | 4.800 9.600 14.400 19.200 24.000 28.800 33.600 38.400 48.000 48.000 52.800 57.600 67.200 81.600 105.600 110.800 124.800 129.600 124.800 129.600 134.400 153.600 158.400 158.400 177.600 177.600 177.600 196.800 201.600 | 0.042 0.125 0.289 0.289 0.365 0.455 0.5583 0.5583 0.777 0.8655 0.984 0.9989 0.9989 0.9989 0.9989 0.9844 0.9844 0.9847 0.8844 0.7484 0.6213 0.6249 0.6249 0.6249 0.6249 0.6249 0.6249 0.6249 0.6249 0.63 | | |

| | 201.600 206.400 211.200 216.000 226.600 235.600 235.200 244.800 244.800 254.400 254.400 258.800 273.600 283.200 288.000 292.800 292.800 307.200 316.800 321.600 321.600 326.400 331.200 336.000 336.000 345.600 | 206.400 211.200 216.000 216.000 220.800 225.600 235.200 244.800 249.600 254.400 259.200 268.800 278.400 288.000 292.400 316.800 316.800 321.600 321.600 331.200 331.200 331.200 335.200 | -0.407 -0.482 -0.521 -0.684 -0.796 -0.882 -0.951 -0.951 -0.989 -0.989 -0.988 -0.999 -0.9861 -0.6588 -0.714 -0.6588 -0.714 -0.6588 -0.289 -0.289 -0.289 | • | | | |
|--|---|--|--|-------|--------|-----------|--|
| | INTERVAL FROM | (DEGREES) TO | AVERAGE VALUE | | 81.000 | INTERVALS | |
| | 0.000 4.444 8.889 13.333 17.778 22.222 26.667 31.111 35.556 40.000 44.444 48.889 53.333 57.778 62.222 66.667 71.111 75.556 80.000 84.444 88.889 | 4.444 8.889 13.333 17.778 22.222 26.667 31.111 35.556 40.000 44.444 48.889 53.333 57.778 62.222 66.667 71.111 75.556 80.000 84.444 88.889 93.333 | 0.039 0.116 0.193 0.268 0.342 0.414 0.483 0.549 0.612 0.727 0.778 0.824 0.866 0.933 0.958 0.977 0.998 1.000 | Dii . | | | |

| 93.333 97.778 102.222 106.667 111.111 115.556 120.000 124.444 128.889 133.333 137.778 142.222 146.667 151.111 155.556 160.000 164.444 168.889 173.333 177.778 182.222 186.667 191.111 195.556 200.000 204.444 208.889 213.333 217.778 222.222 226.667 231.111 235.556 240.000 244.444 248.889 253.333 257.778 262.222 226.667 231.111 235.556 240.000 244.444 248.889 253.333 257.778 362.222 366.667 311.111 315.556 320.000 324.444 328.889 333.333 337.778 342.222 346.667 351.111 | 97.78 102.222 106.667 111.111 115.556 120.000 124.444 123.378 142.667 151.116 168.889 173.778 168.889 177.778 188.889 177.778 188.889 213.378 222.266.667 231.111 235.556 284.444 288.889 253.338 257.778 286.667 271.116 286.667 311.111 315.556 324.444 328.889 293.338 297.778 306.667 311.111 315.556 324.444 328.889 333.3778 342.227 355.556 | 995588662303117 9 8514707411589711332664855008178326648722293428369.98888550314707411589711332664855008.77043147074115897113326648550080.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0. |
|---|--|--|
|---|--|--|

| | INTERVAL FROM | (DEGREES) TO | AVERAGE VALUE | 37.400 | INTERVALS |
|------|--------------------|--------------------|------------------|--------|-----------|
| i e- | 0.000 4.138 | 4.138 8.276 | 0.036 0.108 | | |
| • •- | 8.276 | 12.414 | 0.180 | | |
| 2 30 | 12.414 | 16.552 | 0.250 | | |
| | 16.552 | 20.690 | 0.319 | | |
| | 20.690 24.828 | 24.828 28.966 | 0.387 0.452 | | |
| • • | 28.966 | 33.103 | 0.515 | | |
| | 33.103 | 37.241 | 0.576 | | |
| | 37.241 | 41.379 | 0.633 | | |
| | 41.379 | 45.517 49.655 | 0.688 0.730 | | |
| | 45.517 49.655 | 47.600 53.793 | 0.738 0.785 | | |
| | 5 3.793 | 57. 931 | 0.828 | | |
| | 57.931 | 62.069 | 0.866 | | |
| | 62.069 | 66.207 | 0.900 | | |
| | 66.207 70.345 | 70.345 74.483 | 0.929 0.953 | | |
| | 74.483 | 78.621 | 0.973 0.972 | | |
| | 78.621 | 82.759 | 0.987 | | |
| | 82.759 | 86.897 | 0.996 | | |
| | 86.897 | 91.034 | 1.000 | | |
| | 91.034 95.172 | 95.172 99.310 | 0.998 0.992 | | |
| | 99.310 | 103.448 | 0.980 | | |
| | 103.448 | 107.586 | 0.963 | | |
| | 107.586 | 111.724 | 0.942 | | |
| | 111.724 115.862 | 115.862 120.000 | 0.915 0.883 | | |
| | 120.000 | 124.138 | 0.847 | | |
| | 124.138 | 128.276 | 0.807 | | |
| | 128.276 | 132.414 | 0.762 | | |
| | 132.414 136.552 | 136.552 140.690 | 0.713 0.661 | | |
| | 140.690 | 144.828 | 0.605 | | |
| | 144.828 | 148.966 | 0.546 | | |
| | 148.966 | 153.10 3 | 0.484 | | |
| | 153.103 157.241 | 157.241 161.379 | 0.420 0.353 | | |
| | 161.379 | 165.517 | 0.333 0.285 | | |
| | 165.517 | 169.655 | 0.215 | | |
| | 169.655 | 173.793 | 0.144 | | |
| | 173.793 177.931 | 177.931 182.069 | 0.072 0.000 | | |
| | 182.069 | 186.207 | -0.072 | | |
| | 186.207 | 190.345 | -0.144 | | |
| | 190.345 | 194.483 | -0.215 | | |
| | 194.483 198.621 | 198.621 202.759 | -0.285 .0.282 | | |
| , - | 202.759 | 206.897 | -0.353 -0.420 | | |
| 1] | 206.897 | 211.034 | -0.484 | | |
| | 211.034 | 215.172 | -0.546 | | |
| | 215.172 | 219.310 | -0.605 | | |
| | 219.310 223.448 | 223.448 227.586 | -0.661 -0.713 | | |
| | 227.586 | 231.724 | -0.762 | | |
| 17 | 231.724 | 235. 862 | -0.807 | D13 | |
| | 235 <u>.8</u> 62 | 240.000 | -0.847 | ~,, | |

| 244.138 248.276 252.414 256.552 260.690 264.828 268.966 273.103 277.241 281.379 285.517 289.655 293.793 297.931 302.069 306.207 310.345 314.483 318.621 322.759 326.897 331.034 335.172 339.310 343.448 347.586 351.724 355.862 | 248.276 252.414 256.552 260.690 264.828 268.966 273.103 277.241 281.379 285.517 289.655 293.793 297.931 306.207 310.345 314.483 318.621 322.759 326.897 331.034 335.172 339.310 343.448 347.586 351.724 355.862 360.000 | -0.915 -0.942 -0.963 -0.980 -0.998 -0.998 -0.997 -0.9868 -0.985 -0.9888 -0.7888 -0.7888 -0.6336 -0.6336 -0.1888 -0.1888 -0.1886 | | | |
|--|---|---|-----|--------|-----------|
| INTERVAL FROM 0.000 3.871 7.742 11.613 15.484 19.355 23.226 27.097 30.968 34.839 38.710 | (DEGREES) TO 3.871 7.742 11.613 15.484 19.355 23.226 27.097 30.968 34.839 38.710 42.581 | AVERAGE VALUE | | 93.000 | INTERVALS |
| 42.581 46.452 50.323 54.194 58.065 61.935 65.806 69.677 73.548 77.419 81.290 85.161 89.032 92.903 96.774 100.645 104.516 108.387 | 46.452 50.323 54.194 58.065 61.935 65.806 69.677 73.548 77.419 81.290 85.161 89.032 92.903 96.774 100.645 104.516 108.387 | 0.701 0.748 0.791 0.866 0.898 0.949 0.968 0.993 0.996 0.996 0.976 0.988 | D14 | | |

| 294.194 | 298.065 | 301.935 | -0.866 | |
|---|---|---|--|--|
| 294.194 298.065 -0.898 298.065 301.935 -0.866 301.935 305.806 -0.830 305.806 309.677 -0.791 309.677 313.548 -0.748 313.548 317.419 -0.701 317.419 321.290 -0.651 321.290 325.161 -0.599 | 259.355 263.226 267.097 270.968 274.839 278.710 282.581 286.452 290.323 294.194 298.065 301.935 305.806 309.677 313.548 317.419 321.290 | 263.226 267.097 270.968 274.839 278.710 282.581 286.452 294.194 298.065 301.935 305.806 309.677 313.548 317.419 321.290 | -0.988 -0.996 -1.000 -0.999 -0.983 -0.968 -0.925 -0.898 -0.866 -0.830 -0.791 -0.748 -0.599 | |
| 294.194 298.065 -0.898 298.065 301.935 -0.866 301.935 305.806 -0.830 305.806 309.677 -0.791 309.677 313.548 -0.748 313.548 317.419 -0.701 317.419 321.290 -0.651 | 290.323 294.194 298.065 301.935 305.806 309.677 313.548 317.419 321.290 325.161 329.032 | 294.194 298.065 301.935 305.806 309.677 313.548 317.419 321.290 325.161 329.031 | -0.925 -0.898 -0.866 -0.830 -0.791 -0.748 -0.701 -0.651 -0.599 -0.485 | |

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| INTERVAL FROM | (DEGREES) TO | AVERAGE VALUE |
|---|---|---|
| INTERVAL FROM 0.000 3.636 7.273 10.909 14.545 18.182 21.818 25.455 29.091 32.727 36.364 40.000 43.636 47.273 50.909 54.545 58.182 61.818 65.455 69.091 72.727 76.364 80.000 | 3.636 7.273 10.909 14.545 | AVERAGE VALUE 0.032 0.095 0.158 0.282 0.342 0.451 0.518 0.667 0.756 0.7756 0.796 0.996 0.997 0.999 0.999 0.995 |
| 109.091 112.727 116.364 120.000 123.636 127.273 130.909 134.545 138.182 141.818 145.455 149.091 152.727 | 107.071 112.727 116.364 120.000 123.636 127.273 130.909 134.545 138.182 141.818 145.455 149.091 152.727 | 0.934 0.934 0.909 0.881 0.850 0.814 0.776 0.690 0.643 0.593 0.541 0.486 |
| 156.364 160.000 163.636 167.273 170.909 174.545 178.182 181.818 185.455 189.091 192.727 | 160.000 163.636 167.273 170.909 174.545 178.182 181.810 185.455 189.091 192.727 196.364 | 0.372 0.312 0.251 0.189 0.127 0.063 -0.063 -0.127 -0.189 -0.251 |

D16

99.000 INTERVALS

327.273

330.909

334.545

338.182

341.818

345.455

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352.727

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360.000

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-0.458

-0.401

-0.342

-0.282

-0.220

-0.158

-0.095

-0.032

ADVANCED MOTOR CONTROLLER

PHASE II REPORT

- PULSE WIDTH MODULATION AND FEEDBACK CONTROL CIRCUITS

CONTENTS

- 1. Summary
- 2. Theoretical Basis for Control Circuit Design Approach
- 3. Control Circuit Design
 - 3.1 Hardware
 - 3.2 Software
- 4. Test and Measurement
- 5. Conclusion and Recommendations

APPENDIX A - Hardware

APPENDIX B - Software

ADVANCED MOTOR CONTROLLER

PHASE II REPORT

1. The Phase I study showed that it was possible to utilize an 8 bit micro-processor (M6800) to generate 3 phase sine wave output pulse width modulation waveforms for variable frequency control, via a power bridge, of an induction motor. Based on the theoretical work of Abbondanti (W Research and Development Center) a preliminary look was taken at air gap flux synthesis for use as a feedback function for optimum motor control with load.

This Phase II study has taken the preliminary work a step further and has developed a design for the pulse width modulation and for the feedback utilizing separate processors for each function and connected via a parallel port.

The PWM generation utilizes volt second integral determination of each pulse width and pulse by pulse modification of pulse width is possible in response to voltage control requirements for a wide control bandwidth.

The feedback processor samples the input to the motor. Since power does not fluctuate at the supply frequency, but is "invariant", asynchronous sampling of the output is possible provided that in-phase and quadrature components of current and voltage are sampled simultaneously. The derived reactive power components are calculated and a digitally smoothed error signal is passed to the PWM processor.

The error signal is used to scale the PWM processor output voltage and also as an indication of overload. Overload causes a controlled ramp down in frequency until load is reduced or the off condition is reached.

Reversing is implemented as a ramp down to zero speed followed by a ramp up in reverse rotation to the set speed.

Controls can be analog or digital, via potentiometers and switches or a serial port. A terminal can be connected to the serial port for control and diagnostic purposes using a built in software monitor routine.

2. Theoretical Basis for Control Circuit Design Approach

The Phase I report descrised in detail basic modulation generation techniques and also the basic calculations leading to the Air Gap Flux synthesis approach to be employed here.

The following pages serve to consolidate these facts and summarize the basis for the control circuit design.

The control circuits assume that a three phase bridge is to be driven to produce variable frequency three phase waveforms with a sinewave fundamental component as shown in Figure 2.1. The three phase waveforms repeat every 60 degrees provided allowance is made for interchange of the dominant and complementary roles of the line to line voltages. Within a 60 degree period the waveforms are symmetrical about the centerpoint provided allowance is made for interchange of the role of the two complementary waveforms. Thus by organized use of symmetry properties the Pulse Width Modulation waveforms can be generated economically.

The number of pulses per 60° interval are chosen to be odd to ease symmetry requirements. A minimum of 3 pulse periods per 60° interval is defined at max frequency (60 Hz) hence approximate frequency at "carrier".

 $f_c = 3 \times 6 \times 60 = 1080$ Hz for 926 μ s per pulse period maximum. It should be noted that the power switches make only one <u>transition</u> each during a pulse period, thus their effective switching frequency is one half the carrier frequency or 540 Hz approximately the actual number varies as the output frequency and number of pulses per 60° interval is varied.

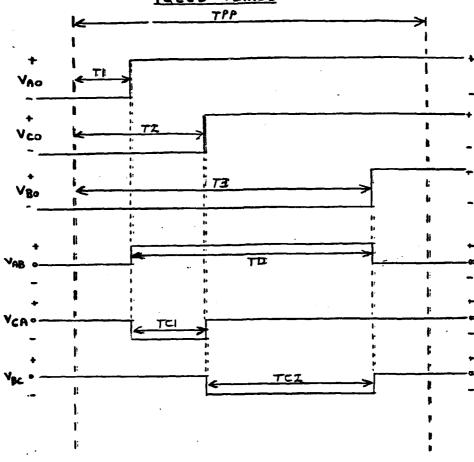
Figure 2.2 illustrates both the volt second integral approach to pulse width determination and also the basic pulsewidths associated with a single pulse period of the several that would be present in one 60 degree interval.

Figure 2.3 extends this to the time relationship actually used in the microprocessor software. The numbers stored in memory for each frequency reflect the fact that the pulses are multiplied in amplitude by B+ when they are converted to the output waveform in the power stage. The scale factor (SF) likewise takes into account the variation in B+ compared with the assumed nominal value used to derive the stored data. Hence the multiplication factor $\frac{B+vc}{B+}$. A value for B+ is acquired via an A/D converter as an input to the PWM microprocessor software.

More specifically and in the terms used in the software the values calculated for the pulse widths are as follows.

MODULATION APPROACH VCA Vac **VAB**

PULSE PERIOD



SOFTWARE CONTROLLED TIMER OUTPUTS

FIG. 2.3

PW Dom_n =
$$\int_{3}^{\frac{\pi}{3}(1+\frac{n}{N})} \sin \omega t \cdot d\omega t$$

$$= \int_{3}^{\frac{\pi}{3}(1+\frac{n}{N})} \sin \omega t \cdot d\omega t$$
FOR UNIT AMPLITURE
REFERENCE, AND
N=2 TON. We IS THE
REGISE HOTO THE CALLE

Where N is number of pulse periods per 60° interval at the output frequency of interest F and N is the Nth pulse in the interval. The second complementary pulse widths are antisymmetrical with PWCOM and are not generated separately.

TOTAL PUSE PERIOD LENGTH
$$Tpp = \frac{1}{6} \cdot \frac{1}{N}$$

RERIOD TO TIMER #1 $T_1 = (Tpp - PWDom)/2$

PERIOD TO TIMER #3 $T_3 = T_1 + PWDom$

PERIOD TO TIMER #2 $T_2 = T_3 - PWCom$, $n = codd$
 $T_2 = T_1 + PWCom$, $n = codd$

If V_{BC} is dominant in the 60° period of interest then the pole centerpoint voltages with respect to B- are

$$V_B = \overline{T_1} \cdot (n = coo) + T_3 \cdot (n = coo)$$

 $V_A = \overline{T_2} \cdot (n = coo) + T_2 \cdot (n = coo)$
 $V_C = \overline{T_3} \cdot (n = coo) + T_1 \cdot (n = coo)$

There are two power switches in each pole, an upper and a lower. The base drive waveforms for upper switches (neglecting shoot through protection, etc.) have the same form as V_B , V_A , V_C . The drive for the lower switches the inverse of V_B , V_A , V_C .

The output line to line voltages are the physical combination of the pole voltages across the motor windings

$$V_{BC} = V_{B} - V_{C}$$

$$V_{AB} = V_{A} - V_{B}$$

$$V_{CA} = V_{C} - V_{A}$$

The FWM processor implements the control strategy of Fig. 2.4. A nominal V/F = constant curve is chosen such that the current in the unloaded motor is a minimum at each frequency. This corresponds to optimum excitation at that load at that frequency. In response to load change as sensed by the feedback processor, the voltage is increased to maintain the excitation at the optimum level although the load is changing. Demand for excessive voltage as sensed by monitoring the level of an error signal causes the controller to attempt to shed load by reducing frequency. If load reduces bringing the error signal within bounds the controller stops at the new frequency and will return to higher frequency if the load transient is removed. Alternatively it will continue on down to zero frequency - off - if the overload condition persists. Hysteresis incorporated into the level detection provides for stable operation in this mode.

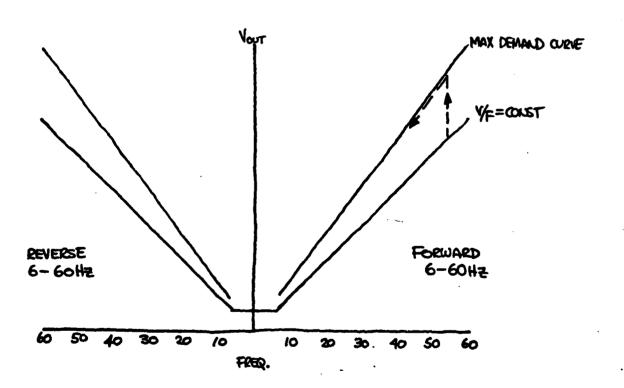


FIG. 2.4 CONTROL STEATEGY

3.0 Control System Design

3.1 Hardware

Design of the advanced motor controller was split into two basic sections:

PWM Processor and Feedback Processor. An available laboratory power bridge was married with the processors. Figure 3.1 shows how each of these sections relates to the others. The power stage was employed in order to make operation with a test motor possible. The two processors are constructed on five wire-wrap boards, three being dedicated to the PWM processor, one to the feedback processor, and one to data acquisition and driver output functions.

Figure 3.2 and 3.3 show the construction of the FWM processor in block form. Analog speed command (terminal control optional) and battery B+ voltage is digitized and combined with feedback error information from the feedback processor to modify the output voltage scaling generated by the basic three phase sine wave algorithm. A monitor program to provide a terminal interface for optional keyboard control resides in PROM as well as the PWM routines. Figure 3.4 is a memory map showing locations in the PWM processor.

The configuration of the feedback processor is shown in Figure 3.5. The associated memory map appears in Figure 3.6. The feedback processor accepts the digitized form of the D-Q variables generated by the sensing and low pass filter circuits and computes the motor air gap flux using motor parameters stored in PROM. The calculated air gap flux is compared to a reference and the subsequent difference is digitally filtered and passed to the PWM processor through the V* (feedback error) latch.

Figure 3.7 is a hardware block diagram, showing the individual wire-wrap cards, their interconnections, and the System I/O. Appendix A contains schematics of the five cards and their interconnections.

3.2 Software

Figures 3.9 through 3.11 contain details of the PWM processor software. Figure 3.12 shows the feedback processor algorithm. Appendix B contains printouts of the system software.

The main control loop shown in Figure 3.9 first initializes all pointers, RAM, and flags. Next flags are set according to motor, power input, and command conditions. If no protection flags are set, the program ramps the output frequency up to the commanded frequency. Overload, B+, and reversing flags are checked each time through the loop. The PTM interrupt routine generates the dominant and complementary

times from frequency table information stored in PROM. The condition of the direction flag determines the order of output times and thus the output phase sequence. Prior to the time computations in the PTM interrupt routine, the input B+ voltage is read and the scale factor adjusted to keep the output independent of B+ variations. The quotient B+ ref/B+ is stored in a table in PROM for values from below B+ min to above B+ max. The feedback error, V*, is read during the beginning of each 60° output segment and is used to adjust the scale factor. During operation with a keyboard terminal, the monitor routine shown in Figure 3.11 is employed

The feedback microprocessor routine containing the flux computation and filtering algorithms is shown in Figure 3.12. The D-Q variables are digitized by four A/D converters after being generated as analog signals.

The air gap flux is then computed utilizing motor parameters stored as K1 in PROM. The calculated flux, Wx, is compared to the reference. Both K1 and reference R* are stored in PROM indexed to frequency. Thus, before calculating the flux and the error, the processor reads a word containing the output frequency from the PWM processor.

(OPTIONAL) PWM PROCESSOR REWRE SUPPLY ACIA ; **to** ; CACULATIONSKIN 30 ROMER ENDER MOTOR LOAD OFFICE TARRES OPICAL ISOURTON DRIVERS WITH SKOT-THEU SINE WAVE, DX W 9 9 ADVANCED MOTOR CONTROLLER BLOCK DIAGRAM SPEED ERROR 30 VOCINGES AND CLORENTS TO AMALOGY CONDITIONER CALCULATIONS AND KI(LI)
TABLES FEEDBACK R* (RE) FEDIBACK PROCESSOR CONDITIONER SENSING ANALOG F16.3.1 VOCACE CURRENTS
ROW
LOAD **TEANSFOOMB** ISCATION

FIG. 3.2 PWM MICROPROCESSOR BLOCK DIAGRAM

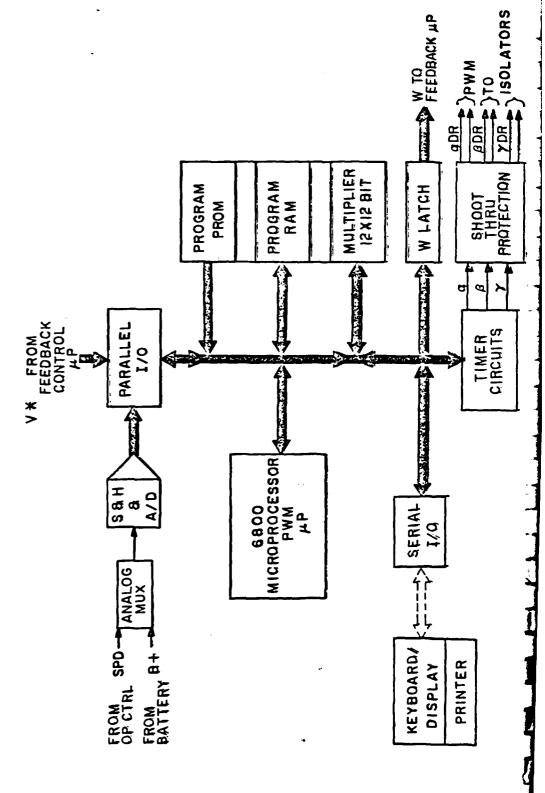
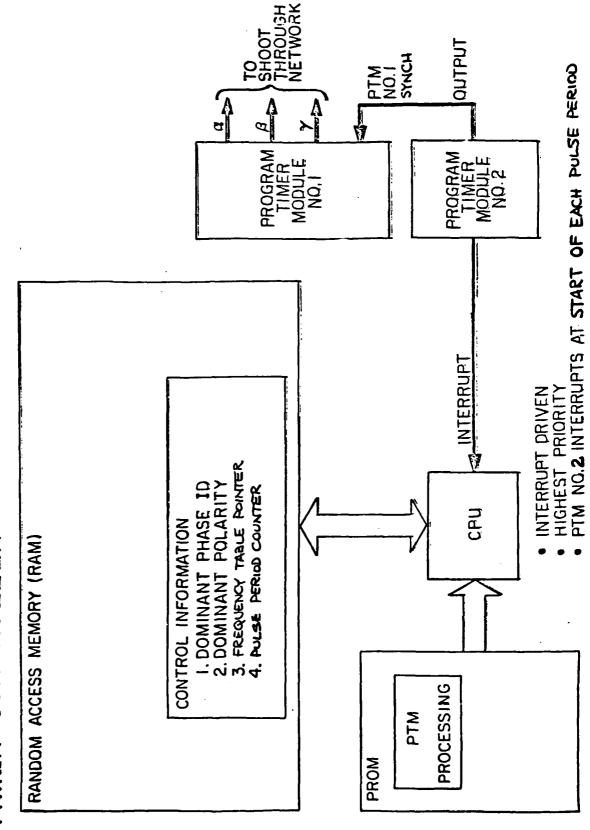
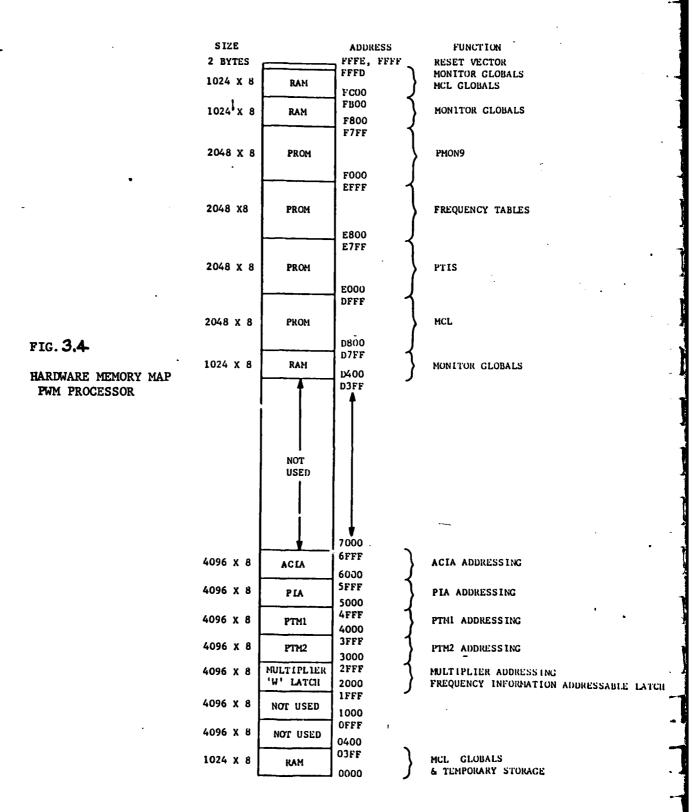
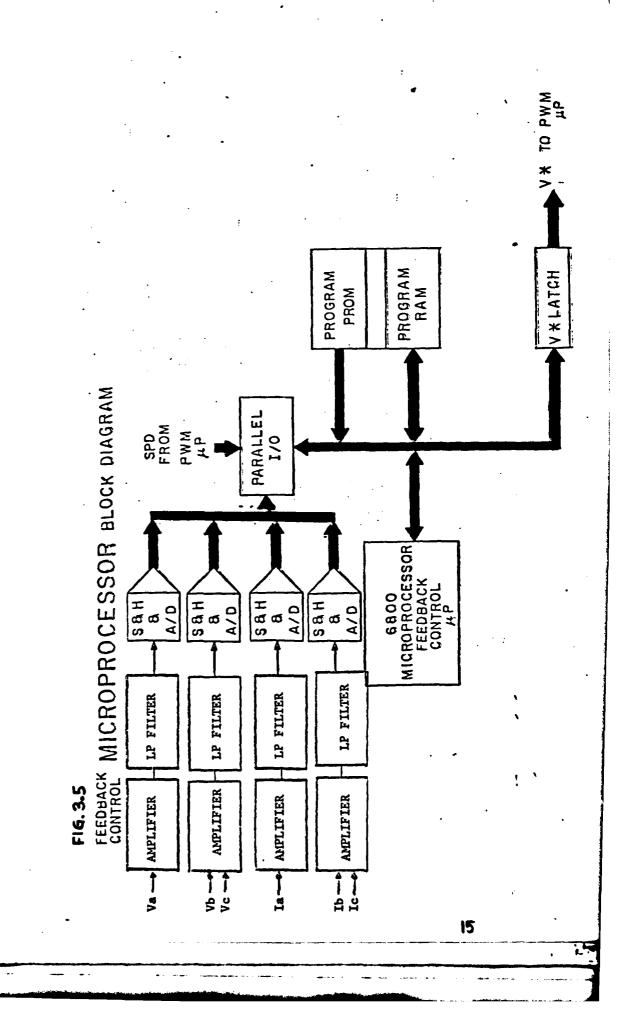


FIG. 3.3 TIMER CONTROLLER







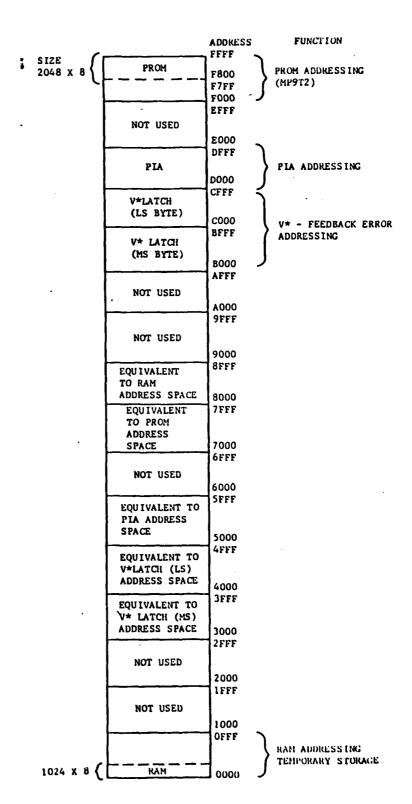
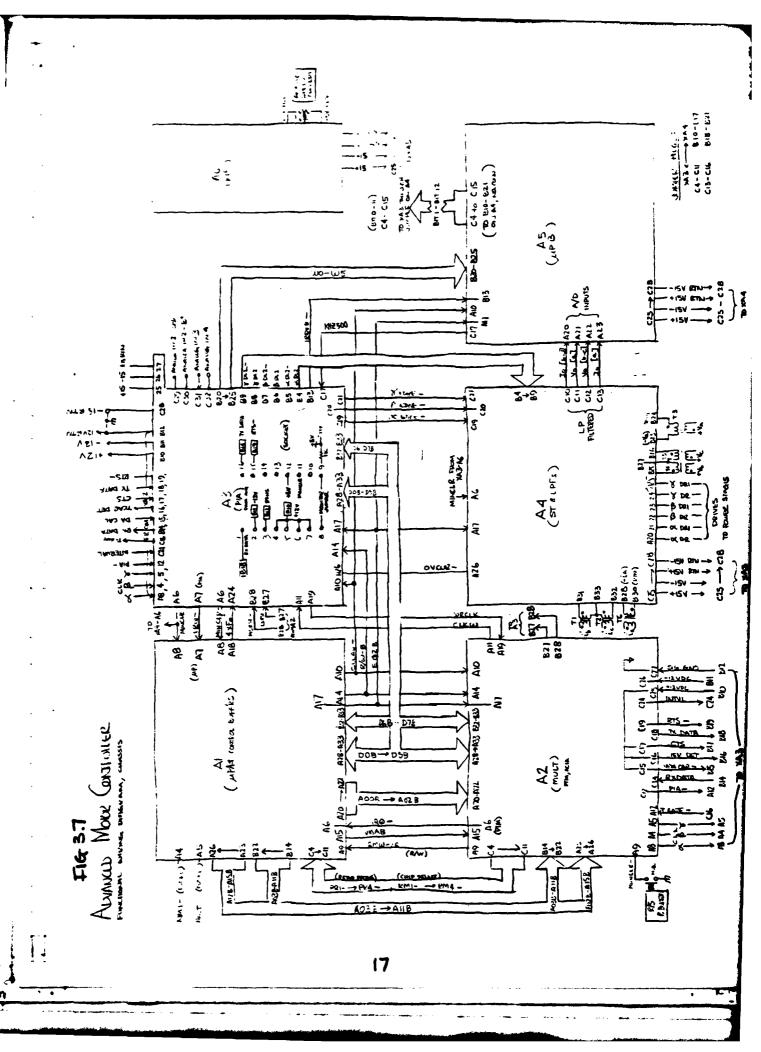
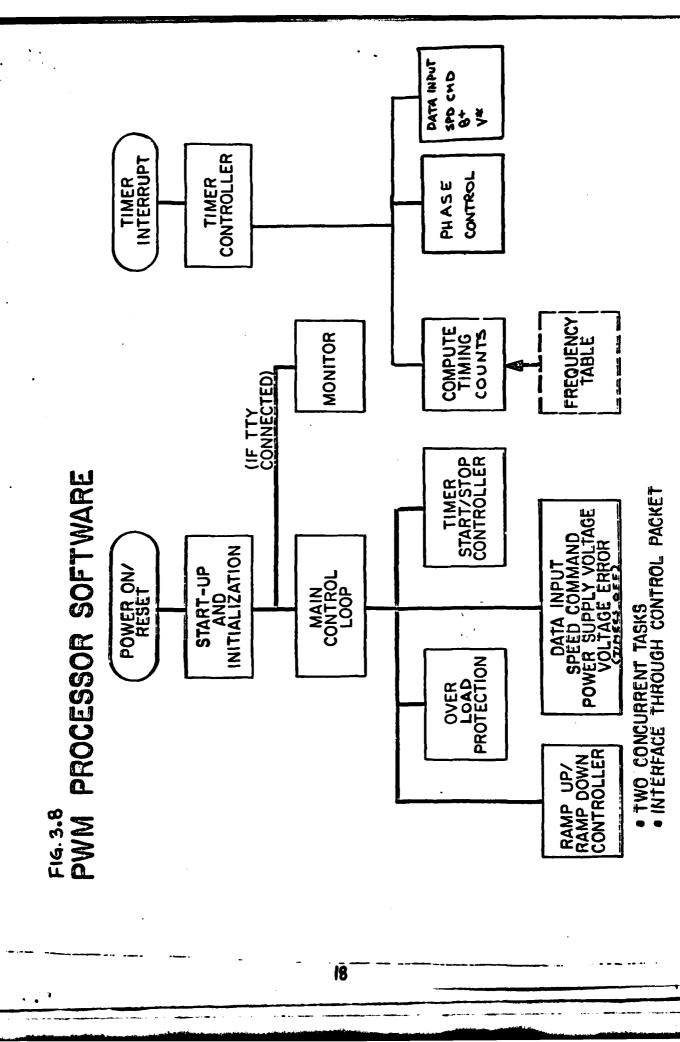


FIG. 3.6

HARDWARE MEMORY MAP
FEEDBACK PROCESSOR





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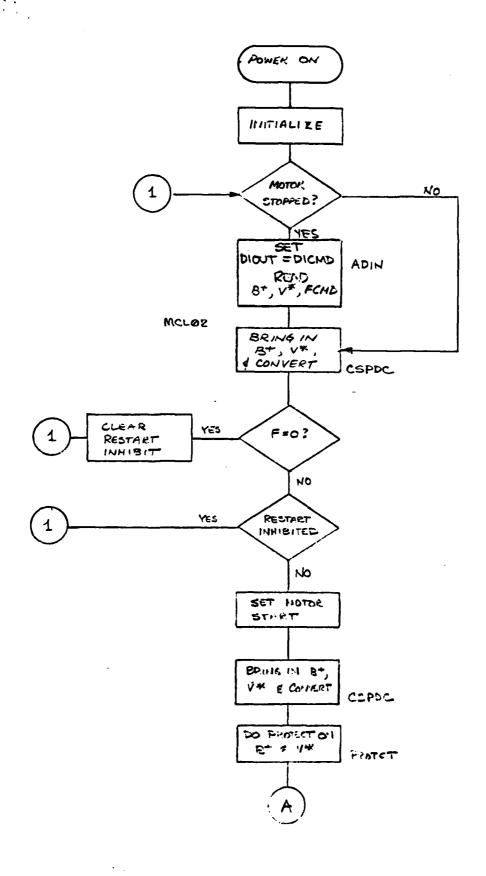


FIG 3.9 MAIN CONTROL LOOP ALGORITHM (SUEET 1)

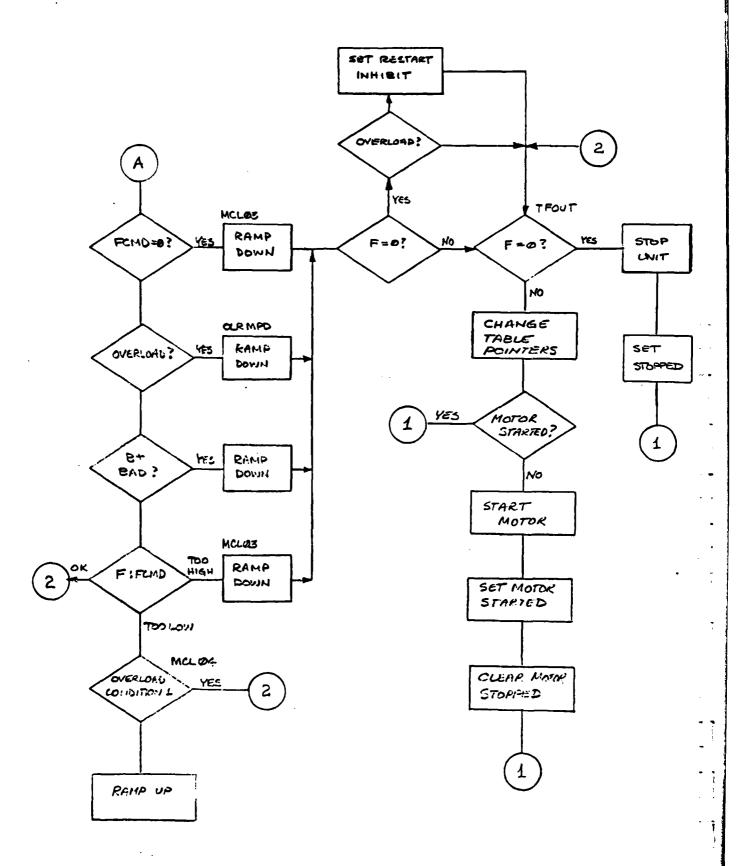


FIG 3.9 MAIN CO: ITROL LOOP ALGOPITHM (SHEET 2)

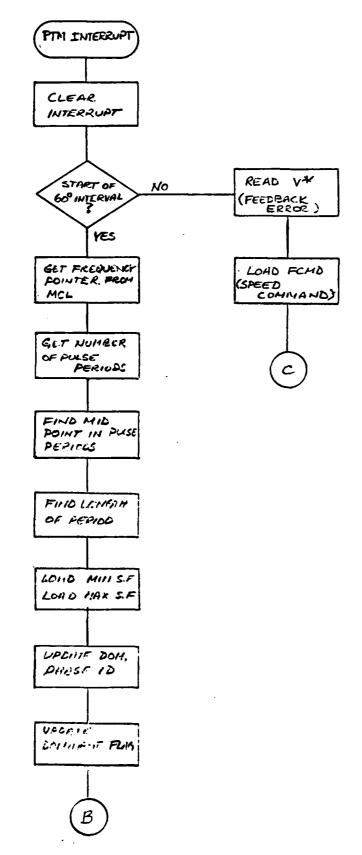
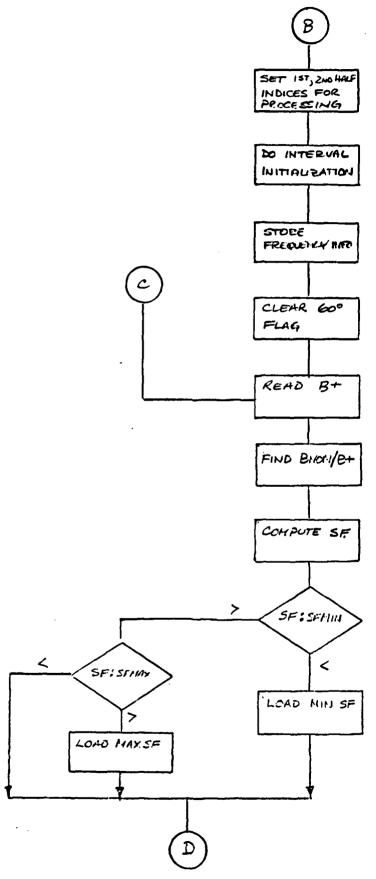
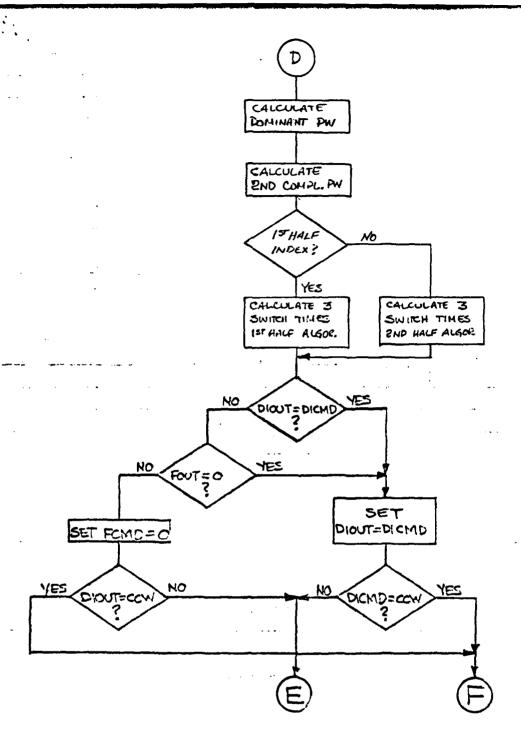
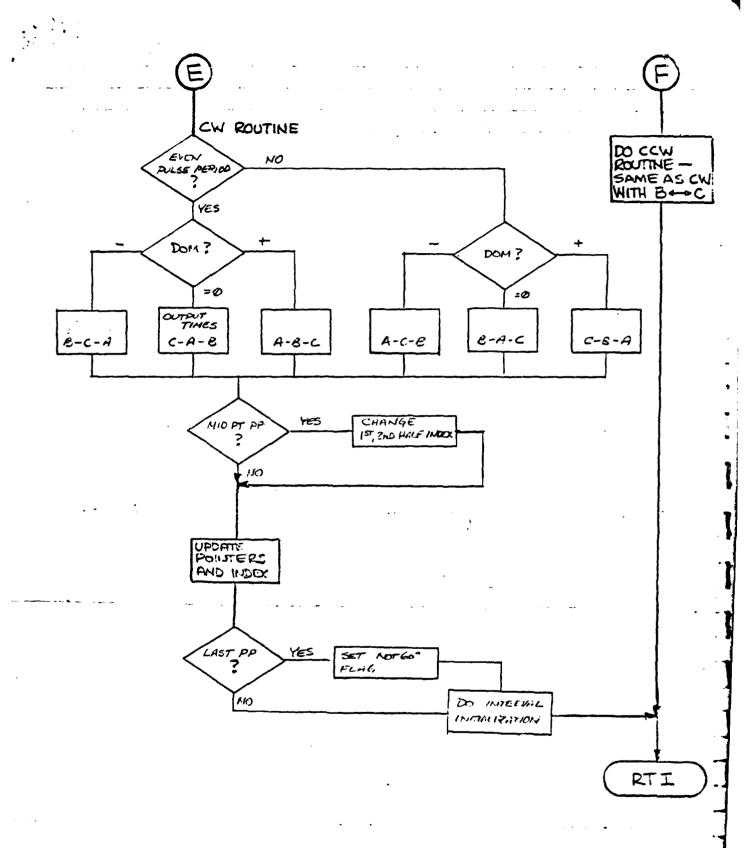
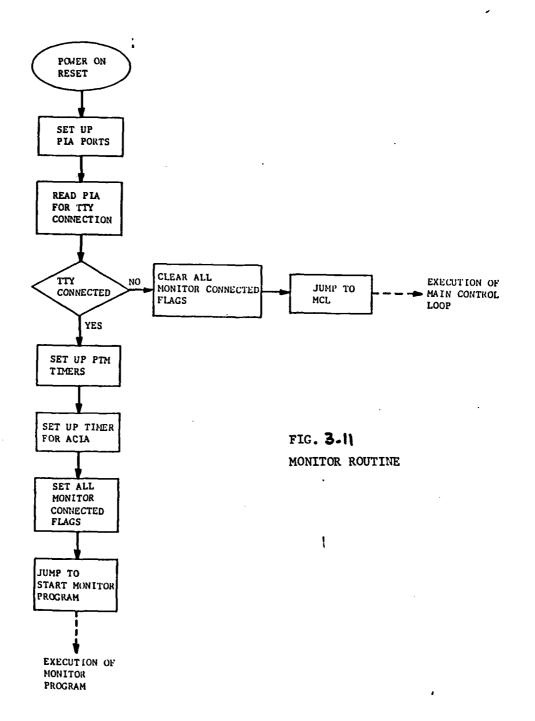


FIG 3.10 PTIN INTERPORT POUTINE (SUSET 1)









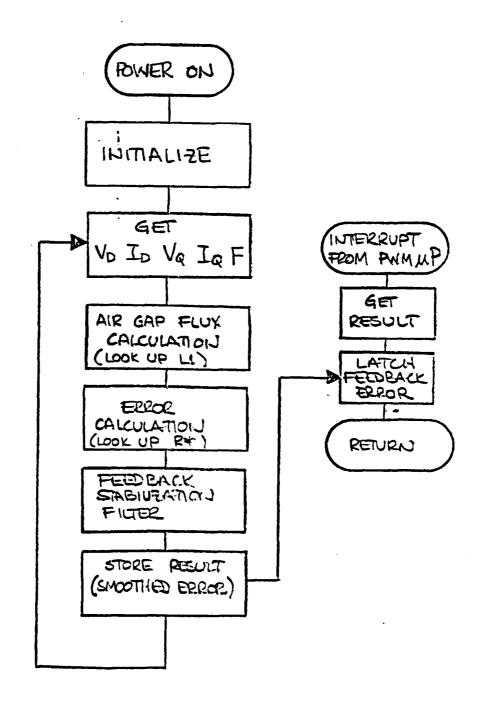


FIG. 3.12
FEEDBACK MICROFIDGESSOR
ALGORITHM

4.0 Test Measurements

4.1 Flux and Control Loops

To establish an efficient operating curve, the motor was excited at frequencies from six to sixty hertz while varying the excitation voltage and observing the input current. A plot of the points of voltage required for minimum current was then made against frequency. As expected, this curve was a straight line (v/f = constant). The table used by the PWM processor to determine the open-loop operating point was generated using the linear v/f information.

The system operated properly under open loop conditions, responding to speed and amplitude commands from the keyboard.

Next, phase voltages and currents were sensed and the D-Q variables successfully generated, converted, and used in the flux calculation. Figure 4.2D shows the direct (bottom) and quadrature (top) currents as they exist at the analog input to their A/D converters. The D-Q voltage waveforms are similar. As desired, the amplitudes of the two components were the same and their phase differed by 90 degrees. \emptyset , the angle between V_D and I_D , was seen to vary with the load from 20 to 62 degrees. This range of phase angle is due to the choice of an operating point near minimum excitation current. Figure 4.1 schematically shows how the D-Q variables are generated in the system.

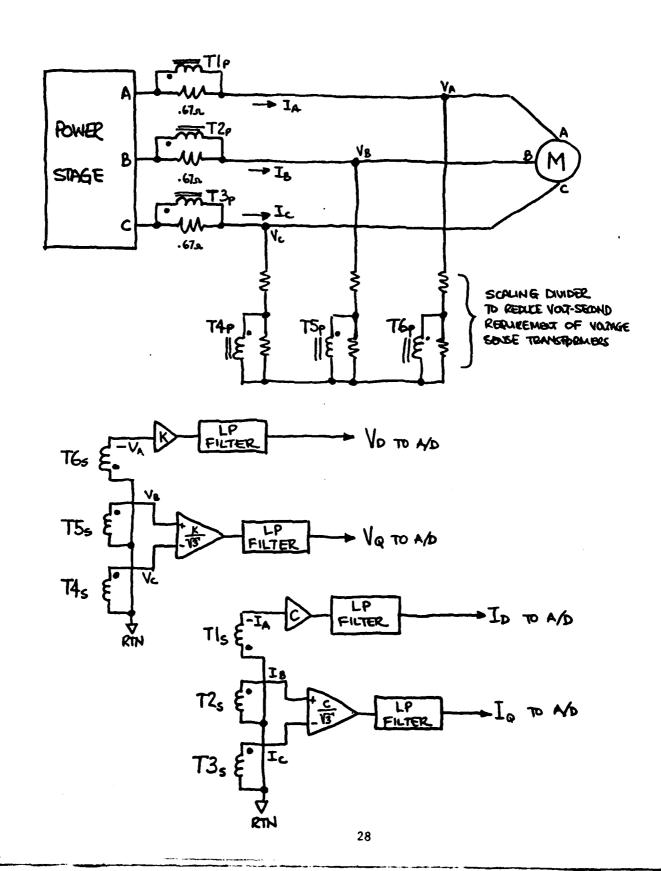
Four dedicated A/D converters digitize the analog D-Q variables. The A/D converters are sampled at a high rate compared to the output frequency, so their values may be considered as being taken simultaneously for purposes of the flux calculations.

An estimate of parameters of the test motor was made and simultation using an H.P. 9830 computer was performed to confirm that the parameters chosen would yield values of current and flux in keeping with the test motor size. These parameters were then used in the generation of the various tables required for flux calculation.

Operation in the open-loop mode yielded values of calculated flux consistent with the simulation. Table 4.1 below gives a set of measurements and calculations performed by the sense circuits and the feedback processor. A Hewlett-Packard 9611 was used to monitor operation of the microprocessor.

In closed loop operation, the calculated value of air gap flux, Wx, is subtracted from a fixed reference value, R*, and the resulting error signal is digitally filtered and transmitted to the PWM processor. The filter is used to smooth the result of the Wx calculation and to provide a controlled pole in the loop response of the system. The filtered error signal is used by the PWM processor to modify the output amplitude so as to reduce the error and keep the calculated value of Wx constant. In open loop operation, Wx values were observed by setting the reference, R*, to zero and observing the smoothed error.

FIG.4.1 D-Q VARIABLE GOURGATION



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Since the measurements of Wx were in accord with expectations, a reference level close to the value of Wx at no load was inserted (instead of zero) and an attempt at closed loop operation was made. The motor/controller system was successfully exercised in the closed loop mode. Under control of flux loop calculations made by the feedback processor, the controller increased the output voltage amplitude to compensate for losses when the motor was loaded and decreased the output when the load was reduced, keeping the calculated value of flux constant. The "feel" of loading the motor by hand was dramatically stiffer in this mode. Stepping up to and down from the selected frequency under closed loop conditions also functioned properly.

4.2 Spectrum of PWM Output Motor Load

A Federal Scientific model UA-500 (ubiquitious) spectrum analyzer was used to examine the voltage and current frequency spectrum of the motor controller power stage output while driving the three phase test motor. Figures 4.3 through 4.5 are photographs of the output waveforms and spectra, taken under various conditions.

Notice that the amplitudes of the unwanted frequencies in the current spectrum stay constant as the fundamental rises with increased load. Observe also that very little unwanted output energy is evident below 1 KHz under any operating circumstance. The ratio of the amplitude of output current at the fundamental frequency to that of the next highest component, about 1.3 KHz, with the motor loaded to one-fifth horsepower is in excess of 33db.

Figures 4.2 through 4.5 also show output voltages and currents at various output frequencies. The current ripple stays approximately constant in amplitude over the output frequency range due to the inverse relation between the PWM carrier frequency and the output frequency. Comparison of the unloaded currents with the corresponding loaded output currents, as in figures 4.4B and D and 4.5A and C, shows that the current ripple remains constant as the output current increases. This phenomenon is responsible for the spectral purity observed in the loaded output current photographs.

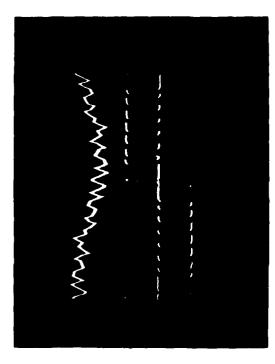
4.3 Reversing

A routine to step down to zero speed and reverse the output direction in response to the setting of a direction flag from the keyboard has been incorporated into the software and successfully tested. It remains to make some minor modifications to the flux loop D-Q inputs to properly calculate the Wx value in the reverse mode. This modification, as well as the reading of speed and direction inputs from an analog source (potentiometer), will be accomplished next.

4.4 Overload Protection

The software needed to sense overload at a preset level above the chosen operating point, to ramp down to an acceptable level, and to ramp back up when the overload is relieved has been incorporated in the control program.

This feature will not be tested until the proposed Phase III of the program when the power stage is added and a total drive system tested.



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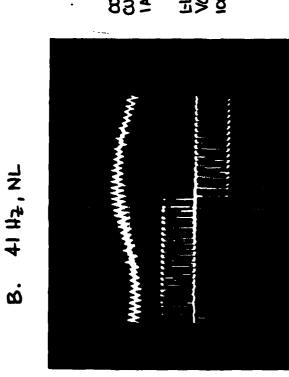
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LL-OART VOUTAGE 100V/DV CURRENT (A/Q(

SSHE, NL

D. 60Hz, NL

FIGURE 4.2



L& (Puters) .2v/bw CURRENT CURRENT 1A/ON

Lo (FICTERED)

LL CURT VOUTAGE 100/DIV

15V/PW

TIME, 2ms/ov/ SCALE FACTOR IV=1.25A

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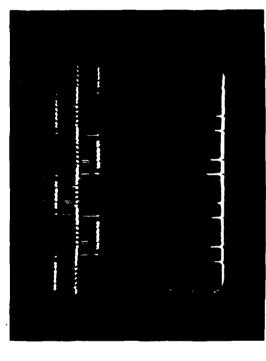
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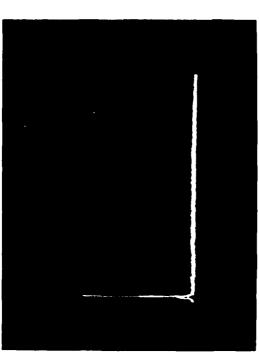
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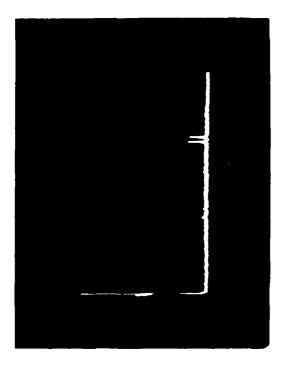
CURRENT SPECTRUM 200Hz/W RELAMP =1/0W

OUTPUT PWM VOLTAGE

FIGURE 4,3



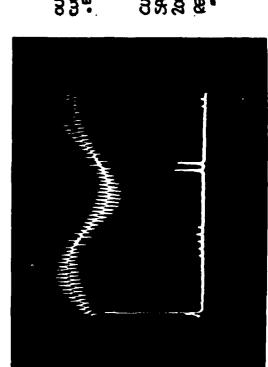
CURRENT CURRENT SPECTRUM SOUTS/CM 20042/CM REL AMP REL AMP = 1/0V



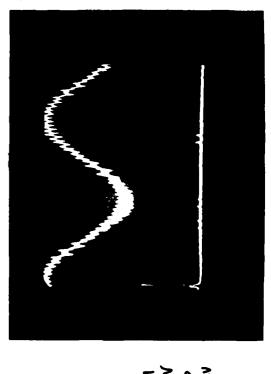
C. ZOHZ, NL

D. 3042, 1/5 HP LOAD

FIGURE 4.4



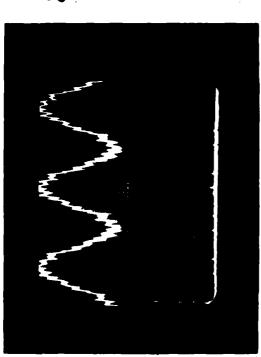
CURRENT CURRENT
CURRENT CURRENT
CURRENT I A/DIV
SPECTRUM
20041/DIV
RR AMP
REL AMP
= 1/DIV
= 3.3 /DIV



10 HE, NL

Ġ

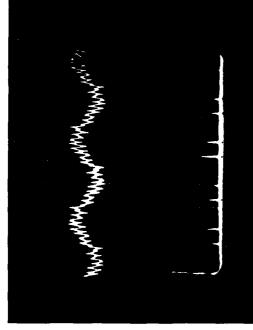
30H+INL



CUECENT IA/DIV

CURRENT LA/ON

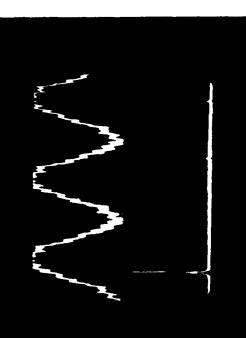
CUERENT SPECTRUM 2004s/DIV DEL MAP = 1/DW CURRENT SPECTRUM 20042/DIV 28 AMP = 3.3/OV



一口、半09 ပ

> 60HZ, 1/5HP LOAD j

6042 , 1/5 HP LOAD Ø.



oart ween 1A/DIV

PEL AMP = 3.3/DV CUERBAT SPECTEUM 50H2/AV

5. Conclusions & Recommendations

The Phase II development of the control circuits implement the theoretical requirements of the modulation and feedback mechanisms and provide a practical control circuits for a three phase motor drive. The feedback control produces efficient off-load operation as evidenced by the wide voltage swing between no load and full load on the small test motor. The feedback processor would appear to offer a means of sensing and control of both variable frequency, variable voltage AC drives and fixed frequency variable voltage drives (e.g. phase control of fan motors).

Performance to date has been very satisfactory and development of a full power system is recommended. Use of newer 16 bit microprocessors could permit extension of the control circuits to 400 Hz operation. Development of 400 Hz control and power stages is also recommended.

.

```
SEQ LOC
          08J
                  SUURCE
0001
                           MAM
                                 PROTO BOARD MONITOR
0002
                  * PHON4
0003
0004
                          LSYMB
0005
             6661
Bülde.
             6000 HCIHC
                          EQU
                                  $6000
                                              ⇒ACIA CONTROL REGISTER
0007
             6001 HCIAD
                          EQU
                                  $6001
                                              ⇒ACIA DATA REG
8996
             6000 HCIHS
                          EQU
                                 $6000
                                              ⇒ACIA STATUS REG
                                $20
6666
             0020 BLANK
                          EQU
                                              ⇒BLANK CHAR
                                              CARRIAGE RET CHAR
0010
             000D CR
                           EQU
                                 $9D
0011
             0018 ESC
                                 $1B
                          EQU
                                              ⇒ABOR1 CHAR
                               $04
0012
             0004 EUT
                          EQU
                                              FEND OF MSG TO BE PRINTED
                               ≢FFFF
6613
             FFFF LAST
                          EQU
                                              HIGHEST ROM ADDRESS
                               $0A
0014
             000A LF
                           EQU
                                              :LINE FEED
             007F RUBOUT
                                  ≉7F
0015
                          EQU
                                              > RUBOUT CHAR
0016
0017
                  *GLOBAL REF
0018
                  * THESE LOCALS ARE NOT PROTECTED IF USER
0019
                      WRITES TO THEM IN USING MONITOR
0020
0021
             0051 MONFG
                          EQU
                                  $51
                                              > MONITOR CONNECTED FLAG(=1)
                         EQU
0022
             00E6 NORFG
                                 $E6
                                              > NORMAL OP FLAG =1MON, CONNECT
002≾
             00E7 VSFLG
                         EQU
                                 ≴E7
                                              /VSTAR TEST FLAG=1(USE MONITOR)
0024
                     EXTERNALS FOR RSRSR AND PROM BURNER (NOT IMPLE.)
0025
0026
                  *
                         DEF MONENT, GETRNG, NXTADR, PXISTS, RNGERR, PBADR
0027
                         DEF PORLE, OUTCH, PSPHCE, SETMEM, ABORIT
0028
                          DEF PROMAD, ADR. ADDL, ADDH, COUNT, MONITR
0029
                          DEF RSRSR, BURN, MOVE, READ, VFY, PINIT
0030
0031
                     RSRSR ROUTINE DEFINITIONS
0032
0033
00.4
0035
                    MONITOR RHM
0036
0037
                                  #FFFE-110
                                                -;*** CHANGE IF RAM USAGE CHAN
0038
             FF90
                           URU
                                       BASE ADDR USED WITH INDEX OPS
ودون
             FF90 BASE
                           EUU
                                  *
0040
             FF8F BOS
                           EQU
                                             BOTTOM OF MONITOR STACK
                                  *-1
0041
                  .
0042 FF90
                  BUF
                           RMB
                                  72
                                              FLINE OF TTY INPUT
0043
                  :4:
             FFD8 PROMAD
0044
                          EQU
                                  *
                                              ; ADDRESS IN PROM
0045 FFD8
              UFFSET
                          RMB
                                  2
                                              FORFSET FOR LOADER/PUNCH
0046 FFDA
                  HDR
                           RMB
                                  2
                                              FARAM ENTERED BY USER
0047 FFDC
                  ADDL
                           RMB
                                  2
                           RMB
0048 FFDE
                  HDDH
0049 FFEU
                  BUFFIR
                          RMB
                                              PUINTER TO LAST CHAR SCANNED
0050 FFE2
                  RECTYP
                           RMB
                                              FIAPE RECURD TYPE
0051 FFES
                  COUNT
                           RMB
                                  1
                                              COUNT FIELD FROM TAPE
0002 FFE4
                  CKSM
                           RMB
                                  1
                                              GRANDULATED CKSM
0053 FFES
                  SHVESP
                          RMB
                                  2
                                              FEMP STORAGE FOR S REG
9954 FFE7
                  SHVEX
                           RMB.
                                  2
                                              FITEMP STORAGE FOR X REG
0055 FFE9
                  ECHO
                           RMB
                                              31=ECHO TTY, 0=NO ECHO
```

```
HMI 6800
                          PROTO BOARD MONITOR
                                                              PAGE 0002
ASM V1.1
SEQ LOC GBJ
                  SOURCE
0056 FFEH
                 TOUUNT
                          RMB
                                            FIRMP LOC FOR COUNT
0057
                  * USER REGISTERS
0058 FFEB
                  CREG
                          RMB
                                 1
0059 FFEC
                  BREG
                          RMB
                                 1
0060 FFED
                  HREG
                          RMB
                                 1
0061 FFEE
                  XREG
                          RMB
0062 FFF0
                  PREG
                          RMB
0063 FFF2
                  SREG
                          RMB
0064
0065 FFF4
                  USWI
                          RMB
                                             GUSER SWI VECTOR (NOT IMPLE,)
0066 FFF6
                  HCIHI
                          RMB
                                             FINDIRECT POINTER TO ACTA FOR RS. JR
0067 FFF8
                  IRQVEC
                          RMB
                                             → INTERRUPT REQUEST VECTOR
0068 FFFA
                          RMB
                                 2
                  SWIVEC
                                             SOFTWARE INTERRUPT VECTOR
0069 FFFC
                  NMIVEC
                          RMB
                                             > NON-MASKABLE INTERRUPT VECTOR
0070
00/1
0072
                  ***
                        MONITOR ENTRY VECTOR
0073
0074
                  * RESTART INTERRUPT HANDLER
0075
                    INTERRUPT BREAK HANDLER
0076
0077
                  placele place
             Føøø
0078
                          URG
                                 本F 过过过
0079
                  * RESET VECTOR ENTRY POINT
0080
                  * JUMP IMMEDIATELY TO INITIAL SEQUENCE
0081 F000 7E F51C
                          JMP
                                 PWRI
                                             JUMP TO PWR ON INIT SEQ
0082
0083
             F018
                          ORG
                                 ≢F018
0084
            F018 STHRT
                          EWU
                                             ; RESET INTERRUPT HANDLER
                                 :*.
0085 F018 20 05
                          BRH
                                 START1
0086
             F01A BREAK
                          EUU
                                 *
                                             BREAK ON INTERRUPT ROUTINE
0087 F01H 7E F0CF
                                 BREHK1
                          JMP
0088 F010 60 00
                  ACTHA
                          FDB
                                 ACTHO
                                             #POINTER TO ACIA
0089
0090
             F01F START1
                         EQU
                                             ; SAVE AREG IF STACK EXISTS
0091 FU1F 36
                          PSH H
0092 F020 07
                          TPA
                                             ; SAVE CONDITION CODES
0093 F021 B7 FFEB
                                 CREG
                          STA A
0094 F024 32
                          PUL H
0095 F025 B7 FFED
                          STH A
                                 AREG
                                             ; SAVE CURRENT VALUE OF REGS
0096 F028 F7 FFEC
                                 BREG
                          STA B
0097 F028 FF FFEE
                          STX
                                 XREG
                                             ; SAVE X
0098 F02E BF FFF2
                          STS
                                 SREG
                                             ; SAVE SP
0099 F031 8E FF8F
                          LDS
                                 #B0S
                                             ; INIT. SREG TO MON. STPCK
0100 F034 CE F01A
                          LDX
                                 #BREHK
                                             BREAKPUINT ROUTINE
0101 F037 FF FFFC
                          STX
                                 NMIVED
                                              STORE IN INTERRUPT VECTORS
0102 F03H FF FFF8
                          STX
                                 IRQVEC
                                 #SWI30
0103 FUSD CE F029
                          LDX
0104 F040 FF FFF4
                          SIX
                                 USWI
0105 F043 CE F006
                          LOX
                                 #SWIHAN
                                             ; SOFTWARE INTERRUPT HANDLER
0106 F046 FF FFFA
                          STX
                                 SWIVEC
0107 F049 CE F010
                          LDX
                                 #HCIAH
                                             SET UP ACIA PTR
0108 F04C FF FFF6
                          STX
                                 ACIAL
                          LDH H #3
0109 F04F 86 03
                                             FRESET ACIA
0110 F051 B7 6000
                          STH H ACIAC
```

```
SEQ LOC OBJ
                  SOURCE
  0111
                  * ACIA SET-UP :CLK/16,7 BITS+ODD PARITY+1 STOP BIT
  0112
  0113
                         LDA H #≸0D
  0114 F054 86 00
                                           ⇒SET ACIA CNTRL REG
                         STA A ACIAC
  0115 F056 B7 6000
                  * PRINT CR.LF, & RETURN TO MONITOR
  0116
  0117
             F059 MUNENT EQU
  0118
             F059 MUNEN1 EQU
  0120 F059 BD F434
                        JBR
                                PINIT
                        JSR
  0121 F050 BD F322
                             PURLF
  0122

    MONITOR ENTRY POINT

  0123
  0124
  0125
       FØSF MUNITR EQU
  0126
                        LDS #805
JSR RDROFF
  0127 F05F 8E FF8F
                  LDS
                                           JINIT MON. STACK
  0128 F062 BD F389
                        LDH H HCIAD
  0129 F065 B6 6001
                                          - DUMP TTY INPUT DATA
                        LDH H #1>
  0130 F068 86 3E
                                          - PROMPT USER
  0131 F06H BD F2FB
                         JSR OUTCH
  0132

    REHD (TY LINE (BUFPTR))

  0133
                    STORE TTY INPUT IN BUF UNTIL OR IS HIT
  0134
  0135
  0136 F06D CE FF90
                        LDX
                               #BUF
                                           → INITIALIZE BUFPTR
  0137 F070 FF FFE0
                        STX
                               BUFFTR
  0138 F0/3 0D
                         5EU
                                           SET ECHO FLAG
  0139 F0/4 79 FFE9
                         RUL
                               ECHO
              * BEGIN UNTIL LOOP
  TEST FOR BUF OVERFLOW
                             RT20
  0142 F0/A 26 02
                        BNE
                                           FINU OVERFLOW
__ 0143 F07C 20 47
                        BRH HBORT
  0144 F0/E BD F41E R120
                       JSR WHITTY
                                          -;READ NEXT CHAR
  0145 F081 H7 00 RT30
                        STH H 0/X
                                           FINSERT CHAR INTO BUF
  0146 F083 08
                         INX
                  * WHILE CONDITION
  0147
  0148 F084 81 0D
                  R190 CMP A #CR
                                          - CARRIAGE RETURN?
                         BNE RT10
                                          ; NO, CONTINUE LOOP
  0149 F086 26 EF
                  * END OF LOOP
 0150
  0151
 0152
                  * DECODE ONE CHAR COMMAND
                  * COMPARE CHAR WITH TABLE OF VALID CHARS FOLLOWED BY
  0153
                  * HODRESSES OF APPROPRIATE ROUTINES
 0154
  0155
                        JSR PXISTS
  0156 F088 BD F3H3
                                          GET 1ST CHAR
  0157 F086 08
                        INX
                                          , INC BUFFTR
                       STX BUFPIR
  0158 F08C FF FFE0
  0159 FUBF CE FUH4
                               #UTHBLE
                                          START OF TABLE
                        LDX
                  * BEGIN LOUP
 ป16ป
  0161 F092 H1 UU
                  DECORP CMP A 8.X
                                           → COMPARE
  0162 Fb94 26 64
                         BNE
                                DL1U
                  * FOUND CHAR, GET ADDRESS IMMEDIATELY FOLLOWING CHAR.
 0164 F096 EE 01
                                1. X
                    LDX
 0165 F098 6E 00
                         JMP
                                0, %
                                          - GO TO PROPER ROUTINE
```

#805

> s = BOTTOM OF STACK

⇒ PMSG

F008 MSGABT EQU

0217 F008 &E FF8F

0218 F0CB 3F

0219 F0CC 12

0220 F0CD 20 8A

LDS

SWI

FCB 18

BRH MONEN1

```
PAGE 0006
                         PROTO BOARD MONITOR
AMI 6800
ASM V1. 1
SEQ LOC OBJ
                SOURCE
                 * PREGS : PRINT USER REGISTERS
0276
0277
           F106 PREGS EQU
0278

    0279 F106 8D 03
    BSR
    PR1

    0280 F108 /E F05F
    JMP
    MONEND

    0281
    F106 PR1
    EQU
    *

    0282 F108 CE FFEB
    LDX
    #CREG

                                             SUBR TO PRINT REGISTERS

¬X POINTS TO 1ST BYTE OF AREA

                 * PRINT 3 1-BYTE REGS
0284 F10E 06 03
                         LDA B #3
                                             JSET UP COUNT
0285
0286 F110 3F PR10 SWI
0287 F111 0F FCB
                         FCB 15
                                             ⇒ P2HEX
                       JSR PSPACE
DEC B
0288 F112 BD F39E
0289 F115 SA
                         BGT PR10
0290 F116 2E F8
0291
                 * PRINT 3 2-BYTE REGS
0292
0293 F118 C6 03
                         LDH B #3
                                            SET UP COUNT
0294
P4HEXS
                DEC B
0296 F110 5A
0297 F11E 2E FA
                         BGT
                                PR20
0298
0299 F120 BD F322
                                            PRINT OR & LF
                         JSR PURLF
0300 F123 39
                         RTS
0301
0302
                  * RESTORE USER STATUS AND RETURN FROM MONITOR
0303
0304
                                SREG ; TOP OF USER STACK
#CREG+6 ; USER REGS
0306 F124 BE FFF2 RESTAK LDS SREG
0307 F127 CE FFF1
                         LDX
            * BEGIN LOOP
0309 F12A A6 00 RUS10 LDA A 0,X
                                          GET USER REG
                         PSH A
0310 F120 36
0311 F120 09
                                             -;PUSH INTO USER STACK
                                             "; MOVE TO NEXT REG
                         DEX
0312 F12E 8C FFEA CPX #CREG-1 ; LAST REG ?
0313 F131 26 F7 BNE RUS10 ; NO, CONTINUE LOOP
                 * END OF LOOP
0314
0315 F133 38
                         RTI
                                             ; RETURN TO USER PROG
0316
                  * COMMANDS AND SUBROUTINES
0317
0318
0319
                  * CHECKSUM (CKSM)
                  * VALIDATE UKSM
0321
0322
           F134 CHEKSM EQU
0323
0324 F134 B6 FFE4 LOH H CKSM
0325 F137 36 PSH H
                                             , SAVE CALC. CKSM
                       JSR
PUL B
0326 F138 BD F2BC
                                 NEXTED
                                             GA . = NEXT BYTE FROM TAPE
0327 F13B 33
                        COM B
0328 F130 S3
                                            - JB. = CALC. CKSM
                      CBA
BNE CS1
0329 F13D 11
                                            - ;B = TAPE CRSM?
0330 F13E 26 01
                                             → NO.
```

<u>(</u>

```
AMI 6800
                         PROTO BOARD MONITOR
                                                            PAGE 0007
ASM V1.1
SEQ LOC OBJ
               SOURCE
0331 F140 39
                         RTS
0332
                 CSI
                        TSX
                                           \forall X: = ADDR OF CALC. CKSM
0333 F141 30
                         DEX
0334 F142 09
0335 F143 3F
                         SWI
                                15
0336 F144 0F
                         FCB
                                           ⇒ P2HEX
                         JSR
                                PSPACE
0337 F145 BD F39E
                                           DIPRINT "CKSM ERR"
0338 F148 CE F296
                        LDX
                                #MCSER
0339 F14B 7E F0C8
                         JHP
                               MSGABT
0340
                 * DM ADDL/ADDH COMMAND
0341
0342
            Fi4E DM
                       EGU
0343
0344 F14E 8D 35
                         BSR.
                                GETENG
                                           GET ADR RANGE FROM BUF
0345
                                          RETURNS ADDL, ADDH+1
                 * BEGIN OUTER LOOP
0346
0347 F130 CE FFDC DM10 LDW
                               #ADDL
                         JSR:
                                PAHEXS
                                           ; PRINT MEM(X), SPACE, INC X
0348 F153 BD F39A
                 * BEGIN INNER LOOP
0349
0350 F156 FE FFDC DM20 LDX
                                ADDL
0351 F159 BF
                         SWI
                        FCB
                             15
                                           ⇒ P2HEX
0352 F15A 0F
                       JSR:
                             PSPACE
0353 F15B BD F39E
0354 F15E FF FFDC
                        STX
                               ADDL
                        CPX
                                ADDH
                                           ⇒ ADDL≃ADDH+1, END RNGE
0355 F161 BC FFDE
0356 F164 27 0C
                        BEQ
                                DM50
                                           SEXIT OUTER LOOP
0357 F166 B6 FFDD
                       LDA A ADOL+1
                                           GLSB4S OF ADDL =0.END LINE
0358 F169 84 0F
                        AND A #≸F
0359 F16B 26 E9
                                           FINOT END OF LINE CONTINUE
                         ENE
                                DM20
0360
                 * END OF INNER LOOP
0361 F16D BD F322
                         JSR.
                                PORLE
                                           PRINT CRULF
                                           FEXIT INNER LOOP
0362 F170 20 DE
                         BRA
                                DM10
                 * END OF OUTER LOOP
0363
                                           CRULFU BACK TO MONITOR
0364 F172 7E F059 DM50
                        9ML
                              MONEN1
0365
0366
                 * PUNCH END OF FILE ANF 60 NULLS
0367
                                #MPEOF , PUNCH EOF RECORD
0368 F175 CE F2A8 EOF
                       LDX
0369 F178 3F
                        SWI
                        FCB
0370 F179 12
                                          ; PMSG
                                18
0371
0372
                 * PUNCH 60 NULLS
0373
                 NULLS LDA B #59
                                           LOAD COUNT
0374 F17A C6 3B
                 * BEGIN LOOP
0375
0376
                 4:
0377 F170 4F
                 NULLI
                         CLRA
                                           JUDAD NULL
0378 F17D BD F2F8
                         JSR -
                                OUTCH
                                           ; PRINT 1 NULL
                         DEC B
0379 F180 5A
                                           DECR LOOP ONT
0380 F181 26 F9
                         BNE
                                           DONE ?
                                NULL1
                 * END OF LOOP
0381
0382 F183 20 ED
                         BRA
                                DM50
                                           CR, LF, BACK TO MONITOR
0383
0384
                 * GETRANGE (ADDL, ADDH, BURRTR)
0385
```

```
ASM V1. 1
                      SOURCE
SEQ LOC OBJ
                            GET ADDRESS RANGE FROM BUF
0386
                          ABORT IF INVALID
0387
                      *
0388
                           SET ADDH;≈ ADDH+1 TO SIMPLIFY COMPARISONS
                      * RETURNS ADDL & ADDH+1
0389
0390
                      * ALTERS ADDR.X/A/B
0391
0392
               F185 GETRNG EQU
0393
0394 F185 BD F206 JSR
                                     NXTADR
                                                      ⇒ GET ADDR
0395 F188 FE FFDA
                              LDX ADR
                             STX ADDL
STX ADDH
JSR NXTADR
BEQ GETRG3
0396 F18B FF FFDC
                                                      STORE ADDL
0397 F18E FF FFDE
                                                     MAY BE ONLY 1 PARAMETER
0398 F191 BD F2D6
                                                     GET ADDH
0399 F194 27 06
                                                      - JONLY 1 PARAMETER
0400
0401 F196 FE FFDA GETRG1 LDX ADR
0402 F199 FF FFDE STX ADDH ;SAVE ADDH
0403 * THE NEXT 5 INSTR TEST ADDH-ADDL
0404 F190 CE FF90 GETRG3 LDX
                                       #BASE ; REF W. R. T. BASE OF RAM
0405 F19F A6 4E LDA A ADDH-BASE, X ; MSBYTE

      0406 F1A1 E6 4F
      LDH B HDDH+1-BHSE, A

      0407 F1A3 E0 4D
      SUB B ADDL+1-BASE, X

      0408 F1A5 A2 4C
      SBC A ADDL-BASE, X

      0409 F1A7 24 06
      BCC GETRG4
      FR

      0410 F1A9 CE F283 RNGERR LDX
      #MRNGER
      FR

      0411 F1AC 7E F0C8
      JMP MSGABT
      FR

0406 F1A1 E6 4F
                              LDA B ADDH+1-BASE,X
                                        GETRG4 ADDH/ GE/ ADDL
                                                     RANGE ERR MSG
                                                      GPRINT MSG & ABORT
0413 FIAF FE FFDE GETRG4 LDX
                                      ADDH
                                                     INC ADDH
0414 F182 08
                       INX
                            STX
0415 F1B3 FF FFDE
                                        ADDH
0416 F1B6 39
                              RT5
0417
0418
                        GO COMMAND
0420 F187 CE F900 GO LDX #≸F900
0421 F18A FF FFF2 STX SREG
0422 F18D BD F2D6 JSR NXTADR
0423 F1C0 27 06 BEQ G10
                                                   ;SET USER STACK VALUE
;STORE IN USER ADDR
                                       #$F900
                                                    GET PARAMETER
                                                     , , NO PARAM, CONT EXCUT.
0424
                            LDX
0425 F1C2 FE FFDA
                                        ADR
                                                       ⇒ADR=PARAM FROM NXTADR
0426 F1C5 FF FFF0
                                        PREG
                              STX
0427
0428 F108 7E F124 G10
                                JMP RESTAK
                                                     (IN INTERRUPT HANDLER)
                      * LOAD COMMAND
0430
0431
                F1CB LOAD EQU
0432
0433 F1CB CE 0000
                                                      , INITIALIZE RANGE & OFFSET
                              LOX
                                        #Ø
                              STX
                                        OFFSET
0434 F1CE FF FF08
                                                       > TO 0000-FFFF>0000
0435 F1D1 FF FFDC
                               STX
                                        ADDL
0436 F104 09 LOOFST DEX
0437 F1D3 FF FFDE STX
                                        ADDH
                             JSR
0438 F1D8 BD F2D6
                                        NXTADR
                                                     - ANY OPERANDS?
0439 F1DB 27 1E
                              BEQ
                                        LHF2
                                                      NO USE DEFAULT
                           Eb⊠
                                        ADR
0440 F1DD FE FFDA
                                                      ; YES
```

SEQ LOC OBJ SOURCE STX OFFSET FIF ONE IT'S OFFSET **0441 F1E0 FF FFD8** 0442 F1E3 BD F2D6 JSR. **NXTADR** ⇒ ANOTHER? 0443 F1E6 27 13 BEQ LHF2 ; NO OFFSET LDX , YES, 1ST TWO ARE RANGE 0444 F1E8 FE FFD8 0445 F1EB FF FFDC STX ADDL **0446 F1EE CE 0000** LDX #17 0447 F1F1 FF FFD8 STX OFFSET 0448 F1F4 8D A0 BSR GETRG1 0449 F1F6 FE FFDE LDX **BDDH** 0450 F1F9 20 D9 BRA LOOFST GOO TRY AGAIN FOR OFFSET * BEGIN OUTER LOOP 0451 0452 F1F8 BD F3C3 LHF2 JSR. RDRON FITURN ON READER 0453 * SHORT LOOP TO SKIP HOR RECORDS FIND START OF RECORD 0454 F1FE 8D 70 RDPRE BSR FINDS SETS (ECHO):=0 ON ENTRY 0455 0456 F200 BD F41E JSR. WAITTY FRETURNS (A):=TTY I/P CMP A 0457 F203 81 30 # 10 ; IGNORE HDR RECORDS 0458 F205 27 F7 BEQ ROPRE 0459 END SHORT LOOP 0460 F207 B7 FFE2 STAIA RECTYP SAVE RECORD TYPE 0461 F20A 7F FFE4 CLR CKSM **JSR** 0462 F20D BD F2BC NEXT2D READ BYTE COUNT FROM TAPE 0463 F210 4A DEC A 0464 F211 4A DEC A 0465 F212 4A DEC A 0466 F213 B7 FFE3 STA A COUNT SAVE BYTE COUNT 0467 F216 BD F2BC JSR. NEXT2D FREAD ADR FIELD FROM TAPE 0468 F219 B7 FFDA STA A ADR : :1ST BYTE 0469 F210 BD F2BC JSR. NEXT20 0470 F21F BB FFD9 ADD A OFFSET+1 0471 F222 B7 FFDB STA A ADR+1 32ND BYTE 0472 F225 B6 FFDA LDA A **ADR** CARRY TO FIRST BYTE 0473 F228 B9 FF08 ADC A OFFSET 0474 F228 B7 FFDA STA A ADR. 0475 F22E B6 FFE2 LDA A RECTYP GET RECORD TYPE (0,1,9) CMP A # 1 0476 F231 81 31 LHF3 ⇒DATA RECORD? 0477 F233 26 14 BNE LHF4 3 NO 0478 0479 *LOAD DATA RECORD 0480 0481 BEGIN UNTIL LOOP 0482 0483 F235 BD F28C LDR10 JSR. NEXT20 FREAD 2 HEX DIGITS FROM 0484 TAPE, RETURNS IN A 0485 F238 FE FFDA LDX **ADR** ,STORE IN MEM(X), VERIFY 0486 F238 BD F3CD SETUFF JSR. 0487 F23E 08 INX 0488 F23F FF FFDA STX ADR COUNT DOES COUNT = 0 0489 F242 7A FFE3 DEC 0490 F245 2E EE BGT LDR10 , NO, CONT LOOP 0491 END UNTIL LOOP 0492 F247 20 04 LHF9 BRA 0493 F249 81 39 LHF4 FEOF RECORD? CMP A # 9 BADTAP **0494 F24B 26 13** BNE → ILLEGAL RECORD TYPE 0495

\$00

FCB

0550 F285 00

```
AMI 6800
                            PROTO BOARD MONITOR
                                                                PAGE 0011
  ASM V1. 1
  SEQ LOC
           06J
                    SOURCE
                            FCB
  0551 F2B6 00
  0552 F2B7 00
                            FCB
                                   $00
  0553 F2B8 00
                            FC8
                                   $00
  0554 F2B9 53
                            FCB
                                   15
                                 41
  0555 F2BA 31
                            FCB
  0556 F2BB 04
                            FCB
                                   $64
  0557
                    * NEXT 2 DIGITS--
  0558
                        READ NEXT 2 CHAR FROM TTY TAPE AND
  0559
                         CONVERT TO HEX NUMBER IN A REG. UPDATE CKSM.
  0560
                        RETURN UPDATED CKSM IN B REG.
  0561
  0562
               F2BC NEXT2D EQU
  0563
  0564 F2BC BD F41E
                                  YTTIAW
                            JSR
                                              GET CHAR
  0565 F2BF 16
                            TAB
                                               ; SAVE CHAR IN A
  0566 F200 BD F41E
                            JSR
                                   WAITTY
  9567
                    * SET UP PARAMS FOR CONVERSION ROUTINE,
  0568
  0569
                    * PUSH ASCII CHARS INTO STACK, POINT X AT STACK
  0570
                    * SET A=TYPE OF CONVERSION AND B=# OF CHARS TO CONVERT
  0571
  0572 F2C3 36
                            PSa A
-- 0573 F2C4 37
                            PSH B
  0574 F2C5 30
                            TSX
  0575 F2C6 C6 02
                            LOA B
                                   #2
  0576 F2C8 3F
                            SWI
                                   Zi
BADTAP
  0577 F209 15
                           FCB
                                               CONHB CNVT ASCII TO BINARY
  0578 F2CA 24 94
                           800
                                               FIF NON-HEX CHAR, ABORT
  0579
                          TBA
                                               ; UPDATE CHECKSUM
  0580 F200 17
  0581 F2CD FB FFE4
                          ADD B CKSM
  0582 F2D0 F7 FFE4
                           STA B CKSM
                                               FRESTORE STACK POINTER
- 0583 F2D3 31
                           IN5
  0584 F2D4 31
                           INS
  0585 F2DS 39
                            RTS
  0586
  0587
                    * NEXT ADR(BUFPTR, ADR)
  0588
                         SET ADR=0 OR NEXT NUMBER S'RING STARTING
  0589
  0590
                         AT BUFPTR
                         LEAVES BUFFTR AT CR. DELIMITER, OR 1ST
  0591
  0592
                         CHAR BETWEEN G - Z .
                         LEAVES (A)= LAST CHAR SCANNED
  0593
                         LEAVES (B)= LS BYTE OF ADR
  0594
  0595
  0596
                         RETURNS: CC=Z FOR NO PARAMETER
                                  ABORTS IF NON-HEX PARAMETER
  0597
  0598
               F2D6 NXTADR EQU
  0600 F2D6 7F FFDA
                                  ADR
                                              ⇒ ADR=0
                           CLR
  0601 F2D9 7F FFDB
                           CLR
                                   ADR+1
                          JSR
  0602 F2DC BD F3A3
                                   PRISTS
                                             ... IS THERE A PARAMETER?
  0603 F2DF 26 01
                          BNE
                                   NA1
                                              > YES
  0604 F2E1 39
                            RTS
                                               ⇒RETURN WZNO PARAM CC=Z
  9695
```

RTS

PRINT CRULE, NULL

0658 F321 39

- F(INCREMENTS X)

BSR PUNBYT

0715 F371 8D 1F

```
PROTO BOARD MONITOR
                                                          PAGE 0014
HMI 6800
ASM V1. 1
               SOURCE
SEQ LUC
        OBJ
                               PUNBYT
0716 F373 8D 1D
                        BSR
0717 F375 FE FFDC
                               ADDL RESTORE X
                        LDX
0718
                 * PUNCH BYTES FROM MEMORY UNTIL COUNT IS EXHAUSTED
0719
0720
                 * BEGIN LOOP
0721
0722 F378 8D 18
               PREC10 BSR
                               PUNBYT 3(CC=0 \text{ IF COUNT} = 0)
0723 F37A 2E FC
                        BGT
                               PREC10
                 * END LOOP
0724
0725 F370 FF FFDC
                       STX
                               ADDL
                                           ⇒ SAVE X
0726 F37F CE FFE4
                        LDX
                               #CKSM
                                          - PUNCH CHSM
0727 F382 53
                        COM B
0728 F383 E7 00
                       STA B 0.X
                                          ⇒ CKSM: =B
0729 F385 8D 0B
                       BSR.
                               PUNBYT
0730 F387 FE FFDC
                        LDX
                               ADDL
0731 F38A BC FFDE
                        CPX
                               ADDH
0732 F38D 26 AA
                        BNE
                               PHF20

→ END LOOP

0734 F38F 7E F059
                        JMP
                               MONEN1
0735
0736
                 * PUNBYT (MEM(X), COUNT, CKSM)
0737

    PUNCH BYTE AT MEM(X) AND ADJUST COUNT AND CKSM.

0738
                      CC=Z IF COUNT =0
               PUNBYT ADD B 0,X
                                    ; CKSM:=CKSM+MEM(X)
0740 F392 EB 00
0741 F394 3F
                        SWI
0742 F395 0F
                               15
                                          ; P2HEX, PRINT MEM(X) AS 2 CHAR
                        FCB
0743 F396 7A FFES
                               COUNT
                        DEC
0744 F399 39
                         RTS
0745
0746
                 * P4HEXS: PRINT 2 BYTES AT X AS 4 HEX CHARS + 2 SPACES
0747
0748 F39A 3F
                 P4HEXS SWI
0749 F396 10
                               16
                                          ; P4HEX
                       FCB
0750 F39C 8D 00
                               PSPACE
                        BSR
0751
0752
                 * PSPACE--- PRINT 1 BLANK SPACE
0753
                 PSPACE LDA A #BLANK
0754 F39E 86 20
0755 F3A0 3F
                         SWI
0756 F3A1 11
                         FCB
                               17
                                          ; PUTA
0757 F3A2 39
                         RTS
0758
0759
                                           (#BUFPTR)= BUFPTR
                 PARAM EXISTS(BUFFTR)
                                             (X) = BUFPTR
0760
0761
                 INC BUFFTR UNTIL CHAR = ALPHA OR CR
0762
                 * LEHVE A = MEM(BUFFTR)
                 * SET Z IF NO PARAMETER EXISTS
0763
0764
            F3A3 PXISTS EQU
                                           ; ENTRY FOR (#BUFPTR) = BUFPTR
0765
0766 F3A3 FE FFE0
                               BUFFIR
                        LDX
            FSH6 PRISTR EQU
                                          ;ENTRY FOR (X)=BUFPTR
6767
                 * BEGIN LOOP
0766
0769 F3A6 A6 00
                 PX1 LUA A 0,X ; IS CHAR ALPHANUM?
0770 F3A8 3F
                        EWI
```

```
ASM V1. 1
```

```
SEQ LOC OBJ
               SOURCE
0771 F3A9 13
                        FCB
                              19
                                          HLPNUM
                      BCS PX2
CMP A #CR
0772 F3AA 25 07
                                         JYESZEXIT LOOP
0773 F3AC 81 0D
                                         : IS CHAR CR?
                       BEQ
0774 F3AE 27 03
                               PX2
                                          FYES, EXIT LOOP
                        INX
                                          FMOVE TO NEXT CHAR
0775 F380 08
                       BRA
                               PX1
0776 F3B1 20 F3
                * END LOOP
0778 F383 FF FFE0 PX2 STX BUFPTR
0779 F3B6 81 0D
                       CMP A #CR
                                         SET Z IF NO PARAMETER
0780 F3B8 39
                       RT5
0.81
0782
                 * RDR OFF
                    TURNS TAPE RDR OFF:
0783
                           ACIA RTS OZP HIGH
0784
                            ACIA CHAR $2A (*)
0785
                 * OLD VERSION OUTPUT ASCII 13 (DC3)
0786
         F3B9 RDROFF EQU
                                         RTS HIGH
                        LDA A #≇01
0788 F389 86 01
0789 F368 B7 6000 RDF90 STA A ACIAC
0790 F38E 86 2A LDA A #≸2A
                                         SET ACIA CONT REG
                                         SEND ITY RDR CONT CHAR
0791 F300 3F
                        SWI
0792 F301 11
                       FCB 17
                                         ; PUTA
0793 F302 39
                        RTS.
0794
0795
                 * RDR ON:
0796
                    TURNS ON TAPE READER
                        - ACIA RTS OZP ŁOW
0797
0798
                         -ACIA CHAR #11 (DC1)
0799
            F3C3 RDRON EQU
0800
                                        ,RTS LOW
                        LDA A #$41
0801 F303 86 41
0802 F3C5 B7 6000 RON90 STA H ACIAC
                                         SET ACIA CONT REG
0803 F3C8 86 11 LDA A #≸11
                                          - ; SEND ITY FOR CONTICHAR
0804 F3CA 3F
                        SWI
0805 F308 11
                       FCB
                              17
                                          - ; PUTA
0806 F300 39
                        RTS
0807
                 * SETMEM(X)
8080
                 * SETS MEM(X):≃A AND VERIFY
0809
0810
           FBCD SETOFF EQU
0811
                      PSH A
LDA A ADDL
LDA B ADDL+1
                                         FIRST CHECK RANGE
              PSH A
0812 F3CD 36
                                          FIMIL WOLK
0813 F3CE 86 FFDC
0814 F3D1 F6 FFDD
0815 F3D4 3F
                       SWI
0816 F3D5 06
                       FCB
                                          ⇒ SUBXAB
                       BHI
0817 F3D6 22 0A
                               SETOUT
                                          FITOU LOW
0818 F3D8 B6 FFDE
                       LOA A ADDH
                                          HIGH LIMIT
0819 F3DB F6 FFDF
                       LDA B ADDH+1
0820 FBDE 3F
                        5WI
                FCB 11
BCC SETFUL
SETOUT PUL A
0821 F3DF 08
                                          ⇒ SUBXAB
0823 F3E2 32
0824 F3E3 86 FF
0825 F7FF 77
                                          , UK
                                          JOUTSIDE RANGE LIMITS
                    LDA A #255
                                          TYPE DELETE(RUBOUT)
0825 F3E5 3F
                        SMI
```

0841 F400 39 SETM1 RTS 0842

0843 * SM ADR BYTE1/BYTE2/.... 0844

0845 FAUL SM EQU NXTADR ADR:= NEXT PARAM **0**846 F401 BD F206 JSR

0847 **0848 F404 FE FF0H SHO LOW ADR 0849 F407 FF FFDC STW ADDL** SAVE ADR IN ADL

+ BEGIN WHILE LOOP 0851 F40A 60 F105 3M10 - JSF - NKTHOR

JADR:= NEXT PARAM 0852 F400 U7 00 BEO SM30 0852 F400 U7 00 BEO SM30 0853 F406 FE FF00 LDX ADDL 0854 F412 17 F6A 0855 F413 80 00 BSR SETMEM 0856 F415 08 INX 0857 F416 FF FF00 STX ADDL 0858 F419 20 EF BRA SM10 FIND OF LINE, EXIT LOOP GX:= ADD TO BE SET GA:= LS BYTE

// MEM(X):=A, VERIFY , MOVE TO NEXT ADD

SMIO 0858 F419 Z0 EF ЬRН * END OF LOOP MONEND

0862 MAIT FOR TTY(CHAR, ECHO) (#ECHO)=ECHO 0863

RETURN NEXT TTY CHAR IN A ाम (#ECHO) NOT ७ / ECHO CHAR 0864 0865

F41E WAITTY EQU ම්පිරේර 0867 * LOOP UNTIL INPUT , NE. RUBOUT

READ TTY 0868 F41E 3F 0869 F41F 14 N10 SWI 0869 F41F 14 0870 F420 81 1B 0871 F422 26 03 0872 F424 7E F000 FCB CMP A #ESC ESCAPE?

0871 F422 26 03 BNE W20 :NO 0872 F424 7E F003 JNP ABORT :YES,ABORT 0873 F427 81 7F W20 CMP A #RUBOUT :RUBOUT? 0874 F429 27 F3 BF0 W10 :YES CONTIN **0874 F429 27 F3** 8EQ W10 ; YES CONTINUE

* END UNTIL LOOP

0876 F42B 7D FFE9 TST ECHO 0877 F42E 27 03 8EW W20 0878 F430 BD F2FB JSR OUTCH 0879 F433 39 W30 RTS 3 NO ECHO OUTCH SECHO A

→ WAS ORG #F42E 0880

```
SEQ Loc day SOURCE
0991 And3 60 F446 VFYJSRRAS: GO SET UP ADDRESSES0951 F406 60 20AVBSRVETI: VERIFY ONE LOCATION0953 F406 24 02BCCAN: NO ERROR, OR PRINTED0954 F40A 50 3A05AJVER: PRINT FIXABLE ERROR.0955 F400 8D 11ANBSRINCAD: INCREMENT ADDRESSES
                           55
55R
85R
                                BRA AV
0356 F4DE 20 F6
61227
                       * PROM READ
6998
9999
1006
                       * INCREMENT RAM/ROW ADDRESS POINTERS
1007
1008
1009 FAEF FE FFD8 INUAD LDW
                                         PROMAD
1010 F4F2 08 INX
1011 F4F3 FF HF08 STX PROMAD
1012 F4F6 FE HF00 INK LDX ADDL
                                INK
1013 F4F9 08
1013 F4F3 00 1MA

1014 F4FA FF FF0C STX ADDL

1015 F4FD 8C FFDE CPX ADDH

1016 F500 26 85 BNE ADDRS

1017 F502 7E F05F EXIT JMP MONITR (EXIT TO MONITOR
1018
                       * PROMIDATA VERIFY, ONE BYTE
1019
1020
                      :#:
1021 F505 8D 80 VFY1 BSR ADDRS :SET UP & READ A BYTE 1022 F507 FE FFDC LDW ADDL :COMPARE TO RAM 1023 F50A A1 00 CMP A 0.X 1024 F50C 27 07 BEQ AX :OK:C=0.Z=1.V=0
ORA A 0, X
COM A

LU28 F512 26 02 BNE JVER
1029 F514 4C INC A
1030 F515 39 AX RTS
1031 F516 7E F494 JVER JMP COTT
1032 *
1033
                                                         , NO, IS IT FIXABLE
1025 F50E 43
                                COM A
                                                         - ; I.E. NO RAM=0,PROM=1?
                                           JVER : YES. C=1,Z=0,V=0
                                                        , NO, TYPE ERROR
1034

    NOT CODED

                       *WAS | ORG #F514
1035
1036 F519 BURN EQU *
                                  JMP
1037 F519 7E F005
                                         ABORT
                       aWAS DRG ≇F520
1058
                       * POWER ON INITIAL SEQUENCE
1039
                       * SETS PIA TO DETERMINE MODE
1646
                       * PORT "A" = INPUT
1941
                       * PORT "B" = OUTPUT + 1 INPUT
1042
                       * PB0 - PB6 = OUTPUTS
* PB7 > INPUT OF TTY ENABLE (0=TTY CONNECT)
1043
1944
1045
```

```
OBJ SOURCE
SEQ LUC
               F510 FWRI EQU
                                        +:
1946
                      LDA A #$00
STA A $5001
STA A $5000
LDA A #$04
STA A $5001
                                                    ;LOAD CRA WORD
;SET CRA
;ENB DDRA ALL INPUT
1047 F510 86 00
1048 F51E B7 5001
1049 F321 B7 5000
1050 F524 86 04
                                                    SET PRA ENAB WORD
                          STA A $5001 ; ENAB TO READ PRH
LDA A #$60 ; SET CRB WORD
STA A $5003 ; SET CRB
LDA A #$7F ; SET DDRB WORD
STA A $5002 ; SET DDRB
LDA A #$60 ; SET CRB WORD
STA A $5003 ; ENAB PRB
LDA A #$60 ; SET PRB WORD
STA A $5002 ; SET PRB
LDA A $5000 ; READ PORT A DATA
AND A #$10 ; MASK ALL BUT TTY
BEQ MCINIT ; BRANCH IF TTY CONNECTED
CLR MONFG ; RESET MONITOR CONN FLAG
CLR VSFLG ; VSTAR TEST FLAG
JMP OPMODE ; JUMP IF NORMAL OP MODE
1051 F526 B7 5001
                                                    : ;ENAB TO READ PRA
1052 F529 86 00
1053 F528 B7 5003
1054 F52E 86 7F
1055 F530 B7 3002
1056 F533 86 04
1057 F535 87 5003
1058 F538 86 60
1059 F53A 87 5002
1060 F53D B6 5000
1061 F540 84 10
1062 F542 27 0C
1063 F544 7F 0051
1064 F547 7F 00E6
1065 F54A 7F 00E7
1066 F54D 7E 0800
1067
                     * PTM2 SET-UP . SETS CR3 AND TIMER 3
1068
                     * TO GENERATE CLOCK FOR ACIA.
1069
1070
                          TIMER 3 CONTINUOUS, NO INTERRUPT (IRQ),
                    * FREQUENCY = 1 MHZ/52/4 = 16*300 BAUD (4800 HZ.)

* TIMER STARTS IMMEDIATELY(G-D+R+W)
1971
1072
1073 F550 86 81 MCINIT LDA A #$81 )LOAD WORD FOR CR2
1074 F552 87 3001 STA A $3001
                                                    STORE IN CR2
        ; LOAD WORD
; STORE IN CR1
; STORE IN CR2
1990 WORD FOR
1075 F555 86 80
1076 F557 B7 3000
1077 F55A B7 3001
1078 F53D 86 82
1079 F55F 87 3000
1080 F562 CE 0068
1081 F565 FF 3006
1082 F568 86 01
1083 F56A 97 51
1084 F56C 97 E6
1085 F56E 97 E7
1086 F570 7E F018
1088 F595 7E F3FA JBAD JMP PBADR
                                                     - ; PRNT"BAD ADDRESS"& QUIT
1089
              F5A2
                              ORG
                                      #F5A2
1090
1091
                      * MEMORY MOVE
1100 F5B5 08
                              INX
                                                      INCREMENT POINTERS
```

21

1148 F5CF 89 01

1152 F5D1 A7 00

1153 F5D3 E7 01

1154 F5D5 EE 00

1155 F5D7 E6 01

1149

1150 1151 ##01 ##01

5TA H 0/X

STA 8 1/X

LDX 0, X

ADD 8 1,X

* HOB NOW HAVE ADDRESS OF SUBROUTINE ADDRESS

HIGH ORDER 8 BITS

SAVE VECTOR ADDRESS, HIGH

; SAVE VECTOR ADDRESS, LOW

SLOAD VECTOR ADDRESS INTO X

```
PROTO BOARD MONITOR
                                                           PAGE 0024
AMI 6800
ASM V1. 1
SEQ LOC OBJ
             SOURCE
                 * FINALLY INCREMENT SP
1266
1267
1268 F622 31
                         INS
1269 F623 31
                         INS
1270 F624 31
                         INS.
1271 F625 31
                         INS
1272 F626 31
                         INS
1273 F627 39
                         RTS
1274
1275
                 * TRANSFER X TO A, B
1276
                TXAB
1277 F628 30
                        TSX
1278 F629 A6 05
                        LDA A UXH.X
                                         X HIGH
1279 F62B E6 06
                        LDA B UXLXX
                                         ⇒ X LOW
               STAB STA A UA,X
1280 F62D A7 04
                                         ⇒ TO A
1281 F62F E7 03
                        STA B UB.X
                                         ; TO B
1282
1283 F631 39
                        RTS
1284
1285
                 * TRANSFER A/B TO X
1286
1287 F632 30
                TABX
                        TSX
                                         ≠A
1288 F633 A6 04
                        LDA A UAJK
1289 F635 A7 05
                                         ⇒ TO X HIGH
                        STA A UXH X
1290
1291 F637 A6 03
                        LDA A UB.X
                                         , 8
1292 F639 E7 06
                        STA B UXL/X
                                         TO X LOW
1293
1294 F63B 39
                        RTS
1295
1296
                 * EXCHANGE A/B AND X
1297
         F630 MABX EQU
1298
1299 F63C 30
                        TSX
                   SRH SRL C B A XH XL
RESULT 99 777
1300
                 :4:
1301
                                                       URH URL
1302
1303
                        LDA A UXHXX PICK UP UX
1304 F63D A6 05
1305 F63F 36
                       PSH A
1306 F640 E6 06
                       LDA B UXL/X
1307 F642 8D EF
                       65R
                               TABX+1 : THEN GO TO XFER A/B TO X
1308 F644 32
                        PUL A
1309 F645 20 E6
                        BRA
                               STAB , TO STORE IN A, B
1310
1311
                 * PUSH X
1312
1313
          F647 PUSK EQU
1314
1315

    GET SPACE IN SPACE

1316
1317 F647 34
                        DES.
1318 F648 34
                        DES
1319 F649 30
                        15%
1320

    * MOVE STACK DOWN TWO
```

```
HM1 6800
                         PROTO BOARD MONITOR
                                                           PAGE 0025
ASM V1. 1
SEQ LOC OBJ SOURCE
                        LDA A #9 /MOVE TOTAL OF 9 BYTES
1321 F64A 86 09
1322
                        LDA B 2/X
1323 F640 E6 02
                 SA
1324 F64E E7 00
                         STA B 0, X
                        INX
1325 F650 08
                         DEC A
1326 F651 4A
1327 F652 26 F8
                         BNE
                               SA
1328
1329
                 * STACK MOVED -- INSERT X
1330 F654 30
                        TSX
1331 F655 A6 05
                         LDA A
                              UXH, X
1332 F657 A7 09
                        STA A UXH+4,X
                              UXL, X
1333 F659 A6 06
                         LDA A
                         STAIR UXL+4, X
1334 F65B A7 0A
1335
1336 F65D 39
                       RTS
1337
                   STACK ON RETURN
1338
                   SRH SRL C B A XH XL URH URL XH XL
1339
                     SP
1340
1341
                 * PULL X
           F6SE PULX EQU
1342
                 * GET N FROM STACK
1343
1344
                        TSX
1345 F65E 30
1346 F65F A6 09
                       LDA A UXH+4,X ; CURRENT X ON STACK
1347 F661 A7 05
                        STA A UXH,X
                                          → REG X
1348 F663 A6 0A
                       LDA A UXL+4,X
1349 F665 A7 06
                        STA A UXL X
1350
1351
                 * NOW MOVE UP TWO
1352 F667 86 09
                       LDA A #9
                                         BYTE COUNT
1353 F669 FA
                        EQU
                               .+:
1354 F669 E6 08
                        LDA B 87%
1355 F66B E7 0A
                        STA B 10.X
1356 F66D 09
                        DEX
1357 F66E 4A
                        DEC A
1358 F66F 26 F8
                        ENE
                 * UPDATE SP
1359
1360 F671 31
                        INS
1361 F672 31
                        INS
1362
1363 F673 39
                        RT5
1364
                 * ADD X TO A/B
1365
1366
1367
           F674 ADDXAB EQU
1368 F674 30
                        T5X
                             XABX+1 , EASY WAY.EXCHANGE AB & X
ADDABX+1 ; ADD OTHER WAY
XABX+1 ; THEN EXCHANGE BACK
1369 F675 8D 06
                       BSR
1370 F677 8D 03
                       85R
1371 F679 20 C2
                       BRA
1372
1373
                 * ADD A/B TO X
1374
1375 F678 30 . ADDA8X 15X
```

STA A UXL, X

1429 F6AC A7 06

```
AMI 6800
                       PROTO BOARD MONITOR
                                                        PAGE 0027
ASM V1. 1
SEQ LOC OBJ
               SOURCE
1431 F6AE E2 04
                       SBC B UA/X
1432 F6B0 20 D4
                       BRA
                              STAUXH
1433
1434
                * SUBTRACT A FORM X
1435
           F682 SUBAX
1436
                       EQU
1437 F6B2 30
                       TSX
                      LDA B UAJK
1438 F6B3 E6 04
1439 F6B5 A6 06
                SSUB
                     LDA A UXL/X
1440 F6B7 10
                       SBA
                                       SUB A FROM XL
1441 F6B8 A7 06
                       STA A UXL/X
                                       STORE XL
1442
1443 F6BA E6 05
                      LDA B UXH,X
1444 F6BC C2 00
                       SBC B #0
1445 F6BE 20 C6
                       BRA STAUXH
1446
1447
                * SUB B FROM X
1448
1449
           F600 SUBBX EQU
1450 F600 30 -
                       TSX
1451 F601 E6 03
                      LDA B UB, X
                       BRA SSUB
1452 F603 20 F0
1453
                * INDEX: X.=X+A+B (SAVE USER A/B)
1454
1455
1456 F605 INDEX EQU
1457 F683 8D 11
                           BSR
1458
                * EXCHANGE AND TO SHARE CODE WITH ADDABX
1459
1460
                      PSH B
1461 F607 37
1462 F608 16
                       TAB
1463 F609 32
                       PUL A
1464 F6CA 30
                       rsx
1465 F608 20 B3
                       BRA
                            ADDAB
1466
1467
                * MUL8: A/B .= A*B
1468
1469
          F6CD MUL8 EQU
1470 F6CD 8D 09
                      BSR
                             SYRM
1471 F6CF 30
                       T5X
                     STA B UB/X ; SAVE RESULT
STA A UA/X ; SET UP N BIT
1472 F6D0 E7 03
1473 F6D2 A7 04
1474 F6D4 07
                       TPA
1475 F605 5D
                       TST B
1476 F606 20 B3 JMPTZ
                     BRA
                            TESTZ ; UPDATE USER C & RETURN
           <u> ଏଥିବାସ</u>
                       ORG
                            ≇9899
1478
                * NOT INCLUDED IN MONITOR
1479
                * MUL16--16 BIT MULTIFLY
1480
                  HABAX := AAB+X
1481
                  - A_{\ell}B = PARTIAL PRODUCT
1482
                  USERX = MULTIPLIER
1483
                   -USERA, USERB = MULTIPLICAND
1484
1485 0800 86 10 MUL16 LDA A #16 PUSH COUNTER INTO STACK
```

```
6669 TWP
                           PROTO BOARD MONITOR
                                                                 PAGE 0028
ASM V1. 1
         OBJ
                  SOURCE
SEQ LUC
1486 0802 36
                           PSH A
1487 0803 30
                           TSX
1488 0804 4F
                           CLR A
1489 0805 5F
                           CLR B
1490 0806 66 06
                           ROR
                                  UXH+1,X
                                             SHIFT LSB INTO CRY
1491 0808 66 07
                           ROR
                                  UXL+1,X
1492
                     LOOP 16 TIMES .
1493
1494
1495 080A 24 04
                                  MSHIFT
                  MLOOP
                           BCC
                                               # MULTIPIER IS EVEN
1496 0800 EB 04
                           ADD B UB+1, X
                                               GA/B := A/B+USERA/B
1497 080E A9 05
                           ADC A UA+1.X
1498
1499 0810 46
                  MSHIFT ROR A
                                               SHIFT EVERYTHING RIGHT
1500 0811 56
                           ROR B
1501 0812 66 06
                           ROR
                                  UXH+1,X
1502 0814 66 07
                                  UXL+1/X
                           ROR
1503 0816 6A 00
                           DEC
                                  \Theta_{\ell} \times
                                               JOEC COUNTER
1504 0818 26 F0
                           BNE
                                  MEDOP
1505
1506
                     END LOOP
1507
1508 081A 31
                           IN5
                                               RESTORE SP
1509 0818 30
                           TSX
1510 0810 E7 03
                           STA B UB, X
1511 081E A7 04
                           STA A UAXX
1512
1513
                      SET USER CO:= N=N(MSBYTE)
1514
                        Z:=AND (Z(MSBYTE),,,,,Z(LSBYTE)):
1515
                        \forall := 0
1516
                        CRY := 0.
1517
                        THE LAST ADD RIESET CRY. STA SET N=N(MSBYTE) & V=0
1518
1519 0820 07
                           TPH
                                             /B:= OR OF LAST 3 LS BYTES
1520 0821 EA 05
                           ORA B UXH, X
1521 0823 EA 06
                           ORA B UXL/X
1522
1523
                      USER OC HAS CORRECT N. V. &C. OC HAS CORRECT Z FOR LS BYTE
1524
                      GO TO END OF ADDIXAB TO UPDATE REGISTERS
1525
1526 0825 7E F606
                           JMP
                                  JMP TZ
1527
             F608
                           ORG
                                  ≱F608
1528
                      SUBROUTINE MPY8. A, B:= USERA*USERB
1529
1530
                         A ≈ PARTIAL PRODUCT
1531
                         B ≈ MULTIPLIER & LSB'S OF PAR. PROD.
1532
                         USERA = MULTIPLICAND
1533
1534 F608 86 08
                           LDA A #8
                  MPY8
                                          PUSH COUNTER ONTO STACK
1535 F60A 36
                           PSH A
1536
                   * STACK = COUNT, R, R, R, R, C, B, A, X, X, R, R
1537 F6DB 4F
                           CLR A
1538 F600 30
                           TSX
1539 F6DD E6 06
                           LDA B UB+3/X ;B = MULTIPLIER
1540 F6DF 36
                           ROR B
```

F710 P4HEX EQU 1590 F710 30 TSX. 1591 F71D EE 05 LDX UXH, X USERS X 1592 F71F 8D 06 BSR PHEX FRINT MEM() * PRINT 2 HEX CHARS FROM MEM(UX) F721 P2HEX EQU

1593 1594

```
AMI 6800
                          PROTO BOARD MONITOR
                                                               - PAGE 0030
ASM V1. 1
SEQ LOC OBJ SOURCE
1596 F721 30
                          T5X
1597 F722 EE 05
                         LDX
                               UXH,X ; USERS X
PHEX ; PRINT ME
1598 F724 8D 01
                         BSR
                                             - JPRINT MEM(X)
1599 F726 39
                          RIS
1600
                  * PRINT 2 HEW CHARS FROM MEM(W)
1601
1602
      F727 PHEX
1603
                         EQU
0.X GET THE CHAR
ASCLIR CONV RIGHT NIB & RSLT IN A
                                             SAVE IT
                                            GET CHAR AGAIN
CONVITHE LEFT NIBBLE INTO A
                                             ->PRINT A REG CHAR
                                             RECOVER SAVED
1611 F733 8D 10
                          BSR PUTA
                                             ... THEN FALL INTO PINCX
1612
1613
                  * INCREMENT THE USER'S X IN THE STACK
1614
             F735 PINCX
1615
                          EQU
1616 F735 30
                          TSX
                                             - ;SP IS +2 SINCE 2 BSR DOWN IN CA .S
                   INC UXL+2, X
BNE PRTS
INC UXH+2, X
PRTS RTS
                                             FINC MEMORY X LOW
1617 F736 60 08
1618 F738 26 02
1619 F73A 60 07
                                             - JOVERFLOW MEANS INC HIGH PART
                                             FYES--INC HIGH
1620 F730 39 PRTS RTS
                                              JEXIT
1621
                  * PRINT THE CHAR IN USERS A
1622
1623
1624
            F730 PRINTA EQU
1625 F73D 30
1626 F73E A6 04
                          TSX
                                       GET THE CHAR
                          LDA A UA, X
1627
                  * PRINT CHAR IN DESIGNATED REG
1628
1629
                  * ACIA ADDRESS IN X
1630
                  * PRINT CHAR IN A
1631
1632 F740 FE FFF6 PUTAX LDX ACIAI ,GET INDIR ADDR OF ACIA
1633 F743 EE 00 LDX 0,X ;GET ACTUAL ADD OF ACIA IN X
1634 F745 36 PUTA PSH A ;SAVE REGISTER
1635 F746 A6 00 PRDY LDA A 0.X ACIA STATUS
1636 F748 85 02 BIT A #02 READY?
                          BEQ PRDY
PUL A
STA A 1/X
1637 F74A 27 FA
                                             NOT READY
                         BEQ
                                             RESTORE CHAR
1638 F740 32
                          PUL A
1639 F74D A7 01
                                             .,PRINT CHAR
1640 F74F 39
                           RT5
1641
1642
                  * CONVERT A FROM BINARY TO HEXIN LEFT/RIGHT NIBBLE
1643
                     LEFT PART
             F750 ASCIIL EQU
1646 F750 44
                          LSR A

    A HAS CHAR TO BE CONVERTED.

1647 F751 44
                          LSR A
1648 F752 44
                          LSR A
1649 F753 44
                          LSR A
             * IN POSITION
1650
```

1805 LINES ASSEMBLED, LOC = F7E6, 0000 ERRORS DETECTED.

| SYMBOL | VALUE | ATTR | LOCH | LIM |
|--------|-------|------|--------------|-----|
| ACIAC | 6000 | 84 | 2HA2 | |
| ACIHD | 6001 | 84 | 28AB | |
| ACIAS | 6999 | 84 | 2A64 | |
| BLANK | 8828 | 84 | 2ABD | |
| CR | 0990 | 84 | 2A06 | |
| ESC | 0016 | 84 | 2A0F | |
| EOT | 9994 | 84 | 2AD8 | |
| LAST | FFFF | 84 | 2AE1 | |
| LF | 999A | 84 | 2AEA | |
| RUBOUT | 007F | 84 | 28F3 | |
| MONEG | 0051 | 84 | 2AFC | |
| NOREG | 99E6 | 84 | 2B05 | |
| VSFLG | 00E7 | 84 | 280C | |
| BASE | FF90 | 84 | 2817 | |
| 805 | FF8F | 84 | 2820 | |
| BUF | FF90 | 84 | 2829 | |
| PROMAD | | 84 | 2832 | |
| OFFSET | FFD8 | 84 | 2838 | |
| ADR | FFDA | 84 | 2844 | |
| ADDL | FFDC | 84 | 284D | |
| ADDH | FFDE | 84 | 2856 | |
| | | | | |
| BUFFTR | | 84 | 285F | |
| RECTYP | FFE2 | 84 | 2868 | |
| COUNT | FFE3 | 84 | 2B71 | |
| CKSM | FFE4 | 84 | 287A | |
| SAVESP | FFE5 | 84 | 2883 | |
| SAVEX | FFE7 | 84 | 2880 | |
| ECHO | FFE9 | 84 | 2895 | |
| TOOUNT | FFEA | 84 | 289E | |
| CREG | FFEB | 84 | 28A7 | |
| BREG | FFEC | 84 | 2660 | |
| AREG | FFED | 84 | 2689 | |
| XREG | FFEE | 84 | 2802 | |
| PREG | FFF0 | 84 | 2BCB | |
| SREG | FFF2 | 84 | 2804 | |
| USWI | FFF4 | 84 | 28DD | |
| ACIAI | FFF6 | 84 | 2BE6 | |
| IRQVEC | FFF8 | 84 | 2BEF | |
| SWIVEC | FFFA | 84 | 28F8 | |
| NMIVEC | FFFC | 84 | 2001 | |
| PWRI | F510 | 84 | 200A | |
| START | F018 | 84 | 2013 | |
| START1 | FØ1F | 84 | 2010 | |
| BREAK | FUIA | 84 | 2025 | |
| BREAK1 | FOOF | 84 | 202E | |
| ACIAA | F010 | 84 | 2037 | |
| SWISO | F0E9 | 84 | 2040 | |
| SWIHAN | F0D6 | 84 | 2049 | |
| MONENT | FØ59 | 84 | 2032 | |
| MONEN1 | F059 | 84 | 205B | |
| FINIT | F434 | 84 | 2064 | |
| PORLE | F322 | 84 | 206D | |
| MONITE | FØSF | 84 | 2076 | |
| RDROFF | F389 | 84 | 2076 2076 | |
| KUNUFF | FADS | | ಮಾಲಗಗ | |

| SYMBOL | VALUE | ATTR | LOCH | LINK |
|--------------|--------------|----------|---------------|------|
| овтен | F2FB | 84 | 2088 | |
| RT10 | F077 | 84 | 2091 | |
| RT20 | FØ7E | 84 | 209A | |
| ABORT | FØ05 | 84 | 20 H 3 | |
| WAITTY | F41E | 84 | 20AC | |
| RT30 | F081 | 84 | 2085 | |
| RT90 | FØ84 | 84 | 2086 | |
| PXISTS | FBAS | 8.4 | 2007 | |
| CTABLE | FØR4 | 84 | 2000 | |
| DLOOP | F092 | 84 | 2009 | |
| DL10 | F09A | 84 | 20 E 2 | |
| CTEND | F005 | 84 | 20 EB | |
| MONEND | FØSF | 84 | 20F4 | |
| LOAD | F108 | 84 | 20FD | |
| GO | F187 | 84 | 2006 | |
| PUNCH | F326 | 84 | 200F | |
| PREGS | F106 | 84 | 2018 | |
| MOVE | F5A2 | 84 | 2021 | |
| VEY | F403 | 84 | 202A | |
| READ | F4E0 | 84 | 2033 | |
| SM | F401 | 84 | 2030 | |
| DM | F14E | 84 | 2045 | |
| EOF | F175 | 84 | 204E | |
| BADINE | F005 | 84 | 2057 | |
| MOUES | F291 | 84 | 2060 | |
| MEGMON | F008 | 84 | 2069 | |
| MEGABT | F008 | 84 | 2072 | |
| SWI40 | FØFØ | 84 | 2D7B | |
| SWI20 | FØE4 | 84 | 2084 | |
| RSRSR | F5BE | 84 | 2080 | |
| SWI50 | FØF3 | 84 | 2096 | |
| PR1 | F108 | 84 | 209F | |
| RESTAK | F124 | 84 | 20A8 | |
| PR10 | F110 | 84 | 20B1 | |
| PSPACE | F39E | 84 | 2DBA | |
| PAHEXS | F39A | 84 | 2003 | |
| PR20 | F11A | 84 | 2000 | |
| RU510 | F12A | 84 | 2005 | |
| CHEKSM | F134 | 84 | 2DDE | |
| NEXT2D | F280 | 84 | 20E7 | |
| 051 | F141 | 84 | 20F0 | |
| MOSER | F296 | 84 | 20F9 | |
| GETRNG | F185 | 84 | 2E02 | |
| DM10 | F150 F156 | 84 84 | 2E0B | |
| DM20 DM50 | F176 F172 | | 2E14 2E1D | |
| MPEOF | F2A8 | 84 84 | 2E10 2E26 | |
| NULLS | F17A | 84 | 2E26 2E2F | |
| NULL1 | F170 | 84 | 2E38 | |
| NATADR | F2D6 | 84 | 2E30 2E41 | |
| BETRGS | F190 | 84 | 2E4A | |
| 3ETRG1 | F196 | 84 | 2E53 | |
| GETRG4 | F1AF | 84 | 2E50 | |
| MRNGER | F283 | 84 | 2E65 | |

| DOD YE. | - | | | |
|---------|--------------|----------|--------------|------|
| SYMBOL | VALUE | ATTR | LOCK | LINE |
| RNGERR | F1A9 | 84 | 2E6E | |
| G10 | F108 | 84 | 2E77 | |
| LOOFST | F1D4 | 84 | 2E80 | |
| LHF2 | F1FB | 84 | 2E89 | |
| RDRON | F303 | 84 | 2E92 | |
| | F270 | 84 | 2E9B | |
| FINDS | | | 2E94 | |
| RDPRE | F1FE | 84 | | |
| LHF3 | F231 | 84 | 2EAD | |
| LHF4 | F249 | 84 | 2E86 | |
| LDR10 | F235 | 84 | 2EBF | |
| SETOFF | | 84 | 2EC8 | |
| LHF9 | F24D | 84 | 2ED1 | |
| BADTAP | | 84 | 2EDA | |
| MEOF | F28D | 84 | 2EE3 | |
| MTAPER | F29F | 84 | SEEC | |
| BT1 | F26B | 84 | 2EF5 | |
| FS10 | F273 | 84 | 2EFE | |
| MBADR | F27B | 84 | 2F07 | |
| MCRLFS | | 84 | 2F10 | |
| NAT | F2E2 | 84 | 2F19 | - |
| NAS | F2F6 | 84 | 2F22 | |
| OUTCHA | | 84 | 2F2B | |
| 0010 | F300 | 84 | 2F34 | |
| 0020 | F320 | 84 | 2F3D | |
| OCLOOP | | 84 | 2F46 | |
| PHF15 | F339 | 84 | 2F4F | |
| PHF20 | F339 | 84 | 2F58 | |
| PUND10 | | 84 | 2F61 | |
| PUND20 | | 84 | 2F68 | |
| PUNBYT | | 84 | 2F73 | |
| PREC10 | | 84 | 2F70 | |
| PXISTX | | 84 | 2F85 | |
| PX1 | F3A6 | 84 | 2F8E | |
| PX2 | F383 | 84 | 2F97 | |
| RDF90 | F388 | 84 | 2FA0 | |
| RON90 | F305 | 84 | 2FA9 | |
| SETOUT | | 84 | 2FB2 | |
| SETPUL | | 84 | 2F88 | |
| SETM1 | F400 | 84 | 2FC4 | |
| SETMEM | | 84 | 2FCD | |
| | F3FA | 84 | 2FD6 | |
| PBADR | | 84 | 2FDF | |
| SM5 | F4Ø4 F4ØA | 84 | 2FE8 | |
| SM10 | | | 2FF1 | |
| SM30 | F418 | 84 84 | 2FFA | |
| W10 | F41E | | 3003 | |
| W20 | F427 | 84 ea | 3000 | |
| MSØ | F433 | 84 24 | 3015 | |
| MOVER | 0001 | 84 94 | 3015 301E | |
| DELAY | 000A | 84 94 | 301E 3027 | |
| PIA | 5000 9994 | 84 oa | 3030 3030 | |
| V50 | 0001 | 84 84 | 3039 | |
| PROM | 9994 | 84 94 | | |
| RAM | FC00 | 84 94 | 3042 2048 | |
| PSBIN | F435 | 84 | 304B | |

| SYMBOL | VALUE | ATTR | LOCN | LINK |
|--------|-------|----------|---------------|------|
| PSP . | F448 | 84 | 3054 | |
| A8 | F430 | 94 84 | 3050 3050 | |
| RASV | F44B | 84 | 3066 | |
| RA1 | F465 | 84 | 306F | |
| 883 | F476 | 84 | 3078 | |
| AA4 | F491 | 84 | 3081 | |
| VERR | F494 | 84 | 308A | |
| AT | F480 | 84 | 3093 | |
| ADDRS | F487 | 84 | 3090 | |
| VFY1 | F505 | 84 | 30A5 | |
| AV | F4D6 | 84 | BOAE | |
| AN | F4DC | 84 | 30B7 | |
| JVER | F516 | 84 | 3000 | |
| INCAD | F4EF | 84 | 3009 | |
| AR | F4E3 | 84 | 3002 | |
| INK | F4F6 | 84 | 300B | |
| EXIT | F502 | 84 | 30E4 | |
| AX | F515 | 84 | 30ED | |
| BURN | F519 | 84 | 30F6 | |
| OPMODE | 0800 | 84 | 30FF | |
| MCINIT | F550 | 84 | 3108 | |
| JBAD | F595 | 84 | 3111 | |
| AM | F5AA | 84 | 3118 | |
| NITEMS | 0018 | 84 | 3123 | |
| LOCVV | F508 | 84 | 3120 | |
| UC | 0002 | 84 | 3135 | |
| ÜΒ | 0003 | 84 | 343E | |
| UA | 0004 | 84 | 3147 | |
| UXH | 0005 | 84 | 3150 | |
| UXL | 0006 | 84 | 3159 | |
| URH | 0007 | 84 | 3162 | |
| URL | 9998 | 84 | 3168 | |
| 5RH | 9999 | 84 | 3174 | |
| SRL | 9991 | 84 | 317D | |
| PUSHAL | F5F1 | 84 | 3186 | |
| AS | FSF9 | 84 | 318F | |
| AC | F604 | 84 | 3198 | |
| POPALL | F60D | 84 | 3 1A1 | |
| PC | F610 | 84 | 3 1AA | |
| PS | F61A | 84 | 3 1B 3 | |
| TXAB | F628 | 84 | 3 1B C | |
| STAB | F62D | 84 | 3105 | |
| TABX | F632 | 84 | 310E | |
| KABX | F630 | 84 | 3107 | |
| PUSX | F647 | 84 | 31 E 0 | |
| SA | F640 | 84 | 3 1E 9 | |
| PULX | F65E | 84 | 31F2 | |
| PA | F669 | 84 | 3 1FB | |
| ADDXAB | F674 | 84 | 3204 | |
| ADDABX | F67B | 84 | 3200 | |
| ADDAB | F580 | 84 | 3216 | |
| STAUXH | F686 | 84 | 321F | |
| TEST2 | F68B | 84 | 3228 | |
| TA | F68F | 84 | 3231 | |

SYMBOL VALUE ATTR LOCK LINK ADDAX F692 84 323A ADDZ F695 84 3243 **ADDBX** F699 84 3240 SUBXAB F69E 84 3255 325E SUBABX F6A5 84 SUBAX F6B2 84 3267 SSUB F685 84 3270 SUBBX F608 84 3279 INDEX F605 84 3282 MPYS F608 84 3288 84 MUL8 F600 3294 JMPTZ F606 84 329D MUL16 0800 84 3286 MSHIFT 0810 84 32AF MLOOP 080A 84 3288 **BSHIFT** F6E4 84 3201 BLOOP F6E0 84 320A SVECTO F6EC 84 3203 P4HEX F710 84 32DC PHEX F727 84 32E5 P2HEX F721 84 32EE **ASCLIR** F754 84 32F7 **ASCITE** 84 3300 F750 **PUTAX** F740 84 3309 PUTA F745 84 3312 PINCX F735 84 33**1B** PRTS F730 84 3324 PRINTA F730 84 332D PRDY F746 84 3336 **ARTS** F75E 84 333F PMESS F75F 84 3348 ETX 0004 84 3351 TRIS F76E 84 33**5A** VALAN F76F 84 3363 ALPNUM F779 3360 84 SCARRY F774 84 3375 SETUS F775 84 337E ANUM F78D 84 3387 ANOTOK F795 84 3390 **NRTS** F797 3399 84 AOK. F789 84 33A2 **JPINCX** F798 84 33**AB** INPUTA F79A 84 33**8**4 IWAIT F79F 84 33BD CONHE F7AC 84 3306 CLOOP1 F783 84 33**CF** CFOUND F703 84 3308 **ENDONT** F701 84 33**E**1 NOGOOD F7E2 84 33EA CSLOOP F7CE C4 33F3

END ASM V1. 1

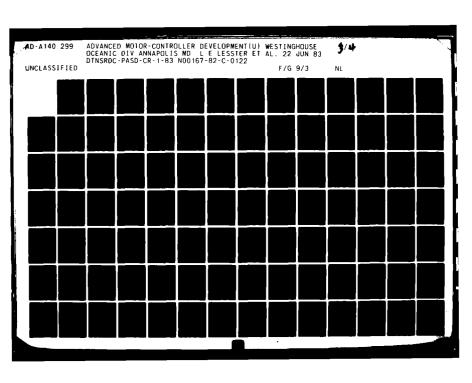
PAGE 0001

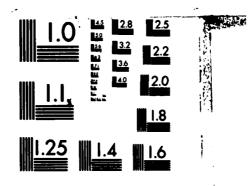
| AMI 6800 ASM V1.1 | FTBL | | PAGE 0004 |
|---|-------------------|----------------------|---|
| SEQ LOC OBJ | SOURCE | | |
| 0166 E935 00 38 0167 E937 00 45 0168 E939 00 36 | FDB FDB FDB | 56 69 54 | ; DOM |
| 0169 E93B 00 46 0170 E93D 00 34 | FDB FDB | 70 52 | ; DOM |
| 0171 E93F 00 47 0172 E941 00 32 | FDB FDB | 71 50 | ; DOM |
| 0173 E943 00 47 0174 E945 00 30 | FDB FDB | 71 48 | ; DOM |
| 0175 E947 00 48 0176 E949 00 2E | FDB FDB | 72 46 | » DOM |
| 0177 E94B 00 48 0178 E94D 00 2B | FDB FDB | 72 43 | ; DOM |
| 0179 E94F 00 49 0180 E951 00 29 | FDB FDB | 73 41 | ; DOM |
| 0181 E953 00 49 0182 E955 00 27 | FDB FDB | 73 . 39 | ; DOM |
| 0183 E957 00 49 0184 E959 00 24 | FDB FDB | 73 36 | ; DQM |
| 0185 0186 | *FREQUENCY TAB | | |
| 0187 E95B 19 | FRQ9 FCB | 25 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0188 E95C 02 E5 0189 E95E 48 5D | FDB FDB | 741 18525 | ;LENGTH OF PULSE PERIOD (USEC) ;LENGTH OF 60 DEGREE SEG (USE |
| 0190 E960 07 FF | F08 | 2047 | SFMAX |
| 0191 E962 00 80 | FDB | 128 | SEMIN |
| 0192 | *PULSE WIDTHS | | |
| 0193 E964 00 45 | FDB | 69 | ; DOM |
| 0194 E966 00 43 | F08 | <u>67</u> | |
| 0195 E968 00 46 | FDB | 70 | ; DOM |
| 0196 E96A 00 41 0197 E96C 00 48 | F08 | 65 | . 6:014 |
| 0198 E96E 00 40 | FDB FDB | 72 64 | ; DOM |
| 0199 E970 00 49 | FDB | 73 | ; DOM |
| 0200 E972 00 3E | FDB | . <u> </u> | 7 0 0 1 1 |
| 0201 E974 00 4A | FDB | 74 | ; DOM |
| 0202 E976 00 3B | FDB | 59 | |
| 0203 E978 00 4B | FDB | 75 | J DOM |
| 0204 E97A 00 39 | FDB | 57 | |
| 0205 E97C 00 4C | FDB | 76 55 | ; DOM |
| 0206 E97E 00 37 0207 E980 00 4D | FDB FDB | 55 77 | · DOM |
| 0208 E982 00 35 | FDB | 53 | ; DOM |
| 0200 E902 00 33 0209 E984 00 4E | FDB | 78 | ⇒ DOM |
| 0210 E986 00 32 | FDB | 50 | 70011 |
| 0211 E988 00 4E | FDB | 78 | ; DOM |
| 0212 E98A 00 2F | FDB | 47 | |
| 0213 E98C 00 4E | FDB | 78 | ; DOM |
| 0214 E98E 00 2D | FDB | 45 | |
| 0215 E990 00 4F | FDB | 79 40 | ; DOM |
| 0216 E992 00 2A 0217 E994 00 4F | FDB END | 42 70 | - DOM - |
| 0217 E994 00 4F 0218 E996 00 27 | FOB FOB | 79 39 | DOM - |
| 0219 | *FREQUENCY TAB | | • |
| 0220 | * | e peres messes ellem | |
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| + AMI ASN | 6800 1 V1. 1 | | | FTBL | | PAGE 0005 |
| SEG | Loc | OBJ | SOURCE | | | |
| 022 - 022 _022 | 21 E998 22 E999 23 E998 24 E99D 25 E99F | 03 1A 41 22 07 FF | FRQ10 | FCB FDB FDB FDB FDB | 21 794 16674 2047 128 | ;NO.→PULSE PERIODS IN 60 DEG SEG ;LENGTH OF PULSE PERIOD (USEC) ;LENGTH OF 60 DEGREE SEG (USEC ;SFMAX ;SFMIN |
| 022 | | | *PULSE (| | 82 | ; DOM |
| 022 | 8 E9A3 9 E9A5 | 00 50 | | FDB FDB | 80 84 | ; DOM |
| 023 | 0 E9A7 | 00 4D | | FDB | 77 | |
| 023 | 1 E9A9 2 E9AB | 00 4B | | FDB FDB | 86 75 | ; DOM |
| | 3 E9AD 4 E9AF | | | FDB FDB | 88 72 | ; DOM |
| | 5 E981 6 E983 | | | FDB FDB | 90 69 . | ; DOM |
| 023 | 7 E985 8 E987 | 00 5B | | FDB FDB | 91 65 | ; DOM |
| 023 | 9 E9B9 | 00 SC | | FDB | 92 | ; DOM |
| 024 | 0 E988 1 E980 | 00 SD | | FDB FDB | 62 93 | , DOM |
| 024 | 12 E9BF 13 E9C1 | 00 SD | | FDB FDB | 58 93 | ; DOM |
| | 4 E9C3 5 E9C5 | | | FDB FDB | 55 94 | ; MOM |
| | 6 E907 7 E909 | | | FDB FDB | 51 94 | ; DOM |
| | 8 E9CB | | *FREQUE | FDB | 47 LE FOR 11 H | (Z |
| 025 | i a | 13 | * | FCB | | ;NOPULSE PERIODS IN 60 DEG SEG |
| 025 | 52 E9CE 53 E9D0 | 03 1D | 11022 | FDB | 797 | LENGTH OF PULSE PERIOD (USEC) |
| 925 | i4 E9D2 | 07 6A | | FDB FDB | 15143 1898 | LENGTH OF 60 DEGREE SEG (USEC) SEMAX |
| 025 | | | *PULSE | | 128 | ; SFMIN |
| | 7 E906 8 E908 | | | FDB FDB | 91 88 | ; DOM |
| | 19 E9DA 10 E9DC | | | FDB FDB | 94 85 | ; DOM |
| 026 | 1 E9DE 2 E9E0 | <i>00 60</i> | | FDB FDB | 9 6 82 | ; DOM |
| 026 | 3 E9E2 4 E9E4 | 00 62 | | FDB FDB | 98 13 | » DOM |
| 026 | 5 E9E6 | <i>00</i> 64 | | FDB | 100 |) DOM |
| 926 | 6 E9E8 7 E9EA | 00 65 | | FDB FDB | 74 101 | » DOM |
| 026 | 8 E9EC 9 E9EE | 00 66 | | FDB FDB | 70 102 | ; DOM |
| 327 | 0 E9F0 1 E9F2 | 00 67 | | FDB FDB | 66 103 | ; DOM |
| | 2 E9F4 3 E9F6 | | | FDB FDB | 61 104 | ; DOM |
| 027 | 4 E9F8 5 E9FA | 00 39 | | FDB FDB | 57 104 | , DOM |
| 221 | J GDEN | 20 00 | | COD | T07 | 7 DOM |

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| SEQ LOC OBJ | SOURCE | |
| 0331 0332 | *FREQUENCY TABLE FOR 14 HZ. | : : |
| 0333 EA50 0F 0334 EA5D 03 1A 0335 EA5F 2E 86 0336 EA61 00 D1 0337 EA63 00 80 | FR014 FCB 15 FDB 794 FDB 11910 FDB 1489 FDB 128 | ;NOPULSE PERIODS IN 60 DEG SEG ;LENGTH OF PULSE PERIOD (USEC) ;LENGTH OF 60 DEGREE SEG (US EC ;SFMAX ;SFMIN |
| 0339 EA65 00 74 | FDB 116 | , ром |
| 0340 EA67 00 6F 0341 EA69 00 78 0342 EA68 00 6A | FDB 111 FDB 120 FDB 106 | ; DOM |
| 0343 EA6D 00 7C 0344 EA6F 00 65 | FDB 124 FDB 101 | ; DOM |
| 0345 EA71 00 7E | FDB 126 |) DOM |
| 0346 EA73 00 5E 0347 EA75 00 81 | FDB 129 | ; DOM |
| 0348 EA77 00 58 0349 EA79 00 82 | FDB 88 FDB 130 | ; DOM |
| 0350 EA7B 00 51 0351 EA7D 00 83 0352 EA7F 00 49 | FDB 81 FDB 131 FDB 73 | ; DOM |
| 0353 EA81 00 84 0354 EA83 00 42 | FDB 132 FDB 66 | ; DOM |
| 0355 | *FREQUENCY TABLE FOR 15 HZ. | 1 |
| 0356 0357 EA85 0F | * FRQ15 FCB 15 | , NOPULSE PERIODS IN 60 DEG SEG |
| 0358 EA86 02 E5 0359 EA88 28 68 0360 EA8A 05 68 | FDB 741 FDB 11115 FDB 1387 | LENGTH OF PULSE PERIOD (USEC) LENGTH OF 60 DEGREE SEG (USEC) SFMAX |
| 0361 EA8C 00 80 0362 | FDB 128 *FULSE WIDTHS | ;SFMIN |
| 0363 EA8E 00 74 | FDB 116 | , DOM |
| 0364 EA90 00 6F 0365 EA92 00 78 | FDB 111 FDB 120 | ; DOM |
| 0366 E A94 00 6A | FDB 106 | |
| 0367 EA96 00 7C 0368 EA98 00 65 | FDB 124 FDB 101 | ; DOM |
| 0363 EASA 00 7E | FDB 126 |) DOM |
| 0370 EA9C 00 5E | FDB 94 FDB 129 | ; DOM |
| 0371 EA9E 00 81 0372 EAA0 00 58 | FDB 129 FDB 88 | , borr |
| 0373 EAA2 00 82 | FDB 130 | ; DOM |
| 0374 EAA4 00 51 0375 EAA6 00 83 | FDB 81 FDB 131 | ; DOM |
| 0376 EAA8 00 49 | FDB 73 | 3 2011 |
| 0377 EAAA 00 84 | FDB 132 |) DOM |
| 0378 EAAC 00 42 0379 | FDB 66 *FREQUENCY TABLE FOR 16 HZ. | i |
| 0380 | . +. | |
| 3381 EAAE OF | | NOPULSE PERIODS IN 60 DEG SEG |
| 0382 EAAF 02 B6 0383 EAB1 28 HA | FDB 694 FDB 10410 | LENGTH OF PULSE PERIOD (US EC) LENGTH OF 60 DEGREE SEG (USE) |
| 0364 EA83 05 10 | FUB 1296 | SFMAX |
| 0385 EAB5 00 80 | FDB 128 | ; SFMIN |

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| SEQ LOC OBJ | SOURCE | |
| | | |
| 9441 EB15 00 96 | FU8 150 | a Digirl |
| 0442 EB17 00 60 | FDB 96 | 7 C St 1 |
| 0443 EBL9 00 97 | FDB 151 | a DOM |
| 9444 EBIB 00 56 | FD8 88 | 7 L C (1 |
| 0445 EB10 00 98 | FDB 152 | ; D04 |
| 6448 EBTE 66 40 | FDB 76 | 7 CON |
| 9447 | *FREQUENCY TABLE FOR 19 HZ | • |
| 9448 | Approximately and the control of the | •• |
| 8445 EB21 86 | FRQ19 FCB 11 | INO -PULSE PERIODS IN 60 DEG SEG |
| 0450 EB22 03 1D | FDB 797 | LENGIH OF PULSE PERIOD (USEC) |
| 0451 EB24 22 3F | FDB 8767 | LENGTH OF FOLSE PERIOD (USEC) |
| 6452 E626 64 4F | FDB 1193 | SFMHX |
| 6453 E628 66 86 | FDB 128 | SFMIN |
| 6454 | *FULSE WIDTHS | > DETILIN |
| 0455 EB2A 00 9F | FDB 159 | a DOM |
| 0456 EB20 bb 3/ | FDB 151 |) Light |
| 8457 EBZE 00 H7 | FDB 167 | Carita |
| 9458 E830 00 8D | FDB 141 | , DOM |
| 0459 EB32 00 AC | FDB 172 | . Fuñas |
| 0460 EB34 00 82 | | » DOM |
| 0461 E836 00 80 | FDB 130 FDB 176 | Const. |
| 0462 Eb36 00 75 | | » DOM |
| 9463 EB3A 00 B3 | FDB 117 FDB 179 | u |
| | | ⇒ DQM |
| 0464 E630 00 68 | FDB LB4 | • |
| 6465 EB3E 00 B3 | FDB 179 | - દેવગામ |
| ପ୍ୟକ୍ତ ଅଧ୍ୟର ପ୍ର ଅନ୍ତ | FDB 30 | |
| 변수년() - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 | *FREGUENCY TABLE FOR 20 HZ | |
| ୍ରି କ୍ରି କ | de de la companya del companya de la companya del companya de la | |
| 9463 E642 96 | FR020 FC6 11 | NO -PULSE PERIODS IN 60 DEG SEG |
| 9476 EB43 02 F6 | FUE 758 | LENGIH OF PULSE PERIOD (USEC) |
| 0471 EB45 20 32 | FUB 8338 | /LENGTH OF 60 DEGREE SEG (USEC |
| 0472 E647 04 17 | FDB Leg7 | SEMAX |
| 8473 E849 00 80 - | FDB 128 |) SFMIN |
| 0474 0475 EB4B 00 36 | *PULSE WILHES | |
| | FDB 159 | > E004 |
| 6476 E640 66 97 | FDB 151 | |
| 0477 E64F 00 H7 | FDB 167 | » DOM |
| 0478 E831 00 8D 0479 E853 00 HC | FUE 141 | |
| 0480 E835 00 82 | rub 172 | , Duri |
| | FDB 130 | |
| 6461 EBS7 00 B0 | FDB 176 | o Locket |
| 89 62 £803 88 75 | FUB 117 | |
| 9463 mBSm 96 BS | FDB 175 | ⇒ DOM |
| 9464 EBSO 00 66 | FDB 104 | |
| 0480 EB5F 00 B3 | FDB 179 | > DOM |
| ଶ୍ୟତ୍ତ ଅନ୍ତ୍ରୀ ଗ୍ର ଅଧି | FDB 90 | |
| 9467 535 | *FREQUENCY TABLE FOR 21 HZ | |
| ම්අතිය විද්යාව 1997ක කල | * | |
| 6469 EB63 0B | FRUEL FUB 11 | ANOPULSE PERIODS IN SOCIEGOSEG |
| 0490 E664 02 02 | FDB 722 | ALENGTH OF HOUSE PERIOD (USEC |
| 0431 E566 1F 06 | FDB 7542 | LENGTH OF 60 Deares see tose |
| 9492 E668 03 E3 | <u> </u> | - Selfield |
| ର୍ୟକ୍ତ E66A ର୍ଷ ରଖି । ବ୍ୟବ | FDB 128 | र क्रमार्ग (देवर) |
| धेर्न हे न | *PULSE WIDTHS | |
| 0430 E560 00 SF | FDB 153 | £9.04 |





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| SEQ LOC OBJ | SOURCE | | ••• |
| 0496 E B6E 00 97 | FDB | 151 | |
| 0497 EB70 00 A7 | FDB | 167 | ⇒ D0M |
| 0498 EB72 00 8D | FDB | 141 | |
| 0499 EB74 00 AC | FDB | 172 | ⇒ DOM : ∫ |
| 0500 E B76 00 82 | FDB | 130 | |
| 0501 EB78 00 60 | FDB | 176 | , DOM |
| 0502 EB/A 00 75 | FDB | 117 | 5.014 |
| 0503 EB7C 00 B3 0504 EB7E 00 68 | FDB FDB | 179 104 | , DOM |
| 0505 EB80 00 B3 | FDB | 179 | ; DOM |
| 05 06 EB82 00 5A | FDB | 90 | , 5011 |
| 050 7 | *FREQUENCY TAB | | " |
| ଷ୍ଟଷ୍ଟ | * | | } |
| 0509 EB84 0B | FRQ22 FCB | 11 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0510 EB85 02 61 | FDB | 689 3570 | LENGTH OF PULSE PERIOD (USEC) |
| 0511 EB87 10 9B 0512 EB89 03 B4 | FDB FDB | 757 <u>9</u> 948 | ;LENGTH OF 60 DEGREE SEG (USEC) ;SFMHX |
| 0513 EB8B 00 80 | FDB | 128 | SFMIN |
| 0514 | *PULSE WIDTHS | | , 5, 1,2,4 |
| 0515 EB8D 00 9F | FDB | 159 | ; DOM |
| 0516 EB8F 00 97 | FDB | 151 | |
| 0517 EB91 00 A7 | FDB | 167 | ; DOM |
| 051 6 EB93 00 80 | FOB | 141 | Provide and the second |
| 0519 E895 00 AC | FDB | 172 | » DUM |
| 8528 6697 00 82 8521 669 9 00 60 | FDB FDB | 130 176 | ; DOM |
| 0522 EB9B 00 75 | FDB | 117 | 70011 |
| 05 23 EB9D 00 B3 | FDB | 179 | ; DOM |
| 0324 EB9F 00 68 | FDB | 104 | |
| 0525 EBA1 00 B3 | FDB | 179 | ; DUM |
| 0526 EBA3 00 5A | FDB | 90 | |
| 0527 0528 | *FREQUENCY TAB * | LE FUR 23 HZ | • |
| 0529 EBA5 0B | FRQ23 FCB | 11 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0530 EBH6 02 93 | FDB | 659 | LENGTH OF PULSE PERIOD (USEC. |
| 0531 EBH8 10 51 | FDB | 7249 | LENGTH OF 60 DEGREE SEG (USEC |
| 0532 £8HH 03 89 | FDB | 905 | SFMAX |
| 0533 EBHC 00 80 | FDB | 128 | ; SFMIN |
| 0534 - 8575 - 5585 - 55 - 65 | *PULSE WIDTHS | at exists | . Fu and |
| 0 5 35 EBAE 00 9F 0536 EBB0 00 97 | FDB FDB | 159 151 | ; DUM |
| 9537 £682 00 A7 | FDB | 167 | ; DOM |
| ย538 £8 84 00 ส ม | FDB | 141 | 75511 |
| 0539 Ebb6 00 HC | FDB | 172 | a bort |
| ല ം40 പ886 00 62 | FDB | 130 | Ų |
| 0541 EBBH 00 B0 | FDB | 176 | J DUM |
| 0542 EBBC 00 75 | FDB | 117 | 1 |
| 0543 EBBE en B3 | FDB | 179 | ⇒ DUM |
| 0544 5800 00 68 0545 5802 00 83 | FDB FDB | 104 179 | ; DUM |
| 0546 EB C: 90 5H | FUB FUB | 90 | T I |
| 6247 | *FREQUENCY TABL | | . 4 |
| ย 548 | * | | <u> </u> |
| 6549 EBC6 6B | FRW24 FCB | 11 | NOPULSE FERIODS IN 60 DEG SEG |
| 6006 Ebur 62 77 | ⊦nB | 631 | LENGTH OF PULSE PERIOD (USEC |

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|-------------------------|----------------|-----|------------|------------------------|------------|------------|-----------------|------------------------------------|
| FUSIT | V I . I | | | | | | | |
| SEQ | LUC | 06 | j | SOURCE | | | | |
| 10554 | E'E | A L | 2.15 | | ECL | Adama | | . Proprio of the benefit est these |
| 4 6 8351 8552 | E808 | | | | FDB FDB | | | LENGIH OF 60 DEGREE SEG (USEC |
| • • 6553 | | | | | FOB | 128 | | SFMIN |
| e554 | | | | *PULSE | | | | · |
| • 6555 | | ė. | нë | | FUB | 160 | | DUM . |
| 0056 | | | | | FUB | 151 | | |
| ್ರ ಟರಿವೇ' | | | | | FUB | 167 | | ; DUM |
| • • 0558 | | | | | FDB | 141 | | |
| | EBD r | | | | FDB | 1/2 | | ; DOM |
| 0 560 | | | | | FOR | 130 | | W. 1844 |
| . 6561 | | | | | FDB | 176 | | ; DOM |
| | EBDD | | | | FDB FDB | 117 | | . Por Ded |
| | EBDF EBE1 | | | | FDB | 179 104 | |) DOM |
| ` 10565 | | | | | FDB | 179 | | 3 DUM |
| 0566 | | | | | FDB | 90 . | | 7 0011 |
| 9567 | | - | ··· | *FREQUE | | | 25 HZ | |
| • • 9568 | | | | * | | | | |
| | EBE7 | Ø9 | | FR025 | FCB | y | | NOPULSE PERIODS IN 60 DEG SEG |
| - 70570 | | | | | FDB | 741 | | ; LENGTH OF PULSE PERIOD (USEC) |
| 6571 | EBEH | 1H | 0 0 | | FDB | 6669 | | ; LENGTH OF 60 DEGREE SEG (USE |
| | EBEC | | | | FDB | 836 | | ; SFMHX |
| 0573 | EBEE | 99 | 80 | | FDB | 128 | | ;SFMIN |
| 9574 | | | | *PUL5E | _ | | | |
| 16575 | | | | | FUB | 196 | | ; DOM |
| 0576 | | | | | FDB | 183 | | E. Colon |
| 1 9577 | | | | | FDB | 206 | | ; DOM |
| 8960 | | | | | FDB | 168 | | and a find |
| 9375 9389-• | EBF8 | | | | FDB FDB | 214 150 | | , DUM |
| | EBFC | | | | FDB | 218 | | » DOM |
| 1 0562 | | | | | | 131 | | 7 2011 |
| 0583 | | | | | FDB | 219 | | ; DOM |
| | EC02 | | | | FOB | 110 | | |
| 4 -0585 | | | | *FREQUE | NCY TAB | LE FOR | 26 HZ. | |
| 9586 | | | | * | | | | |
| 19587 | EC04 | 09 | | FRQ26 | FCB | 9 | | ; NOPULSE PERIODS IN 60 DEG SEG |
| | EC05 | | | | FDB | 712 | | LENGTH OF PULSE PERIOD (USEC |
| | EC07 | | | | FDB | 6408 | | ; LENGTH OF 60 DEGREE SEG (USE |
| 9590 | | | | | FDB | 802 | | ; SFMAX |
| | EC98 | 90 | 80 | . Should did not speed | FDB | 128 | | ; SFMIN |
| 9592 | | | | *FULSE | | *** | | 0.214 |
| | ECOD | | | | FDB | 196 | | ; DOM |
| | ECOF EC11 | | | | FDB FDB | 183 204 | | - Exam |
| | EC13 | | | | FDB | 206 168 | | 3 DOM |
| | EU15 | | | | FDB | 214 | | ; DOM |
| | EC17 | | | | F08 | 150 | | |
| | EC19 | | | | FDB | 218 | | ; DOM |
| | EC18 | | | | FDB | 131 | | |
| | EC1D | | | | FDB | 219 | | ; DOM |
| 1 : | EC1F | | | | FDB | 110 | | 4 |
| 6663 | | | | *FREQUE | NCY TAB | LE FOR | 27 HZ. | |
| 9694 | | | | * | | | | 1 |
| 0665 | EU21 | 65 | | FRQ27 | FCB | 9 | | ; NOPULSE PERIODS IN 60 DEG SEG |

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| ASM V1. 1 | | | |
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| SEQ LOC OBJ | SOURCE | | |
| | | | |
| 0606 EC22 02 AE | FDB | 686 | LENGTH OF PULSE PERIOD (USEQ) |
| 0607 EC24 18 1E | FDB | 6174 | LENGTH OF 60 DEGREE SEG (USEC |
| 060 8 E026 03 04 | FDB | 772 | » SFMAX |
| 060 9 EC28 06 80 | FDB | 128 | SFMIN |
| 0610 | *PULSE WIDTHS | | ▶ • |
| 0611 E C2A 00 C4 | FDB | 196 | ; DOM |
| 0612 EC2C 00 B7 | FDB | 183 | _ |
| 0613 EC2E 00 CE | FDB | 206 | ⇒ DOM |
| 0614 EC30 00 A8 | FDB | 168 | |
| 0615 E C32 00 06 | FDB | 214 | J DOM |
| 0616 EC34 00 96 | FDB | 150 | |
| 0617 EC36 00 DA | FDB | 218 | ⇒ DOM |
| 0618 EC38 00 83 | FDB | 131 | |
| 0619 EC3A 00 D6 | FDB | 219 | 3 DOM |
| 0620 EC3C 00 6E | FDB | 116 | - |
| 0621 | *FREQUENCY THE | | |
| 0622 | * | | |
| 0623 EC3E 09 | FRQ28 FCB | 9 | NOPULSE PERIODS IN 60 DEG SEG |
| 0624 ECSF 02 95 | FDB | 661 | LENGTH OF PULSE PERIOD (USEC) |
| 0625 EC41 17 3D | FDB | 5949 | LENGTH OF 60 DEGREE SEG (USE |
| 0626 EC43 02 E6 | FDB | 742 | SFMAX |
| 0627 EC45 00 80 | FDB | 128 | SFMIN |
| 0628 | *PULSE WIDTHS | 450 | 7 31 11214 |
| 0629 EC47 00 C4 | FDB | 196 | DOM : |
| 0630 EC49 00 B7 | FDB | 183 | , , , , , , , , , , , , , , , , , , , |
| 0631 EC48 00 CE | FDB | 206 | ; DOM |
| 0632 EC4D 00 H8 | FDB | 168 | , 0011 |
| 0633 EC4F 00 D6 | FDB | 214 | ; DOM |
| 0634 EC51 00 96 | FDB | 150 | 1 |
| 0635 EC53 00 DA | FDB | 218 | DOM |
| 0636 EC55 00 83 | FDB | 131 | |
| 0637 EC57 00 DB | FDB | 219 | ; DOM |
| 0638 EC59 00 6E | FDB | 110 | |
| 0639 | *FREQUENCY THE | | · |
| 0646 | * | | j |
| 0641 EC5B 09 | FRQ29 FCB | 9 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0642 EC5C 02 7F | FDB | 639 | LENGTH OF PULSE PERIOD (USEC |
| 0643 EC5E 16 77 | FDB | 5751 | LENGTH OF 60 DEGREE SEG (USB |
| 0644 EC60 02 CD | FUB | 717 | SEMAX |
| 0645 EC62 00 80 | FDB | 128 | SFMIN |
| 9646 | *PULSE WIDTHS | | |
| 0647 EC64 00 C4 | FDB | 196 | ⇒ DOM |
| 0648 EC66 00 B7 | FDB | 183 | 1 |
| 0649 EC68 00 CE | FDB | 206 | ; DOM |
| 0650 EC6A 00 A8 | FDB | 168 | , 55 |
| 0651 EC6C 00 D6 | FDB | 214 | ; DOM |
| 0652 EC6E 00 96 | FDB | 150 | 1 |
| 0653 EC70 00 DA | FDB | 218 | ; DOM |
| 0654 EC72 00 83 | FDB | 131 | |
| 0655 EC74 00 DB | FDB | 219 | ; DOM |
| 0656 EC76 00 6E | FDB | 110 | |
| 0657 | *FREQUENCY TAB | | 1 |
| 065 8 | * | | 3 |
| 0659 EC78 07 | FRQ30 FCB | 7 | ; NOPULSE PERIODS IN 60 DEG SEC |
| 0660 EC79 03 1H | FDB | 794 | LENGTH OF PULSE PERIOD (USE |
| | , | t ar≡t | PENDIN OF FOLSE FERIOR (USE |

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| SEQ LOC OBJ | SOURCE | |
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| 15 86 1 EC7B 15 86 | FDB 5558 | LENGTH OF 60 DEGREE SEG (USEC |
| 0662 EC7D 02 89 | FDB 697 | SEMAX |
| 0663 EC7F 00 80 | FDB 128 | ; SFMIN |
| ୍ଷର୍ବେ [*] [*] ଡ୍ବେ: EC81 ଡଡ FE | *PULSE WIDTHS FDB 254 |) DOM |
| _0666 EC83 00 E9 | FDB 233 | 7 DOM |
| ::0667 EC85 01 0E | FDB 270 | ¿ DOM |
| -0668 EC87 00 CF | FDB 207 | |
| 0669 EC89 01 17 | FDB 279 | ⇒ DOM |
| : 1 06 70 EC8B 00 B0 | FDB 176 | |
| , 0671 E C8D 01 1H | FDB 282 | ; DOM |
| 0672 EC8F 00 8D | FDB 141 | |
| 9673 | *FREQUENCY TABLE FOR 3 | 1 HZ. |
| 9674 : :0675 Food of | * F0074 F00 7 | · NO -DUI CE BEDIONE IN CO DEC CEO |
| ''0675 EC91 07 | FRQ31 FCB 7 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0676 EC92 03 00 0677 EC94 15 00 | FDB 768 . FDB 5376 | ; LENGTH OF PULSE PERIOD (USEC) ; LENGTH OF 60 DEGREE SEG (USEC |
| • -0678 EC96 02 A2 | FDB 5376 | SFMAX |
| 0679 EC98 00 80 | FDB 128 | SFMIN |
| * *8680 | *PULSE WIDTHS | 7 27 11214 |
| 0681 EC9A 00 FE | FDB 254 | ; DOM |
| 0682 EC9C 00 E9 | FDB 233 | |
| . 10683 EC9 E 01 0E | FDB 270 | ; DOM |
| 9684 ECA0 00 CF | FDB 207 | |
| ' *0685 ECA2 01 17 | FDB 279 | ; DOM |
| 0686 ECA4 00 B0 | FDB 176 | 0.344 |
| 770687 ECA6 01 1A | FDB 282 | ; DOM |
| 0688 ECA8 00 8D 0689 | FDB 141 *FREQUENCY TABLE FOR 3 | 2 47 |
| - - 0530 | * | د ۱۱۷ . |
| 0691 ECAA 07 | FRQ32 FCB 7 | NOPULSE PERIODS IN 60 DEG SEG |
| **0692 ECAB 02 E8 | FDB 744 | LENGTH OF PULSE PERIOD (USEC) |
| _0693 ECAD 14 58 | FDB 5208 | ; LENGTH OF 60 DEGREE SEG (USEC |
| 10694 ECAF 02 8C | FDB 652 | ; SFMAX |
| -0695 ECB1 00 80 | FDB 128 | ; SFMIN |
| ම ර්මර | *PULSE WIDTHS | |
| 10697 ECB3 00 FE | FDB 254 | ; DOM |
| 0698 ECB5 00 E9 | FDB 233 | , DOM |
| 0699 ECB7 01 0E 0700 ECB9 00 CF | FDB 270 FDB 207 | ; DOM |
| 0701 ECBB 01 17 | FDB 279 | , DOM |
| 9702 ECBD 00 B0 | FDB 176 | , , , |
| 0703 ECBF 01 1H | FDB 282 | ; DOM |
| 0704 ECC1 00 8D | FDB 141 | |
| 1 19705 | *FREQUENCY TABLE FOR 3 | 3 HZ. |
| 0706 | * | |
| 70707 ECC3 07 | FRQ33 FCB 7 | NOPULSE PERIODS IN 60 DEG SEG |
| 0708 ECC4 02 D2 | FDB 722 | LENGTH OF PULSE PERIOD (USEC |
| '0709 ECC6 13 BE | FDB 5054 FDB 632 | ;LENGTH OF 60 DEGREE SEG (USE ;SFMAX |
| 70711 ECCA 00 80 | FDB 128 | ; SFMIN |
| 9712 | *PULSE WIDTHS | / wi 11611 |
| 0713 ECCC 00 FE | FDB 254 | ; DOM |
| 770714 ECCE 00 E9 | FDB 233 | <u>i</u> |
| 9715 ECD0 01 0E | FDB 270 | ; DOM |
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| AMI 6800 | FTBL | PAGE 0014 |
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| SEQ LOC OBJ | SOURCE | |
| 3E# E00 0D0 | 300.002 | ī |
| 0716 ECD2 00 CF | FDB 207 | L. |
| 0717 ECD4 01 17 | FDB 279 | ; DOM |
| 0718 ECD6 00 60 0719 ECD8 01 1A | FDB 176 FDB 282 | ; DOM |
| 0720 ECDA 00 8D | FDB 282 FDB 141 | , 2011 |
| 0721 | *FREQUENCY TABLE FOR 34 HZ. | |
| 0722 | * | , · · · · · · · · · · · · · · · · · · · |
| 07 23 ECDC 07 | FR034 FCB 7 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0724 ECDD 02 BC | FDB 700 | LENGTH OF PULSE PERIOD (USEC) |
| 0725 ECDF 13 24 | FDB 4900 | LENGTH OF 60 DEGREE SEG (USE |
| 0726 ECE1 02 64 0727 ECE3 00 80 | FDB 612 FDB 128 | ; SFMAX ; SFMIN |
| 0728 | *PULSE WIDTHS | 7 21 11214 |
| 0729 ECE5 00 FE | FDB 254 | 3 DOM |
| 0730 ECE7 00 E9 | FDB 233 | •• |
| 0731 ECE9 01 0E | FDB 270. | ; DOM . |
| 0732 ECEB 00 CF | FDB 207 | |
| 0733 ECED 01 17 | FDB 279 | ; DOM - |
| 0734 ECEF 00 B0 0735 ECF1 01 1A | FDB 176 - FDB 282 | ; DOM |
| 0736 ECF3 00 8D | FDB 141 | 7 2011 |
| 0737 | *FREQUENCY TABLE FOR 35 HZ. | |
| 0738 | * | |
| 0739 ECF5 07 | FRQ35 FCB 7 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0740 ECF6 02 A8 | FDB 680 | LENGTH OF PULSE PERIOD (USEO |
| 0741 ECF8 12 98 | FDB 4760 | ;LENGTH OF 60 DEGREE SEG (USE ;SFMAX |
| 0742 ECFA 02 52 0743 ECFC 00 80 | FDB 594 FDB 128 | SFMIN |
| 0744 | *PULSE WIDTHS | 2 mt 14714 |
| 0745 ECFE 00 FE | FDB 254 | ، DOM |
| 0746 ED00 00 E9 | FDB 233 | |
| 0747 ED02 01 0E | FDB 270 | ; DOM |
| 0748 ED04 00 CF | FDB 207 | 201 |
| 0749 ED06 01 17 | FDB 279 | ; DOM |
| 0750 ED08 00 B0 0751 ED0A 01 1A | FDB 176 FDB 282 | ; DOM |
| 0752 ED0C 00 8D | FDB 141 | 755 |
| 0753 | *FREQUENCY TABLE FOR 36 HZ. | |
| 0754 | * | |
| 0755 EDUE 07 | FRQ36 FCB 7 | NOPULSE PERIODS IN 60 DEG SEG |
| 0756 ED0F 02 95 | FDB 661 | LENGTH OF PULSE PERIOD (USE |
| 0757 ED11 12 13 0758 ED13 02 40 | FDB 4627 FDB 576 | ; LENGTH OF 60 DEGREE SEG (USE ; SFMAX |
| 0759 ED15 00 80 | FDB 128 | SFMIN |
| 0760 | *PULSE WIDTHS | 7 |
| 0761 ED17 00 FE | FDB 254 | ; DOM |
| 0762 ED19 00 E9 | FDB 233 | 1 |
| 0763 ED1B 01 0E | FDB 270 | ; DOM |
| 0764 ED10 00 CF 0765 ED1F 01 17 | FDB 207 | · DOM |
| 0765 ED21 00 80 | FDB 279 FDB 176 | ; DOM |
| 0767 ED23 01 1A | FDB 282 | , DOM |
| 0768 ED25 00 8D | FDB 141 | 1 |
| 0769 | *FREQUENCY TABLE FOR 37 HZ. | |
| 0770 | * | · · |
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| SEG FOC OB1 | SOURCE | | |
| 1 0774 F074 A | | 7 | . 110 - 014 - 02 - 020 - 020 - 020 - 020 - 020 |
| \$ 0771 ED27 07 | FRQ37 FCB | 7 | NOPULSE PERIODS IN 60 DEG SEG |
| 0772 ED28 02 84 | FDB | 644 4500 | LENGTH OF PULSE PERIOD (USEC) |
| 0773 ED2A 11 90 | FDB | 4508 | LENGTH OF 60 DEGREE SEG (USEC.) |
| 0774 ED2C 02 31 | FDB | 561 | SFMAX |
| ""0775 ED2E 00 80 0776 | FDB | 128 | ; SFMIN |
| 0777 ED30 00 FE | *PULSE WIDTHS FDB | 254 | ⇒ DOM |
| • 0778 ED32 00 E9 | FDB | 233 |) DOM |
| 0779 ED34 01 0E | FDB | 233 270 | DOM . |
| 110780 ED36 00 CF | FDB | 207 | 7 0011 |
| 0781 ED38 01 17 | FDB | 279 | ; DOM |
| 0782 ED3A 00 B0 | FDB | 176 | , |
| 0783 ED3C 01 1A | FDB | 282 | ; DOM |
| 0784 ED3E 00 8D | FDB | 141 | : |
| 1.0785 | *FREQUENCY TAB | | |
| 0786 | * | | |
| 0787 ED40 07 | FRQ38 FCB | 7 | NOPULSE PERIODS IN 60 DEG SEG |
| **0788 ED41 02 73 | FDB | 627 | ; LENGTH OF PULSE PERIOD (USEC) |
| 0789 ED43 11 25 | FDB | 4389 | ;LENGTH OF 60 DEGREE SEG (USEC) |
| 0790 ED45 02 22 | FDB | 546 | ; SFMAX |
| 0791 ED47 00 80 | FDB | 128 | ; SFMIN |
| ^{**} 0792 | *PULSE WIDTHS | | |
| 0793 ED49 00 FE | FDB | 254 | ; DOM |
| 0794 ED4B 00 E9 | FDB | 233 | |
| **0795 ED4D 01 0E | FDB | 270 | ; DOM |
| 0796 ED4F 00 CF | FDB | 207 | |
| 7 0797 ED51 01 17 | FDB | 279 | ; DOM |
| 0798 ED53 00 B0 | FDB | 176 | |
| 0799 ED55 01 1A | FDB | 282 | ; DOM |
| 0800 ED57 00 8D | FDB | 141 | |
| _ 0801 **0802 | *FREQUENCY TAB | LE FUR 39 MZ. | • |
| _0803 ED59 07 | * FRQ39 FCB | 7 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0804 ED5A 02 63 | FDB | , 611 | LENGTH OF PULSE PERIOD (USEC) |
| · | | 4277 | LENGTH OF FOLSE PERIOD (OSEC) |
| -0805 ED5C 10 B5 0806 ED5E 02 13 | FDB FDB | 531 | ; SFMAX |
| 1 10807 ED60 00 80 | FDB | 128 | SFMIN |
| 1 0808 | *PULSE WIDTHS | | C 001 11415 |
| 0809 ED62 00 FE | FDB | 254 | ; DOM |
| 0810 ED64 00 E9 | FDB | 233 | |
| 10811 ED66 01 0E | FDB | 270 | ; DOM |
| 0812 ED68 00 CF | FDB | 207 | |
| 0813 ED6A 01 17 | FDB | 279 | ; DOM |
| 0814 ED6C 00 B0 | FDB | 176 | |
| 0815 ED6E 01 1A | FDB | 282 | ⇒ DOM |
| 0816 ED70 00 8D | FDB | 141 | |
| 70817 | *FREQUENCY TAB | LE FOR 40 HZ. | |
| 0818 | * | _ | 1 |
| '0819 ED72 07 | FRQ40 FCB | 7 | NOPULSE PERIODS IN 60 DEG SEG |
| 0820 ED73 02 53 | FDB | 595 | ; LENGTH OF PULSE PERIOD (USEC) |
| 0821 ED75 10 45 | FDB | 4165 | LENGTH OF 60 DEGREE SEG (USEC |
| 1 10822 ED77 02 05 | FDB | 517 | SEMAX |
| 0823 ED79 00 80 | FDB *PULSE WIDTHS | 128 | , SFMIN |
| 0824 0825 ED78 00 FE | *PULSE WIDINS | 254 | ; DOM |
| I NOTE ENTE OF TE | 700 | 254 | , DOM |

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| SEQ LOC | OBJ | SOURCE | | | |
| | | | | | • |
| 0826 ED7D | 00 E9 | | FDB | 233 | |
| 0827 ED7F | | | FDB | 270 | ; DOM |
| 0828 ED81 | | | FDB | 207 | |
| 0829 ED83 | | | FDB | 279 | ; DOM |
| 0830 ED85 | | | FDB | 176 | , , , |
| 0831 ED87 | | | FDB | 282 | ; DOM |
| 0832 ED89 | | | FDB | 141 | , |
| 0833 | 96 00 | ASPENHEN | | E FOR 41 HZ | • |
| 0834 | | * | ICY INDI | L FOR TI NE | • |
| | m === | | E00 | 7 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0835 ED8B | | FRQ41 | FCB | | LENGTH OF PULSE PERIOD (USE) |
| 0836 ED8C | | | FDB | 581 4867 | |
| 0837 ED8E | | | FDB | 4067 | ; LENGTH OF 60 DEGREE SEG (USEC. |
| 0838 ED90 | | | FDB | 504 | SEMAX |
| 0839 ED92 | 00 80 | | FDB | 128 | ; SFMIN |
| 0840 | | *PULSE / | | | |
| 0841 ED94 | | | FDB | 254 | ; DOM |
| 0842 ED96 | | | FDB | 233 | |
| 0843 ED98 | | | FDB | 270 | ; DOM |
| 0844 ED9A | | | FDB | 207 | |
| 0845 ED9C | | - | FDB | 27 9 | ; DOM |
| 0846 ED9E | 00 B0 | | FDB | 176 | |
| 0847 EDA0 | 01 1A | | FDB | 282 | ; DOM |
| 0848 EDA2 | 00 SD | | FDB | 141 | |
| 0849 | | *FREQUEN | ICY TABL | .E FOR 42 HZ | • |
| Ø85Ø | | * | | | • |
| 0851 EDA4 | 0 5 | FRQ42 | FCB | 5 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0852 EDA5 | 03 1A | | FDB | 794 | ; LENGTH OF PULSE PERIOD (USE(|
| 0853 EDA7 | ØF 82 | | FDB | 3970 | ; LENGTH OF 60 DEGREE SEG (USE |
| 0854 EDA9 | 01 F2 | | FDB | 498 | ; SFMAX |
| 0855 EDAB | | | FDB | 128 | SFMIN |
| 0856 | | *PULSE # | | | |
| 0857 EDAD | 01 69 | | FDB | 361 | ; DOM |
| 0858 EDAF | | | FDB | 319 | |
| 0859 EDB1 | | | FDB | 386 | ; DOM |
| 0860 EDB3 | | | FDB | 264 | ··· |
| 0861 EDB5 | | | FDB | 395 | ; DOM |
| 0862 EDB7 | | | FDB | 197 | |
| 0863 | | *FREQUEN | | E FOR 43 HZ | |
| 0864 | | * | | · · · /· | • |
| 0865 EDB9 | 0 5 | FRQ43 | FCB | 5 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0866 EDBA | | | FDB | 775 | ; LENGTH OF PULSE PERIOD (USEC |
| 0867 EDBC | | | FDB | 3875 | LENGTH OF 60 DEGREE SEG (USEL) |
| 0868 EDBE | | | FDB | 485 | SFMAX |
| 0869 EDC0 | | | FDB | 128 | SFMIN |
| 0870 | ~- | *PULSE & | | | e est 11417 |
| 0871 EDC2 | 01 69 | ·· what f | FDB | 361 | ; DOM |
| 0872 EDC4 | | | FDB | 319 | 7 MWH |
| 0873 EDC6 | | | FDB | 386 | DOM |
| 0874 EDC8 | | | FDB | 264 | / WOIT |
| 0875 EDCA | | | | | · NOM |
| 0876 EDCC | | | FDB | 395 497 | J DOM |
| | 99 ÇJ | *EDE01104 | FDB | 197 | <u>.</u> |
| 0877 | | | ICA 1 HRF | E FOR 44 HZ. | · |
| 0878 | oe. | # EDO44 | 500 | • | . NO LOUISE BESTARS IN SA SEA SEC SEC |
| 0879 EDCE | | FRQ44 | FCB | 5 | NOPULSE PERIODS IN 60 DEG SEG |
| 0880 EDCF | DK LD | | FDB | 758 | ; LENGTH OF PULSE PERIOD (USEC) |
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| een loc ne | ot coupes | | | |
| SEQ LOC DE | 3J SOURCE | | | |
| . 0881 EDD1 0E | CE | FDB 379 | a . | LENGTH OF 60 DEGREE SEG (USEC |
| 0882 EDD3 01 | | FDB 474 | | ; SFMAX |
| 0883 EDD5 00 | | FDB 128 | | SFMIN |
| 0884 | *PULSE | | • | |
| **0885 EDD7 01 | . 69 | FDB 361 | ; DOM | |
| _0886 EDD9 01 | . 3F | FDB 319 | · · | |
| 0887 EDDB 01 | | FDB 386 | ; DOM | |
| 0888 EDDD 01 | | FDB 264 | | |
| 0889 EDDF 01 | | F0B 395 | ; DOM | |
| 0890 EDE1 00 | | FDB 197 | | |
| 0891 | | ENCY TABLE F | OR 45 HZ. | |
| 0892 | * | | | |
| 0893 EDE3 05 | | FCB 5 | | -PULSE PERIODS IN 60 DEG SEG |
| 0894 EDE4 02 | | FDB 741 | | LENGTH OF PULSE PERIOD (USEC) |
| 9895 EDE6 0E | | FDB 370 | | ;LENGTH OF 60 DEGREE SEG (USEC) |
| 0896 EDE8 01 0897 EDEA 00 | | FDB 463 FDB 128 | | ;SFMAX ;SFMIN |
| 0898 | | FDB 128 WIDTHS | • |) arnin |
| 0899 EDEC 01 | | FDB 361 | ; DOM | |
| 0999 EDEC 01 | | ~FDB 319 |) DOM | |
| 0901 EDF0 01 | | FDB 386 | ; DOM | |
| 0902 EDF2 01 | | FDB 264 | , 5011 | |
| 0903 EDF4 01 | | FDB 395 | ; DOM | |
| 0904 EDF6 00 | | FDB 197 | , 5511 | |
| ·0905 | | ENCY TABLE F | OR 46 HZ. | |
| 0906 | * | | | |
| 0907 EDF8 05 | | FCB 5 | ; NO | -PULSE PERIODS IN 60 DEG SEG |
| , .0908 EDF9 02 | | FDB 725 | | LENGTH OF PULSE PERIOD (USEC) |
| 0909 EDFB 0E | 29 | FDB 3629 | | LENGTH OF 60 DEGREE SEG (USEC) |
| 0910 EDFD 01 | | FDB 453 | | ; SFMAX |
| 0911 EDFF 00 | | FDB 128 | i | ; SFMIN |
| 10912 | | WIDTHS | | |
| 0913 EE01 01 | | FDB 361 | ; DOM | |
| 0914 EE03 01 | | FDB 319 | . Puritua | |
| .0915 EE05 01 | | FDB 386 | ; DOM | |
| 0916 EE07 01 0917 EE09 01 | | FDB 264 | , MAM | |
| 0917 EE09 01 0918 EE0B 00 | | FDB 395 FDB 197 | ; DOM | |
| 0918 EE06 00 0919 | | ENCY TABLE F | NR 47 HZ | |
| 0919 0920 | * | erver littelmin (*) | ers Ti lib. | |
| 0921 EE0D 05 | = | FCB 5 | NO - | -PULSE PERIODS IN 60 DEG SEG |
| 0922 EE0E 02 | | FDB 709 | | LENGTH OF PULSE PERIOD (USEC) |
| 0923 EE10 00 | | FDB 354 | | LENGTH OF 60 DEGREE SEG (USEC |
| 0924 EE12 01 | | FDB 443 | | SFMAX |
| 9925 EE14 00 | | FDB 128 | | SFMIN |
| Ø926 | *PULSE | WIDTHS | | |
| 7-0927 EE16 01 | | FDB 361 | ; DOM | |
| 0928 EE18 01 | | FDB 319 | | |
| 0929 EE1A 01 | | FDB 386 | ; DOM | |
| , 0930 EE1C 01 | | FDB 264 | | |
| , 9931 EE1E 01 | | FDB 395 | ; DOM | |
| 6 0932 EE20 00 | | FDB 197 | | i i i i i i i i i i i i i i i i i i i |
| 0933 | | ENCY TABLE F | OR 48 HZ. | |
| 7934 | * 50040 | COD - | | DIR CE DEDICOS *** 60 050 050 |
| 0935 EE22 05 | FRQ48 | FCB 5 | ; NO. • | -PULSE PERIODS IN 60 DEG SEG 🚪 |

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| ASM V1. 1 | 1 102 | 1110F 90T9 |
| | | |
| SEQ LOC OBJ | SOURCE | - |
| 0936 EE23 02 B6 | FDB 694 | LENGTH OF PULSE PERIOD (USEC |
| 09 37 EE 25 0 D 8 E | FDB 3470 | ; LENGTH OF 60 DEGREE SEG (USEC |
| 0938 EE27 01 B1 | FDB 433 | ; SFMAX |
| 0939 EE29 00 80 | FDB 128 | SFMIN |
| 0940 | *PULSE WIDTHS | • |
| 0941 EE2B 01 69 | FDB 361 | ; DOM |
| 0942 EE2D 01 3F | FDB 319 | |
| 0943 EE2F 01 82 | FDB 386 | DOM STATE OF THE S |
| 0944 EE31 01 08 0945 EE33 01 88 | FDB 264 | D.C.L. |
| 0946 EE35 00 C5 | FDB 395 | ; DOM |
| 0947 | FDB 197 *FREQUENCY TABLE FOR 49 HZ | |
| 0948 | ************************************** | |
| 0949 EE37 05 | FRQ49 FCB 5 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0950 EE38 02 A8 | FDB 680 | LENGTH OF PULSE PERIOD (USEC) |
| 0951 EE3A 0D 48 | FDB 3400 | LENGTH OF 60 DEGREE SEG (USEC |
| 0952 EE3C 01 A8 | FDB 424 | SFMAX |
| 0953 EE3E 00 80 | FDB 128 | SFMIN |
| 0954 | *PULSE WIDTHS | |
| 0955 EE40 01 69 | - FDB 361 | ; DOM - y |
| 0956 EE42 01 3F | FDB 319 | |
| 0957 EE44 01 82 | FDB 386 | ; DOM |
| 0958 EE46 01 08 | FDB 264 | - |
| 0959 EE48 01 8B | FDB 395 | ; DOM |
| 0960 EE4A 00 C5 | FDB 197 | • |
| 0961 | *FREQUENCY TABLE FOR 50 HZ. | |
| 0962 | * | |
| 0963 EE4C 05 | FRQ50 FCB 5 | ; NOPULSE PERIODS IN 60 DEG SEG . |
| 0964 EE4D 02 9B | FDB 667 | ; LENGTH OF PULSE PERIOD (USEC) |
| 0965 EE4F 0D 07 | FDB 3335 | LENGTH OF 60 DEGREE SEG (USE |
| 0966 EE51 01 9F 0967 EE53 00 80 | FDB 415 FDB 128 | SEMAX |
| 0968 0967 EE33 00 00 | *PULSE WIDTHS | SFMIN |
| 0969 EE55 01 69 | FDB 361 | ; DOM |
| 0970 EE57 01 3F | FDB 319 | , 5011 |
| 0971 EE59 01 82 | FDB 386 | ; DOM |
| 0972 EE5B 01 08 | FDB 264 | |
| 0973 EE5D 01 88 | FDB 395 | ; DOM |
| 0974 EE5F 00 C5 | FDB 197 | • 1 |
| 0975 | *FREQUENCY TABLE FOR 51 HZ. | |
| 0976 | * | |
| 0977 EE61 05 | FRQ51 FCB 5 | ; NOPULSE PERIODS IN 60 DEG SEG |
| 0978 EE62 02 8E | FDB 654 | LENGTH OF PULSE PERIOD (USEC) |
| 0979 EE64 0C C6 | FDB 3270 | ; LENGTH OF 60 DEGREE SEG (USE |
| 0980 EE66 01 97 | FDB 407 | ; SFMAX |
| 0981 EE68 00 80 | FDB 128 | ; SFMIN |
| 0982 9003 5550 94 50 | *PULSE WIDTHS | |
| 0983 EE6A 01 69 | FDB 361 | ; DOM |
| 0984 EE6C 01 3F | FDB 319 | . DOM |
| 0985 EE6E 01 82 0986 EE70 01 08 | FDB 386 FDB 264 | ، DOM |
| 0987 EE72 01 88 | FDB 264 FDB 395 | ; DOM |
| 0988 EE74 00 C5 | FDB 197 |) DOM |
| 0989 | *FREQUENCY TABLE FOR 52 HZ. | |
| 0990 | * | |
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.AMI 6800
                              FTBL
                                                                     PAGE 0019
. ASM V1. 1
SEQ LOC
            OBJ
                     SOURCE
..0991 EE76 05
                     FRQ52
                              FCB
                                                 - : NO. -PULSE PERIODS IN 60 DEG SEG
  0992 EE77 02 81
                              FDB
                                     641
                                                      :LENGTH OF PULSE PERIOD (USE
--0993 EE79 0C 85
                              FD8
                                     3205
                                                      ; LENGTH OF 60 DEGREE SEG (US
  0994 EE7B 01 8F
                              FD6
                                     399
                                                      ⇒ SFMAX
  0995 EE7D 00 80
                              FDB
                                     128
                                                       ; SFMIN
. . 0996
                     *PULSE WIDTHS
                                                  # DOM
  0997 EE7F 01 69
                              FDB
                                     361
· -0998 EE81 01 3F
                                     319
                              FDB
  0999 EE83 01 82
                              FDB
                                     386
                                                  ; DOM
  1000 EE85 01 08
                              FDB
                                     264
 1001 EE87 01 8B
                                     395
                                                  ; DOM
                              FDB
  1002 EE89 00 C5
                              FDB
                                     197
  1003
                     *FREQUENCY TABLE FOR 53 HZ.
  1004
1005 EE8B 05
                                                  ; NO. -PULSE PERIODS IN 60 DEG SEG
                     FRQ53
                              FCB
_1006 EE8C 02 75
                                     629.
                                                      ; LENGTH OF PULSE PERIOD (USE
                              FDB
  1007 EE8E 0C 49
                              FDB
                                     3145
                                                      ;LENGTH OF 60 DEGREE SEG (USI
                                     391
· ·1008 EE90 01 87
                              FDB
                                                      ⇒ SFMAX
  1009 EE92 00 80
                                     128
                                                      ; SFMIN
                              FDB
--1010
                     *PULSE WIDTHS
,1011 EE94 01 69
                                     361
                                                  : DOM
                              FDB
  1012 EE96 01 3F
                                     319
                              FDB
..1013 EE98 01 82
                                                  > DOM
                              FDB
                                     386
  1014 EE9A 01 08
                              FDB
                                     264
`*1015 EE9C 01 8B
                              FDB
                                     395
                                                  ; DOM
 1016 EE9E 00 C5
                              FDB
                                     197
                     *FREQUENCY TABLE FOR 54 HZ.
  `1017
--1018
                     FRQ54
                                     5
                                                  FNO. -PULSE PERIODS IN 60 DEG SEG
  1019 EEA0 05
                              FCB
                                                      ;LENGTH OF PULSE PERIOD (USEC
--1020 EEA1 02 69
                              FDB
                                     617
  1021 EEA3 0C 0D
                              FDB
                                     3085
                                                      ;LENGTH OF 60 DEGREE SEG (USE
  '1022 EEA5 01 7F
                              FDB
                                     383
                                                      ; SFMAX
_1023 EEA7 00 80
                                     128
                                                       SFMIN
                              FOB
                     *PULSE WIDTHS
  1024
· -1025 EEA9 01 69
                              FD8
                                     361
                                                  ; DOM
  1026 EEAB 01 3F
                              FDB
                                     319
 '1027 EEAD 01 82
                              FDB
                                     386
                                                  ; DOM
 1028 EEAF 01 08
                                     264
                              FD8
  1029 EEB1 01 8B
                              FDB
                                     395
                                                  ; DOM
 -1030 EEB3 00 C5
                              FDB
                                     197
  1031
                     *FREQUENCY TABLE FOR 55 HZ.
  1032
                                                  ; NO. -PULSE PERIODS IN 60 DEG SEG
  1033 EEB5 05
                     FRQ55
                              FCB
                                     5
  1034 EEB6 02 5E
                                     606
                                                      ;LENGTH OF PULSE PERIOD (USEC
                              FDB
                                                      ; LENGTH OF 60 DEGREE SEG (USE
 .1035 EEB8 0B D6
                              FDB
                                     3030
  1036 EEBA 01 78
                              FDB
                                     376
                                                      ; SFMAX
 ~1037 EEBC 00 80
                              FDB
                                     128
                                                       SFMIN
1038
                     *PULSE WIDTHS
  1039 EEBE 01 69
                              FDB
                                     361
                                                  J DOM
__1040 EEC0 01 3F
                              FDB
                                     319
 1041 EEC2 01 82
                              FDB
                                     386
                                                  ; DOM
  1042 EEC4 01 08
                              FDB
                                     264
  1043 EEC6 01 8B
                              FDB
                                     395
                                                  ; DOM
  1044 EEC8 00 C5
                              FDB
                                     197
  1045
                     *FREQUENCY TABLE FOR 56 HZ.
```

| | | | | | • | | |
|-------|-------|-------------------------|--------|----------------|---------------------|---------------------------------|--------------|
| AMI 6 | | | | FTBL | | PAGE 0020 | |
| ASM Y | ۷1. 1 | | | | | | |
| | | | | | | | |
| SEQ | LOC | OBJ | SOURCE | | | | |
| _ | | | | | | | - |
| 1046 | | | * | | | | - |
| | EECA | | FRQ56 | FCB | 3 | ; NOPULSE PERIODS IN 60 DEG SEG | |
| | | 03 E0 | | FDB | 992 | ; LENGTH OF PULSE PERIOD (USEC | |
| | | 0B A0 | | FDB | 2976 | ; LENGTH OF 60 DEGREE SEG (USE | ė · |
| | | 01 79 | | FDB | 377 | ; SFMAX | |
| | | 00 80 | | FDB | 128 | SFMIN | |
| 1052 | | | *PULSE | | - | | |
| | | 02 69 | | FDB | 617 | ; DOM | |
| | | 01 F7 | | FDB | 503 | | |
| | | 02 90 | | FDB | 656 200 |) DOM | |
| | | 01 48 | | FDB | 328 | | |
| 1057 | | | | NCY THE | BLE FOR 57 I | HZ. | |
| 1058 | | ~ <u>~</u> | * | | _ | | |
| | EEDB | | FRQ57 | FCB | 3 | NOPULSE PERIODS IN 60 DEG SEG | _ |
| | | 03 CF | | FDB | 975 2025 | ; LENGTH OF PULSE PERIOD (USEC | |
| | | 9B 6D | | FDB | 292 5 | LENGTH OF 60 DEGREE SEG (USE | 2 C > |
| | | 01 72 | | FDB | 370 400 | SEMAX | |
| | | 98 BB | | FDB | 128 | ; SFMIN | |
| 1064 | | | *PULSE | | .mary arming | F-944 | |
| | | 92 69 | | - FDB | 617 502 | ; DOM | |
| | | 91 F7 | | FDB | 503 454 | F. (%).4 | |
| | | 02 90 01 48 | | FDB FDB | 656 328 | ; DOM | |
| 1068 | | OT 40 | | | ンとな BLE FOR 58 A | u z | |
| 1070 | | | ** | NUT THE | LE FUN UU . | ΠΔ. | |
| | EEEC | aт | FRQ58 | FCB | 3 | ; NOPULSE PERIODS IN 60 DEG SEG | |
| | | 03 BE | | FDB | 958 | LENGTH OF PULSE PERIOD (USEC | |
| | | 08 3A | | FDB | 2874 | ; LENGTH OF 60 DEGREE SEG (USE | |
| | | 01 6C | | FDB | 364 | SFMAX | • |
| 1075 | EEF3 | 99 89 |) | FDB | 128 | SFMIN | |
| 1076 | | | *PULSE | | | · - · · - | |
| 1077 | EEF5 | 0 2 69 | • | FDB | 617 | ; DOM | |
| 1078 | EEF7 | 01 F7 | , | FDB | 503 | | |
| | | <i>0</i> 2 90 | | FDB | 656 | ; DOM | |
| | | 01 48 | | FDB | 328 | | |
| 1081 | | | | INCY TAB | BLE FOR 59 H | HZ. | |
| 1082 | | _ | * | - - | | | • |
| | EEFD | | FRQ59 | FCB | 3 | NOPULSE PERIODS IN 60 DEG SEG | |
| | | 03 AE | | FDB | 942 | LENGTH OF PULSE PERIOD (USEC | |
| | | 08 0A | | FDB | 2826 357 | LENGTH OF 60 DEGREE SEG (USE | ı, i |
| | | 01 65 | | FDB | 357 | SEMIN | |
| | | 00 80 | | FDB | 128 | SFMIN | |
| 1088 | | <i>0</i> 2 69 | *PULSE | | | ; DOM | - 1 |
| | | 02 69 01 F7 | | FDB FDB | 617 503 | ; DUM | 4 |
| | | 01 Fr 02 90 | | FDB | 563 656 | ; DOM | - • |
| | | 02 5 0 01 48 | | FDB | 328 | , por | - |
| 1093 | | 0 | | | SLE FOR 60 H | U7 | |
| 1094 | | | * | 1961 | haba I win www. | 116. | - |
| | EFØE | 83 | FRQ60 | FCB | 3 | ; NOPULSE PERIODS IN 60 DEG SEG | _ |
| | | 03 9E | | FDB | 926 | LENGTH OF PULSE PERIOD CUSEC | -7 |
| | | ØA DA | | FDB | 2778 | LENGTH OF 60 DEGREE SEG (USE | |
| | | 01 5F | | FDB | 351 | SFMAX | |
| | | 99 89 | | FDB | 128 | SFMIN | 7 |
| 1100 | | | *PULSE | | | | . } |
| | | | | | | | • - |

| | AMI (| _ | | | | FTBL | | | | | PAGE | 0021 |
|-----|--------------|--------------|------|-------|---------|----------------|------------|--------|-----------|----------|------|------|
| , (| | Loc | OBJ | | SOURCE | | | | | | | |
| | | EF17 EF19 | | | | FDB FDB | 617 503 | | # DOM | | | |
| | 1104 | EF1B EF1D | | | | FDB FDB | 656 328 | | ⇒ DOM | | | |
| | 1105 1105 | LINES | 5 AS | SEMBL | ED. LOC | END C = EF1 | F. i | ลดดด (| ERRORS DI | FTECTED | | |
| - | | asm vi | | | | . — Cr.1 | .1 / 3 | | | ETECTED. | | |

EQU

6000 ACIAC

\$6000

; ACIA CONTROL REGISTER

0053

\$4000

\$3000

\$2007

\$6000

\$6001

1

, PTM1 ADDRESS

; PTM2 ADDRESS

; ACIA STATUS REG

; ACIA DATA REG

; / W / LATCH FOR MPB

EQU

EQU

EQU

EQU

EQU

LSYMB

4000 PTM1

3000 PTM2

2007 WLATCH

6000 ACIAS

6001 ACIAD

0001

0084

9886

9987

.0088 .0089 .0090 .0091

0092

- -0085

```
PAGE 0003
AMI 6800
                        MCL59
ASM V1. 1
SEQ LOC OBJ
                 SOURCE
0094
0095
                 ****************************
0096
                 * PROGRAM INITIALIZATION ROUTINE *
0097
                 * ***************
0098
            0800
                        ORG
                               $D800
0099
0100
0101
                 * ZERO RAM -- LOCS @ THRU $03FF
                 * PRESERVE MONITOR CONNECTED FLAG #0051
0102
                           NORMAL OP FLAG
0103
                                                  $90E6
0104
                           V* FLAG
                                                  $00E7
0105
0106 D800 OF
                 INIT SEI
                                          DISABLE INTERRUPTS
                                          LOAD MONITOR CONN FLAG
                       LDA A MONFG
LDX NORFG
0107 D801 96 51
                                          FEMP STORE FLAG
                                             LOAD NORM OF & V* FLAGS
0108 D803 DE E6
                     STA A $FFED
STX $FFEE
0109 D805 B7 FFED
                                            TEMP STORE FLAGS
0110 D808 FF FFEE
                       CLR A
LDX #0
0111 D806 4F
                                          SET CLR VALUE
0112 D80C CE 0000
                                              JUGAD BOTTOM ADDRESS
                 INIT1 STA A 00,X
0113 D80F A7 00
                                            CLEAR RAM LOC
                      INX
CPX ##03FF
BNE INIT1
0114 0811 08
                                          CHANGE ADDRESS
0115 D812 8C 03FF
                                              FITEST FOR LAST ADDRESS DONE
0116 D815 26 F8
                                              SKIP IF MORE ADDRESSES
                                           BRING FLAG BACK
0117 D817 B6 FFED
                       LDA A ≸FFED
                               #$FFEE
0118 D81A CE FFEE
                       LDX
                                             - BRING FLAGS BACK
                                           RESTORE MON CONN FLAG
                       STA A MONFG
STX NORFG
0119 D81D 97 51
0120 D81F DF E6
                                             RESTORE NORM OF & V* FLAGS
0121
                 * SET THE STACK POINTER
0122
Ø123
0124 D821 8E FF00
                       LDS
                               #$FF00
                 * SET IRQ POINTER TO THE START OF THE PULSE TIMER
0126
0127
                 * MODULE INTERRUPT SERVICE ROUTINE
0128
0129 D824 CE E000
                        LDX
                               #PTIS
                                              GET VALUE
0130 D827 FF FFF8
                        STX
                               $FFF8
                                              SET IRQ VECTOR
0131
0132
                 * INITIALIZE THE TIMERS AND SET THE UNIT STOPPED FLAG
0133
0134 D82A BD DAB0
                        JSR
                               TRESET ; TIMER RESET ROUTINE
0135 D82D 86 01
                       LDA A #1
                       STA A MSTOP ; SET UNIT STOPPED FLAG
0136 D82F 97 01
0137
                 * SET OVERLOAD INDICATOR OFF(VIA PIA) BY "PMON" ROUTINE
0138
                   PIA HAS BEEN SET UP PA = ALL INPUTS
0139
                                       PB = 6 OUTPUTS + 1 INPUT
0140
0141
                                           SET OC WORD FORMAT
0142 D831 86 34
                        LDA A #$34
                        STA A PIA+3
0143 D833 B7 5003
                                           ; TURN OL OFF THRU CRB OF PIA
                 * ENABLE INTERRUPTS AND ENTER THE MAIN CONTROL LOOP
0144
0145
0146 D836 0E
                        CLI
0147 D837 20 47
                        BRA
                               MCL
```

0198

```
AMI 6800
                          MCLS9
                                                                PAGE 0005
ASM V1. 1
SEQ
    LOC
          OBJ
                  SOURCE
0200
0201
0202
0203
                    CALL THE OVERLOAD PROTECTION ROUTINE TO PROTECT
                    THE UNIT IN CASE OF OVERLOAD
0204
0205
                      TESTS V* TO DETERMINE IF OVERLOAD EXISTS
                      TESTS B+ TO DETERMINE IF TOO LOW (B+ <80 VOLTS)
0206
0207
0208
0209 D89E BD D000
                          JSR
                                 PROTCT
                                                        #OPERATION PROTECT
0210
                  * TEST PROTECT FLAGS TO DETERMINE IF FREQUENCY
0211
0212
                     SHOULD CHANGE
0213
                     IF MAX OVERLOAD EXISTS ---- RAMPDOWN
0214
                     IF B+ < 80 V OR B+ > 140 V -- RAMPDOWN
0215
                     IF OVERLOAD CONDITION 1 ---- DON'T CHANGE FREQUENCY
0216
0217
                     IF NO PROTECT FLAGS TEST FREQUENCY
0218
                     FOUT < FCMD
FOUT > FCMD
                                     ---- RAMPUP
0219
0220
                                        ----- RAMPDOWN
0221
                     FOUT = FCMD
                                              ---- DON'T CHANGE FREQUENCY
0222
                     IF FCMD = 0 THEN RAMP DOWN AT THE NORMAL RATE
0223
0224
0225 D8A1 96 46
                                 FCMD
                                              LD FREQ COMMAND
                          LDA A
0226 D8A3 27 12
                                              SKIP IF ZERO
                          BEQ
                                 MCL03
0227
0228
                  * MAX OVERLOAD TEST
0229
0230 D8A5 96 03
                          LDA A
                                 OVRLD
                                              OVERLOAD INDICATOR
                                  OLRMPD
                                              SKIP FOR OVERLOAD RAMPDOWN
0231 D8A7 26 56
                          BNE
0232
0233
                  *TEST TO SEE IF B+ INPUT IS LOW (<80 Y) OR HIGH (>140 Y)
0234
                  * IF IT IS, WE MUST TURN OFF BEFORE THE POWER SUPPLY
0235
0236
                  * CRASHES.
0237
0238 D8A9 96 50
                          LDA A BPFLG
                                              ;LD B+ FLAG
0239
                  * IF SET, RAMPDOWN
0240 D8AB 26 0A
                          BNE
                                  MCL03
                                              ; BRANCH IF B+<80 OR >140V
0241
                  * DETERMINE IF WE'RE AT COMMANDED OUTPUT FREQUENCY
0242
                  * COMPARE THE COMMANDED UNIT SPEED WITH THE ACTUAL
0243
                                      - IF LOW RAMPUP
0244
                  * OUTPUT FREQUENCY
0245
                                         IF HIGH RAMPDOWN
                                         IF THERE, DO NOTHING
0246
0247
0248 D8AD 96 46
                                 FCMD
                                              ; COMMANDED FREQUENCY
                          LDA A
0249 D8AF 90 4C
                          SUB A
                                 FOUT
                                              SUBTRACT OUTPUT FREQUENCY
0250 D881 27 1C
                          BEQ
                                  TFOUT
                                              SKIP IF THERE(NO F CHANGE)
0251 D8B3 2B 02
                                              SKIP IF HIGH (GO DOWN IN F)
                          BMI
                                 MCL03
0252 D8B5 20 11
                          BRA
                                 MCL04
                                              SKIP TO RAMP UP
```

```
AMI 6800
                              MCLS9
                                                                    PAGE 0006
- - ASM V1. 1
"SEQ
       LÜÜ
            OBJ
                     SOURCE
  0254
× • 0255
                     *DECISION MADE TO GO DOWN IN FREQUENCY
  0256
                        WE GOT HERE BECAUSE
                                              1. FCMD < FOUT
1 10257
                                               2. OVERLOAD EXISTS
  0258
                                           OR
                                               3. B+ < 80 YOLTS
                                     RAMPON
  0259 D8B7 BD DB80 MCL03
                              JSR.
                                                  RAMP DOWN FOUT
  0260 D8BA 96 40
                     MCL3A
                              LDA A
                                     FOUT
                                                  ⇒LD OUTPUT FREQ
                                     TFOUT
  0261 D8BC 26 11
                              BNE
                                                  SKIP IF NOT "0"
                     *IF FOUT =0 FORCED BY OVERLOAD, SET RESTART INHIBIT FLAG
0262
  0263
                              LDA A
                                     OVRLD
  0264 D8BE 96 03
                                                  #GET FLAG
                                     TFOUT
                                                  SKIP IF OVRLD DIDN'T CAUSE
. .0265 D8C0 27 0D
                              BEQ
  0266 D8C2 86 01
                              LDA A
                                     #1
                                                  SET FLAG VALUE
                              STA A
-0267 D8C4 97 04
                                     INHIB
                                                  SET FLAG
  0268 D806 20 07
                              BRA
                                     TFOUT
                                                  ;SEE IF FOUT=0
  0269
..0270
                     *DECISION MADE TO GO UP IN FREQUENCY
  0271
                     * WE GOT HERE BECAUSE
                                                1. FCMD > FOUT
• 0272
                                           AND
                                                2. OVERLOAD DOESN'T EXIST
                                           AND 3.8+ > 80 VOLTS
  0273
                        MUST VERIFY PARTIAL OVERLOAD DOESN'T EXIST
  0274
 .0275
  0276 D8C8 96 06
                     MCL@4
                                     OVLD1
                                                  : LD FLAG
                              LDA A
--0277 D8CA 26 03
                              BNE
                                     TFOUT
                                                  SKIP IF PARTIAL OVERLOAD
  0278 D8CC BD DB00
                              JSR
                                     RAMPUP
                                                  JELSE, RAMP UP OUTPUT FREQ
10279
__0280
                     * NEXT STEP AFTER CHANGING FOUT IS TO ADJUST THE FREQUENCY 
* TABLE POINTER IF WE'RE NOT AT "0" FCMD
  0281
- 0282
  0283
* * 0284
                     * TEST THE OUTPUT FREQUENCY.
  0285
  0286
. .0287 D8CF 96 4C
                     TFOUT
                              LDA A
                                     FOUT
                                                  ; OUTPUT FREQUENCY
  0288 D8D1 27 23
                              BEQ
                                     STUNT
                                                  ; IF=0, STOP THE UNIT
  0289
  0290
                     * THIS SECTION FINDS & STORES THE ADDRESS OF THE FREQUENCY
                          TABLE INDEX CORRESPONDING TO THE OUTPUT FREQUENCY
  0291
  0292
                          HENCE POINTS TO LOCATION FOR PW PARAMETERS (PTIS USES)
  0293
  0294 D8D3 D6 4C
                     CHPTR
                              LDA B
                                     FOUT
                                                  ; OUTPUT FREQ
  0295 D8D5 C0 06
                              SUB B
                                                  GET RID OF OFFSET
                                     #6
  0296 D8D7 2A 02
                              BPL
                                     AINDX
                                                  ;SKIP IF > 6 HZ
 .0297 D8D9 C6 00
                              LDA B
                                                  ; SET TO MIN F=6
                                     #00
  0298 D8DB 58
                     AINDX
                              ASL B
                                                  ACCOUNT FOR 2 BYTES/F
 0299 D8DC 86 E8
                              LDA A
                                     #INDEX
                                                  ; LD MS OF INDEX
  0300 D8DE D7 CB
                                                  STORE LS OF ADDR
                                     FTPNT+1
                              STA B
 10301 D8E0 97 CA
                                     FTPNT
                                                  STORE MS OF ADDR
                              STA A
 0302
                     * CHANGE ADDRESS POINTER NOW THAT ITS' GENERATED
  0303 D8E2 DE CA
                              LDX
                                     FTPNT
                                                  ; LD NEW POINTER
 .0304 D8E4 EE 00
                              LDX
                                                  GET TABLE ADDRESS
                                     Ø, X
 0305 D8E6 DF C1
                              STX
                                     FTPNW
                                                  STORE NEW FT POINTER
 9306
  0307
                     * IF THE START UNIT FLAG IS SET, START THE UNIT FLAG
```

MCL3A

SLWRD

MCL3A

SKIP TO CONT SHUT DOWN
CALL RAMP DOWN SLOWLY

SKIP TO TEST FREQ

BRA

BRA

0338 D906 20 B2

0340 D908 20 AD

0339 D908 BD DB91 OLRMP1 JSR

```
AMI 6800
                           MCLS9
                                                              PAGE 0008
- ASM V1. 1
'*SEQ LOC OBJ
                   SOURCE
0342
                   *****
·•0343
                   * TSTART--TIMER STARTUP ROUTINE *
 0344
10345
                   * THIS ROUTINE PERFORMS THE LOGIC NECESSARY TO INITIALIZE
 0346
0347
                   * THE TWO PULSE TIMER MODULES (PTM) AND BEGIN THE PWM OUTPUT.
0348
                           ORG
                                  ≴0A20
 0349
              DA20
0350
 0351 DA20 OF
                   TSTART SEI
                                             DISABLE INTERRUPTS
 0352
                   * SET ALL THREE PTM #1 TIMERS FOR SINGLE SHOT MODE
. .0353
 0354
                   * AND APPLY INTERNAL RESET (IR)
- -0355
 0356
                   * CONTROL WORD: 1011001X=SINGLE-SHOT MODE, USE ENABLE CLOCK
0357
                                  (=B2(HEX))16 BIT MODE, RESET ON GATE . OR. RESET
. _0358
                                           INTERRUPT DISABLED/OUTPUT ENABLED
 0359
                                             ; SET THE CONTROL WORD
--0360 DA21 86 B2
                           LDA A
                                 #$B2
                                 PTM1+1
                                             JINIT TIMER #2
 0361 DA23 B7 4001
                           STA A
                                             ; INIT TIMER #3
 *0362 DA26 B7 4000
                           STA A PTM1
. 0363 DA29 8A 01
                           ORA A #1
                                             SET CTRL WD TO ENB #1
 0364 DA2B B7 4001
                           STA A PTM1+1
                                             FENABLE WRITE TO CR 1
--0365 DAZE B7 4000
                           STA A PTM1
                                             ; INIT TIMER #1 AND APPLY IR
 0366
.-0367
                   * LOAD PIM#1 LATCHES WITH MAX VALUE
 0368
**0369 DA31 CE FFFF
                          LDX
                                  #$FFFF
                                             # MAX COUNT
.-0370 DA34 FF 4002
                          STX
                                 PTM1+2
                                             ; TO TIMER#1 LATCHES
 0371 DA37 FF 4004
                                             FO TIMER#2 LATCHES
                          STX
                                 PTM1+4
                                  PTM1+6
--0372 DA3A FF 4006
                          STX
                                             TO TIMER#3 LATCHES
```

CTRL WD PTM#1 T1

CTRL WD PTM#2 T1

; ENABLE INTERRUPTS

; AND RETURN

REMOVE IR FROM PTM#1

FREMOVE IR FROM PTM#2

LDA A

CLI

RT5

LDA B

STA A PTM1

STA B PTM2

#\$B2

#\$D2

0449

0454

0450 DA8C 86 B2

0452 DA90 B7 4000

·-0453 DA93 F7 3000

__0451 DA3E C6 D2

°0455 DA96 0E

0456 DA97 39

```
AMI 6800
                         MCLS9
                                                              PAGE 0011
ASM V1. 1
SEQ LOC OBJ
                 SOURCE
0458
                  * TRESET--TIMER RESET ROUTINE *
0459
0460
                  * * * * * * * * * * * * * * * * *
0461
            DABØ
                          ORG
                                 $DABØ
0462
0463
                  * THIS ROUTINE CONTAINS THE LOGIC TO RESET THE TIMERS AND
0464
0465
                  * STOP THE PWM DUTPUT
0466
0467 DAB0 OF
                  TRESET SEI
                                            DISABLE INTERRUPTS
0468
0469
                  * DISABLE OUTPUT OF PTM#2 TIMER #1
0470
                  * ALLOW TIMER #3 TO OPERATE
0471
0472
                         LDA A #1
0473 DAB1 86 01
                                            SELECT CR 1
                         STA A PTM2+1
0474 DAB3 B7 3001
                         LDA A #$12
                                            CODE TO DISABLE OUTPUT&IRQ
0475 DAB6 86 12
                         STA A PTM2
                                             STOP TIMER #1
0476 DABS B7 3000
0477
0478
0479
                  * APPLY INTERNAL RESET TO CLEAR PTM#1
0480
                          LDA A #$B3
0481 DABB 86 B3
0482 DABD B7 4001
                         STA A PTM1+1
                                              ; SELECT CR1
0483 DAC0 B7 4000
                         STA A PTM1
                                              ## APPLY INTERNAL RESET
0484
0485
                  * OUTPUT FOUT=0 TO "W" LATCH
0486
0487
0488 DAC3 4F
                         CLR A
0489 DAC4 B7 2007
                         STA A WLATCH
                                               COUTPUT TO W LATCH
0490
0491
                  * RESTORE INTERRUPT MASK FLAG AND RETURN
0492
                          CLI
                                            FENABLE INTERRUPTS
0493 DAC7 0E
0494 DAC8 39
                         RTS
```

RTS

0545 DBAC 39

SAVE MS OF FOUT

RETURN TO MAIN STREAM

```
PAGE 0013
AMI 6800
                          MCLS9
A5M V1. 1
SEQ LOC 08J
                  SOURCE
0547
0548
0549
0550
                    PROTECTION ROUTINE
0551
0552
0553
             DCOO
                          ORG
                                 $D099
0554
                  * THIS SUBROUTINE CONTROLS FLAGS USED BY THE MAIN
0555
0556
                  * PROGRAM CONTROL LOOP TO DETERMINE IF CONTROLLER
                  * IS OPERATING WITHIN DESIRED CONSTRAINTS.
0557
0558
                  * OPERATIONAL CONSTRAINTS EXAMINED BY THIS SUBROUTINE :
0559
0560
                      B+ -- INPUT VOLTAGE
                         NORMAL OPERATION 80V < B+ < 140V
0561
0562
                                                 B+ < 80V SET FLAG-RAMPDOWN
                         LOW VOLTAGE
                                                 B+ > 140V SET FLAG-RAMPDOWN
                         HIGH VOLTAGE
0563
0564
0565
                     - V* -- FEEDBACK ERROR
                                                    FLAG
                                                          ZOL LAMPZFOUT CTRL
0566
                       V* > ESMM
                                                     SET
                                                             ON
                                                                   RAMPDOWN
0567
                       VSREFC V* < ESMM
                                                     RESET
                                                             ON
                                                                   FOUT=FOUT
0568
                       V* < VSREF
                                                     RESET
                                                            OFF
                                                                   FOUT=FCMD
0569
0570
                  * V* IS ERROR READ IN DIGITAL INTERFACE
0571
0572 DC00 D6 4A
                  PROTOT LOA B
                                 BPRAW
                                              ⇒B+ RAW DATA
                          CMP B
                                             ;B+ - 80 V
0573 DC02 C1 50
                                 #80
                                              ASKIP IF TOO LOW
0574 DC04 23 09
                          BL5
                                 PYOLT
                          CMP B
0575 DC06 C1 B4
                                 #$B4
                                              38+ - 140 V
                                              SKIP IF TOO HIGH
0576 DC08 22 05
                          BHI
                                 PVOLT
0577 DC0A 7F 0050
                          CLR
                                 BPFLG
                                              CLR B+ PROBLEM FLAG
                          BRA
0578 DC0D 20 04
                                 ESPRT
                                              JSKIP FOR E* FILTER
0579
0580
                  * B+ PROBLEM DETECTED
0581
                       B+ IS EITHER LOW OR HIGH. IN EITHER CASE
                       WANT TO CAUSE RAMPDOWN BEFORE POWER SUPPLY
0582
0583
                  *
                       QUITS.
0584 DC0F 86 01
                  PYOLT
                        LDA A #1
                                             SET FLAG VALUE
0585 DC11 97 50
                          STA A BPFLG
                                             SET FLAG
```

| AMI 6800 ASM V1.1 | MCLS9 | PAGE 0014 |
|---|---|--|
| SEQ LOC OBJ | SOURCE | |
| 9587 - 9588 9589 | * **NEXT STEP IS V* (OVERLOA) * | |
| 0590 0591 DC13 96 48 0592 DC15 D6 49 0593 DC17 C0 EF 0594 DC19 82 0D 0595 DC18 2A 51 | * TEST 1ST TO SEE IF WE'R ESPRT LDA A VSTAR LDA B VSTAR+1 SUB B #OUTCTL SBC A #OUTCTM BPL OTCT | ;LD V* MS ;LD V* LS ;SUBT LS LIMIT ;SUBT MS LIMIT ;SKIP IF > LIMIT |
| 0596 0597 DC1D 96 4C 0598 DC1F 48 0599 DC20 C6 E4 0600 DC22 D7 DB 0601 DC24 97 DC | *DO COMPARISON OF V* TO T LDA A FOUT ASL A LDA B #\$E4 STA B VSREF STA A VSREF+1 | ABLE VALUE FOR VSREF ;LD OUTPUT FREQUENCY ;ACCOUNT FOR 2BYTES/F ;LD V* PEAK MS ADDR ;STORE ADDR MS ;STORE ADDR LS |
| 0602 DC26 DE DB 0603 0604 DC28 86 0C 0605 DC2A C6 00 | LDX VSREF * NOW DO COMPARISON LDA A #\$0C LDA B #\$00 | ;LD V* REF ADDR ;LD MAX CURRENT |
| 0606 DC2C D0 49 0607 DC2E 92 48 0608 DC30 2A 1F | SUB B VSTAR+1 SBC A VSTAR BPL NOLC | ;VSREF - V* LS ;VSREF - V* MS ;SKIP IF NO OVR LD |

0649 DC63 39 NOLCC

RTS.

```
AMI 6800
                         MCLS9
                                                             PAGE 0017
ASM V1. 1
                 SOURCE
SEQ LOC
        OBJ
0665
0666
                   ADIN--AZD CONVERTER INPUT ROUTINE
0667
0000
0669
                   THIS SUBROUTINE IS USED ONLY TO START UP
0670
0671
                     SUBROUTINES FUNCTIONS ARE :
0672
                         BRING IN B+
                                             - BPRAW
0673
0674
                         BRING IN V*
                                             - VSRAW
                         BRING IN SPEED CMD - FCRAW
0675
0676
                   THESE UNIT COMMANDS AND PARAMETERS ARE REQUIRED
0677
                     BY "MCL" TO DECIDE WHAT TO DO IF THE MONITOR
0678
                     IS NOT CONNECTED
0679
0680
0681
                    START CONVERT ON B+ - THEN GET V* MS & LS
0682
0683
                 * INITIAL CONDITIONS : START CONV = 0
                                         B+ ADDRESS IS ENABLED
9684
0685
9686
            DCAO
                         ORG
                                ≴DCA0
9687
                 * START A/D CONVERTER - UNIT IS STOPPED
9688
                    MUST SET PTM2 TIMER #1 TO RUN GENERATING INTERVAL
0689
                    MODE FOR THIS TIMER MUST NOT INTERFERE WITH STOPPED
0690
0691
                     CONDITION.
0692
                 * PTM2 T1 - MODE
0693
                     16 BIT COUNTER, SINGLE SHOT, INTERRUPT DISABLED
0694
0695
                      OUTPUT ENABLED, ALLOWED TO OPERATE
9696
0697 DCA0 86 01
                 ADIN
                         LDA A #$01
                                           SET CR2 CTRL WD
0698 DCA2 B7 3001
                         STA A PTM2+1
                                           - ; ENABLE WR TO CR1
0699 DCA5 86 A2
                         LDA A
                               #$A2
                                           FSET CR1 CTRL WD
0700 DCA7 B7 3000
                         STA A PTM2
                                           JUNE CR1 WD
0701 DCAA CE 0060
                                           SET INTERVAL TO 96US
                         LDX
                                #$0060
                                            SET COUNT TO T1
0702 DCAD FF 3002
                         STX
                                PTM2+2
0703
                 * CONTINUE WHILE A/D RUNS
                                      ;LD CMD TO GET V*
0704 DCB0 86 77
                         LDA A #$77
                                          ; ENB TO GET Y*
0705 DCB2 B7 5002
                         STA A PIA+2
0706 DCB5 B6 5000
                                          :LD V* MS
                        LDA A PIA
0707 DCB8 97 3A
                                          SAVE V* MS
                         STA A YSRAW
0708 DCBA 86 75
                         LDA A #$75
                                           ;LD CMD TO GET V* LS
0709 DCBC B7 5002
                        STA A PIA+2
                                           ; ENB FOR V* LS
                                           GET V* LS
0710 DCBF B6 5000
                        LDA A PIA
0711 DCC2 97 3B
                         STA A VSRAW+1
                                           SAVE V* LS
0712 DCC4 86 76
                         LDA A
                                #$76
                                            ,LD CMD FOR B+
                         STA A
0713 DCC6 B7 5002
                                PIA+2
                                            ; ENB B+
                 * SET MUX ADDRESS FOR SPEED COMMAND
0714
                   LDA B #$72 ; MUX ADDR CHANGE
0715 DCC9 C6 72
0716 DCCB B6 5000
                         LDA A PIA
                                           ;LD B+
0717 DCCE F7 5002
                       STA B PIA+2
                                           ; ENB SPD CMD
0718 DCD1 97 4A
                         STA A BPRAW
                                           ; SAVE B+
```

RTS

* HAVE ALSO LEFT PR/RST IN NO CHANGE CONDITION

0729

0730

0731 DCE2 39

FCMD

FOUT

VSPROC

FCRAW

#\$80

NRMO

#\$40

IFCD1

DECD

LDA A

CMP A

LDA B

BIT B

BEQ

BEQ

BIT B #\$20

BIT B

BNE

BEQ

GET COMMANDED FREQ

FIEST FOR REVERSE

COMPARE WITH ACTUAL FREQ

; IF BIT 7=0 REVERSE MOTOR

; TEST FOR RAMP-DOWN SPEED

; IF BIT 5=0 RAMP-DOWN SPEED

; TEST FOR RAMP-UP SPEED

BRANCH IF NOT AT COMMANDED SPD

; LD FREQ CMD-TOGGLE SWITCHES

; IF BIT 6=0 INCREMENT SPD CMD

0814 0815

0816 DD2D 96 46

0818 DD31 26 0E

0819 DD33 D6 38

0821 DD37 27 2A

0822 DD39 C5 40

0823 DD3B 27 2A

0824 DD3D C5 20

0825 DD3F 27 32

. 0820 DD35 C5 80

-- 0817 DD2F 91 4C

NPROC

79

STA B VSTAR+1

VSTAR+1

#\$40

#\$00

ESC

VSTAR

> V* L5

; DECR LS

DECR MS

SAVE NEW V* MS SAVE NEW V* LS

SKIP TO USE V*

LDA B

SUB B

SBC A

STA A

BRA

0919 DD9A D6 49

0920 DD9C C0 40

0921 DD9E 82 00

0922 DDA0 97 48

0923 DDA2 D7 49

0924 DDA4 20 A4

| AMI 6800 ASM V1.1 | | MCLS9 | | | PAGE 0023 |
|----------------------|-------------|-------------|--------|--------------------|-----------|
| SEQ LOC | 06J S0U | RCE | | | |
| 0926 0927 0928 | * * * | STOP ROUTIN | E | | |
| 0929 DDF | 6 96 09 STR | OUT LDA A | DIROMO | ::LOAD NEW DIRECTI | ON |
| 0930 DDA | 8 97 10 | STA A | DIROUT | STORE NEW DIRECT | ION |
| 0931 DDF | A 86 01 | LDA A | #\$01 | | |
| 0932 DDF | 0 97 01 | STA A | MSTOP | SET UNIT STOPPED | FLAG |
| 0933 DDA | E 7E D8F4 | JMF | MCLON | FINOTOR CONNECT MC | L |
| 0934 | | END | | | |

0934 LINES ASSEMBLED, LOC = DDB1, 0000 ERRORS DETECTED.

| *SYMBOL | VALUE | ATTR | LOCK | LINK |
|----------|--------------|------|---------------|------|
| MSTOP | 9991 | 84 | 2HA2 | |
| • MSTART | 0002 | 84 | 2888 | |
| OVRLD | 0003 | 84 | 2AB4 | |
| INHIB | 6664 | 84 | 2ABD | |
| PIACMD | 9944 9944 | 84 | 2806 | |
| FCMD | | | | |
| | 0046 | 84 | 2HCF | |
| FOUT | 004C | 84 | 2AD8 | |
| YSRAW | 003A | 84 | 2AE1 | |
| BPRAW | 004A | 84 | 28E8 | |
| FCRAW | 0038 | 84 | 2AF3 | |
| DOMID | 0020 | 84 | 2AFC | |
| DPF | 0022 | 84 | 2605 | |
| J | 0024 | 84 | 280E | |
| F60DEG | 0000 | 84 | 2817 | |
| FTINCR | 8066 | 84 | 2820 | |
| MONEG | 0051 | 84 | 2829 | |
| NPPCT | 0005 | 84 | 2832 | |
| NORFG | 00E6 | 84 | 2838 | |
| ·VSFLG | 00E7 | 84 | 2844 | |
| | | | | |
| PTIS | E000 | 84 | 2B40 | |
| FTPNM | 00C1 | 84 | 2B56 | |
| OVLD1 | 0006 | 84 | 2B5F | |
| INDEX | 00E8 | 84 | 2868 | |
| - FTPTR | 00C3 | 84 | 2871 | |
| ACIAC | 6000 | 84 | 287A | |
| DIRCMD | 0009 | 84 | 2883 | |
| DIROUT | 0010 | 84 | 2 8 80 | |
| BPFLG | 0050 | 84 | 2895 | |
| VSTAR | 0048 | 84 | 289E | |
| ESOC | 00EA | 84 | 28A7 | |
| '-K | 0005 | 84 | 2880 | |
| AVE | 00F0 | 84 | 2889 | |
| ESMM | 0001 | 84 | 2802 | |
| ESML | 0000 | 84 | 2BCB | |
| ES1MM | 0000 | 84 | 2BD4 | |
| ES1ML | 0080 | 84 | 2800 | |
| ESTAR | 003C | 84 | 2BE6 | |
| YN | 0050 00F0 | 84 | 2BEF | |
| FTPNT | 00CA | 84 | 28F8 | |
| ESRT | 9949 | | | |
| | | 84 | 2001 | |
| OVCMP | 00F0 | 84 | 200A | |
| VPADDR | 8000 | 84 | 2013 | |
| VSREF | 000B | 84 | 2010 | |
| OUTCTL | 00EF | 84 | 2025 | |
| OUTCTM | 0000 | 84 | 202E | |
| SHTDN | 005A | 84 | 2037 | |
| PIA | 5000 | 84 | 2040 | |
| PTM1 | 4000 | 84 | 2049 | |
| PTM2 | 3000 | 84 | 2052 | |
| WLATCH | 2007 | 84 | 2C5B | |
| ACIAS | 6000 | 84 | 2064 | |
| ACIAD | 6001 | 84 | 2060 | |
| INIT | 0800 | 84 | 2076 | |
| INIT1 | D80F | 84 | 207F | |
| | | ₩.7 | | |

| SYMBOL | VALUE | ATTR | LOCH | LINK |
|--------|-------|------|-------------|------|
| TRESET | DABO | 84 | 2088 | |
| MCL | 0880 | 84 | 2091 | |
| MCL02 | D89B | 64 | 209A | |
| ADIN | DCAG | 84 | 20A3 | |
| CSPDC | DCE3 | 84 | 20HC | |
| MCL01 | D893 | 84 | 20B5 | |
| PROTOT | 0000 | 84 | 208E | |
| MCL03 | 0867 | 54 | 2007 | |
| OLRMPD | DSFF | 84 | 2000 | |
| TFOUT | DSCF | 84 | 2009 | |
| MCL04 | 8080 | 84 | 20E2 | |
| RAMPON | DBSØ | 84 | 2CEB | |
| MCL3A | D88A | 84 | 20F4 | |
| RAMPUP | 0800 | 84 | 20FD | |
| STUNT | 08F6 | 84 | 2006 | |
| CHPTR | D8D3 | 84 | 200F | |
| AINDX | DSDB | 34 | 2018 | |
| TSTART | DAZO | 84 | 2021 | |
| MCLCN | D8F4 | 84 | 202A | |
| STROUT | DDA6 | 84 | 2033 | |
| OLRMP1 | 0908 | 84 | 2030 | |
| SLWRD | 0891 | 84 | 2045 | |
| SMOUT | DB11 | 84 | 204E | |
| SFOUT | 0800 | 84 | 2057 | |
| ERU | DB10 | 84 | 2060 | |
| ERD | 0880 | 84 | 2069 | |
| ESRD | DBAA | 84 | 2072 | |
| PVOLT | DCØF | 84 | 207B | |
| ESPRT | DC13 | 84 | 2084 | |
| отст | DC6E | 84 | 208D | |
| NOLC | 0051 | 84 | 2096 | |
| PRTCT1 | DC32 | 84 | 209F | |
| OLC1 | DC46 | 84 | 2DA8 | |
| OLCM | DC64 | 84 | 2081 | |
| OLC1A | DC4D | 84 | 208A | |
| NOLCC | 0063 | 84 | 2DC3 | |
| NPROC | DD2D | 84 | 2000 | |
| RACIA | DDØØ | 84 | 2005 | |
| RTRA | DD23 | 84 | 200E | |
| NRMO | 0063 | 84 | 20E7 | |
| IFCD | 0060 | 84 | 20F0 | |
| DFCD | DD73 | 84 | 2DF9 | |
| UVSTAR | DD7D | 84 | 2E02 | |
| AVSTAR | 0082 | 84 | 2E0B | |
| DVSTAR | 0094 | 84 | 2E14 | |
| VSPROC | DD41 | 84 | 2E1D | |
| ESC | DD4A | 84 | 2E26 | |
| IFCD1 | 0067 | 84 | 2E2F | |
| VOLTHZ | 0060 | 84 | 2E38 | |
| SVS | 0051 | 84 | 2E41 | |
| FESTAR | | 84 | 2E4A | |
| RETURN | | 84 | 2E53 | |
| EX1 | DD7C | C4 | 2E50 | |
| | | | | |

END ASM V1. 1

| AMI 6800 ASM V1.1 | P (MS6 | PAGE 0003 |
|--|--|-----------|
| SEQ LOC OBJ | SOURCE | |
| 0108 E025 EE 05 0109 E027 DF 30 0110 E029 DE C3 0111 E028 EE 07 0112 E02D DF 32 0113 0114 0115 | LDX 05.X STX SFMHX LDX FTPTR LDX 07.X STX SFMIN * * UPDHIE DOMINANT WAVEFORM I * DOMINANT ID = DOMID = (A=6 | |
| 0117 E02F 96 20 0118 0119 0120 0121 0122 E031 4H 0123 E032 2A 02 0124 E034 86 02 0125 E036 97 20 | EDA A DOMID | |

- AMI 6800 ASM V1. 1 PTMS6

PAGE 0005

SEQ LOC OBJ SOURCE

0183 E0/8 D7 38

0181 E077 01 0182 E078 F6 5000

MOP

LDA B PIA STA B FORAW

FILL KEEP PROG LENGTH

;LOAD SPEED COMMAND

STORE RAW FREQUENCY COMMAND

| AMI 6800 ASM V1.1 | PTMS6 | PAGE 0007 |
|---------------------------|--|----------------------|
| SEQ LOC OBJ | SOURCE | |
| , , 0239 | * | |
| 0240 | * * SCALE FACTOR NOW EXISTS IN H & B R | EGISTERS |
| 0241 | * SCALING IS : | |
| 0242 | * 815 814 813 812 811 810 89 88 87 | 86 85 84 83 82 81 80 |
| * * 0243 | * % % % % \$ 4 2 15 | D D D D D 2E-8 |
| 0244 | . | |
| 0245 E082 D7 D1 | STA B SF+1 ; SAVE | SF LS |
| 110246 E 084 97 D0 | STAIA SF / SAVE | SF MS |
| 0247 | * TEST FOR NEGATIVE FIRST | |
| 0248 E086 81 00 | CMP A #\$00 CMP T | O ZERO |
| 0249 FARS 28 (2 | BMI SEMNI :SKI | P TO LO MIN SE |

| AMI 6800 ASM V1.1 | PTMS6 | PAGE 0009 |
|--|---|--|
| _SEQ LOC OBJ | SOURCE | |
| ••0299 0300 0301 | * * NEXT STEP IS TO COMPUTE THE CO * | OMPLEMENT PULSE WIDTH |
| .0302 E0E8 DE C3 .0303 E0EA EE 08 .0304 E0EC FF 2000 | LDW FTPTR LDW 11/X STW MPIER | ; RELOAD THE TABLE POINTER ;GET TC — COMPLEMENT ;STORE AS MULTIPLIER |
| 0305 ••0306 0307 ••0308 | * * DON'T HAVE TO RELOHD SCALE FAC * MULTIPLICAND * | CTOR SINCE IT IS LATCHED AS |
| 0309 E0EF B6 2005 0310 E0F2 F6 2006 - 0311 E0F5 47 | LDH B PROD+1 3 | LOAD MS 8 LOAD LS 8 ITION MS |
| 0312 E0F6 56 0313 E0F7 97 74 0314 E0F9 D7 75 | ROR B 2 PUS STAIA PWCOM 2: | ITION LS STORE MS STORE LS |
| 0315 0316 | * * RESOLUTION & SCALING OF PWCOM | IS IDENTICAL TO PWDOM |

```
- HMI 6800
                           PTH56
                                                               PAGE 0011
_ ASM V1. 1
_SEQ LOC
           0BJ
                   SOURCE
∞ 0367
                   * CHLCULATE THE SWITCHING TIMES FOR:
 0368
                   * PYS#DPF AND PWCOM IS THE 1ST COMP
0369
, , 0370
                   * OR PVS=DPF AND PWCOM IS THE 2ND COMP
 0371
. 0372
                   * 11=(TPP-PWDOM)/2
 0373
                                               ; LOAD TOTAL PP MS
; LOAD "" LS
 0374 E120 96 70
                   MINDX
                         LDA A TPP
                          LDH B TPP+1
 0375 E122 D6 71
                          SUB B PWDOM+1
 0376 E124 D0 73
                                               TPP-PWDOM LS
                          SBC A PWDOM
 0377 E126 92 72
                                                → TPP-PWDOM MS
                                             DIVIDE DIFFERENCE
 0378 E128 47
                          ASR A
 0379 E129 56
                          ROR B
                                             ) BY 2
-0380 E12A 97 78
-0381 E12C D7 79
                                               STORE MS
                          STA A T1
                                                STORE LS
                           STA B
                                 T1+1
. . 0382
 0383
                   * TB=T1+PWDOM
· * 0384
                                  PWDOM+1
                                               T1+PWDOM LS
 0385 E12E DB 73
                           ADD B
***0386 E130 99 72
                                 PWDOM
                                               : T1+PWDOM MS
                         - ADC A
.0387 E132 97 7C
                                                STORE MS
                                 T3
                          STA A
 0388 E134 D7 7D
                           STH B
                                 TB+1
                                                STORE LS
--0389
 0390
                   * T2=T1+PWCOM
*0391
 0392 E136 96 78
                           LDA A
                                  11
                                                ⇒LOAD T1 MS
~0393 E138 D6 79
                                  T1+1
                           LDA B
                                                DILOAD T1 L5
∞0394 E13A DB 75
                                                //T1+PWCOM LS
                           ADD B PWCOM+1
 0395 E13C 99 74
                           ADC A PWCOM
                                                ; T1+PWCOM MS
                                                STORE MS
--0396 E13E 97 7A
                           STA A T2
 0397 E140 D7 7B
                           STA B T2+1
                                               STORE LS
 0398 E142 96 09
                   OTCNTS LDA A ≇09
                                                → GET DIR CMD FLAG
__0399 E144 91 10
                           CMP A DIROUT
                                                ⇒COMPARE WITH DIR OUT
 0400 E146 27 0E
                          BEQ
                                  DAN1
                                                GET OUTPUT FREQ
--0401 E148 96 4C
                          LDH A FOUT
 0402 E14A 27 0A
                          BEQ
                                  DAN1
1 0403 E14C 86 00
                          LDA A #$00
 0404 E14E 97 46
                           STA A FCMD
                                                SET FREQ CMD TO ZERO
                                                JIS DIRECTION CW?
 0405 E150 91 10
                          CMP A
                                  DIROUT
 0406 E152 27 0A
                           BEQ
                                  DAN2
 0407 E154 20 0B
                                  DAN3
                          BRA
                        LDA A DIRCMD
                   DANI
 0408 E156 96 09
 0409 E158 97 10
                          - STA A DIROUT
 0410 E15A 96 09
                          - LDA A DIRCMD
                          BNE
 .0411 E15C 26 03
                                 DAN3
 0412 E15E 7E E242 DAN2 JMP
                                 CWRT
                          JMF
10413 E161 7E E342 DAN3
                                 CCWRT
```

99

BRA

LDX STX

TMDPT2

PTM1+6

* PHASE C IS DOMINANT C-B-A

STX PTM1+6 LDX T2 STX PTM1+4 LDX T3 STX PTM1+2 BRA TMDPT2

T1

BRANCH TO TEST FOR MID-POINT

FIT TO PHASE C (DOM/1ST ON)

;LOAD T3 COUNT ;T3 TO PHASE A (DOM/2ND OFF) ;BRANCH TO TEST FOR MID-POINT

77 TO PHASE B(2ND ON/1ST OFF).

>LOAD T1 COUNT

LOAD T2 COUNT

0577 E36F 20 49

0583 E376 DE 7A 0584 E378 FF 4004

0585 E37B DE 70 0586 E37D FF 4002 0587 E380 20 38

0581 E371 DE 78 PHCD02 LDW

-0582 E373 FF 4006 STX

0578

0579 0580

| AMI 6800 | PTMS6 | PAGE 0016 |
|--|---------------------------------------|--|
| ASM V1. 1 | | |
| SEQ LOC OBJ | SOURCE | |
| | | |
| 0589 | · · · · · · · · · · · · · · · · · · · | Found Topic Holton CTOTO |
| 0590 esea | * DUMINANT FULHKITT | EQUALS POLE VOLTAGE STATE |
| | * DETERMINE THE DOM | INHN) PHHSE |
| 0592 omon sanon on on | * | D LOOD DONTHOUT IN |
| 0593 E382 96 20 | EALLS FOUND | D LOAD DOMINANT ID DECREMENT PHASE (-=A, Ø=B, +=C) |
| 0094 E384 4M | DEC H | DEUREMENT PHROE (-=H, 0=B, +=U) |
| 0090 E300 27 24 | BEN FHUL | EZ (PHHSE B DUMINHN) - EVEN PP |
| 0050 E701 SH II | Brt PHDU | DECREMENT PHASE (-=A, 0=B, +=C) E2 ; PHASE B DOMINANT - EVEN PP E2 ; PHASE C DOMINANT - EVEN PP |
| 0597 osoc | A DISTRICT OF THE POSSIBLE | NT 6-6-6 |
| - 0070 - 0500 5700 65 70 | * PHASE A IS DOMINA LDX T1 | NI DECEMBLE LOGIC TA COLLUT |
| 0599 E389 DE 78 0600 E388 FF 4004 | STX PTM1 | ,LOAD T1 COUNT +4 ;T1 TO PHASE B (DOM/2ND ON) ;LOAD T2 COUNT |
| 0601 E38E DE 7A | 210 F101 | +4 (T1 TO PHASE B (DOM/2ND ON) |
| | LDX T2 | ;LOAD T2 COUNT +6 ;T2 TO PHASE C |
| 0602 E390 FF 4006 | . 518 FIRE | TO FIZ TO PHHSE U |
| 0603 E393 DE 70 | LUA 15 CTY DIMI | ALOMO IS COUNT |
| -0603 E393 DE 7C -0604 E395 FF 4002 -0605 E398 20 20 | SIA FINI DDA TMDE | ; LOAD T3 COUNT +2 ; T3 TO PHASE A T2 ; BRANCH TO TEST FOR MID-POIN |
| | DEG INDE | T2) BRANCH TO TEST FOR MID-POIN |
| 0000 | * * PHASE B IS DOMINA | |
| | | MI C-M-D |
| | * BURBER LOW TA | A DOD THE COUNT |
| 0609 E39A DE 78 0610 E39C FF 4006 0611 E39F DE 7A | FMBUEZ LUA II | ;LOAD T1 COUNT +6 ;T1 TO PHASE C ;LOAD T2 COUNT +2 ;T2 TO PHASE A |
| 0610 E290 FF 4006 | 51A P101 | TO FILL OF THE COUNT |
| 0611 E39F DE 7M | LUA 12 | FOR TO BUSE O |
| 0612 E3A1 FF 4002 | SIX PIMI | *2 FIZ TO PHHSE H |
| 0613 E3A4 DE 70 | LUA 15 | FOR TO SUCCE D |
| 0614 E3A6 FF 4004 | STX PTM1 | TO PROPERTY FOR MICHORNAL TO THE POINT |
| 0615 E3A9 20 0F | BRA TMDA | ; LOAD T3 COUNT +4 ; T3 TO PHASE B T2 ; BRANCH TOTEST FOR MID-POIN) |
| 0616 | -* -* PHASE C IS DOMINA | NT O D C |
| | | MI H-B-C |
| 0618 | * | LOOP THE COUNT |
| 0619 E3AB DE 78 | rmodez EDX (1 | ;LOAD T1 COUNT +2 ;T1 TO PHASE A ;LOAD T2 COUNT |
| 0620 E3AD FF 4002 0621 E380 DE 7A | STX PTM1 | TA (II TO PHESE H |
| | LDX T2 | LUMD 12 DUONT |
| 0622 E3B2 FF 4004 | 51A PIMI | +4 ;T2 TO PHASE B |
| 0623 E385 DE 70 0624 E387 EE 4006 | LUA IS | ,LOAD T3 COUNT +6 |
| 0624 E3B7 FF 4006 | STX PTM1 | +6) T3 TO PHASE C |

```
AMI 6800
                          PTMS6
                                                              PAGE 0017
ASM V1. 1
SEQ LOC OBJ
                  SOURCE
0626
0627
                  * TEST IF THIS IS THE MID-POINT IN THE 60 DEG SEGMENT
0628
                  TMDPT2 LDA A NPPMD
                                               GET NO. FOR MID-POINT P.P.
0629 E3BA 96 C6
                          CMP A NPPCT
0630 E380 91 05
                                               COMPARE TO PULSE PERIOD COUNTEL
0631 E3BE 26 08
                          BNE
                                 MMDPT2
                                                 ⇒BRANCH IF NOT MID-POINT
0632
                  * MID-POINT OF 60 DEG SEGMENT ENCOUNTERED
9633
                    - COMPLEMENT /J/ INDEX (COUNT DOWN - ) TO ACCOUNT FOR
9634
                    FOR COMPLEMENTARY PULSE WIDTH BECOMING 1ST COMP
9635
                  * SET FIRTR INDEX TO COUNTDOWN
0636
0637
0638 E300 73 0024
                          COM
                                 J
                                                 ⇒ COMPLEMENT J INDEX
0639 E303 CE FFFC
                         LDX
                                 #-64
                                                 SET FTPTR INDEX
                                FTINCR
                                                  FISTORE NEW INCREMENT VALUE
0640 E306 DF C8
                          STX
0641
                  * UPDATE POINTERS AND INDICES AND TEST FOR END OF 60 DEG SEG
0642
0643
0644 E308 73 0024 NMDPT2 COM
                                                  \exists J \approx \mathsf{NOT} J
                                 .1
                         LDA A FTPTR
0645 E3CB 96 C3
                                               LOAD PRESENT POSITION MS
                         LDA B FTPTR+1
                                               j 11 11
0646 E3CD D6 C4
                                               SMOVE IN TABLE MS
0647 E30F DB 09
                         ADD B FTINCR+1
                                               ., " " " LS
0648 E3D1 99 C8
                          ADO A FTINOR
0649 E3D3 97 C3
                          STA A FTPTR
                                                STORE IN NEW POSITION MS
0650 E3D5 D7 C4
                          STA B FTPTR+1
                                                ; IN TABLE
0651
                  * TEST FOR END OF PULSE PERIODS
9652
Ø653
0654 E3D7 7A 00C5
                          DEC
                                 NEPCT
                                                 DECR TOTAL NO. OF PP.
                                                 SKIP IF MORE PP TO GO
0655 E3DA 26 03
                                 MPPTD2
                          ENE
0656 E3DC 73 00C0
                          COM
                                                  - SET 60 DEG FLAG
                                 F600G
9657
                  * EVERY PULSE PERIOD WILL OUT SET/PRESET OR NULL
9658
                  * OPERATION COMMAND TO PIA TO SET UP FLIP FLOPS
0659
ଅଟ୍ରେମ
0661 E3DF 96 44
                  MPPTD2 LDA A PIACMD
                                               GET PIA CMD/D STATE
                                               START CONVITO CLEAR DETECT
0662 E3E1 B7 5002
                          STA A PIA+2
0663 E3E4 86 72
                          LDA A #$72
                                               - ;PR/RST≈1,NEW MUX ADDR-SPD CMD
0664 E3E6 97 44
                          STA A PIACMD
                                                GOLEAR PIA OMD
0665
                  * DISMISS THE INTERRUPT
0666
0667
0668 E3E8 3B
                          RTI
Ø669
                          END
```

0669 LINES ASSEMBLED, LOC = E3E9, 0000 ERRORS DETECTED.

| SYMBOL | VALUE | ATTR | LOCH | LINK |
|---------------|--------------|----------|-----------------------|------|
| F60DG | 9909 | 84 | 2882 | |
| FTPNW | 00C1 | 84 | 28AB | |
| FIPTR | 0003 | 84 | 2AB4 | |
| NPPMD | 0006 | 84 | 2ABD | |
| BSTAR | 00D2 | 84 | 2AC6 | |
| SF | 00D0 | 84 | 2ACF | |
| PWDOM | 0072 | 84 | 2AD8 | |
| PWCOM | 0074 | 84 | 2AE1 | |
| TPP | 9979 9979 | 84 | 2AEA | |
| T1 T2 | 0078 | 84 | 2AF3 | |
| T3 | 007A 007C | 84 64 | 28FC | |
| VPADD | 9908 9908 | 84 84 | 2805 | |
| SFMAX | 0030 | 84 | 280E 2817 | |
| SFMIN | 0030 0032 | 84 | 2617 2620 | |
| PIACMD | 0044 | 84 | 2829 | |
| DOMID | 0020 | 84 | 2832 | |
| DPF | 0022 | 84 | 2838 | |
| J | 0024 | 84 | 2844 | |
| FTINCR | 99C8 | 84 | 2B4D | |
| MONFG | 0051 | 84 | 2856 | |
| VSRAW | 993A | 84 | 285F | |
| VSFLG | 00E7 | 84 | 2868 | |
| BPRAW | 004A | 84 | 2871 | |
| FORAM | 0038 | 84 | 287A | |
| ESTAR | 003C | 84 | 2883 | |
| MPPCT | 0005 | 84 | 2880 | |
| FOUT | 994C | 84 | 2895 | |
| FCMD | 0046 | 84 | 289E | |
| DIROMD | 0009 | 84 | 28A7 | |
| DIROUT | 0010 | 84 | 2880 | |
| MPIER | 2000 | 84 | 2889 | |
| MCAND PROD | 2002 | 84 | 2BC2 | |
| PIA | 2005 5000 | 84 | 2808 | |
| PTM1 | 4000 | 84 94 | 2BD4 | |
| PTM2 | 4000 3000 | 84 84 | 2800 28 2 6 | |
| WLATCH | 2007 | 84 | 28EF | |
| PTIS | E000 | 84 | 26EF | |
| NOT60 | E055 | 84 | 20/0 | |
| AA | E036 | 84 | 2001 2008 | |
| A2 | E041 | 84 | 2013 | |
| BPIN | E07D | 84 | 2010 | |
| CBPC | EØ84 | 84 | 2025 | |
| SVPADD | EØ9A | 84 | 202E | |
| SECAL | EØAØ | 84 | 2037 | |
| SFMNL | EØCC | 84 | 2040 | |
| SFMSZ | E008 | 84 | 2049 | |
| SFOK | EØDØ | 84 | 2052 | |
| MINDX | E120 | 84 | 2058 | |
| OTCNTS | E142 | 84 | 2064 | |
| DAN1 | E156 | 84 | 2060 | |
| DANS | E15E | 84 | 2076 | |
| DANS | E161 | 84 | 207F | |
| | | | | |

| • | AMI 680 ASM V1. | | | | PTMS6 SYMBOL | TABLE | PAGE | 0019 |
|---|--------------------|-------|------|---------------|-----------------|-------|------|------|
| | SYMBOL | VALUE | ATTR | LOCK | LINK | | | |
| | CWRT | E242 | 84 | 2088 | | | | |
| | COWRT | E342 | 84 | 2091 | | | | |
| | EVPP1 | E282 | 84 | 209A | | | | |
| | PHBD01 | E260 | 84 | 20A3 | | | | |
| | PHCD01 | E271 | 84 | 20AC | | | | |
| | TMDPT1 | E2BA | 84 | 2085 | | | | |
| | PHBDE1 | E29A | 84 | 20BE | | | | |
| | PHCDE1 | E2AB | 84 | 2007 | | | | |
| | NMDPT1 | E208 | 84 | 2000 | | | | |
| | MPPTD1 | E2DF | 84 | 2009 | | | | |
| | EVPP2 | E382 | 84 | 20 E 2 | | | | |
| | PHCD02 | E371 | 84 | 2CEB | | | | |
| | PHBD02 | E360 | 84 | 20F4 | | | | |
| | TMDPT2 | EBBA | 84 | 20FD | | | | |
| | PHCDE2 | EBAB | 84 | 2006 | | | | |
| | PHBDE2 | E39A | 84 | 200F | | | | |
| | NMDPT2 | E308 | 84 | 2018 | | · | | |
| | MPPTD2 | FROF | 04 | 2021 | | | | |
| | | | | | | | | |

\$28

\$2A

\$2C

\$32

\$47

\$34

CUNM

>B*UN1 LS MID & LS

C*UN LS MID & LS

BYTES

BYTES

BYTES

C*UN MS BYTES

#UN+1 2

√XN - 3

:UN - 2

C*UN~B*XN1

EQU

EQU

EQU

EQU

EQU

EQU

EQU

0049

0050

0051

0052

0053

0054

0055

0028 BUN1LM

002A CUNM

0032 UN1

0047 XN

0034 UN

002A CMB

002C CUNLM

| | AMI 6800 ASM V1.1 | | | FEEDBA | CK CONTROL | MPU PROG | PAGE 0002 |
|----|------------------------------|--------------|-------------------------------|-------------------|-------------------------------|--|-----------|
| • | SEQ LOC | OBJ | SOURCE | | | | |
| 电蚀 | 0056 0057 0058 0059 | 0040 0041 | XN1T OLDF NEWF TMCNT | EQU EQU EQU | BUN1M \$40 \$41 \$43 | XN1 TEMPORARY L OLD FREQ VALUE NEW FREQ VALUE TIME INTERVAL T | |

| AMI 6800 ASM V1.1 | FEEDBACK CONTROL MPU PROG PAGE 0003 |
|--|---|
| SEQ LOC OBJ | SOURCE |
| 0061 0062 0063 0064 0065 0066 0067 | **** SCHLING COMMENTS FOR PROGRAM **** * EXISTING LOHD TRIAL *WORD SCHLING INTERNAL TO PROGRAM * ********FORMATS***** * * B B B B B B B B B B B B B B |
| 0069 0070 0071 0072 0073 0074 0075 | * B B B B B B B B B B B B B B B B B B B |

- ASM V1.1

```
SEQ LOC
         OBJ SUURCE
 6978
             F888
~ 9979
                                $F800
                          URG
                  * INITIALIZATION SEQUENCE (ALL VECTORS POINT HERE)
 6686
                  * SEQUENCE ACCOMPLISHES THE FOLLOWING :
 0081
 .6062
                       STACK POINTER SET TO TOP OF RAM (ADDR = 03FF)
 9983
 9984
                       PIA IS SET UP
 0085
                       - PA = INPUTS (A/D1S OR FREQ)
                         PB = OUTPUTS
 '8886
 0087
                          PB INITIAL VALUES PB7-PB4 = 0;NO A/D INPUTS ENABLED
                                            PB1 = 1 NO FREQ INPUT ENABLED
 668
 9989
                                            PBØ
                                                  = 0 NO START CONV COMMAND
                    ERROR LATCH SET AT ALL "0/5"
 0090
- 0091
 0092
 0093
..0094 F800 8E 03FF ISTART LDS
                                           SET TOP OF STACK
                                #$03FF
                         LDA A #$00
                                           SET CRA WORD; DDRA CHOSEN
 0095 F803 86 00
                  PAS
                         LDX
 10096 F805 CE 0000
                                #$0000
                                          START ADDR
 0097 F808 A7 00
                  PAS1
                       STA A 0,X
                                           CLEAR RAM BYTE
~0098 F80A 08
                         INX
                                           INCR BYTE COUNT
 .0099 F80B 8C 0100
                        CPX
                                #$0100
                                          TEST FOR LAST ADDR
 0100 F80E 26 F8
                        BNE
                                PAS1
                                           BRANCH FOR MORE ADDR
--0101 F810 B7 D001
                        STA A $D001
                                          STORE IN CRAJODRA ENABLED
 0102 F813 B7 D000
                        STA A ≸D000
                                          MAKE PA ALL INPUTS
                                           SET CRA WD, PRA CHOSEN
 0103 F816 86 04
                        LDA A #≉04
                         STA # #0001
. 0104 F818 B7 D001
                                           :ENABLE PRA FOR READ
                                          SET CRB WD, DDRB CHOSEN
 0105 F818 86 00 PBS
                        LDA A #≸00
                                           SET CRB, DDRB ENABLED
 -0106 F81D B7 D003
                         STA A
                                $0003
                         LDA A
 0107 F820 86 FF
                                ₩≢FF
                                          SET DORB WD
                        STA A
                                          SET DORB TO ALL OUTPUTS
**0108 F822 B7 D002
                                $D002
 0109 F825 86 04
                        LDA A #$04
                                          SET CRB WD, PRB CHOSEN
 0110 F827 B7 D003
                        STA A $D003
                                           STORE IN CRB, PRB ENABLED
. 0111 F82A 86 02
                         LDA A #≸02
                                           JLD PRB WD
 0112 F82C B7 D002
                         STA A
                                ≉0002
                                           >>SET PRB (NOTHING GOING)
                         LDA A
 0113 F82F 86 00
                  EVS
                                #$00
                                           SET INIT ERROR VALUE
 0114 F831 B7 B000
                         STA A
                                           STORE ERROR WD MS 6
                                LMS
                                LLS
 0115 F834 B7 C000
                                          STORE ERROR WD LS 6
                         STA A
 0116 F837 86 FE
                                #KADD
                                         LD CONSTANT ADDR MSB
                         LDA A
                       STA A $00
LDA A #$01
STA A TMCNT+1
 0117 F839 97 00
                                           STORE ADDR
                                           LD TIME INTERVAL LS
- 0118 F83B 86 01
                                             STORE LS OF INTERVAL
 0119 F83D 97 44
 0120 F83F 0E
                         CLI
                                           CLEAR INT MASK
```

| AMI 6800 ASM V1.1 | FEEDBACK CONTROL MPU PROG PAGE 0005 | *** |
|---|---|-----|
| SEQ LOC OBJ | SOURCE | ∞ # |
| 0122 | * MAIN SEQUENCE PROGRAM | |
| 0123 | * INPUT OF DATA (F, VD, ID, VQ, IQ) IS FIRST | • • |
| 0124 0125 | * FLUX CALCULATION IS NEXT * FILTER CALCULATION IS THIRD | - • |
| 0126 0127 | * OUTPUT OF DATA WORD IS FINAL OPERATION * LOOP BACK TO INPUT NEXT SAMPLE | i |
| 0128 | * | - • |
| 0129 F840 BD F85F 066010043 BD F841 0131 F846 BD F9CA | INPUT JSR INP ; JSR INPUT ROUTINE JSR RECTFY ; JSR RECTIFY ID FOR OVERLOAD JSR FLTCL ; JSR FILTER CALCULATION | FRO |
| 0132 F849 BD FAD7 0133 F84C 7E F840 | JSR ERRST ; JSR OUTPUT ROUTINE | |
| 0134 | * | • |
| 0135 | * GLOBALS ARE : | |
| 01 36 | * INP - INPUT ROUTINE | |
| 0137 | * FLXCL - FLUX ROUTINE | |
| 0138 | * FLTCL - FILTER ROUTINE | . • |
| 0139 | * ERRST - ERROR WORD OUTPUT ROUTINE | |

```
FEEDBACK CONTROL MPU PROG
 AMI 6800
                                                                PAGE 0006
- ASM V1. 1
 SEQ LOC
                    SOURCE
           OBJ
 0141
~ 0142
                    ********** SUBROUTINES **********
 0143
                             (INPUT OF FREW, VOLTAGE, & CURRENT)
 0144
 . 0145
                             (F, VD, VQ, ID, IQ)
                       READS FREQ IN PA
  0146
                       DOES AZD CONVERSION
 0147
                       STORES ALL VALUES DIRECT
 0148
                        MEMORY WHERE VALUES STORED IS :
 0149
  0150
                                        CONTENTS
                    +
                          ADDR
                                         "FE"
 0151
                    *
                         ยิยิติต
                                           F
 0152
                    *
                         0001
                                          IQ
 0153
                    :4:
                         0002
                                          VD.
 0154
                    *
                         0003
 0155
                    *
                         0004
                                          ٧Q
 0156
                         0005
__0157
 0158
                       CONTROL OF PIH IS VIA PORT B
10159
                        THESE WORDS ARE RECOGNIZED *
 0160
                       B7 B6 B5 B4 B3 B2 B1 B0
                                        ×
                                                  RESET VALUE
 0161
                        Ø
                           Ø
                              0
                                  Ø
                                     Х
                                           1
                                              0
 . 0162
                                           1
                                              1
                                                  START CONVERSION
                        Й
                           Ø
                              Ø
                                  Ø
                                     ×
                                        X
 0163
                                     X
                                           1
                                              Ü
                                                  READ IQ
                        Ü
                           И
                              14
                                  1
                                        ×
-- 0164
                                                  READ VD
                              1
                                           1
                        Ø
                                     ×
                                        X
                                              Ĥ
                           Ø
                                  Ø
                                              Ø
                                                  READ VQ
 0165
                              Ø
                                  Ü
                                     ×
                                        ×
                                           1
                        Ü
                           1
                                              Ø
                                                  READ ID
 0166
                        1
                                  Ø
                                     ×
                                        ×
 0167
                        Ø
                                           ø
                                              Ø
                                                  READ FREQUENCY
 0168
                    *F AT INPUT IS 86 85 84 83 82 81 X X
- 0169
 0170
--0171
               F85F
                            ORG
                                    $F85F
               0055 FZFG
                                    $55
                                                   ⇒FREQ =0 FLAG
 0172
                            EQU
  0173 F85F 86 00
                    INP
                            LDA A
                                    #$00
                                                  ⇒LD READ FREQ WD
...0174 F861 B7 D002
                            STA A $D002
                                                  STORE IN PRB
                                                  FREAD FREQ IN PRA
  0175 F864 B6 D000
                            LDA A $D000
                            COM A
  0176 F867 43
                                                ⇒F WAS INVERTED
 0177 F868 44
                                                # SCALE FREQUENCY
                            LSR A
 0178 F869 44
                                                SCALE FREQUENCY
                            LSR A
                    *TEST FOR FREQ=0, IF YES HOLD E*=0 TO FILTER
 0179
                            CMP A #$00
                                                      FIEST FOR F=0
  0180 F86A 81 00
--0181 F86C 26 06
                                    CNFI
                                                        BRANCH IF NOT 0
                            BNE
  0182 F86E C6 01
                                                      ;ESTABLISH FLAG VALUE
                            LDA B
                                    #$01
 0183 F870 D7 55
                                                      ; SET FLAG
                            STA B
                                   FZFG
__0184 F872 20 03
                                                        BRANCH TO CONT INP
                            BRA
                                    CNFI1
 0185 F874 7F 0055 CNFI
                                                    ;RESET F=0 FLAG
                            CLR
                                    FZFG
--0186 F877 97 41
                    CNF I1
                                                  STORE NEW FREQ
                            STA A NEWF
                                                 GEN F OFFSET
  0187 F879 80 06
                            SUB A #06
                                                   ⇒BRANCH IF >6
--0188 F87B 2A 02
                            BPL
                                    GT6
__0189 F87D 86 00
                                                  ;LD MIN OFFSET=6HZ
                            LDA A #$00
                    GT6
                                                * POSITION OFFSET
  0190 F87F 48
                            ASL A
 _0191 F880 8B 06
                            ADD A #06
                                                  FREQ POINTER
                                                  STORE VALUE
🕴 0192 F882 97 01
                            STA A FREQ
**0193 F884 86 03
                            LDH A
                                    #$03
                                                  SET START CONV WD
 0194 F886 C6 02
                                                  SET SC TURN OFF WD
                            LDA B
                                    #$02
```

```
AMI 6888
                          FEEDBACK CONTROL MPU PROG
                                                              PAGE 0008
 HSM V1.1
 SEQ LOC
          OBJ
                   SOURCE
 0226
 0227
                   *********** FLXCL *********
                      TRIES TO USE COMMON SECTION OF RAM
 0228
 0229
                      FOR CHECULATION
 0236
                      SEQUENCE OF OPERATIONS IS :
 0231
                       LOOK UP 2*PI*L*F
 0232
                       K1*IU = P1
 9233
                       VD-P1 = S1
 0234
                                  - STORED AT 0020,0021
                       51*10 = P2
 0235
                       K1*10 = P3
 0236
                       VQ+P3 = 52
 0237
                       52*10 = P4
 0238
                       P2-P4 = 2WX
 0239
                      | WXM=(VD-K1*IQ)IQ+(VQ+K1*ID)ID
                      R-WX = ERR STORED AT 0010,0011
 0240
 0241
. 0242
                   * THIS SECTION DOES P1,51,P2
              F800
                           ORG
                                 $F800
 6243
 ଅଥୟୟ F8D0 DE 00
                   FLXCL
                           LDX
                                  $0000
                                                 LD K1 ADDRESS
                           LDA H Ø/X
                                             ::LD K1 MS
 0245 F8D2 A6 00
 ีย246 F8D4 E6 01
                           LDA B
                                 1, X
                                             GLD K1 LS
 0247
 0248
                   *K1 FORMAT (RANGE F=6-60,0.03769-0.3769)
                   * L1 ASSUMED = 1.0 MILLIHENRIES
...0249
                   *815 814 813 812 811 810 89 88 87 86 85 84 83 82 81 80
 0250
 0251
                   * S
                       1 . .5 .25 X
                                       ×
                                             X - X - X
                                                    ××××××
 0252
 0253 F8D6 36
                   AB.
                          PSH A
                                             FIEMP STORE K1 MS
 0254 F8D7 37
                           PSH B
                                             FIEMP STORE K1 LS
 0255
                   *P1 CALCULATION
- 0256 F8D8 97 10
                                                STORE K1 FOR MULT
                           STA A MPDM
 0257 F8DA D7 11
                           STA B MPDL
                                                STORE K1 LS FOR MULT
                          LDA B #$00
 0258 F8DC C6 00
                                              - ;LD IQ LS BYTE
                          LDA A IQAD
                                               JLD IQ MS
 0259 F8DE 96 02
 0260 F8E0 97 12
                          STA A MPRM
                   PIQ
                                                STORE IQ FOR MULT
 0261 F8E2 D7 13
                          STA B MPRL
                                                FSTORE IQ LS
 0262 F8E4 BD FB58 AC
                          JSR
                                  MPY16
                                                ⇒DO K1*IQ
 0263
 0264
                   * K1*IQ FORMAT
 0265
                   * 831 830 829 828 827 826-----801 800
- 0266
                           5
                             5
                                   5
                                       64
                                          -32 . . . . . .
 9267
 0268
                   *P1 DONE, SCALE USES PROD AND PROD+1 FOR P1 AFTER SCALING
_0269 F8E7 86 02
                          LDA A #02
                                                FED LOOP COUNT
                                              SHIFT LS
 0270 F8E9 78 0012 SCP1
                          ASL
                                  PROD+2
 -0271 F8EC 79 0011
                                              SHIFT MID BYTE
                          ROL
                                  PROD+1
 0272 F8EF 79 0010
                          ROL
                                              SHIFT MS
                                  PROD
--3273 F8F2 4A
                          DEC A
                                             DECR LOOP ONT
_0274 F8F3 26 F4
                                 SCP1
                                             BRANCH FOR MORE SCALING
                          BNE
                                               :LD P1 M5
 0275 F8F5 96 10
                          LDA A PROD
__0276 F8F7 D6 11
                          LDA B PROD+1
                                                , LD PI LS, TRUNCATES
 0277 F8F9 43
                          COM A
                                             ;SET -K1*IQ MS
10278 F8FA 53
                          COM B
                                             JSET -K1*IQ LS
 0279
```

```
ASM V1. 1
SEQ LOC OBJ
                SOURCE
0280
                 * K1*IQ FORMAT-ADJUSTED
                 * 5 128 64 32 16 8 4 2 1 . .5 .25 X X X X---->
0281
0282
                 * RANGE (0, 0--->96, X)
0283
0284 F8FB 97 10
                         STA A ADDM
                                             STORE P1 MS, FOR ADD
                       0285 F8FD D7 11
0286 F8FF C6 00
0287 F901 96 03
                * SCALING OF VD, MOVE RIGHT 1 PLACE , K*ID MATCH
0288
               0289 F903 47
0290 F904 56
                         ROR B
                                           SET CRY FOR SUBT
0291 F905 0D
                         SEC
0292
0293
                 * VD FORMAT ADJUSTED
0294
                 * 5 5 64 32 16 8 4 2 1 . . 5 . 25 X X X X
0295
                 * RANGE (+/- 128)
0296
                 *DO (VD-K1*IQ); TRUNCATES TO 16 BITS
0298 F906 BD FB8D AD
                      JSR ADD16
0299
                 *51 DONE
                 * S1 FORMAT SAME AS VD ADJUSTED
0300
                                            FILD IQ LS
0301 F909 C6 00 |
                        LDA B #$00
                         LDA A IQAD
STA A MPDM
                                            JLD IQ MS FOR ADD
0302 F90B 96 02
                                            STORE VD MS FOR MULT
0303 F90D 97 10
                 SIC
                                             STORE VD LS
0304 F90F D7 11
                         STA B MPDL
                 *DO (VD-K1*IQ)*IQ
0305
0306 F911 BD FB58
                 JSR MPY16
                                             -;D0 IQ*51
0307
                 * (VD-K1*IQ)*IQ FORMAT - 32 BITS
0308
0309
                 * S X X X X X X X 8 4 2 1 . .5 .25 X X X---->LSB
0310
                 *P2 DONE, STORE P2 FOR LATER USE
0311
                       LDA A PROD ;LD P2 MS
LDA B PROD+1 ;LD P2 LS
STA A $20 ;STORE P2 TEMP
STA B $21 ;STORE P2 MS MID TEMP
LDA A PROD+2 ;LD P2 LS MID
0312 F914 96 10
0313 F916 D6 11
0314 F918 97 20
0315 F91A D7 21
0316 F91C 96 12
0317 F91E D6 13
                       LDA B PROD+3
                                             /LD P2 LS
                       STA A $22 ;STORE P2 LS MID
STA B $23 ;STORE P2 LS
0318 F920 97 22
0319 F922 D7 23
                * SECTION DOES P3,52,& P4 CALCULATION
0320
               AF PULB
0321 F924 33
                                          PULL K1 L5
0322 F925 32
                        PUL A
                                           ; PULL K1 M5
                 *P3 CALCULATION
0323
0324 F926 97 10
                                             STORE K1 FOR MULT
                        STA A MPOM
STA B MPOL
0325 F928 D7 11
                                             STORE K1 LS FOR MULT
0326 F92A C6 00
                        LDA B #$00
                                           ;LD ID LS
                       LDA A IDAD
0327 F92C 96 05
                                            JLD ID MS
                       STA A MPRM
0328 F92E 97 12
                 PID
                                            STORE ID FOR MULT
0329 F930 D7 13
                       STA B MPRL
                                             STORE ID LS
0330 F932 BD FB58
                         JSR
                               MPY16
                                             - ;DO K1*ID
0331
0332
                 * K1*ID FORMAT
                 * B31 B30 B29 B28 B27 B26-----B01 B00
0333
                    S S S 64 32 ......
```

```
FEEDBACK CONTROL MPU PROG
 AMI 6899
                                                             PAGE 0010
 ASM V1. 1
 SEQ LOC
          OBJ SOURCE
 0335
                   *P3 DONE, SCALE USES PROD+1 AND PROD+2 FOR P3
 0336
 0337 F935 86 02
                                          ;LD LOOP COUNT
                         LDA A #02
                          ASL PROD+2
 0338 F937 78 0012 SCP3
                                             SHIFT LS
                       ROL PROD+1
 0339 F93A 79 0011
                                             SHIFT MID BYTE
                                  PROD
  0340 F93D 79 0010 
                          ROL
                                              SHIFT MS
                                             - DECR LOOP ONT
  0341 F940 4A
                          DEC H
                                  SCP3
 0342 F341 26 F4
                          BNE

    BRANCH FOR MORE SCALING

                          LDA A PROD
 0343 F943 96 10
                                               :LD P3 MS
                          LDA B PROD+1
                                                LD P3 LS, TRUNCATES
 0344 F945 D6 11
 0345
  0346
                   * k1*ID FORMAT-ADJUSTED
  0347
                   * S 128 64 32 16 8 4 2 1 . . 5 . 25 X X X X---->
 0348
                   * RANGE (0.0--->96.1X)
 0349
                                               STORE P3 MS, FOR ADD
 0350 F947 97 10
                           STA A ADDM
 0351 F949 D7 11
                                                STORE P3,LS
                           STA B ADDL
  0352 F94B C6 00
                           LDA B #$00
                                               ∵;SET VQ LS= 0
                           LDA A VQAD
                                               DILD VQ MS
  0353 F94D 96 04
                   * SCALING OF VQ, MOVE RIGHT 1 PLACE , K*IQ MATCH
 0354
 0355 F94F 47
                                             > MOVE MS 1 PLACE
                   CVQ ASR A
                                             FMOVE LS 1PLACE
 0356 F950 56
                           ROR B
 0357 F951 0C
                           CLC
                                             GCLEAR CRY FOR ADD
 0358
 0359
                   * VQ FORMAT ADJUSTED
                   * 5 5 64 32 16 8 4 2 1 . . 5 . 25 X X X X
 0360
                   * RANGE (+/- 128)
 0261
 0362
                   *DO (VQ+K1*ID); TRUNCATES TO 16 BITS
 0364 F952 BD FB8D
                           JSR ADD16
                                               - ;DO VQ+P3
                   *52 DONE
110365
                           LDA B #$00
 0366 F955 C6 00
                                               GLD ID LS
                                              JLD ID MS FOR ADD
  0367 F957 96 05
                           LDA A IDAD
                           STA A MPDM
                                               STORE VQ MS FOR MULT
 0368 F959 97 10
                   510
                           STA B MPDL
                                                STORE VQ LS
  0369 F95B D7 11
  0370
                   *DO (VQ+K1*ID)*ID
 0371 F95D BD FB58
                           JSR MPY16
                                                ->DO ID*S2
  0372
                   * (VQ+K1*ID)*ID FORMAT - 32 BITS
  0373
 0374
                   * S X X X X X X X 8 8 4 2 1 . .5 .25 X X X---->LSB
- 0375
                   * SECTION DOES P2-P4 (32 BITS)
 0376
                         LDA A #23 ;LD P2 LS
LDA B #22 ;LD P2 LS
 0377 F960 96 23
                   AK .
__0378 F962 D6 22
                                               GLD P2 LS MID
 -0379 F964 90 13
                           SUB A DIFF+3
                                               ;P2LS-P4LS
 10380 F966 D2 12
                           SBC B DIFF+2
                                                STORE P2LS-P4LS
 0381 F968 97 13
                   AL
                          STA A DIFF+3
**0382 F96A D7 12
                                                STORE P2LS, MID-P4LS, MID
                           STA B DIFF+2
.0383 F96C 96 21
                          LDA A $21
LDA B $20
                                               GLD P2 MS MID
 0384 F96E D6 20
                                               GLD P2 MS
--0385 F970 92 11
                           SBC A DIFF+1
                                                ; P2MS, MID-P4MS, MID
 0386 F972 D2 10
                           SBC B DIFF
                                                ⇒ P2MS-P4MS
                           STA A DIFF+1
0387 F974 97 11
0388 F976 D7 10
                   AM.
                                                ;STORE P2MS,MID-P4MS,MID
                           STA B DIFF
                                                 STORE P2MS-P4MS
₹<sup>™</sup>0289
                   * WX IS 32 BITS NOW AT 0010 THRU 0013
```

113

```
AMI 6800
                       FEEDBACK CONTROL MPU PROG PAGE 0011
ASM V1. 1
SEQ LOC OBJ
              SOURCE
0390
                 * SECTION ADJUSTS 2WX FOR 16 BITS OF ACCURACY
0391
                 * PRIOR TO "R" CORRECTION
0392
                   WX SIGNIFICANCE IS DIFF AND DIFF+1
0393
                 * R* & WX FORMAT IS 16 BITS
0394
                 * S 16K 8K 4K 2K 1K 512 256 128 64 32 16 8 4 2 1
0395
0396
                 *** WX IS POSITIVE ************
0397
0398
                *** TEST2 SCALING OF WX MOVE LEFT 2 PLACES
0399
0400 F978 96 55
                 WXCOR LDA A FZFG /LD F≃0 FLAG
0401 F97A 27 0E
                        BEQ
                               SCMX
                                                 ⇒BRANCH IF F NOT Ø
0402 F97C 4F
                        CLR A
0403 F97D 97 32
                        STA A ESTAR
                                               CLR ESTAR MS
0404 F97F 97 33
                                               CUR ESTAR LS
                        STA A
                              ESTAR+1
0405 F981 97
            34
                        STA A
                              UN
0406 F983 97 35
                        STA A
                              UN+1
0407 F985 97 47
                        STA A XN
                                               CLR XN MS
0408 F987 97 48
                       STA A XN+1
                                               GCLR XN LS
0409 F989 39
                       RTS
                                         RETURN FROM SUBR
                SCWX LDA B #$01
0410 F98A C6 01
                                        SET BIT COUNT FOR LOOP
0411 F98C 78 0013 SCWX1 ASL DIFF+3
                                            MOVE LS LEFT 1
0412 F98F 79 0012
                       ROL DIFF+2
                                             > MOVE MID-LS LEFT 1
                       ROL DIFF+1
ROL DIFF
0413 F992 79 0011
                                             MOVE MID-MS LEFT 1
0414 F995 79 0010
                                             ## MOVE MS LEFT 1
                        DEC B
0415 F998 5A
                                         DECR BIT COUNT
0416 F999 26 F1
                        BNE SCWX1
                                             - BRANCH FOR MORE SCALING
0417
0418
                 * MODIFIED 3-30-83
                 * (FILTERS WX BEFORE SUBTRACTING R*/ CLAMPS WX)
0419
0420
0421 F99B 96 10
                        LDA A DIFF
                                          GET WX MS
0422 F990 D6 11
                        LDA B DIFF+1
                                         GET WX LS
0423 F99F 43
                        COM A
                                          COMPLEMENT
0424 F9A0 53
                        COM B
                                          GOLAMP TO PREVENT FILTER OVE
0425 F9A1 81 21
                        CMP A
                              林本之生
0426 F9A3 2D 02
                        BLT
                               NOCLMP
0427 F9A5 86 20
                        LDA A
                              #$20
                                         STORE FOR FILTER
0428 F9A7 97 32
                 NOCLMP STA A ESTAR
0429 F9A9 D7 33
                        STA B ESTAR+1
0430 F9AB 39
                        RTS.
0431
0432
                 * END OF MODIFICATION
6433
```

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HM1 6800
                          FEEDBACK CONTROL MPU PROG
                                                              PAGE 0012
 ASM V1. 1
 SEQ LOC OBJ
                   SOURCE
 0435
                   ·********* FLTCL ******
 6436
                   * FILTER CALCULATION
                   * PERFORMS S+A/S+B FILTER HLGORITHM
 6437
                   * DONE FOR EVERY INPUT VALUE
 6438
 0439
                   * INPUT 15 16 Blis STURED AT 0010,0011
 6446
                   * OPERATIONS INCLUDE :
 0441
                   * XN1 = A*X - B*UN1 + C*U
 0442
                   * YN1 = UN1 + MN1
 0445
                   * CONSTANTS A/B/C ARE STORED IN PROM
 0444
                   * XJUN1 HRE STURED IN RAM AT 0030-0031,0032-0033
 0445
                   * UN1= E* FROM FLXCL
                   * U IS STORED AT 0034,0035
 9446
 6447
 0448
                   * FURMAT FOR DATA THIS SECTION
 0449
                   * CONSTANTS A/B/C HAVE 16 BITS AS
 0450
                  * 815 814 813 812 811 810 89 88 87 86 85 84 83 82 81 80
 0451
                   * S 1..5.25 X X X X X X X X X X X
 0452
                   *UN & UN+1 HAVE FORM
 8453
                   * S 16K 8K 4K 2K 1K 512 X
                                                    X 64 32 16
                                                                8
                                                                      2
 0454
                   *XN FORM
 0455
                   * 5 416UN X
                                           \times \times
                                                \sim
                                                    \times
                                                       \times
                                                          ×
                                                             \times
                                                                ×
                                                                      X 256
                                                                   \times
 0456
                   *KN+1 HAS FURM
                   * S 4160K X X
 0457
                                       \times
                                                                      X 256
                                           \times \times
                                                 \times
                                                    \times
                                                       \times
                                                          ×
                                                             >.
                                                                ×
                                                                   \times
 0458
                   *YN+1 HHS FURM
 0459
                                                             \times
                   * 5 4160K X X X
                                           X \times X
                                                      \times \times
                                                                   X X 256
                                                    X
                                                                ×
 6466
              F90H
                          ORG ≸F9CA
 0462 F9CA FE FCD0 FLICE LDW -
                                HHUD
                                             ⇒ GE1 A
 9463 F9CD DF 10
                          51%
                                             AND SAVE FOR MPY
                               MECHIN
 0464 F9CF DE 47
                          LDX
                                             ⇒ GET XN
                                 XN
 0465
                  * SPECIAL OP FOR - XN/S
 0466 F9D1 96 47
                         LDA H XN
                                             DULD KN MS
 0467 F9D3 49
                          RÚL A
                                             GET SIGN
                                 CXP
 0468 F9D4 24 01
                          800
                                             - BRANCH FOR +XN
 0469 F9D6 08
                           INX
                                             JINCR MS BYTE
                               MPRM
 0470 F9D7 DF 12
                 CXP
                                             HND SAVE FOR MPY
                          STX
 0471 F9D9 BD FB58
                           JSR.
                                MPY16
                                                - ∍DO A*XN
 0472
                  * A*XN DONE, STORE 4 BYTES OF PRODUCT
 0473
                  * STORE A*XN (40BITS) FOR ADD
 0474 F9DC DE 10
                                PROD ; GET A*XN MS 2
AXMS ;STORE MS 2
                          LDX
. 0475 F90E DF 21
                           STX
 9476 F9E0 DE 12
                                PROD+2 ) STORE 2 LS BYTES
AXMS+2 ) STORE 2 LS
                          LDX
 8477 F9E2 DF 23
                          STX
 6478
                   * DOING 24 BY 16 BIT MULTIPLY
 8479 F9E4 FE FCD0
                     LDX
                                        , LD H
                                 HHDD
 0480 F9E7 DF 10
                          STX
                                               STORE FOR MULT
                                  MPDM
 0481 F9E9 96 47
                          LDA A XN
                                            JED XN
--J482 F9E8 49
                          ROL A
                                            ⇒ GET SIGN
                   PXN LDA A #≢00
 6483 F9EC 86 66
                                             - ; LD + MS BYTE
 0484 F9EE 24 02
                          BCC CHXN
                                              - ⊁BRANCH FOR +XN
__0485 F9F0 86 FF
                          LUA A ##FF
                                             JUD - MS BYTE
 ଷ୍ୟରତ F9F2 D6 49 CHXN LDA B XN+2
ଷ୍ୟର୍ଥ F9F4 97 12 STH H MPRM
                                             THE WALLS BYTE
                                             STURE MS FOR MULT
 0488 F9F6 D7 13
                          STA B MARM+1
                                             STORE LS
```

```
ASM V1. 1
```

```
SEQ LOC OBJ SOURCE
                         JSR MPY16 ; DO LS MULTIPLY
6489 F9F8 BD F858
                * COMBINE PHRIIAL PRODUCTS OF A*XN
                       LDA A PROD+3 >LD LS BYTE
                        LDA A PROD+3 ;LD LS BYTE

STH A AXMS+4 ;STORE LS BYTE

LDA A PROD+2 ;LD LS MID

LDA B PROD+1 ;LD MS MID

ADD A AXMS+3 ;ADD LS MID

HDC B AXMS+2 ;ADD MS MID

STA A AXMS+3 ;STORE LS MID

STA B AXMS+2 ;STORE MS MID

LDA B PROD ;LD MS OF PROD

LDA A PROD ;LD MS OF PROD

ADC A AXMS+1 ;ADD MS

ADC B AXMS ;ADD MS OF AXM

STA A AXMS+1 ;STORE MS MID

STA B AXMS ;STORE MS BYTE

CHAVE DONE A*XN, NEXT OP IS B*UN1
0491 F9FB 96 13
0492 F9FD 97 28
0493 F9FF 96 12
0494 FA01 D6 11
0495 FA03 9B 24
0496 FA03 D9 23
0497 FH07 97 24
8498 FH89 DY 23
0499 FA0B D6 10
J500 FA0D 96 10
U501 FA0F 99 22
0502 FA11 D9 21
0503 FH13 97 22
0504 FA15 D7 21
                  * HAVE DONE A*XN, NEXT OP IS B*UN1
SAVE FOR MPY
GET UN1
SAVE FOR MPY
                                                      ;DO B*UN1
; SAVE B*UN1 IN LOCS 26,27,28,29
                      * HAVE COMPLETED B*UN1, NEXT OF IS C*U
6515
9524 FA3D DF 2C STX CUNLM
W525 * HAVE COMPLETED MULT FOR XN1, NEXT OP IS XN1 CALC
                      * DOING A*X-B*UN1+C*N.
U526
0527
                     * 157 OPERATION - DU C*ON-8*UN1
0528
                     * RESULUTION NEEDED = 32 BITS
⊌530 FA3F 96 2D
                               LUR A CUNLM+1 ;GET C*UN
8531 FA41 D6 20
                                LDA B CUNLM
0532 FA43 90 29
                                SUB A BUN1LM+1 /SUBTRACT: C*UN-B*UN1
                                SBC B BUN1LM
и533 FH45 D2 28
                      * DON'T NEED LS BYTE DUE TO SCALING 8+>
6534
0035 FH47 97 2D
                         STA A CMB+3 /STORE LS(ALSO SCALES)
                               STA B CMB+2
                                                      STORE LS MID
0536 FH49 D7 20
                          LDH A CUNM+1 ; LD C*UN MS MID
LDA B CUNM ; LD C*UN MS
SBC A BUN1M+1 ; DO C*UN MS MID
SBC B BUN1M ; DO C*UN MS
STH A CMB+1 ; STORE CUN-BUN1 LS MID
STA B CMB ; STORE CUN-BUN1 MS MID
0537 FA46 96 28
0538 FH4D D6 2H
6539 FA4F 92 27
6546 FAS1 D2 26
0541 FA53 97 28
И542 FH55 D7 2H
                     * C*UN - B*UN1 DONE IN ADDR 2H->2D
M543
```

```
SEQ LOC
           - 08J - SOURCE
 0544
                    - * DO HARNE(U*UNHB*UN1)
                     **DOING SUM 40 BITS LS OF AXN =LS OF CMB
 8545
 6546
 9547
                      * FIRST MAKE CUN-BUN1 SAME LENGTH AS AX
 6548
               FIGN OF CMB
  0549
  0550 FA37 56 28
                                                  JED UMB MS
                            RUL H
LDH A #≸00
  0551 FH39 49
                                                 GET SIGN
 8552 FASA 86 88
                                                  SET + SIGN
                             BUC SPCMB
 0553 FASC 24 02
                                                  ⇒ ≯BRANCH FOR +CMB
⇒ ≯SET - SIGN
                             LDA A #≸FF
  0554 FH5E 86 FF
  6555 FA66 97 56
                    SPOMB STAIA CMBT
                                                  STORE SIGN BYTE
                    *SIGN BYTE READY DO ADD
  0556
                           LDA A AXMS+4 ; LD MS BYTE CUN-BUI

ADD A CMB+3 ; HDD LS BYTES

STA A AXMS+4 ; TEMP STORE XN1 LS

LDA A HXMS+3 ; LD A*XN LS

LDA B AXMS+2 ; LD A*XN LS MID

ADC A CMB+2 ; ADD AX +CU-BU1 LS

ADC B CMB+1
  0557
  0558 FA62 96 25
                                                  LD MS BYTE CUN-BUN1
  0559 FA64 98 20
  0560 FA66 97 25
  0561 FA68 96 24
 0562 FA6A D6 23
  0563 FA60 99 20
  0564 FA66 D9 28
                            SIH H KNIT+3
SIH B KNIT+2
LDA A AXMS+1
LDA B AXMS
ADC A CMB
ADC B CMBT
  6565 FH76 97 29
                                                  - :STORE XN1 LS TEMP
  8566 FA72 D7 28
 0567 FA74 96 22
                                                  - :LD A*X MS MID
  0568 FA76 D6 21
                                                  JLS H+XN MS
                                                  HDD MS BYTES
  0569 FA78 99 2A
                                                  FADD SIGN CMB
 0570 FA7A D9 50
                    STXN1 STA A XN1T+1 ;STORE XN1 MS MID
STA B XN1T ;STORE MS TEMP
 0571 FA7C 97 27
0572 FA7E 07 26
 6573
                    * XN1 DONE NEED TO SCALE TO MATCH UN1 & STORAGE
* 8574
                    * TO WH PUSITION(SHIFT <- 2)
 JUEUR SHIFT COUNT
 0581 FA91 4A
                              DEC H
                              BNE CXSCL
 0582 FA92 26 EE

    BRANCH FOR MORE SCALE

 0583
                    *REHUT FUR TN+1
                    * STORE ON & WN VHLUE FOR NEXT CALC
6584
                        LDX XN11 )LD XN1 MS + MID
LDH H XN11+2 ;LD LS MID=LS AF
S1X XN ;STORE XN1 AS XN
S1H H XN+2 ;STORE XN1 LS AS
 0585 FH34 DE 26
                                                  - ; LD LS MID=LS AFTER SCALE
 ნემი FH9ი 96 28
__0587 FH98 DF 47
                                                  ; STORE XN1 AS XN NEXT CALC
 8588 FH9H 97 49
                                                  - )STORE XN1 LS AS XN
10589 FH9U DF 27
                             STX
                                      XN1T+1
                                                  STORE XN1 SCALING
                             STH A XN11+3
LDA A UN1+1
LDA B UN1
                                                  STURE XN1 LS SCALED
 0550 FASE 97 29
🕶 0591 FAA0 96 33
                                                   JED LS UN+1
                                                  ,LD MS UN+1
. 8592 FAA2 06 32
                              STA A UN+1
                                                  STORE UNI AS UN NEXT CALC
 6593 FAH4 97 35
--8594 FHA6 D7 34
                              SIH B UN
                                                   STURE UN1 AS UN MS
                    *DOING YN+1=XN+1 + UN+1
 J595
ี พริษิธ Fหคือ ริษิ
                        KÚL B
                                                  - ROLL MS FOR SIGN
                          LDA B UNI
BCC PUNI
 6597 FHAS D6 32
                                                  RESTORE UN1
  obab FAAB 24 UD
                                                  BRHNCH FOR + UN1
```

117

M

 0607 FABH 98 29
 FUNL
 HDD A XN1T+3
 (ADD LS)

 0608 FABC D9 28
 ADD B XN1T+2
 (ADD XN1+UN1 LS MID)

 0609
 *DUN'T NEED LS OF YN+1

RIS

0606 Fnd3 35

 0610 FABE D7 13
 STA B ERLT
 /STORE E* L5

 0611 FAC0 86 00
 LDA A #\$00
 /SET MS ≈0 FOR +

 0612 FAC2 99 27
 HDC H XN1T+1
 /HDD MS BYTES

 0613 FAC4 97 12
 STH H ERMT
 /STORE E* MS

 0614 FAC6 39
 R1S

≂ mi∋hi Vi. i

```
sem Lud Upa
                   ಎಟರಗಳು ಅ
                    水水水水水水水水水 医阿拉曼氏 水水水水水水水水水水水
 0616
                    * ERROR MORD OUTPUT SUBROUTINE
 9517
                    * OUTPUTS 12 BITS OF ERROR WORD TO MPA
 9618
                    * THRES 16 BITS & HOUGHS FURMHI AS FOLLOWS:
 SOLE
 والترجانا
                    *ERRUR NURD
                    *610 614 615 612 611 610 69 65 67 66 65 64 63 62 81 60
 Billing (1)
                    * THO BYTES OUTFUL TO EHICHES
 ے ے حال
                    * HDDK - Be7 Be6 B05 B04 B03 B02 B01 B00
 Electric Control
                              າ × × 815 814 813 812 611 810 STORE TO C000ປ
 والصالية
                    e bisida
                               - X - X - 809 - 608 - 607 - 806 - 605 - 604 - 510FE - TO - 6000
 0625
                    * EKLI
 ಚರವರ
 0627
                    冰冰冰冰冰冰

        b03H ES01M
        EQ0
        $2H
        XE* MS VHLUE FOR OUTPUT

        003B ES07L
        EQU
        $3B°
        XE* LS VHLUE FOR O 1:-UT

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 ช629
 ಟಕ್ಷಾಟ
              HHD7
                                  ∌FHD?
 0631
                           Urkid
, Geszinhoz 96 al - ERRSI - LOH H. NEWE -
                                               I LU NEW FREW CMC.
                          EUR H OLDF
 883 PHD9 98 40
                                               I JUUMH TO ULD FREQ
18654 FADB 27 8H
                           BEW
                                  NECHG
                                               - BRHNCH NO FRED CHANGE
 8835 AHDD CE 8881
                                   非手向向向证
                                                GILL MAX TIME INTRVE
                           LDM
 SESS FALL SE 41 SELU LUA A MEME
                                                * RELUHD NEW FREW
                           SITH H ULDF
 Ub. Fried 97 HU
                                                JISTURE HS OLD FREW
                                                STURE MAK INTRVL
 eesa far bhas sichi
                            S4X IMCM4
                            \mathsf{R}_{A}
-- 8655 FME6 39
                                                S RETURN
                   NICHG EDA INCNI
 peak fact bb 43
                                                JEUHU JIME (∾:)
                          DEX
                                                SIDEUR TIME
 ee41 FHEE es
                          BNE SIGNT
                                                JERANCH IF MORE TIME
 MERS HHEM 25 FB
                          SET TIME INTRVL TO MIN
 D645 FHED CE BBB1
                           STA INCHE
 8644 rmcF DF 45
                                                SOURL MIN TIME
 0645 FHF1 36 12
                           LOH H ERM
                                               GLUAD ERROR MS 8
                                               TILUAD ERPOR LS 8

    8646 FMFS D6 13

                           LUH B EKLI
 0647 FARS 76 FBS0
                                  BYFHSS
                                                DEVENSE THE GP .. ROUTINE
                           Jimin'
 6648
 地區等量
                    *HLIERED CUDE
                   *(PROVIDES FOR A VARIABLE GAIN FOR WA)
 りゅうし
 MOUL
                                              JUET GAIN FROM TABLE
 U652 FHRS SO FF
                           LUH H ##FF
 8653 FHFA 97 88
                           518 H 60
 8654 FHFC DE 88
                           LUM
                                   विविविध
 8655 FHFE H6 88
                           LUH H BUX
· NeSe FENN Le NI.
                           LDH B 1/X
 060) FB02 97 10
                           5TH H $10
                                                JETORE FOR MULPIFLY
                           51A B $11
 8608 FB84 b7 11
                           JSR
 9655 FB96 BD F658
                                   MMY16
                                                JUHIN X ESTAR
                           LDX
 MERRY LE MARS
                                   林华巴巴巴区
                                                JECHLE DOWN PRODUCT
-0661 FB00 77 0010 SCHLE HSR
                                   $10
 BEEZ FBUF 75 BU11
                           RUN
                                   3 11
                           RUR
--0663 FB12 76 0012
                                   #12
- 0564 FB15 76 0013
                          RUR
                                   41.
                          DEX
 8660 FB16 85
<u>lidas fold Zofil</u>
                          BNE
                                  SUMEE
                                               JUST RESULT
 Wood Fold DE 12
                          LDX
                                  ¥ 1.-
                                                JISTURE FUR ADD
"Mobo fold dr id
                                  孝正妃
                           コトと
 0002
```

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HMI books
                       FEEDBHUR CONTROL MPU PROG
                                                          - PAGE 0017
ASh V1. 1
                SOURCE
SEW LUC OBJ
Werd FBIF 86 FD.
                        LUH H #RHDD
                                           - JLD R MS OF ADÓR
8671 FB21 97 88
                        STH H AUU
                                            - JUURREUT ADDR
MESS RESS DE MO
                       LDX
                               李良的的的
                                             - JLD R HODRESS
                       цин н Ф.Х
6673 FB25 H6 66
                                            FLO R MS
0674 FB27 Eb 01
                                            FLD R LS
                        LDH B 1.X
иь75 FB29 BD FB8D
                                             - ;D0 R−(+WX)
                        JSR
                               HDD16
6676
0677
                 * END OF MODIFICATION 3-30-83
Me78
8679
                 ** E* FUR FLICE NOW EXISTS
                 * BUHLING S 16K 8K 4K 2K 1K ----- 16 8 4 2 1
الاقتوال
                        LDH A SUMM JLD HNS MS(R-WX)
8681 FB20 56 12
                         LOH B SUML
                                             - FED ANS LS(R-WX)
0682 FB26 D6 13
6683
                 *FURNHI E*OUT FOR EHICH
0684 FB30 CE 0002 BYPH55 LDX #≇0002
                                                  #LD SHIFT COUNT
                                          SUHLE MS
0685 FBJJ 47
                 CES
                         HSR H
                       , ROR B
8686 F834 56
                                          - ; RUTATE LS RIGHT 1
6684 FB30 63
                                          DECR LOOP ONT
                         DEX
0688 FB36 26 FB
                               CE5
                         LINE
                                                  BRANCH FOR MORE SCALING
Ø689 -
                * MS BYTE NOW CORRECT
100 HU
                 * FINISH FURMAT FOR ERLY TO LATCH
6631 FBS6 57
                        HSR B
                                          - :ROTATE LS RIGHT 1
6692 FB33 57
                         HSR B
                                          - : ROTATE LS RIGHT 1
6693 FB3A 6F
                         SEI
                                           JSET MASK OF IRQ
                                           STORE MS TO RAM
                       STH A ESOTM
0694 FB38 97 3H
                                            STORE LS TO RAM
0695 FB30 07 38
                       SIR B ESUTL
0696 FB3F 0E
                                           CLEAR INT MASK
                        ULI
6697 FB40 39
                         Hib
60000
じゅうう
                 * ID REC(IFIER ROU)INE FOR OVERLOAD PROTECTION 5-3-83
<u> छिट्ट स्ट</u>
0701 FB41 D6 05
                 RECTFY LDH B IDHD
                                          6762 FB43 2H 61
                        BFL
                               POS -

    BRANCH IF POSITIVE

0703 FB45 50
                        NEG B
                                          : NEGATE IF NEGATIVE
0704 FB46 D7 33 POS
                       STA B ESTAR+1
                                          STORE IDAD
0705 FB48 7F 0032
                                           FOLEAR ESTAR MS BYTE
                               ESTAR
                       ULR
6706 FB46 CE 0004
                       LDX
                               #$0004
                                           SCALE RECTIFIED ID FOR FILTER
0707 F64E 78 0033 GAIN1
                        ASL
                               ESTAR+1
0708 FBS1 79 0032
                         ROL
                               ESTAR
0789 FE04 89
                         DEX
0710 FB35 26 F7
                         ENE
                               GAIN1
0/11 FB57 39
                         RTS.
0712
0713
                *END OF RECTIFIER ROUTINE 5-3-83
0714
```

```
- HSM VI. I
                   SUURCE
 <u> ಅಥವ ಕ್ರಿಕ್ಟ್ ಕ್ರಿಕ್ಟ್</u>
~ 0/16
                    ·未水水水水水水水,1700年16 · 水水水水水水水水水水水水水
                    * 16%16 BIT MULTIPLY SUBROUTINE

◆ UP17
  0718
                    * BUBROUTINE IS JERED HETER FOLLOWING SETUP
~ 0719
                       MEMORY LOCHTIONS
                                         CUNTENTS
 <u>, 6720</u>
                        HUUR
                    +
                                         MULTIPLICAND MSZPR MS
  OïZi
                    4.
                         0010
 0722
                         0011
                                         MULTIPLICAND LSZPR MS-MID
  0723
                    :
                         0012
                                         MULTIPLIER MS/PR LS-MID
 10/24
                        eret i
                                         MULTIPLIER
                                                      LS/PR LS
                    *
                    * INDEX REGISTER CONTAINS LOOP COUNT DURING SUBROUTINE
  0725
  0726
                    * TEMP STORAGE OF MULTIPLIER SIGN = $0014
  0/2/
  0728
               0014 MPIER EQU
                                  $6014
· 6/29
  0730 F858 CE 0010 MPY16 LDX #0016
                                                   LUAD LOOP COUNT
                           LDH A MPRM
  0731 F656 96 12
                                                 - LU MULTIPLIER SIGN BYTE
                           STH H MPIER
_ 0732 F85D 97 14
                                                 STORE SIGN BYTE
  0733 FB5F 4F
                                                # CLEAR ACCUM
                            ULK H
                                                FOLEAR ACCUM B
  0734 FB60 5F
                            CLR B
                                    PR00+2
                                                     > ROTATE MULTR MS8
  0735 FB61 76 0012
                           RUR
                                                     > ROTATE MULTR LS8
* 0736 FB64 76 0013
                                    PROD+3
                            ROR
                                                  BRANCH IF MULTR IS EVEN
                                    SMPY2
 .0737 F867 24 06 SMP+1 BUC
                                                  FADD MULTD LS 8
                           HOD B MPDL
  0738 FB69 DB 11
                                                  - ADD MULTO MS 8
. 0739 FB6B 99 10
                           HDC H MPDM
                                    SMPYS
                                                   , BRANCH, ARITH OVRFL
  0740 FB6D 29 02
                           BVS
  0741 FB6F 47
                   SMPY2 ASR A
                                                FEXTEND SIGN IF NOT
9742 FB70 45
                           ROL H
                                                RESTORE POSITION
                                                > SHIFT PART PROD MS8(RIGHT)
  0743 FB71 46
                    SMEYS ROR A
                                                ;" " " £58 "
 -0744 FB72 56
                            KUK B
                                                     SHIFT PREMULTR IN MEM
                            ROR PROD+2
  0745 FB73 76 0012
                                                      , u u u
- 0746 FB76 76 0013
                            ROR
                                  PROD+3
                                                DECR LOOP COUNT
  0747 FB79 09
                            DEX
                           BNE SMPY1
ASR MPIER
                                                   BRANCH IF NOT LAST BIT
  0748 FB7A 26 EB
                                                    FIST SIGN OF MULTIPLIER
..0749 FB7C 77 0014
                           ROL MPIER
  0750 FB7F 79 0014
                                                    ;BRANCH SIGN +
  0751 FB82 24 04
                           BUU
                                   SMPY4
  0752 FB84 D0 11
                            SUB B MPDL
                                                 ; correct MID BYTE
                                                 CORRECT MS BYTE
                           SBU H MADM
  0753 FB86 92 10
  0754 FB88 D7 11 SMPY4 STA B PROD+1
                                                 STORE PROD MS MID8
STORE PROD MS8
  0755 Fa8A 97 10
                            STH A PROD
- 0756 F880 39
                            RTS
```

| AMI 6800 ASM V1.1 | FEEDBACK CONTROL MPU PROG PAGE 0019 |
|--|---|
| SEQ LUC OBJ | SOURCE |
| 9758 9759 9764 9762 9763 9764 9765 9766 9766 9768 9768 | ******** HDD16 *********** * 16 BIT ADD SUBROUTINE * ASSUMES ADDEND IS IN A, B REGISTERS * ADDER LOCATED IN 0010, 0011 PRIOR TO JSR * SUM IS STORED IN 0012, 0013 * H = N MS8 * B = N LSB * 0010 = M MS8 * 0011 = M LSB * AFTER ADD, * 0012 = SUM MS8 * 0013 = SUM LSB |
| 0771 FB8D D9 11 0772 FB8F 99 10 0773 FB91 D7 13 0774 FB93 97 12 0775 FB95 39 | ADD16 ADC B ADDL ; ADD TWO LS BYTES HDC A ADDM ; ADD TWO MS BYTES STA B SUML ; STORE LS BYTE STA A SUMM ; STORE MS BYTE RTS |

```
HMI 6800
                           FEEDBACK CONTROL MPU PROG
                                                     PAGE 0020
~ ASM V1. 1
 SEW LUC OBJ
                 SUURCE
 9777
                   ****** Ex OUTPUT ROUTINE ****
~ 0778
                   * WRITES TO E* LHTCH IN RESPONSE TO INTERRUPT
                   * INTERRUPT FROM MPA HAPPENS APPROX. 200MICROSEC
 0779
1 9789
                     PROIR TO V* INFUL INTO MPA
. Urbi
                          LDA A ESUIM
 මැතින අසිමිස් මිස් නිස්
                 EUUT
                                            JED E* MS FOR LATCH
 0783 F896 D6 3B
                          LDH B ESOTE
                                            JED E* LS FOR LATCH
 0784 FB9A B7 B000
                                            STORE MS 6 TO LATCH
                           51H H LMS
 10785 FB9D F7 C000
                                            STORE LS 6 TO LATCH
                          SIH B LLS
 0786 FBA0 3B
                           RIL
                                             FRETURN FROM INT
 0787
                           END
 0787 LINES ASSEMBLED. LOC = FBA1. 0000 ERRORS DETECTED.
```

FZFG

CNFI

0055

F874

84

84

2076

207F

SYMBOL VALUE ATTE. LUCH LINE. IRQV **FFF**® 500 enne SWIV FFFH 54 ⊴HH¤ NMIV **FFFC** 54 LH64 **RSTV** FFFE $\phi +$ ZHEL FCD0 AADD 84 2H06BADD FC02 64 2HCF CADD FCD4 84 2H08 FREQ 6661 84 2AE1 IGAD 0002 2AEH 84 VDAD 0003ZHF3 84 VOAD **6664 ⊹4** 2HFC IDAD 6665 2865 84 ERMT 6612 ZEUE 84 ERLI 0013 2B17 64 LL₅ 2820 COOD 84 LM5 2B29 8000 34 MPRM 0012 84 2832 MPRL 0013 84 2838 MPDM 0010 84 2844 MPDL 0011 84 2840 2856 ADDL 0011 84 285F **HDDM** 0010 84 SUML 0013 2868 84 SUMM 2871 001284 RADD 2B7H 00FD 84 KADD **BOFE** 2883 84 PROD 0010 o4 2B80 DIFF 001084 2895 **ESTAR** 0032 84 289E **AXMS** 0021 84 28A7 **BUN1M** 0026 2880 84 **BUN1LM** 0028 2889 84 CUNM 002A 84 2602 CUNLM 002C 84 280B UN1 0032 84 2804 XN0047 2800 84 UN 0034 **2BE6** 84 CMB 002A 84 2BEF XN11 0026 84 2BF8 OLDF 0040 84 2001 NEWF 0041 84 200A TMCNT **004**3 84 2013 ISTART FSUU 84 2010 PH5 F803 84 2025 **PAS1** F898 202E 84 PBS 2037 F818 84 EVS F82F 2040 84 INP F85F 84 2049 INPUT F840 2052 64 FB41 RECTFY 84 2058 FLTCL F9CA ö4 2064 **ERRST** FAD7 84 2060

FB4E

0014

FB6F

FB67

FB71

FB88

FB96

84

84

84

84

34

84

U4

2E08

2E14

2E10

2E26

2E2F

2E38

2E41

GAINI

MAIER

SMPY1

SMPY4

EOUT

Ė

--SMPY2

--SMPYS

```
0001 REM PROGRAM GENERATES VALUES FOR V PEAK NOM / V PEAK
0002 REM THIS IS TO NORMALIZE AFFECT OF B+ VARIATIONS
0003 REM ON THE OUTPUT VOLTAGE.
0004 REM
0005 LINE= 0
0010 PRINT #7,"
                 NAM V PEAK TABLE"
0020 PRINT #7/"
                 ORG $E500 "
0030 PRINT #7,"* "
0040 PRINT #7,"* | SCALING OF VNOM/VPEAK * 256 "
0050 PRINT #7/** GIVES SAME SCALING AS SCALE FACTOR"
0060 FOR B=0 TO 80 STEP 1
0070 B1=(128/80)*256
0080 B1=INT(B1)
0090 GOSUB 500
0100 NEXT B
0110 FOR B=81 TO 150 STEP 1
0120 B1=(128/B)*256
0130 B1=INT(B1)
0140 GOSUB 500
0150 NEXT B
0160 FOR B=151 TO 255 STEP 1
0170 B1=(128/150)*256
0180 B1=INT(B1)
0190 GOSUB 500
0200 NEXT B
0210 GOTO 800
0500 PRINT #4,"VP=",B,"128/V PEAK * 256=";B1
0501 K=8
0502 IF B<80 THEN K≠80
0503 IF B>150 THEN k=150
0510 PRINT #7, "VP"; B, "FDB
                          ")B1,";FACTOR=")128/K
0520 RETURN
0800 PRINT #7," END"
0810 END
```

| SEQ | Loc | OE: | ı | SOURCE | | | | | | |
|--------------|--------------|------------|------------------|--------------|----|------------|------------|-------|----------------------|----------|
| 0001 | | | | | | NAM | V PEAK | TABLE | Ξ | |
| 0002 | | | E508 | | i, | ORG | ≇E500 | | | |
| 9993 | | | | ·*· | | | | | | |
| 9994 | | | | | | | NOMZVPE | | | |
| 0005 | | | | | | | | No HS | SCALE FA | |
| | E500 | | | VPU | | FDB | 512 | | FACTOR | |
| | E502 | | | VP1 | | FDB FDB | 512 | | FACTOR | |
| 0008 0000 | E004 | 02 | <u> 88</u> | VP2 | | FDB | 512 | | FACTOR | |
| 0010 | | | igitet George | VF3 | | FDB FDD | 512 512 | | ⇒ FACTOR ⇒ FACTOR | |
| | E50A | 02 02 | ହିତ୍ର ବୃତ୍ତି | VP4 VP5 | | FDB FDB | 512 512 | | > FACTOR | _ |
| 0012 | | 02 02 | | VP6 | | -06 -08 | 512 512 | | FACTOR | |
| 0013 | | 02 02 | | VE7 | | | 512 512 | | FACTOR | |
| 0014 | | 02 | | VP8 | | FDB | 512 | | FACTOR | |
| 0015 | | 02 02 | | VP9 | | -DB | 512 | | FACTOR | |
| 0016 | | | 66 | VP10 | | FDB | 512 | | FHCTOR | |
| | | 02 | | VP11 | | FDB | 512 | | FHCTOR | |
| | E518 | | | VP12 | | FDB | 512 | | FACTOR | |
| | E51A | | | VP13 | | FD8 | 512 | | FACTOR | =2 |
| 0020 | | 02 | | VP14 | | FDB | 512 | | FACTOR | =2 |
| | E51E | 02 | 99 | VP15 | F | FDB | 512 | | FACTOR | =2 |
| 0022 | E520 | 02 | 99 | VP16 | F | FDB | 512 | | FACTOR | =2 |
| 0023 | E522 | 02 | <u> </u> | VP17 | F | FDB | 512 | | / FACTOR | =2 |
| 0024 | E524 | 02 | 66 | VP18 | F | FDB | 512 | | #FACTOR | =2 |
| 0025 | E526 | 02 | ତତ | VP19 | F | FDB | 512 | | FACTOR | =2 |
| <u> 9926</u> | E528 | 0 2 | 99 | VP20 | F | FDB | 512 | | FACTOR | |
| | E52A | 02 | ପ ଡ | VP21 | f | FDB | 512 | | FACTOR | |
| 0028 | | 02 | 00 | VP22 | | FDB | 512 | | FACTOR | |
| 0029 | | 02 | ପ୍ରଥ | VP23 | | FDB | 512 | | FACTOR | |
| | E530 | | | VP24 | | FDB | 512 | | FACTOR | =2 |
| | E532 | | | VP25 | | FDB | 512 | | FACTOR | |
| | E534 | | | VP26 | | FDB | 512 | | FACTOR | |
| | E536 | | <u> ଅନ୍ତ</u> | VP27 | | FDB FDB | 512 | | FACTOR | =2 |
| 0034 | | | <u>00</u> | VP28 | | FDB FDB | 512 540 | | FACTOR | |
| | E53A E53C | 02 02 | 99 99 | VP29 | | FDB FDD | 512 512 | | FACTOR FACTOR | =2 =2 |
| | E03E | 02 02 | - | VP30 VP31 | | FDB FDB | 512 512 | | | =2 |
| | E540 | | | VP32 | | FDB | 512 512 | | FACTOR | |
| | E542 | | | VP33 | | | 512 512 | | FACTOR | |
| | E544 | | | VP34 | | | 512 | | FACTOR | |
| | E546 | | | VP35 | | FDB | 512 | | FACTOR | |
| | E548 | | | VP36 | | | 512 | | FACTOR | |
| | E54A | | | VP37 | | | 512 | | FACTOR | |
| | E540 | | | VP38 | | | 512 | | FACTOR | |
| 0045 | | | 99 | VP39 | | | 512 | | FACTOR | =2 |
| 0046 | E550 | | 99 | VP40 | | | 512 | | FACTOR | =2 |
| 0047 | | 02 | 99 | VP41 | | | 512 | | FACTOR | =2 |
| 0048 | ES54 | 02 | 99 | VP42 | F | FDB | 512 | | FACTOR | =2 |
| | E556 | 02 | 99 | VP43 | F | FDB | 512 | | FACTOR | =2 |
| 0050 | | 02 | 99 | VP44 | F | FDB | 512 | | FACTOR | |
| | E55A | | ତତ | VP45 | | | 512 | | FACTOR | |
| 0052 | | | <u>99</u> | VP46 | | | 512 | | FACTOR | |
| 9953 | | 02 | | VP47 | | | 512 | | FACTOR | |
| | E560 | | | VP48 | | | 512 | | FACTOR | |
| 0055 | E562 | 0 2 | 99 | VP49 | F | FDB | 512 | | FACTOR | =2 |
| | | | | | | | | | | |

| SEQ | Loc | OBJ | SOURCE | | | |
|------|---------------------------|---------|--------|-----|-----|------------------------|
| 0111 | E502 | 01 86 | VP105 | FDB | 390 | .FACTOR =1.52380952 |
| 0112 | E504 | 01 82 | VP106 | FDB | 386 | ,FACTOR ≃1.50943396 |
| | E006 | | VP107 | FDB | 382 |) FACTOR =1. 4953271 |
| | E508 | | VP108 | FDB | 379 | ,FACTOR =1.48148148 |
| | ESDA | | VP109 | FDB | 375 | .FACTOR =1.4678899 |
| | ESDO | | VP110 | FDB | 372 | , FACTOR =1, 45454545 |
| | ESDE | | VP111 | FDB | 369 | FACTOR =1.44144144 |
| | E5E0 | | VP112 | FDB | 365 | ,FACTOR =1.42857142 |
| | ESE2 | | VP113 | FDB | 362 | ;FACTOR =1.4159292 |
| | E5E4 | | VP114 | FDB | 359 | /FACTOR =1.40350877 |
| - | ESE6 | | VP115 | FDB | 356 | ,FACTOR =1.39130434 |
| | : ESE8 | - | VP116 | FDB | 353 | ;FACTOR ≠1.37931034 |
| | ESEA | | VP117 | FDB | 350 | ,FACTOR =1.36752136 |
| | ESEC | | VP118 | FDB | 347 | ,FACTOR =1.3559322 |
| | ESEE | | VP119 | FDB | 344 | ;FACTOR =1.34453781 |
| | , ESF0 | | VP120 | FDB | 341 | ,FACTOR =1.33333333 |
| | . ESF2 | | VP121 | FDB | 338 | ;FACTOR =1.32231404 |
| | E5F4 | | VP122 | FDB | 335 |)FACTOR =1.3114754 |
| | , ESF6 | | VP123 | FDB | 333 | ;FACTOR =1.300813 |
| | , <u>5</u> 5, 0) E5F8 | | VP124 | FDB | 330 | ,FACTOR =1,29032258 |
| | L ESFA | _ | VP125 | FDB | 327 |) FACTOR =1.28 |
| | 2 ESFC | | VP126 | FDB | 325 | ;FACTOR =1.26984126 |
| | ESFE | | VP127 | FDB | 322 | /FACTOR =1.25984251 |
| | , E500 1 E600 | | VP128 | FDB | 320 | , FACTOR =1. 25 |
| | , 2000 3 E602 | | VP129 | FDB | 317 | ,FACTOR =1.24031007 |
| | 3 E604 | | VP130 | FDB | 315 | ;FACTOR =1.23076923 |
| | 5 E504 | | VP131 | FDB | 312 | , FACTOR =1.22137404 |
| | 8 5 606 | | VP132 | FDB | 310 | ;FACTOR =1.21212121 |
| | 9 E606 | | VP133 | FDB | 307 |) FACTOR =1.20300751 |
| | , E600 3 E600 | | VP134 | FDB | 305 | , FACTOR =1.19402985 |
| | 1 E60E | | VF135 | FDB | 303 | , FACTOR =1.18518518 |
| | 2 E610 | | VP136 | FDB | 301 | ;FACTOR =1.17647058 |
| | 3 E612 | | VP137 | FDB | 298 | ;FACTOR ≠1.16788321 |
| | 4 E614 | | VP138 | FDB | 296 | , FACTOR =1.15942028 |
| | , E616 | | VP139 | FDB | 294 | ,FACTOR =1.15107913 |
| | 6 E618 | | VP140 | FDB | 292 | , FACTOR =1.14285714 |
| | 7 E616 | | VP141 | FDB | 290 | , FACTOR =1.13475177 |
| | , <u>E</u> 610 8 E610 | | VP142 | FDB | 288 | ,FACTOR =1.12676056 |
| | | E 01 1E | VP143 | FDB | 286 | , FACTOR =1.11888111 |
| | | 0 01 10 | VP144 | FDB | 284 |) FACTOR =1.111111111 |
| | | 2 01 1A | VP145 | FDB | 282 | ;FACTOR =1.10344827 |
| | | 01 18 | VP146 | FDB | 280 | ;FACTOR =1.09589041 |
| | | 5 01 16 | VP147 | FDB | 278 | ,FACTOR =1.08843537 |
| | | 3 01 14 | VP148 | FDB | 276 | ;FACTOR =1.08108108 |
| | | 9 01 12 | VP149 | FDB | 274 | ,FACTOR =1.0738255 |
| | | 01 11 | VP150 | FDB | 273 | / FACTOR =1. 066666666 |
| | | E 01 0F | VP151 | FDB | 271 | /FACTOR =1.05960264 |
| | | 9 91 90 | VP152 | FDB | 269 | ;FACTOR =1.05263157 |
| | | 2 01 0B | VP153 | FDB | 267 |) FACTOR =1.04575163 |
| | | 4 01 09 | VP154 | FDB | 260 | ;FACTOR =1.03896103 |
| | | 5 01 08 | VP155 | FDB | 264 |) FACTOR ≃1.03225806 |
| | | 3 01 06 | VP156 | FDB | 262 | ;FACTOR =1.02564102 |
| | | A 01 04 | VP157 | FDB | 260 |) FACTOR =1.01910828 |
| | | 0 01 03 | VP158 | FDB | 259 | , FACTOR ≃1.01265822 |
| | | E 01 01 | VP159 | FDB | 257 | ,FACTOR =1.0062893 |
| | | | | - | | |

PAGE 0005

0263 LINES ASSEMBLED, LOC = E702, 0000 ERRORS DETECTED.

END

END ASM V1. 1

0263

```
8885 REM ****FTGNO****
0006 REM *** VALUES FROM VAC MEASUERED - UNLOADED ***
0010 REM PROGRAM CHLUULHIES & LISTS VALUES FOR FIBL
0020 REM THIS FOR NEW MODU SCHEME (EVERY P.P.-8+)
              = FREQ OF INTEREST
0030 REM F
0040 REM N
              = NO. OF PULSE PERIODS IN 60 DEGREES
0050 REM D(I) = DOMINANT PULSE LENGTH - TPDOM
9969 REM C(1) = 2ND COMPL PULSE LENGTH- TPCOM
0070 REM M1

→ MAX SCALE FACTOR
0080 REM M2

→ # MIN SCHLE FACTOR
0090 REM T
             = PULSE PERIOD LENGTH
                                       - TEE
            = LENGIH OF 60 DEG SEG
0100 REM L
0110 \text{ REM B}(F) = NO. \text{ OF P.P. IN 60 DEG } \sim \text{NPP}
0120 REM
0125 REM "26 ON LINE 770 IS SHOOT THROUGH TIME"
0130 REM ESTABLISH NPP FOR EACH "F" (ALWAYS ODD)
0131 DIM B(60)
0132 INPUT "DISK OUTPUT ? YES=1,NO=0",Q1
0133 IF Q1=0 GOTO 1400
     B(6)=35
0150
     B(7)=31
     B(8)=27
0160
0170
     B(9)=25
     B(10)=21
0180
0190 B(11)=19
0200 B(12)≃19
0210 B(13)=17
0220 8(14)≈15
0230 B(15)=15
0240 B(16)≈15
0250 B(17)≈13
0260 B(18)≈13
0270 FOR A1≈19 FO 24
0280 B(H1)≃11
0290 NEXT A1
0300 FOR A1≈25 FO 29
0310 B(H1)≈9
0320 NEXT H1
0330 FOR A1≃30 TU 41
0340 B(A1)≃7
0350 NEXT A1
0360 FOR A1≈42 TO 55
0370 B(H1)≈5
0380 NEXT A1
0390 FOR A1≃56 TO 60
0400 B(A1)≃S
0410 NEXT A1
0420 REM SET UP TOP OF DISK FILE TO BE 6800 FORMAT
0421 LINE= 0
0422 DIGITS≈ 0
0430 PRINT #75"
                  NAM FTBL"
0431 PRINT #4,"F"; TAB(5); "VOPEN"; TAB(20); "NPP"; TAB(25); "TPP";
0432 PRINT #4, TAB(30); "L-60"; TAB(40); "SFMAX"
0433 PRINT #7/"*"
0434 PRINT #7,"*GENERATED BY FTGN0*"
0435 GOTO 1200
0440 PRINT #7/"
                  ORG $E880"
0450 REM NO. OF P.P. IS ESTHBLISHED FOR EACH "F"
0460 REM NEXT DO DOMINANT AND COMPLEMENTARY
0470 REM PULSE WIDTHS FOR EACH P. P. IN "F"
0480 P1=3, 14159
0490 DIM D(60), C(60), E(60), F(60)
0500 6010 1400
                                    132
0510 IF 01-0 6010 1085
```

```
0520
        L1=1E+06/6/F
  0530
        11=L1/N
  9549
        T = INT(T1+0.5)
  0550
        L≕N∗T
  0600 FOR K=1 TO (N+1)/2 STEP 1
  0610
        长生=17人2米P主*F)
  0620
        ||K2=(60/N)*(K-1)
  0630
        -K3=(60/N)*k
  0640
       -K7=(K2+60)+2*P1/360
  0650
       K8=(K3+60)*2*P1/360
  ପ୍ରକ୍ରେପ
        -K9=(K2+120)*2*P1/360
  9679
        |G1=(K3+120)*2*P1/360
        E(K)=k1*(00S(K7)+00S(K8))*1E+06+0.5
  9689
  0690
        F(K)=K1*(CUS(K9)-COS(G1))*1E+06+0.5
  0700 REM OLD TF*VOPEN/B+NOM= NEW TP
       D(K)=INT(E(K)*0/160)
  0710
       -C(K) = INT(F(K) * 0/160)
  0720
  0730 NEXT K
  0740 REM HAVE CUMPLETED PULSE WIDTHS FOR "F". DO SCALE FACTORS
       -K4=(N+1)/2
       K5=D(K4)
  976B
  9779
        M=(T-26)7/k5
  0790
       - M1=INT(M+256+0,5)
  0791 IF K5>(T-26) THEN M1=INT((T-26)*256/K5+0.5)
  0792 IF M1>2047 THEN M1=2047
  0795 PRINT #4, F, TAB(S); 0; TAB(20); N; TAB(25); T; TAB(30); L; TAB(40); M1
  0800 REM MIN SF = 0.50 ALWAYS
  0810 M2=128
  0820 REM OUTPUT VALUES TO TABLE ON DISK
  0830 REM FIEL HAS FORM :
  0840 REM N = NPP
  0850 REM T = TPP
  0860 REM L
              = LENGTH OF 60 DEG (USEC)
  0870 REM SFMAX
  0880 REM SFMIN
  0890 REM TFDOM #1 (USEC)
  0900 REM TROOM #1 (USEC)
  0910 REM TPDOM #2
  0920 REM TACOM #2
  0930 REM "
  0940 REM "
  0950 REM TPDOM (N+1)/2
  0960 REM TPCOM (N+1)/2
  0970 PRINT #7, "*FREQUENCY TABLE FOR "; F; "HZ. "
  0980 PRINT #7,"*"
  0990 PRINT #7, "FRQ"; F; " FCB "; N; "
                                       ; NO. -PULSE PERIODS IN 60 DEG SEG"
  1000 PRINT #7," FDB ",T,"; LENGTH OF PULSE PERIOD (USEC)"
  1010 PRINT #7," FDB ".L."; LENGTH OF 60 DEGREE SEG (USEC)"
  1020 PRINT #7," FDB ",M1,";SFMAK"
  1030 PRINT #7," FDB ", M2, ", SFMIN"
  1040 PRINT #7, "*PULSE WIDTHS"
  1050 FOR I=1 TO (N+1)/2
  1060 PRINT #7," ","FDB",D(I);" ;DOM"
  1070 PRINT #7," ","FDB",C(I)
  1080 NEXT I
  1081 RETURN
  1085 PRINT #4, "F="; F, "0="; 0
  1086 RETURN
  1100 IF Q1=0 GOTO 1800
  1101 PRINT #7,"
  1110 GOTO 1800
- 1200 REM SECTION WRITES FREQ INDEX CHARACTERS FOR DISK FILE
 1210 FRINT #7, "* * * * * * * * * * * * *
 11220 PRINT #7,"*FREQUENCY TABLES
                                               133
  1230 PRINT 47, "* * * * * * * * * * * * * *
```

1250 PRINT #7,"*"
1255 PRINT #7,"INDEX","FDB","FRQ6"
1260 FOR I=7 TO 60
1270 PRINT #7," ","FDB","FRQ",I
1280 NEXT I
1290 GOTO 440
1400 FOR F=6 TO 60
1410 O=1.9*F
1420 GOSUB 510
1430 NEXT F
1440 GOTO 1100
1800 END

| . F=6 | 0=11. 4 |
|---------------|--------------------|
| ・ F=7 | 0=13. 3 |
| | |
| F≃8 | 0=15. 2 |
| F=9 | 0=17. 1 |
| F=10 | 0=19 |
| F=11 | 0≈20, 9 |
| F=12 | 0=22. 8 |
| F=13 | 0=24. 7 |
| F=14 | 0÷26. 6 |
| F=15 | |
| | 0=28.5 |
| F=16 | 0=30, 4 |
| F=17 | 0=32. 3 |
| F=18 | 0=34, 2 |
| F=19 | 0=36. 1 |
| F=20 | 0=38 |
| F=21 | 0=39.9 |
| F=22 | |
| | |
| F=23 | 0≈43. 7 |
| F=24 | 0≃45. 6 |
| F=25 | 0÷47. 5 |
| F=26 | 0=49.4 |
| F=27 | 0=51.3 |
| F≃28 | 0 <i>≈</i> 53. 2 |
| F=29 | 0=55. 1 |
| F=30 | 0=557 |
| F=31 | |
| | 0≠58. <i>9</i> |
| F=32 | 0≈60. 8 |
| F=33 | 0=62, 7 |
| F=34 | 0=64. 6 |
| F=35 | 0=66, 5 |
| F=36 | 0≃68. 4 |
| F=37 | 0=70.3 |
| F=38 | 0=72. 2 |
| F=39 | 0=74. 1 |
| F=40 | |
| | 0=76 |
| F=41 | 0=77. 9 |
| F=42 | 0=79.8 |
| F=43 | 0~81.7 |
| F=44 | 0≃83.6 |
| F=45 | 0≃85. 5 |
| F≃46 | 0=87. 4 |
| F=47 | 0=89. <u>3</u> |
| F=48 | 0-05. S 0-91. 2 |
| F=49 | |
| | |
| F=50 | 0=95 |
| F=51 | 0=96. S |
| F=52 | 0=98. 8 |
| F=53 | 0=100. 7 |
| F=54 | 0=102, 6 |
| F=55 | 0=104. 5 |
| F=56 | 0=106.4 |
| -F=57 | |
| -r-J≀ F=58 | |
| | 0=110. 2 |
| 'F≂59 | 0=112. 1 |
| _F=60 | 0=114 |
| | |

```
0005 REM **** VSR56 ****
0006 REM ★★★★★ THIS VERSION GENERATES LINEAR RELATIONSHIP
0007 REM FOR ALL VALUES. ACTUAL TABLE WAS MODIFIED BY HAND
0010 REM PROGRAM GENERATES REFERENCE VALUES
0020 REM FOR V* TABLE USED BY MPA TO DO
0030 REM OVERLOAD DETECTION.
0040 REM VALUES COME FROM MEASUREMENTS MADE
0050 REM ON MACHINE AT 117 V B+
0060 REM CREATE LEAD IN ON DISK
0070 PRINT #7," NAM VSREF"
0080 PRINT #7," ORG $E400"
0085 PRINT #4, "F", "V* REF"
0090 FOR F=0 TO 10
0100 V=0
0110 GOSUB 1006
0120 NEXT F
0130 FOR F=11 TO 15
0140 V=(144-0)*(F-10)/5+0
0150 GOSUB 1000
0160 NEXT F
0170 FOR F=16 TO 18
0180 V=(336-144)*(F-15)/3+144
0190 GOSUB 1000
0200 NEXT F
0210 FOR F=19 TO 20
0220 V=(544-336)*(F-18)/2+336
0230 GOSUB 1000
0240 NEXT F
0250 F=21
0260
     V=688
0270 GOSUB 1000
0290 FOR F=22 TO 24
0300 V=(1264-688)*(F-21)/3+688
0310 GOSUB 1000
0320 NEXT F
0330 FOR F=25 TO 26
0340 V=(1584-1264)*(F-24)/2+1264
0350 GOSUB 1000
0360 NEXT F
0370 FOR F=27 TO 29
0380 V=(1888-1584)*(F-26)/3+1584
0390 GOSUB 1000
0400 NEXT F
0410 FOR F=30 TO 31
0420 V=(2032-1888)*(F-29)/2+1888
0430 GOSUB 1000
0440 NEXT F
0450 FOR F=32 TO 37
     -V=(2480-2032)*(F-31)/6+2032
0460
0470 GOSUB 1000
0480 NEXT F
0490 FOR F=38 TO 55
0500 V=(3024-2480)*(F-37)/23+2480
0510 GOSUB 1000
0520 NEXT F
0530 FOR F=56 TO 60
0540 V=3583+(56-F)*(3583-3375)/(60-56)
0550 GOSUB 1006
0560 NEXT F
0570 GOTO 1500
1000 REM SUBROUTINE WRITES EACH LINE OF YSREF
1002 REM V* IN MPA AFTER SHIFTING IS 2 TIMES E*
1003 REM IN MPB AT FAF1
                                                       136
1007
    - V≈1, 25*V
```

1007 V1=16*V1+15 1008 IF F<11 GOTO 1010 1009 IF V1>V+8 THEN V1=V1-16 1010 PRINT #7, "VS"; F; " FDB "; V1; " , V*="; V 1020 PRINT #4, F; V 1030 RETURN 1500 PRINT #7, " END" 1510 END

```
0005 REM **** R*GN ****
0010 REM PROGRAM MAKES TABLE OF R* VALUES
0015 REM VALUES OF R* ESTABLISHED BY MEASUREMENTS
0016 REM ON ACTUAL MACHINE
                  NAM R* VALUES"
0020 PRINT #7,"
0030 PRINT #7,5
                  ORG #F006"
0025 PRINT #7, "* VALUES ESTABLISHED BY MEASUREMENTS ON MACHINE"
0040 DIM R(60)
0050
      R(6)=32
0055
      R(7)=29
0060
      R(8)≈27
0065
      R(9)=24
0070
      R(10)=22
0075
      R(11)=19
0080
      R(12)=16
0085
      尺(13)=14
0090
      R(14)=11
0095
      R(15)=9
0100
      R(16)=8
0105
      R(17)=6
0110
      R(18)=5
0115
      R(19)=3
0120
      R(20)=2
0125
      R(21)=2
0130
      R(22)=9
0135
      R(23)=3
0140
      R(24)=4
0145
      R√25)≃12
0150
      R(26)=11
0155
      R(27)=12
0160
      R(28)=14
0165
      R(29)≃15
0170
      R(30)≃23
0175
      R(31)≈25
0180
      R(32)=28
0185
      R(33)≈30
0190
      R(34)=33
0195
      R(35)≈34
0200
      R(36)~36
0205
      R(37)≈38
0210
      R(38)≃39
0215
      R(39)≈42
0220
      R(40)=44
0225
      R(41) \approx 51
      R(42)≈64
0230
0235
      R(43)≈69
0240
      R(44)=71
0245
      R(45)=72
9259
      R(46)≈69
0255
      R(47)≈66
0260
      R(48)≈64
0265
      R(49)≈62
0270
      R(50)≈59
0275
      R(51)≈57
0280
      R(52) = 54
0285
      R(53)=52
0290
      R(54)≈49
0295
      R(55)=46
0300
      R(56)≈94
0305
      R(57)≈93
0310
      R(58)=96
      R(59)=79
0315
      R(60)=86
                                     138
0320
```

0330 FOR K=6 TO 60

0350 PRINT #4, "F=";K, "R*=";R(K) 0360 NEXT K 0370 PRINT #7," END" 0380 END

```
0005 REM **** R1GN ****
0010 REM PROGRAM GENERATES KIKE) TABLE
0020 REM F=FREQUENCY
0030 REM K=DESIRED CONSTANT(2*PI*F*L1)
0040 REM L1=SERIES INDUCTANCE
0042 REM SCALING ON K HAS 12BITS AFTER DECIMAL
0050 INPUT "L1", L1
0060 P1=3.1415927
0062 GOSUB 200
0070 FOR F=6 TO 60 STEP 1
0080 K=2*P1*F*L1
0090 PRINT #4,F,K
0092 FRINT 47, "K", F, "FDB "; INT(K*8192); " ; K="; K
0100 NEXT F
0110 PRINT #7," END"
0115 GOTO 800
0200 PRINT #4,"F","K1"
0210 PRINT #7," NAM K1 VALUES"
0220 FRINT #7/" ORG #FE06"
0221 PRINT #7,"* TABLE GENERATED USING L1 =";L1
0230 RETURN
0800 END
```

John Co.

Edu Jueli

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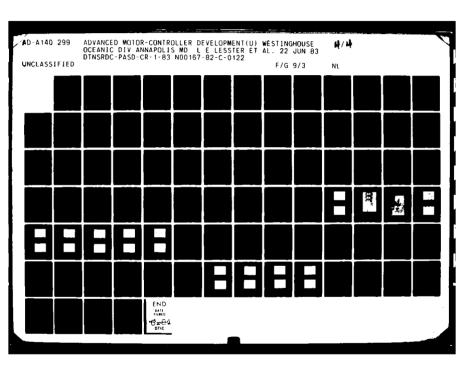
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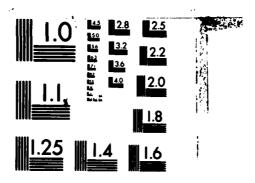
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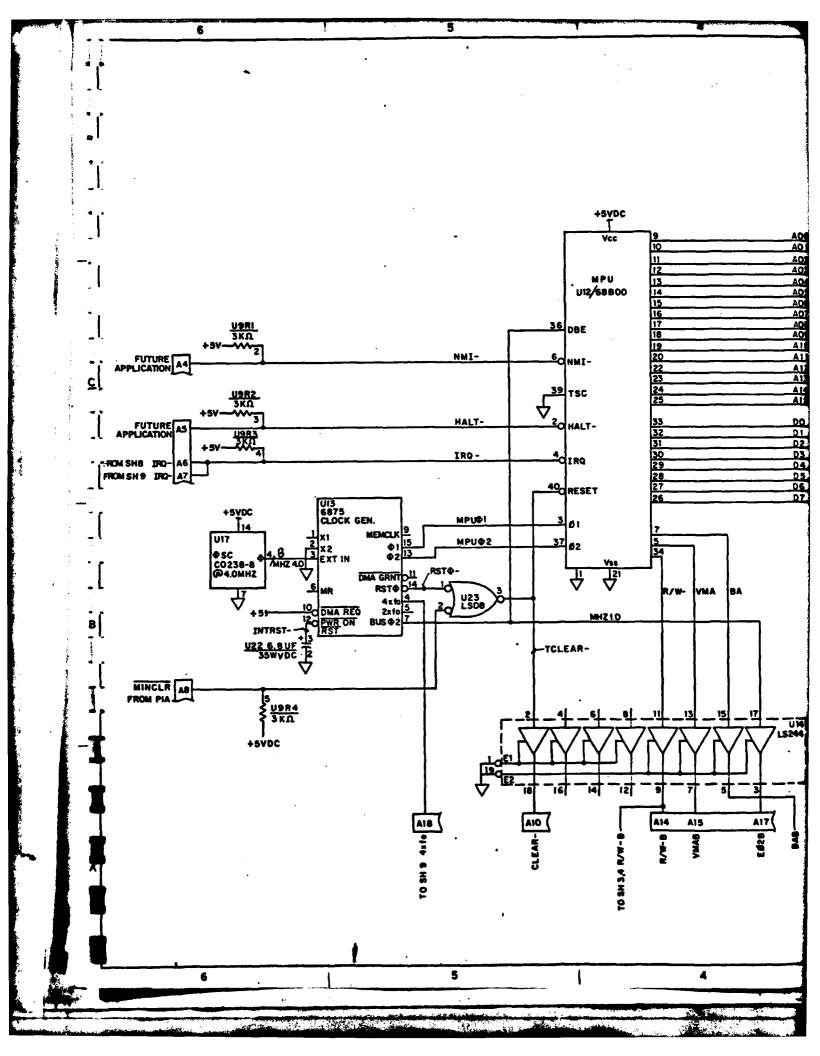
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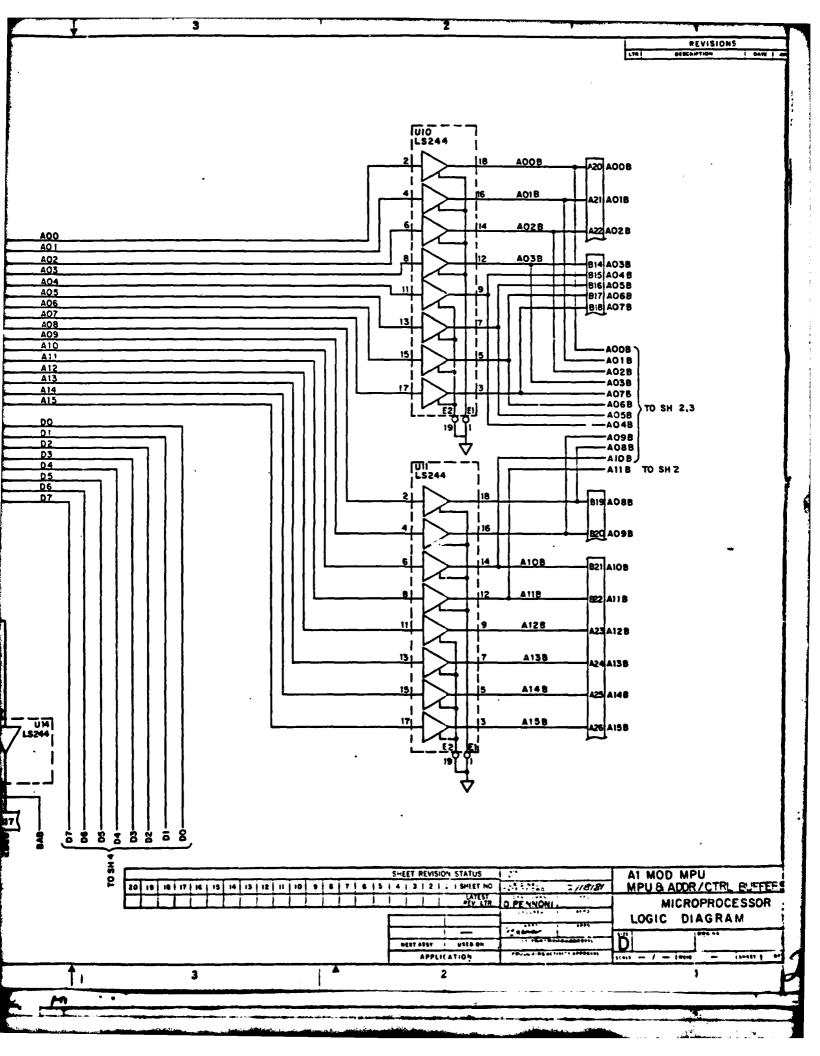
```
0010 DIGITS≃ 0
0015 LINE= 0
0050 REM PROGRAM CALCULATES FILTER CONSTANTS
0055 REM FORM OF EQUATION IS A+X-6+U1+C+U
0100 INFUT "Wi-H, W2-L, D1", W1, W2, D
0130 A-EMP(-W2*D)
0135 BirkMi-M27/KD*M2*M27
0136 B2=(1-M2*D-A)
0137
     - C1=1ー(1+同2+Dフェ白
0140 B-B1*B2
0150 C=81*Ci
6160 PRINT "A=", A, "B=", B, "C=", C
0160 PRINT 44, "A="; A, "B="; B, "C="; C
0170 K=1/16384
0180 A1=A/K
0190 A2≃B/K
19299 AB=CZK
0210 PRINT A1, A2, A3
0211 PRINT #4, A1, A2, A3
0220 X=INT(A1)
0221 PRINT X
0230 GOSUB 500
0240 PRINT #4, "A="; M4; M3; M2; M1
0250 X=INT(A2)
0251 PRINT X
0260 GOSUB 500
0270 PRINT #4, "B="; M4, M3; M2; M1
0280 X=INT(AS)
0281 PRINT X
0290 GOSUB 500
0300 PRINT #4, "C="; M4; M3, M2, M1
0310 0010 1000
0500 H4=INT(X/4096)
0510
      - ⊠= INT (⊠-Н4+4096)
0520
     MS=INT(X/256)
0530
     .X≃INT+X-MS+256>
<u> 9549</u>
     M24INT(W/16)
0550 X=INT(X-M2*16)
0560 M1=X
0570 RETURN
1000 END
```

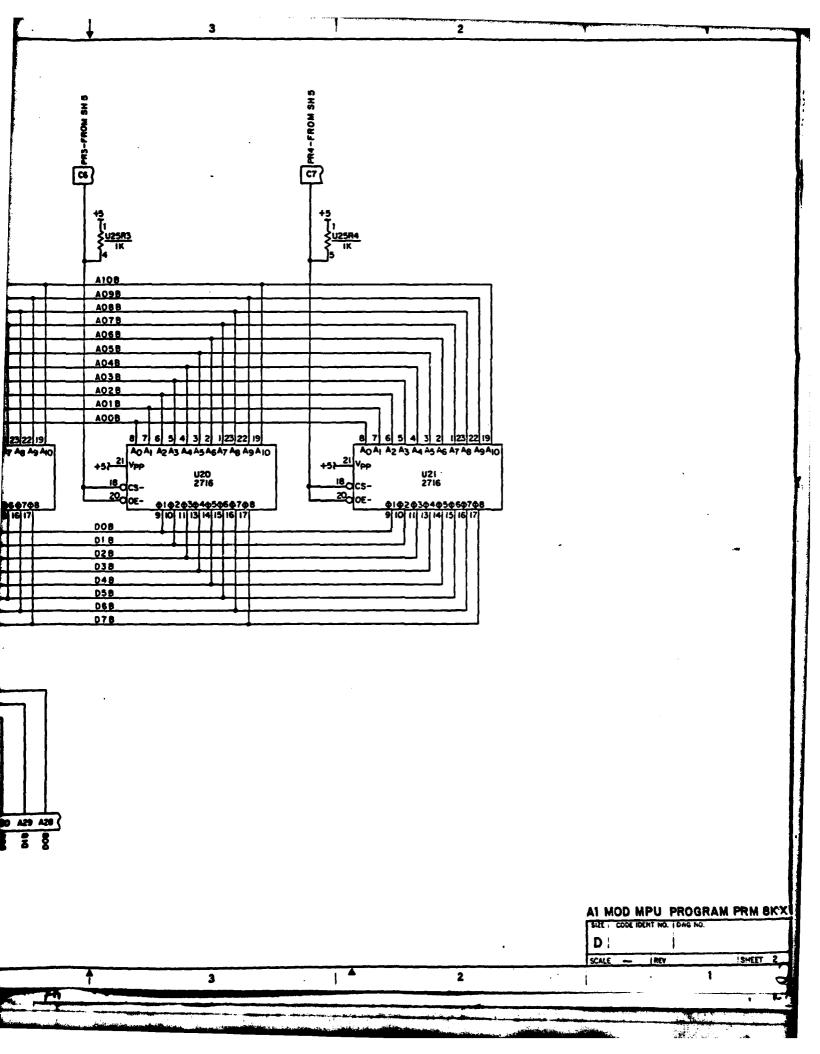


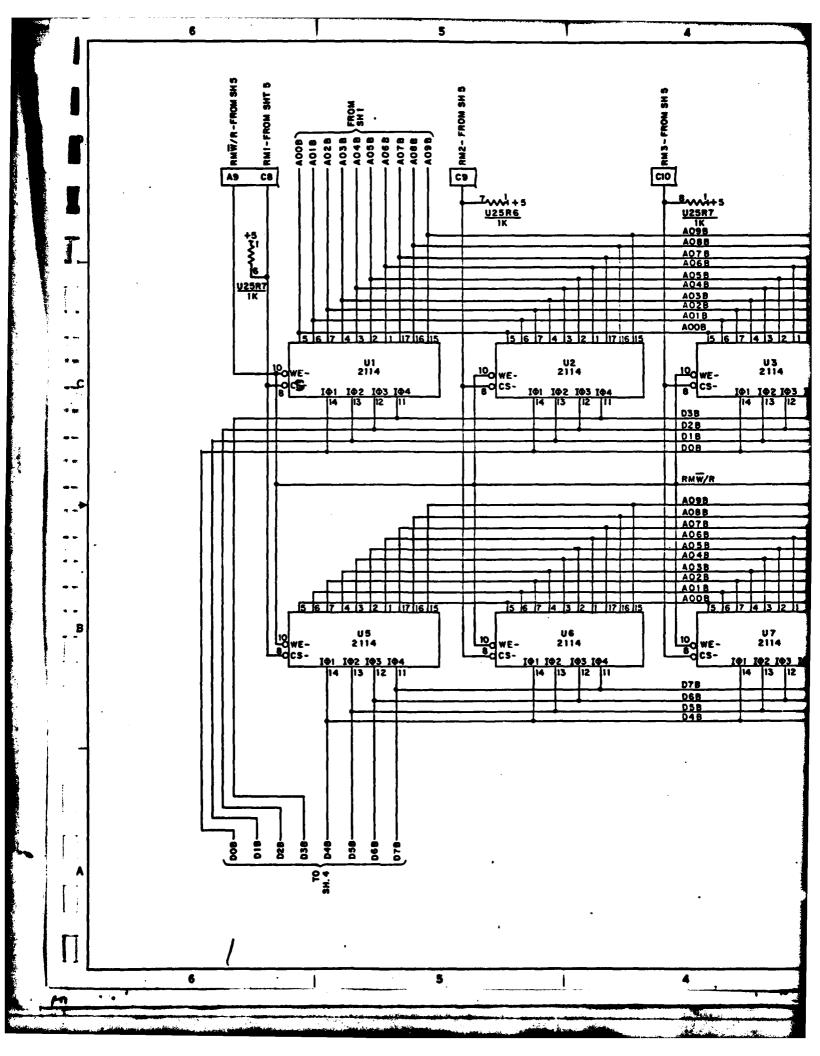


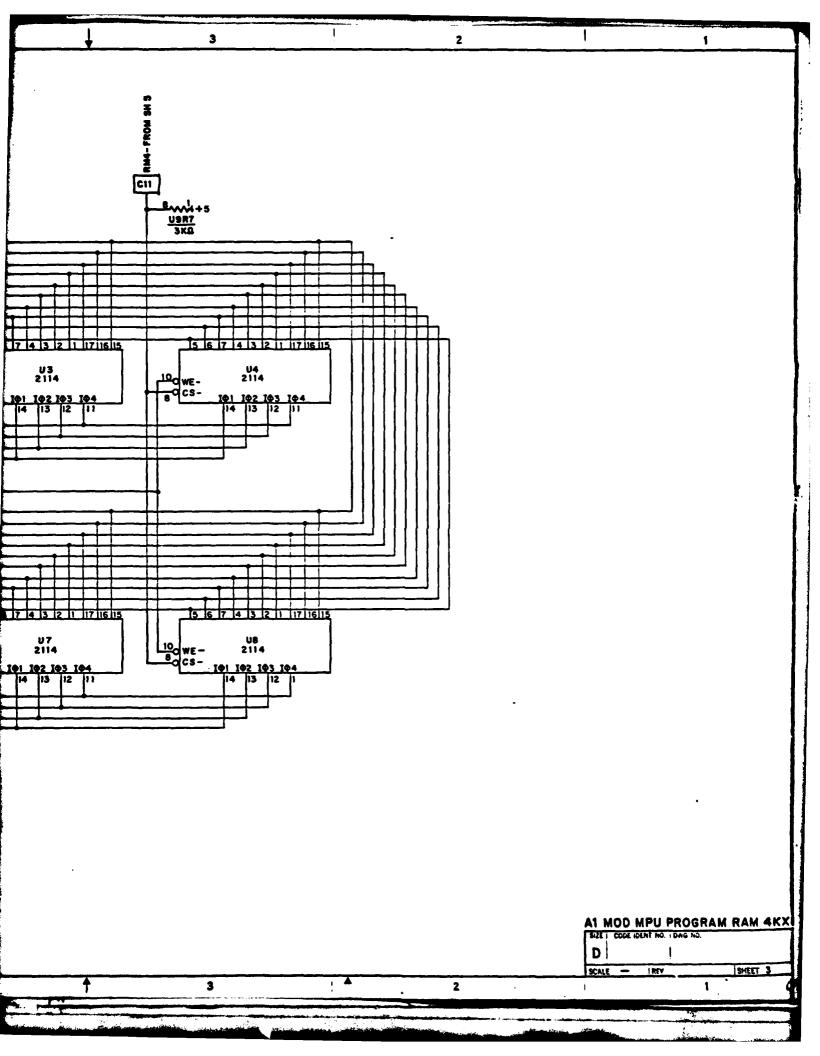
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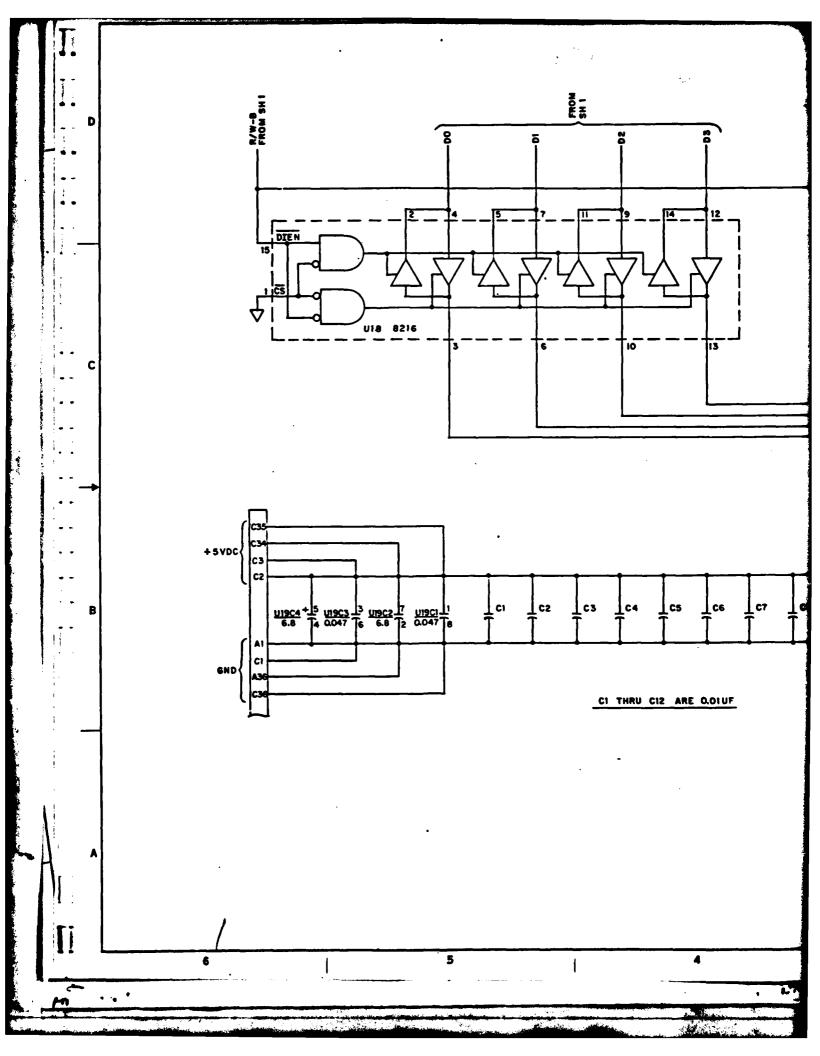


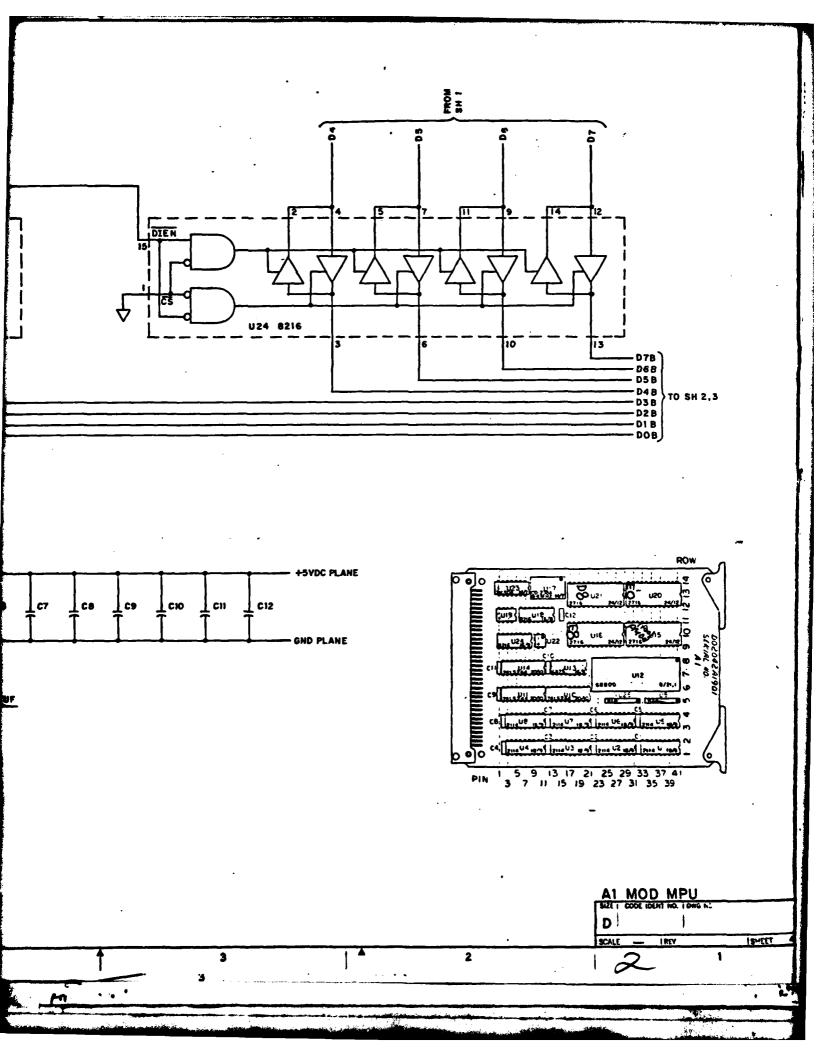


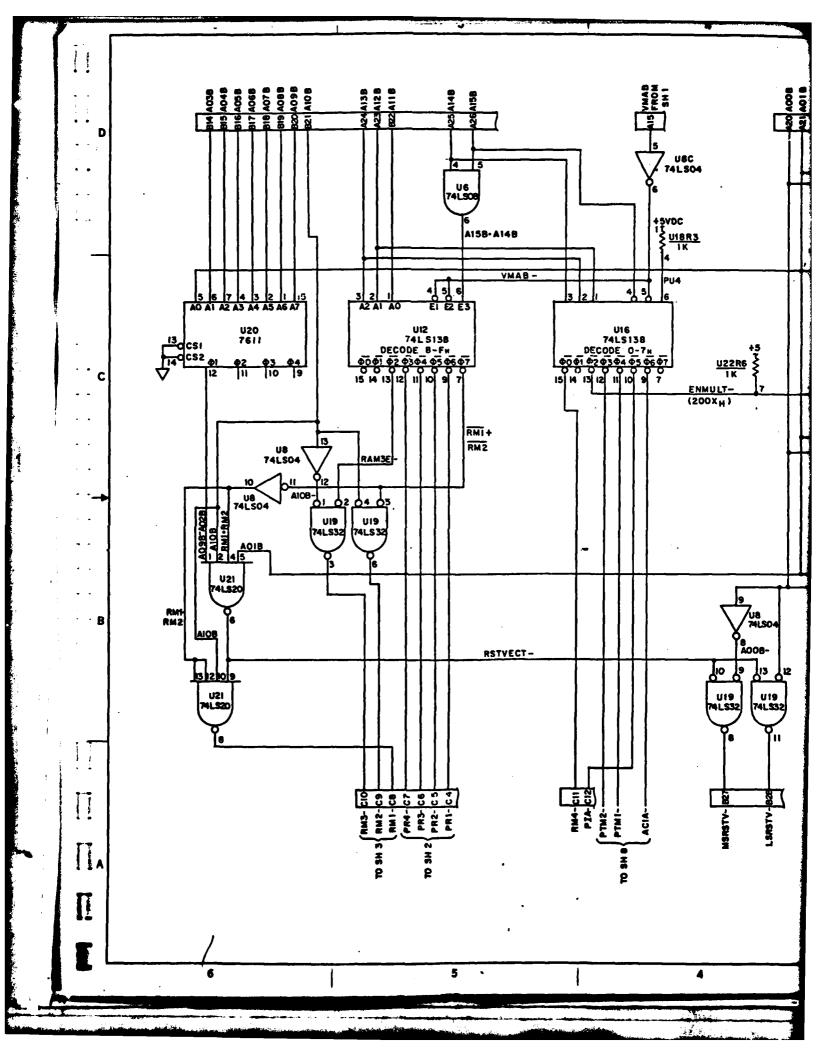


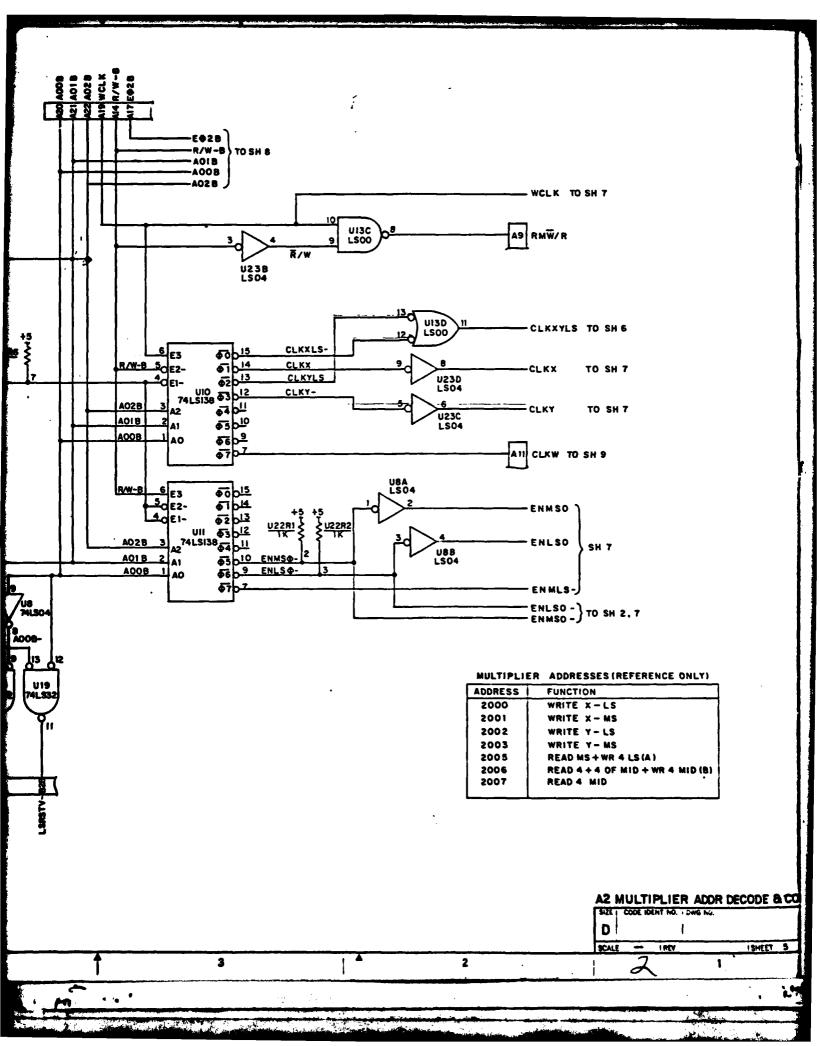


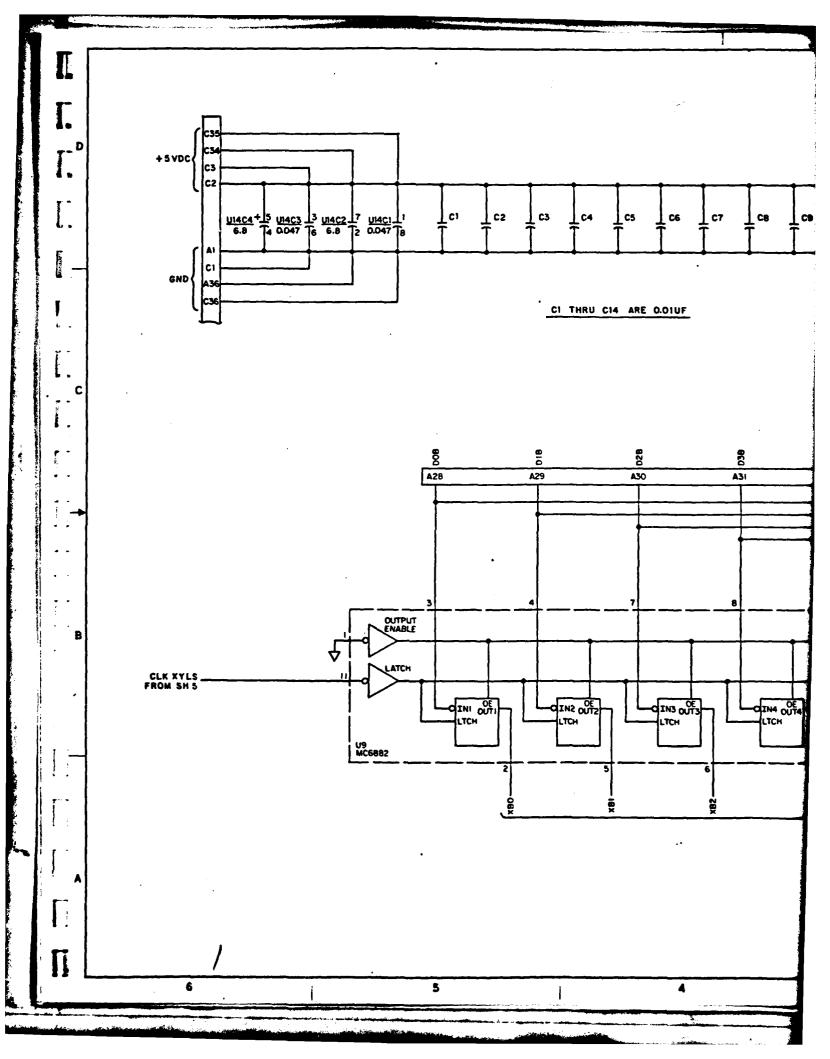


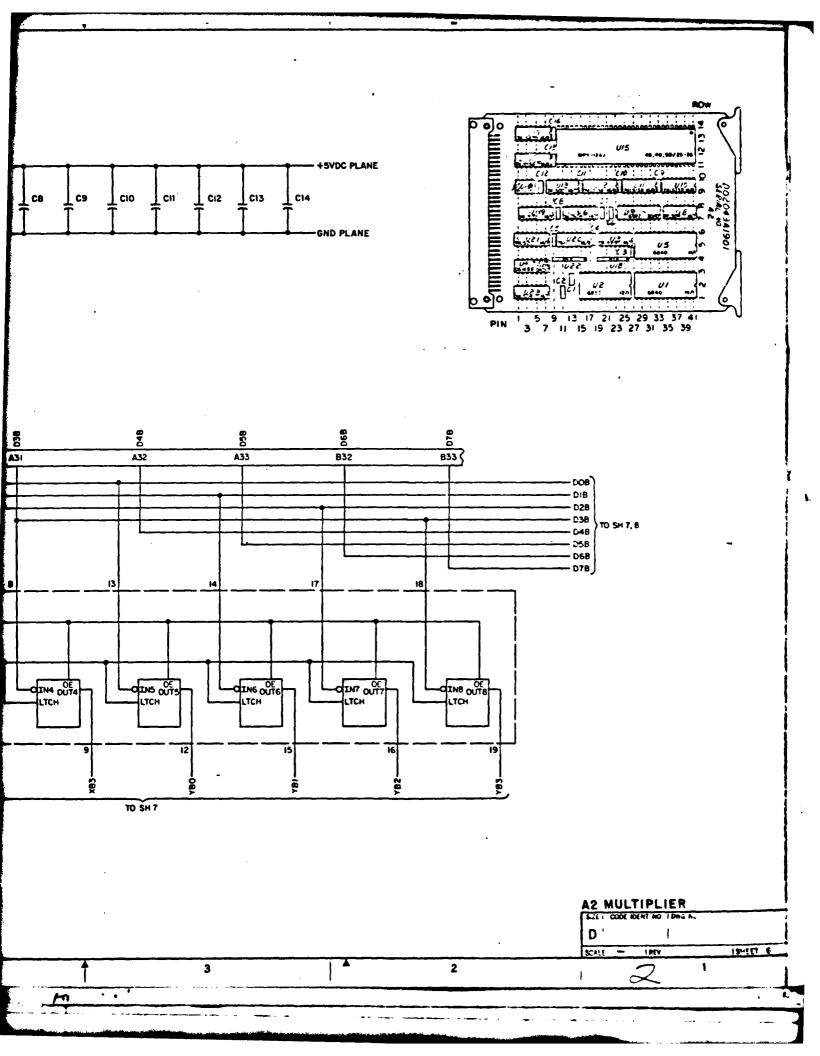


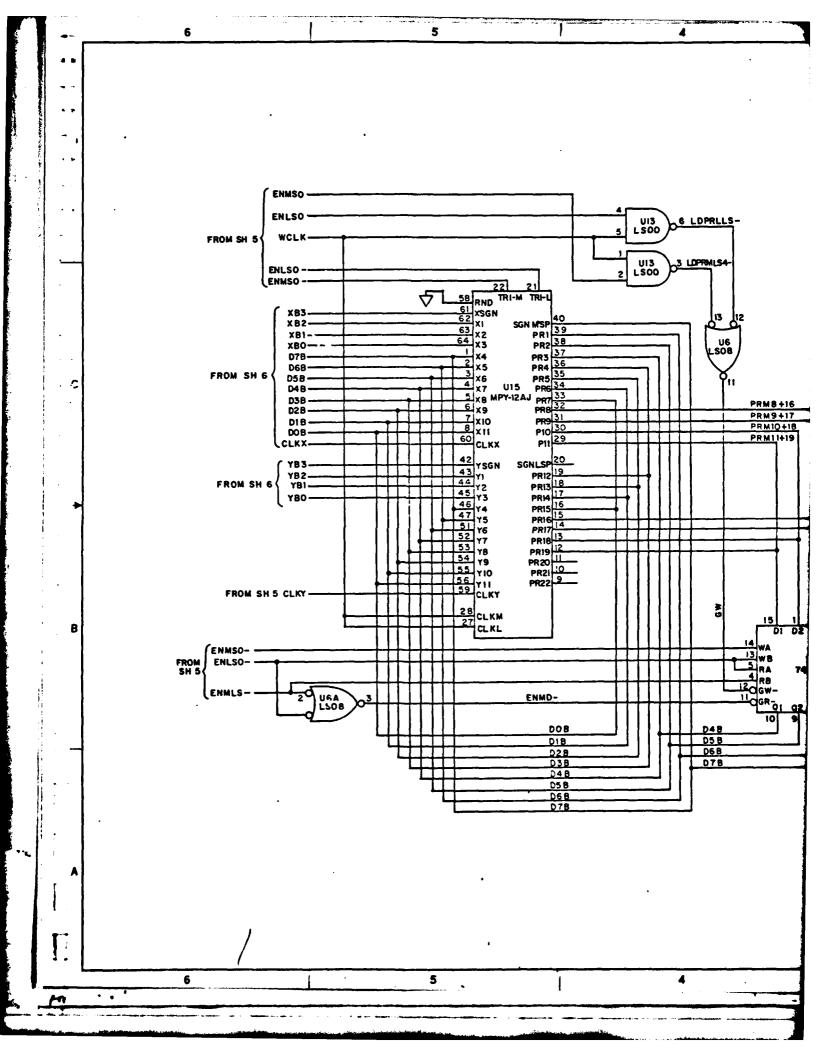


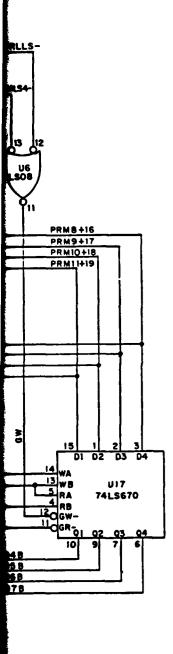












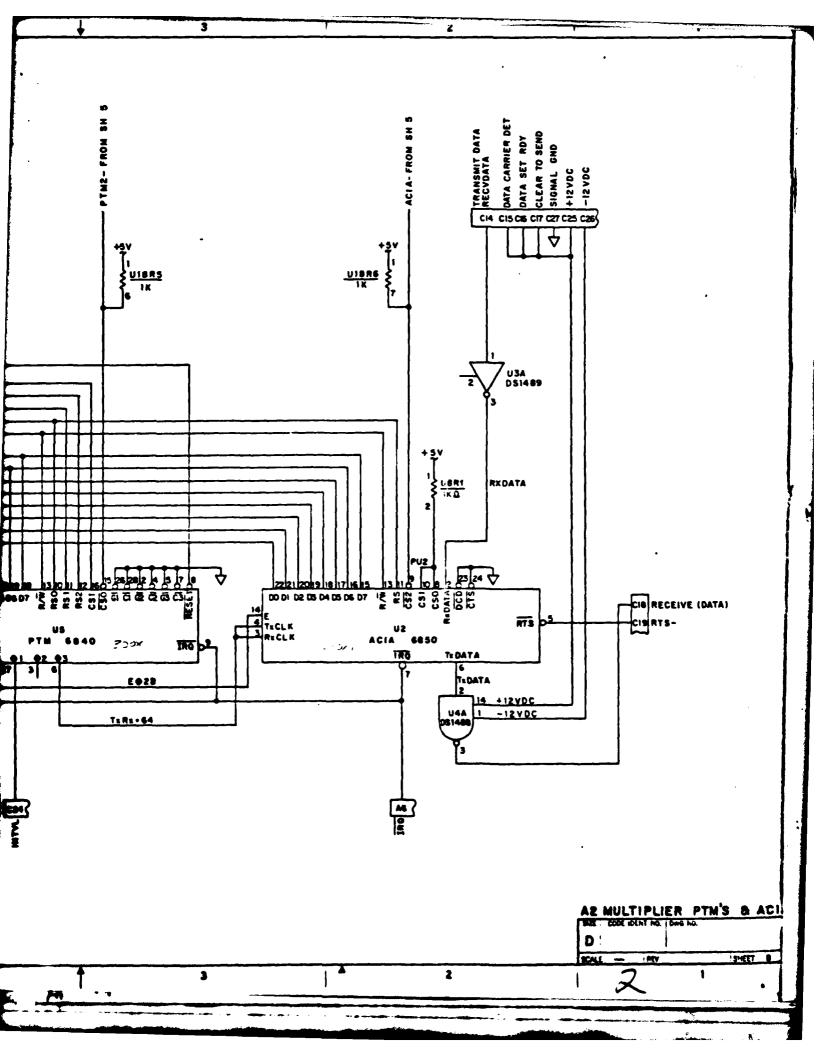
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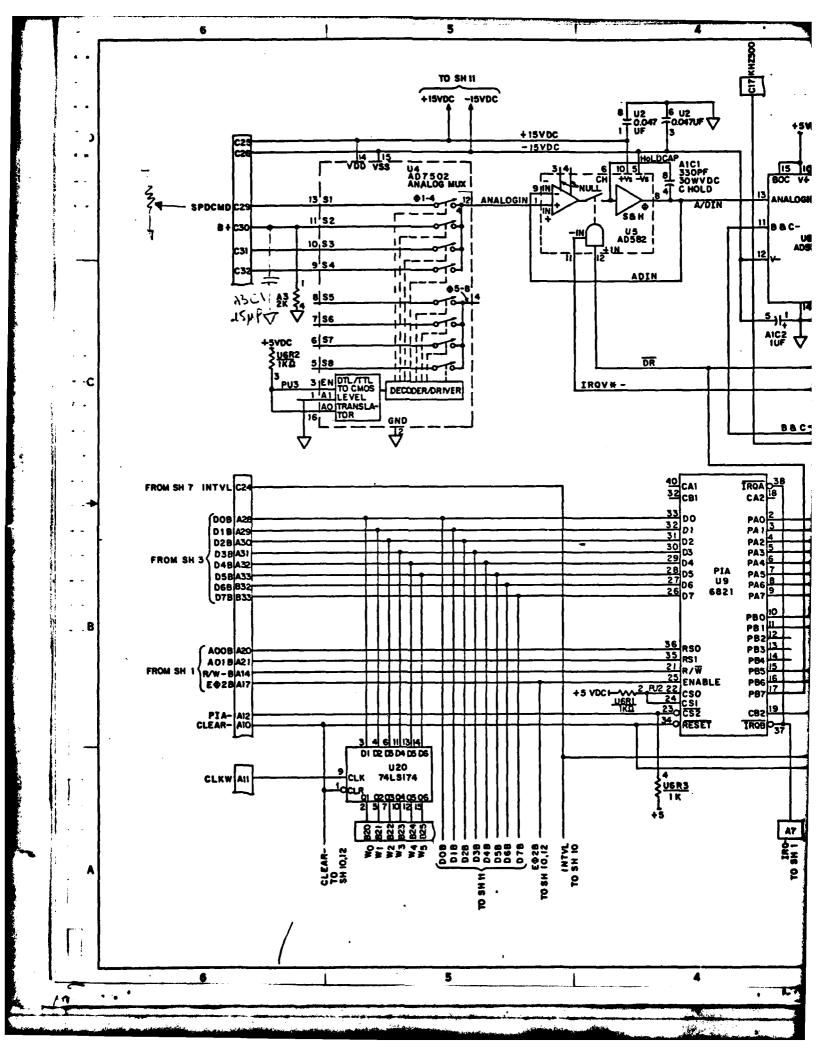
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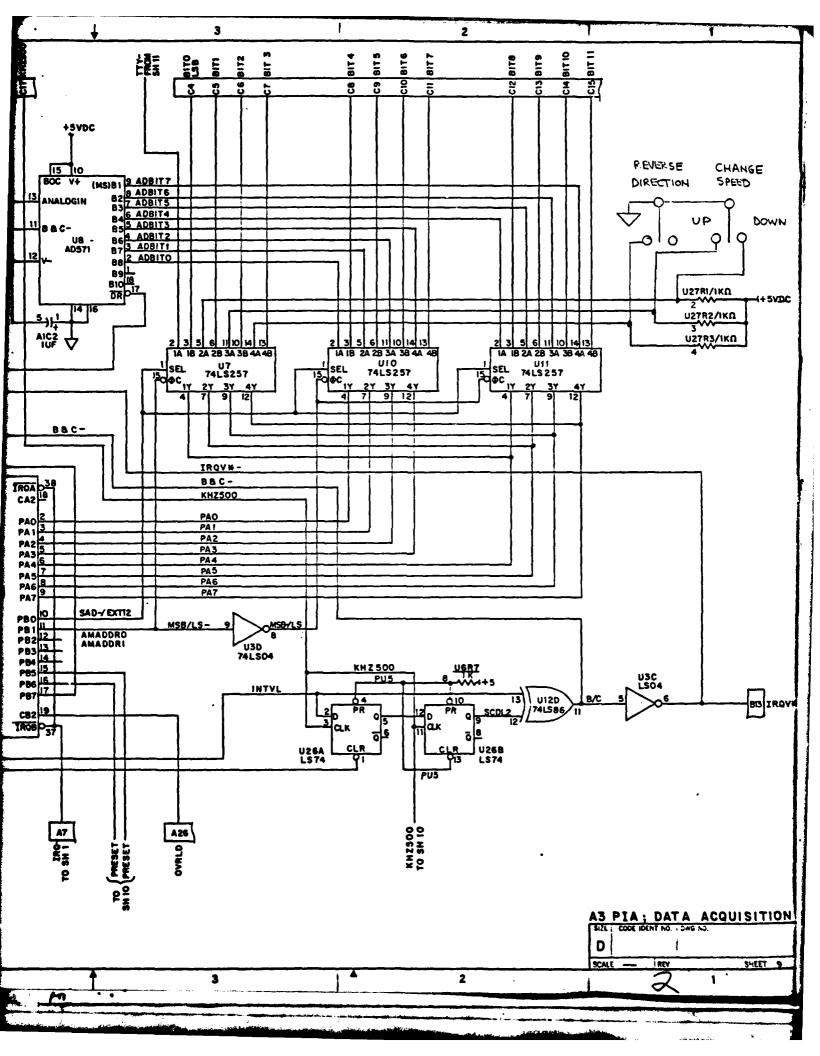
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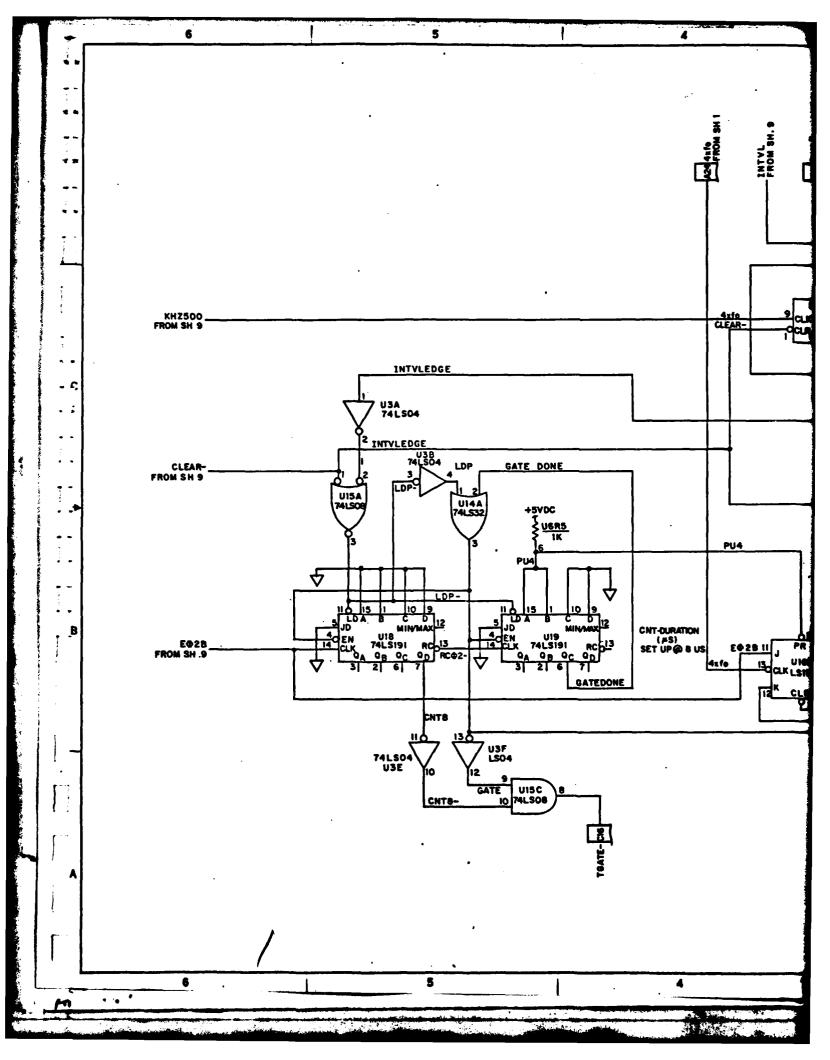
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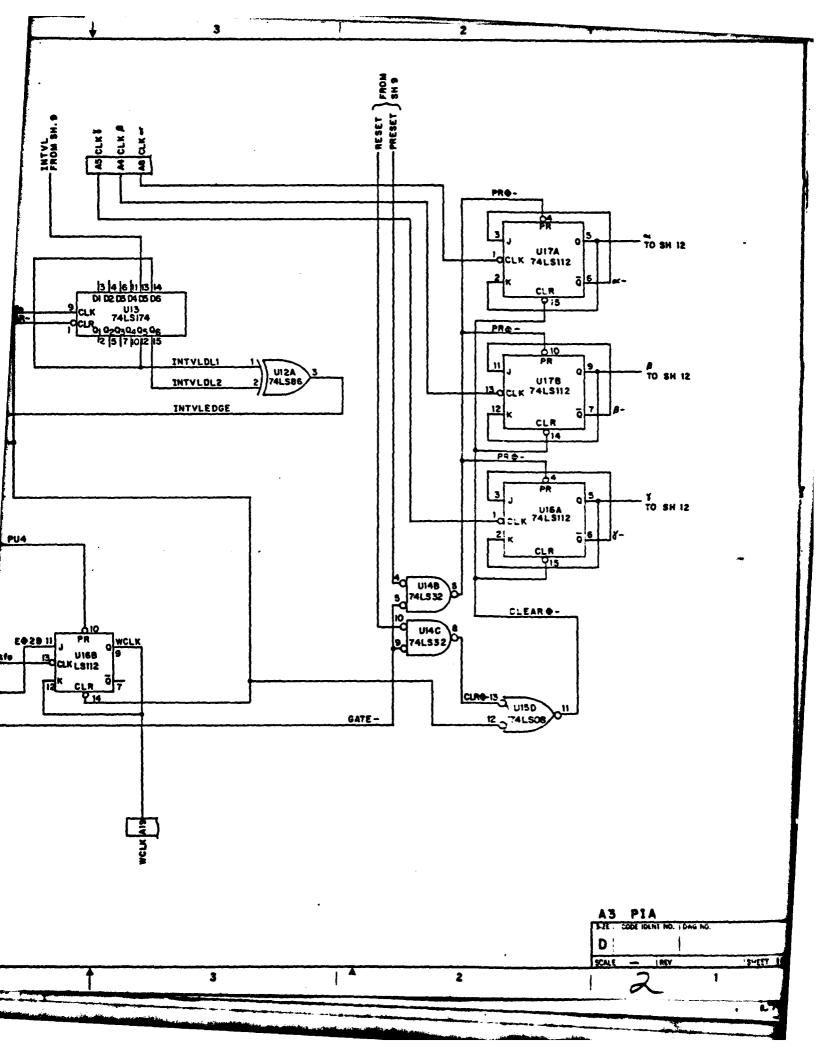
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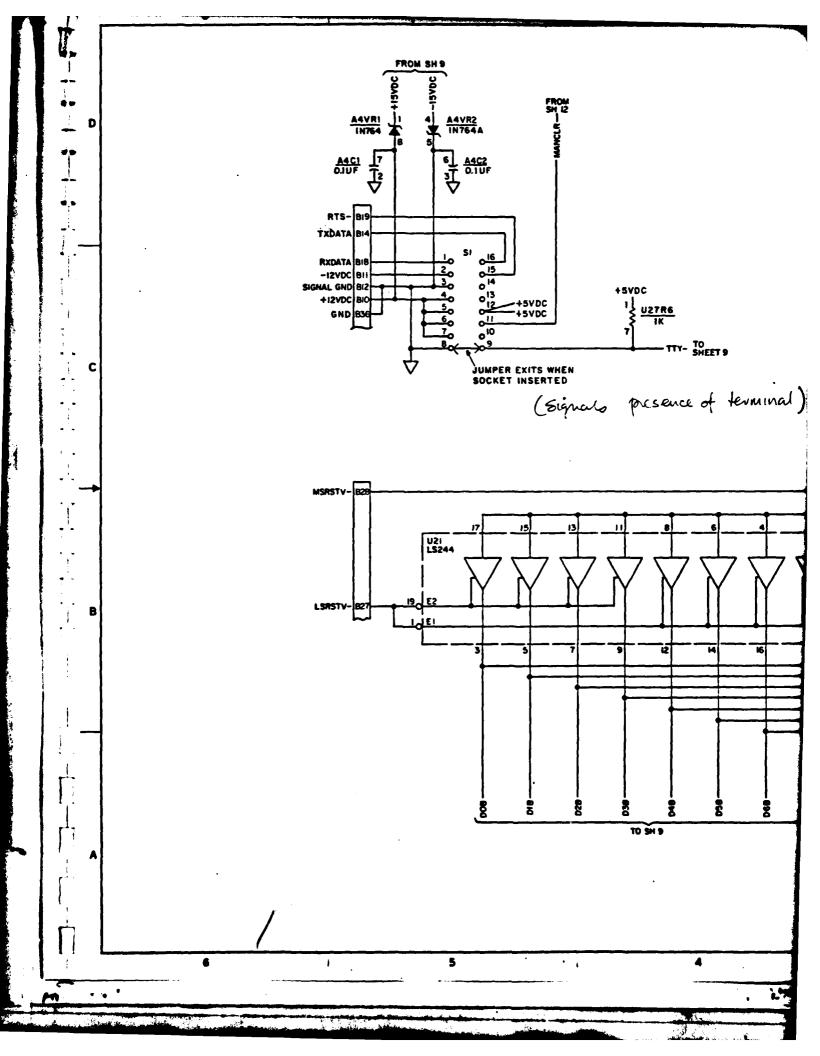


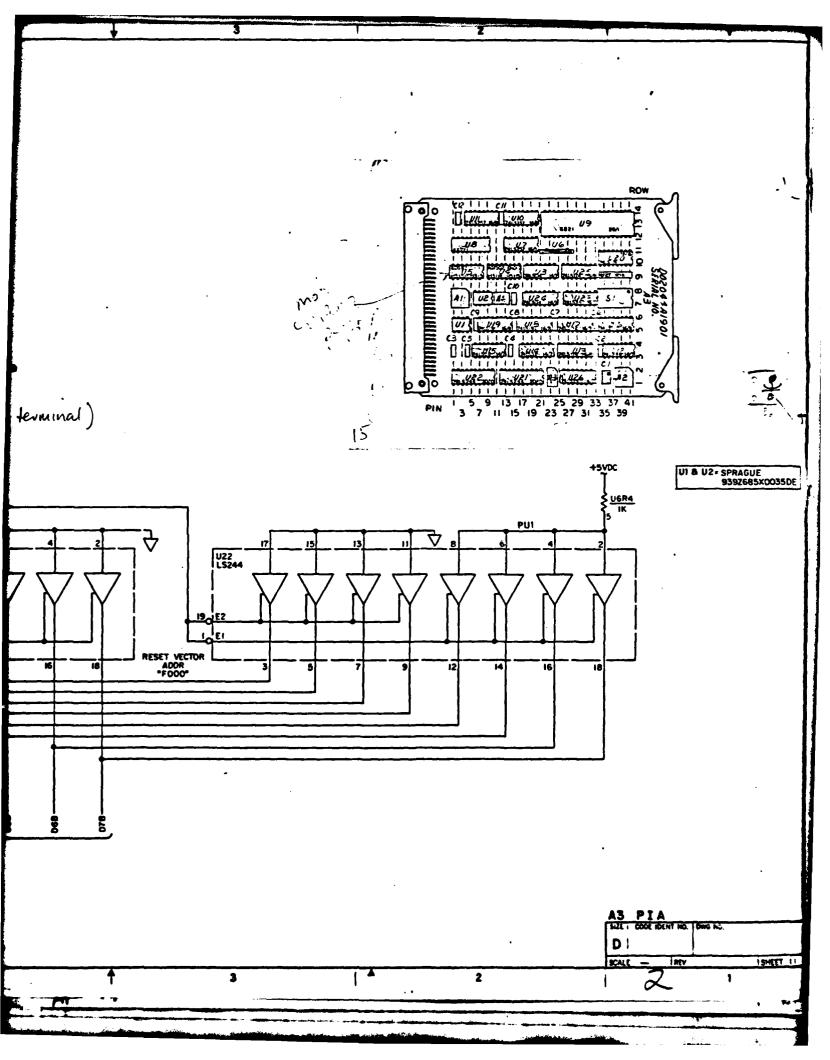


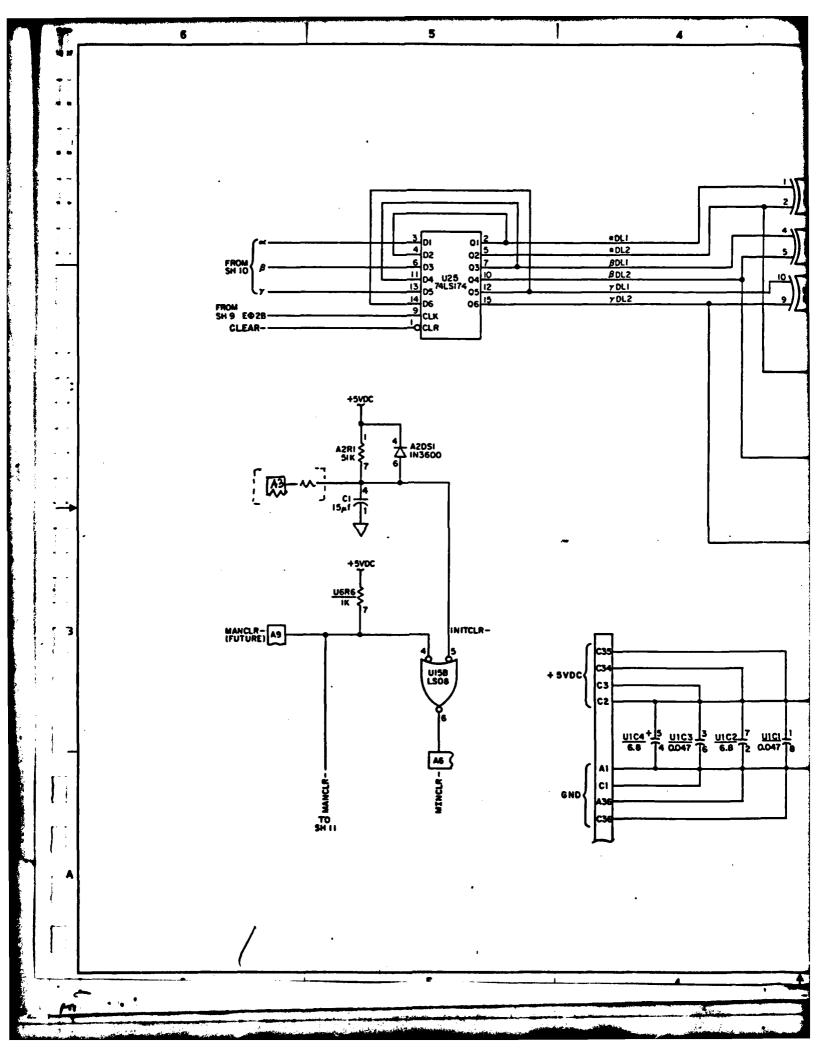


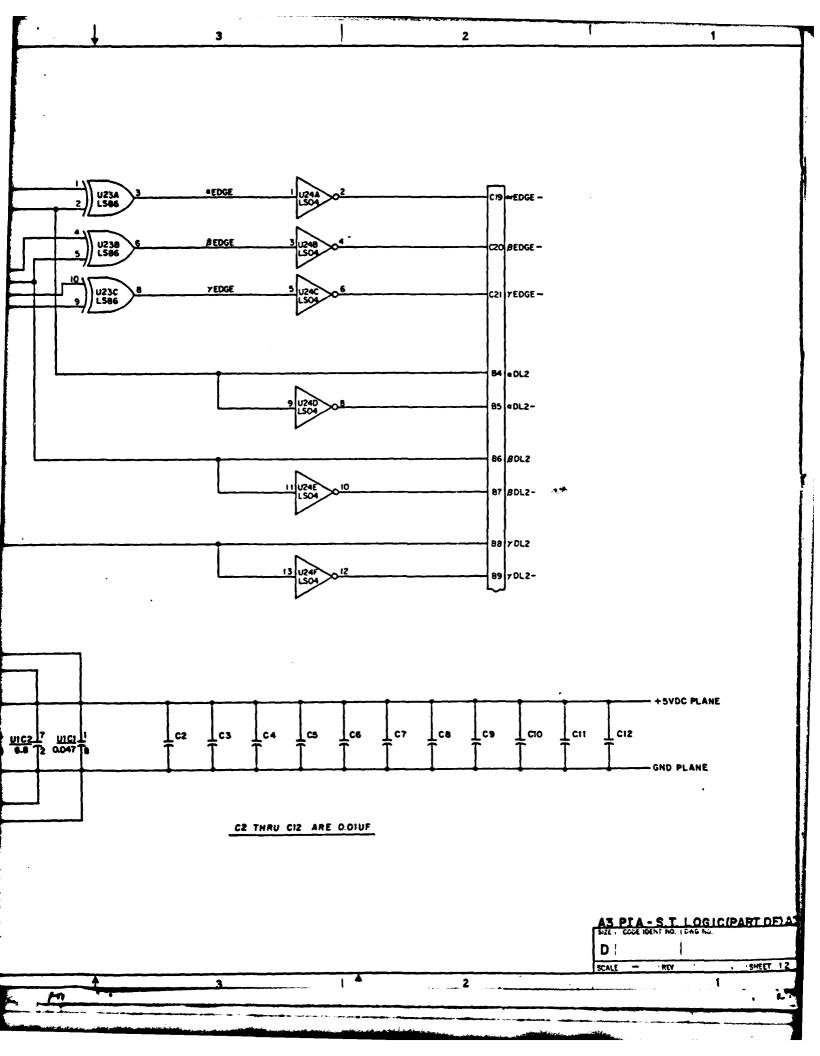


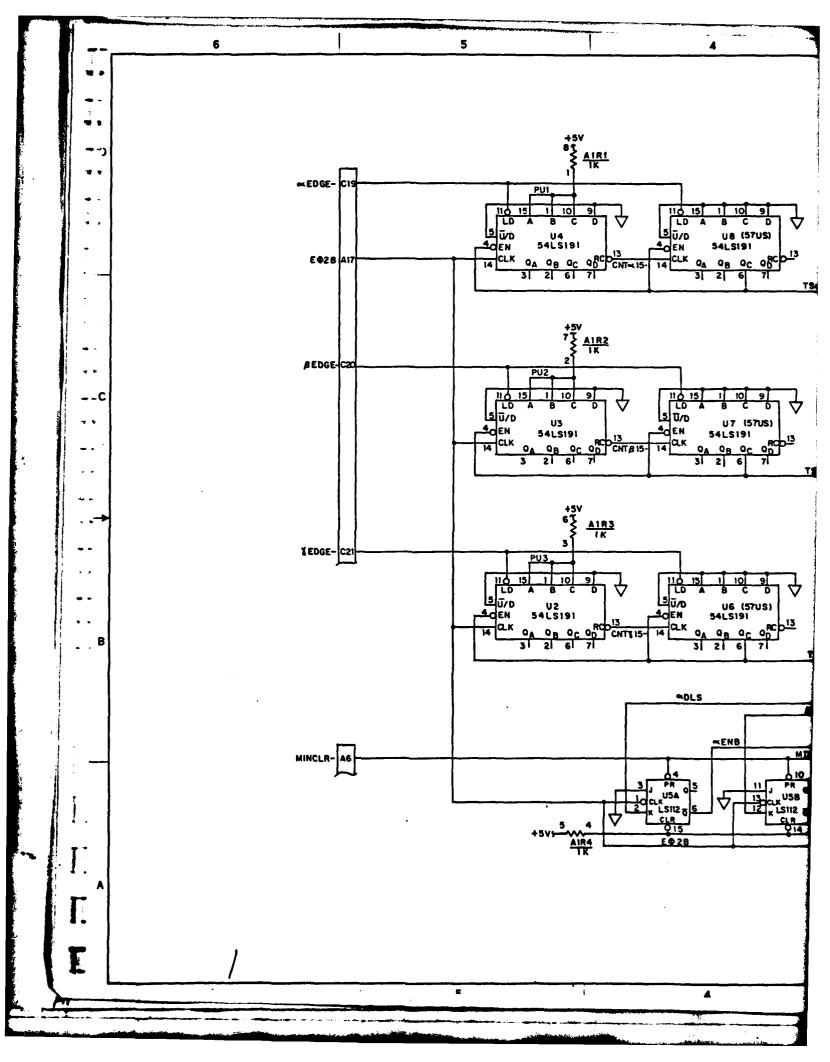


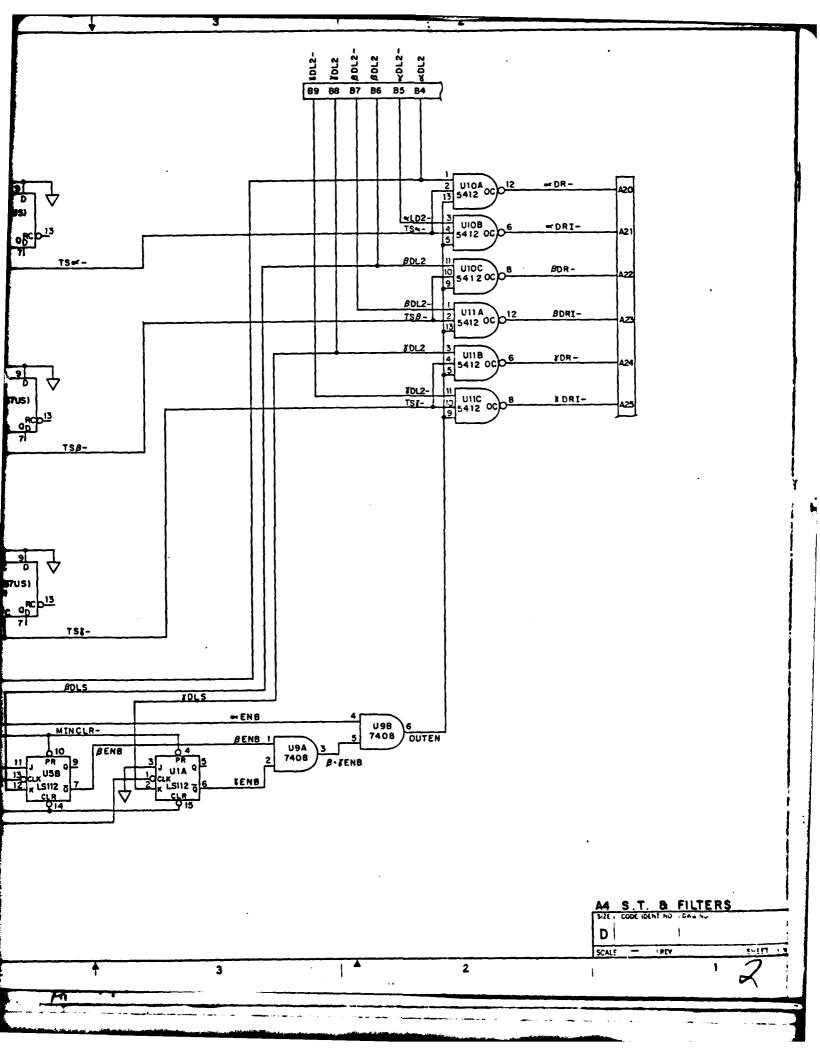


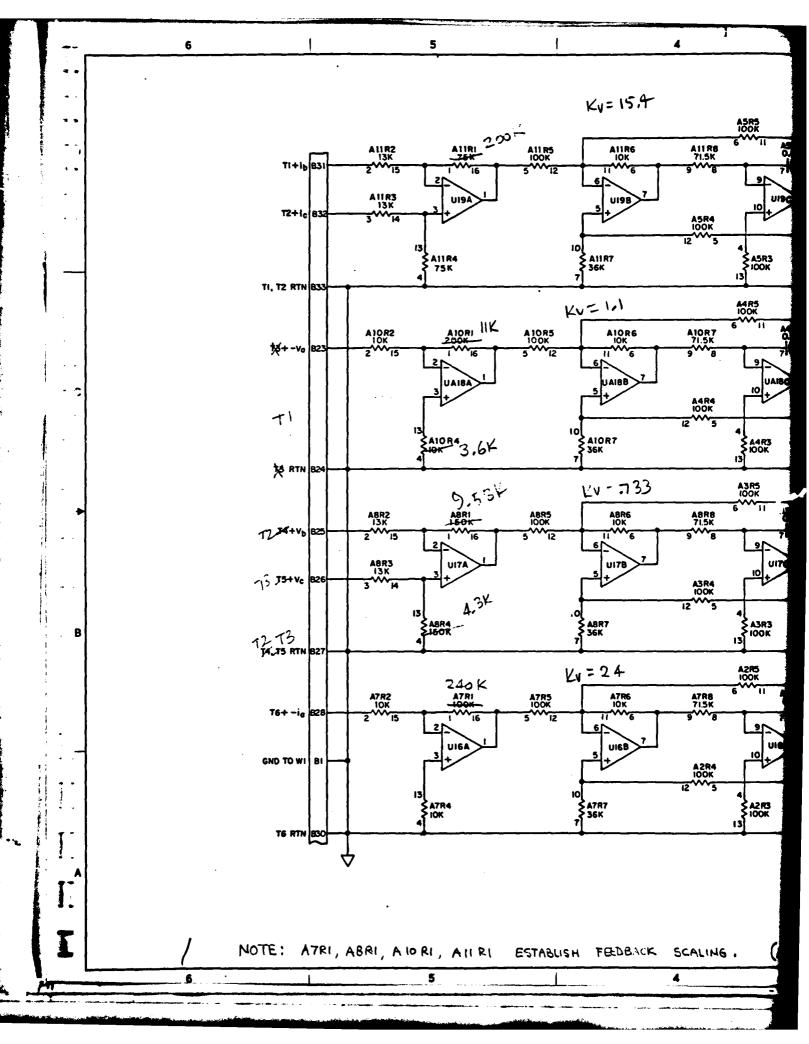


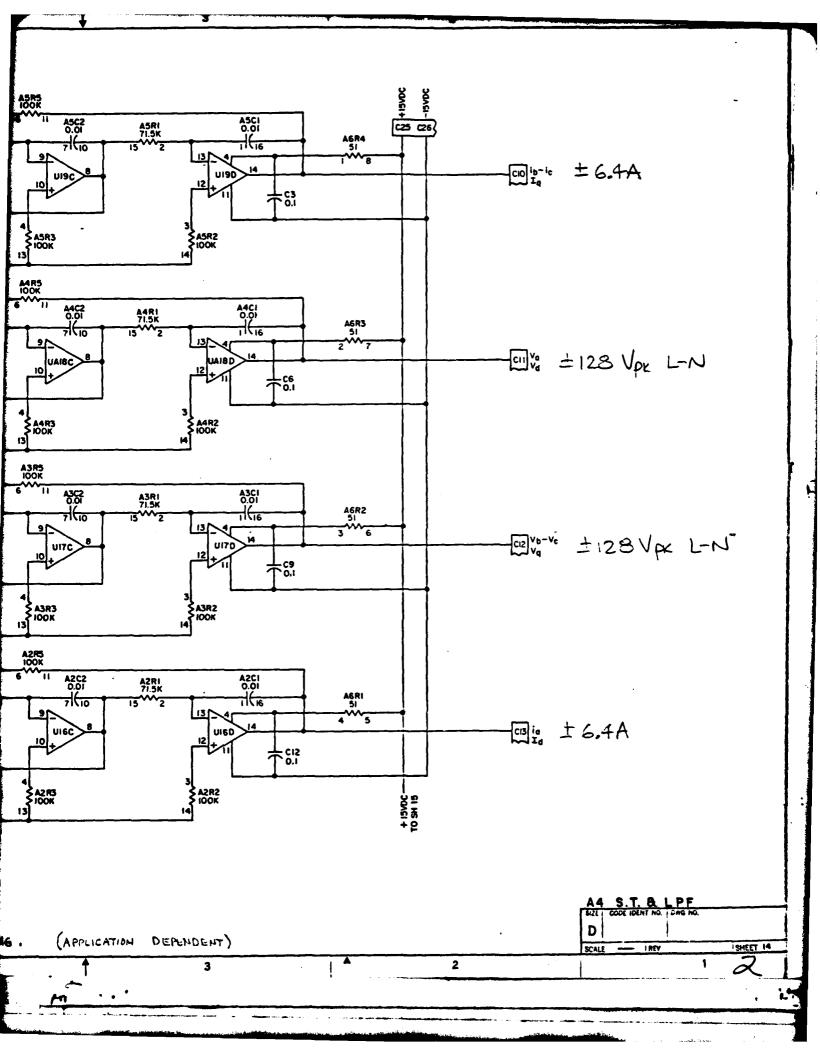


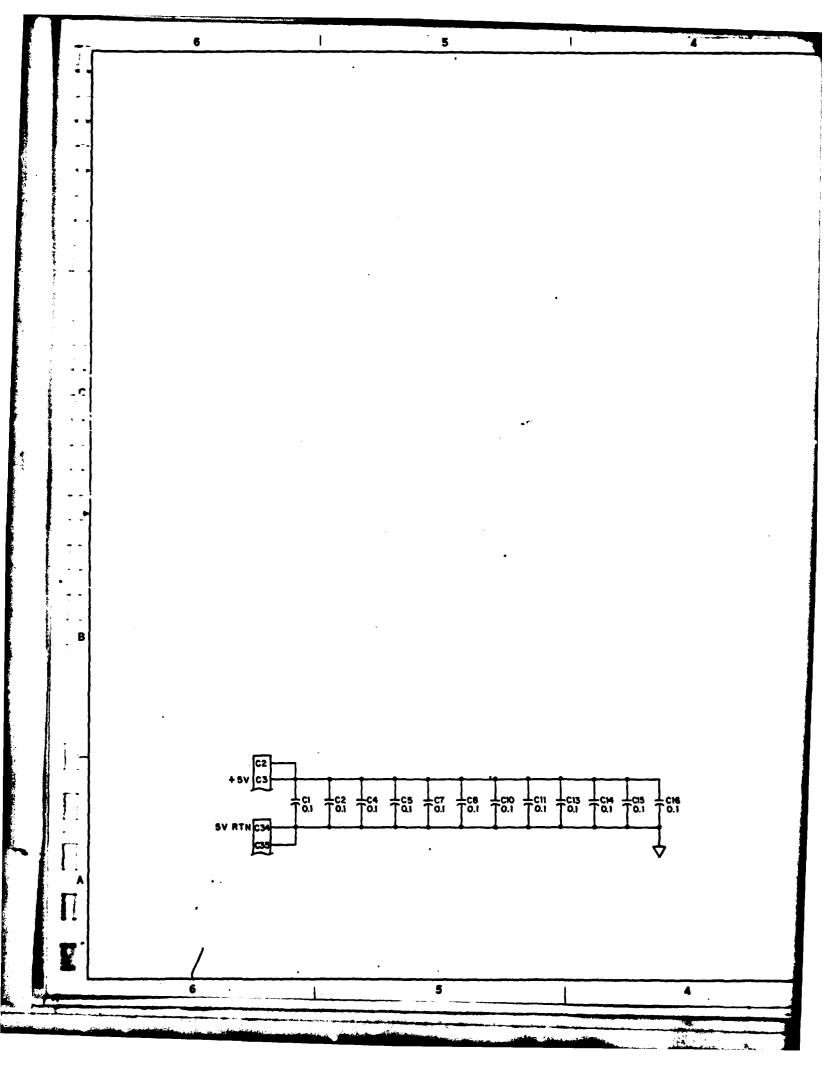


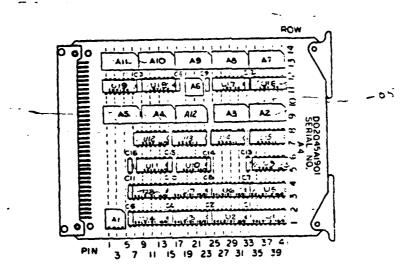






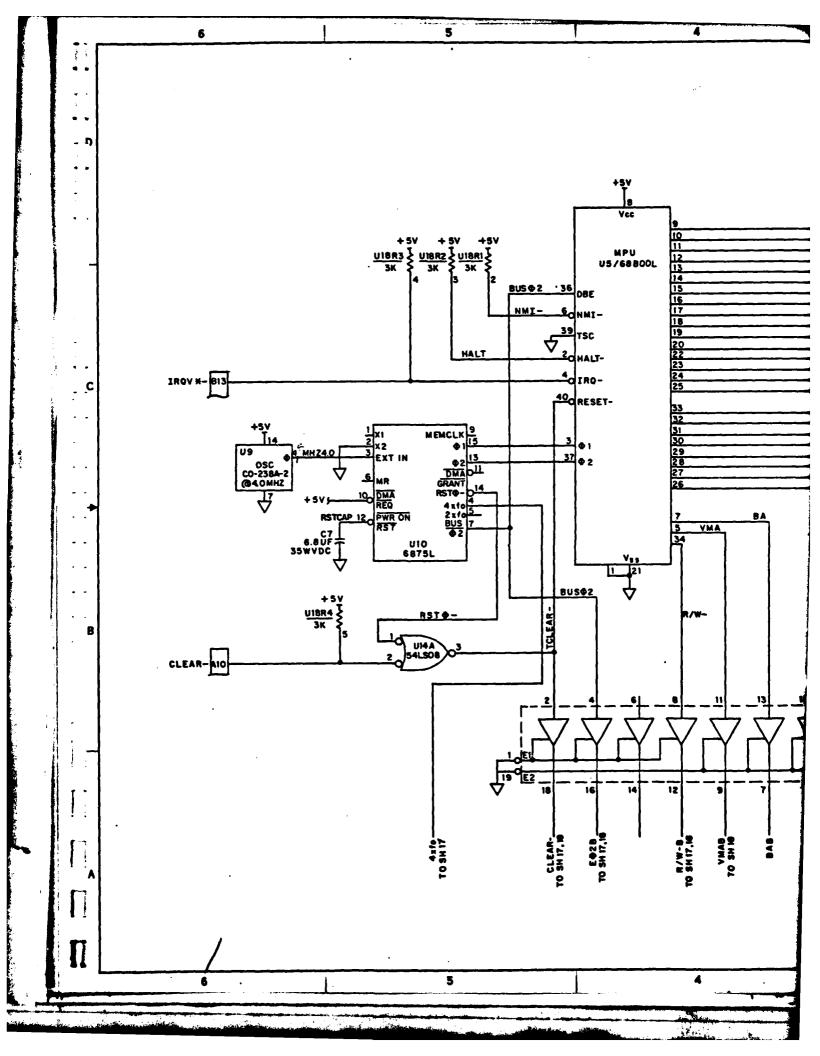


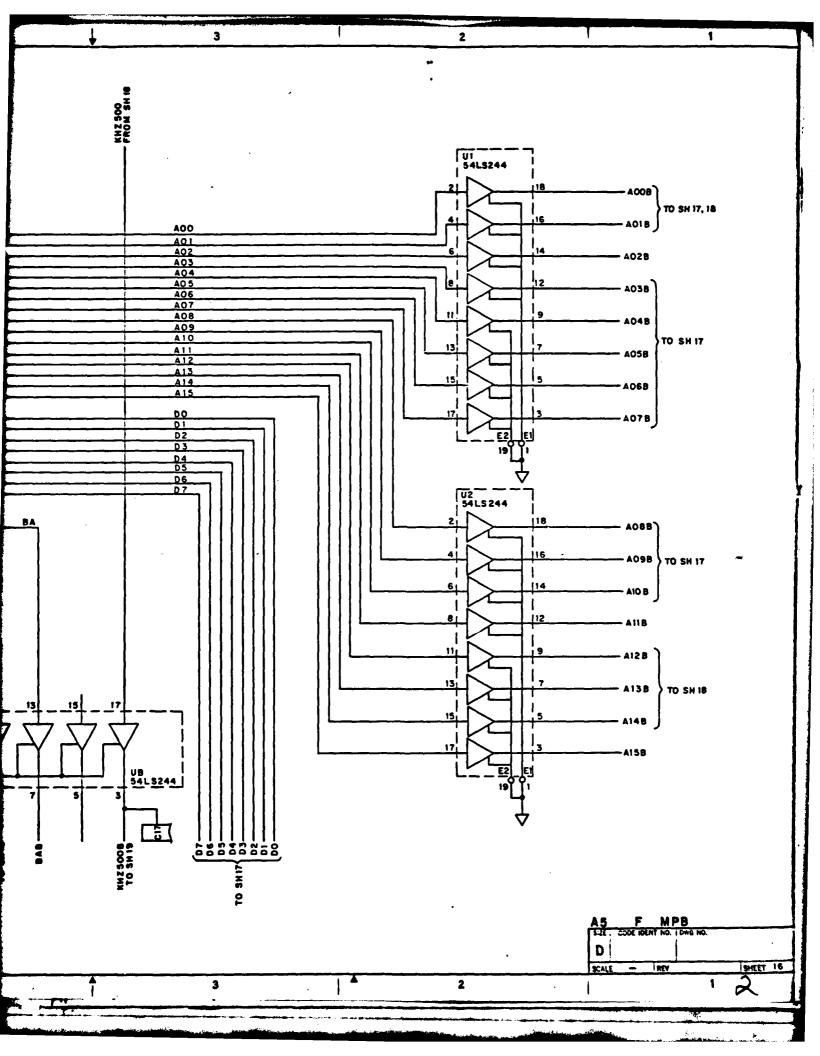


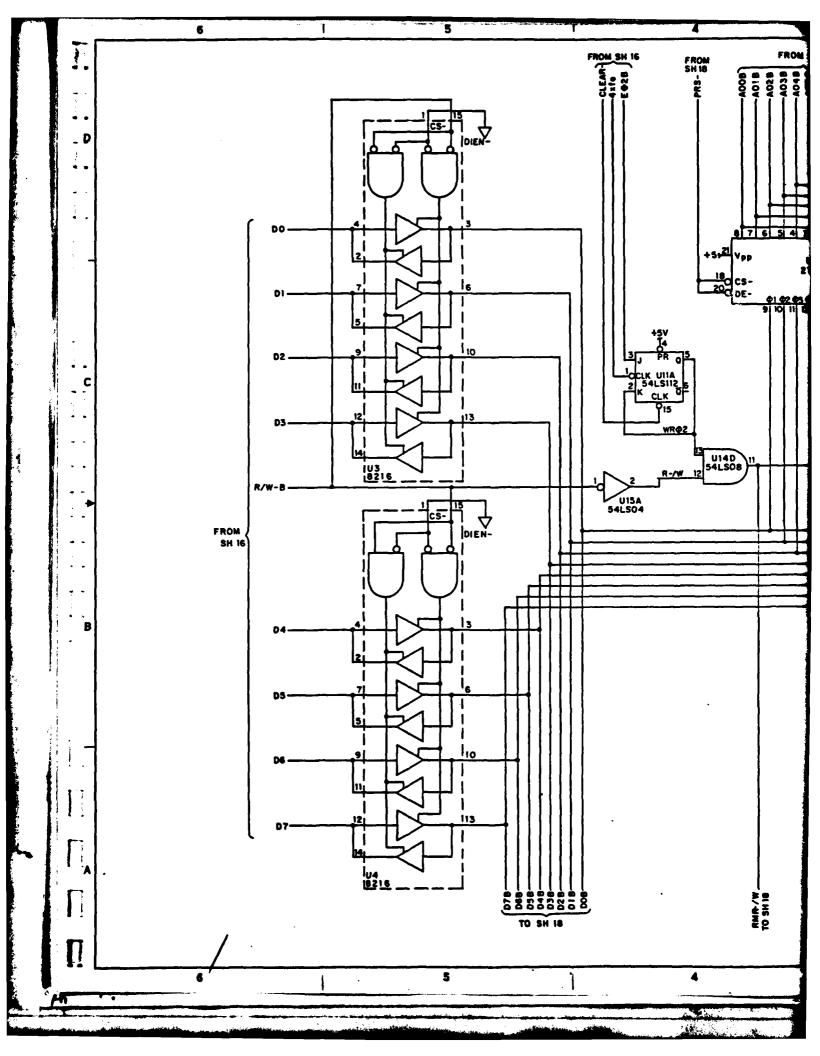


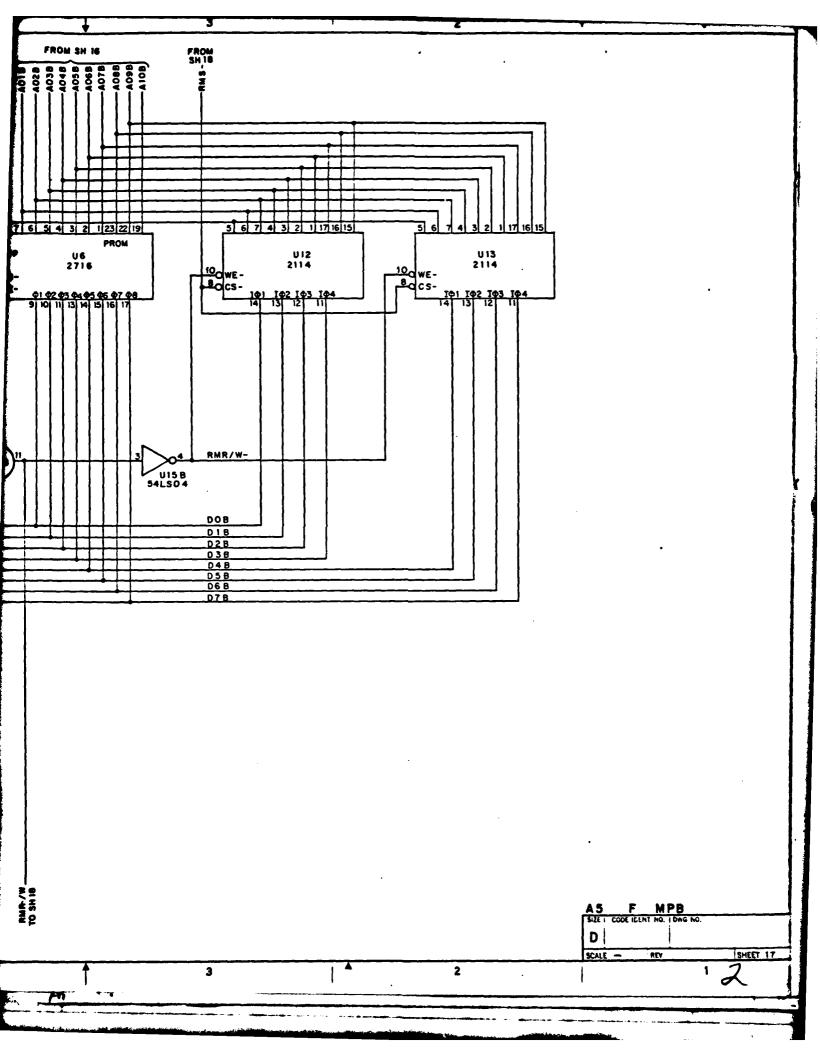
NOTE: ON LM124 PIN 4 . V+ (+15VDC) PIN 11- V- (-15 VDC)

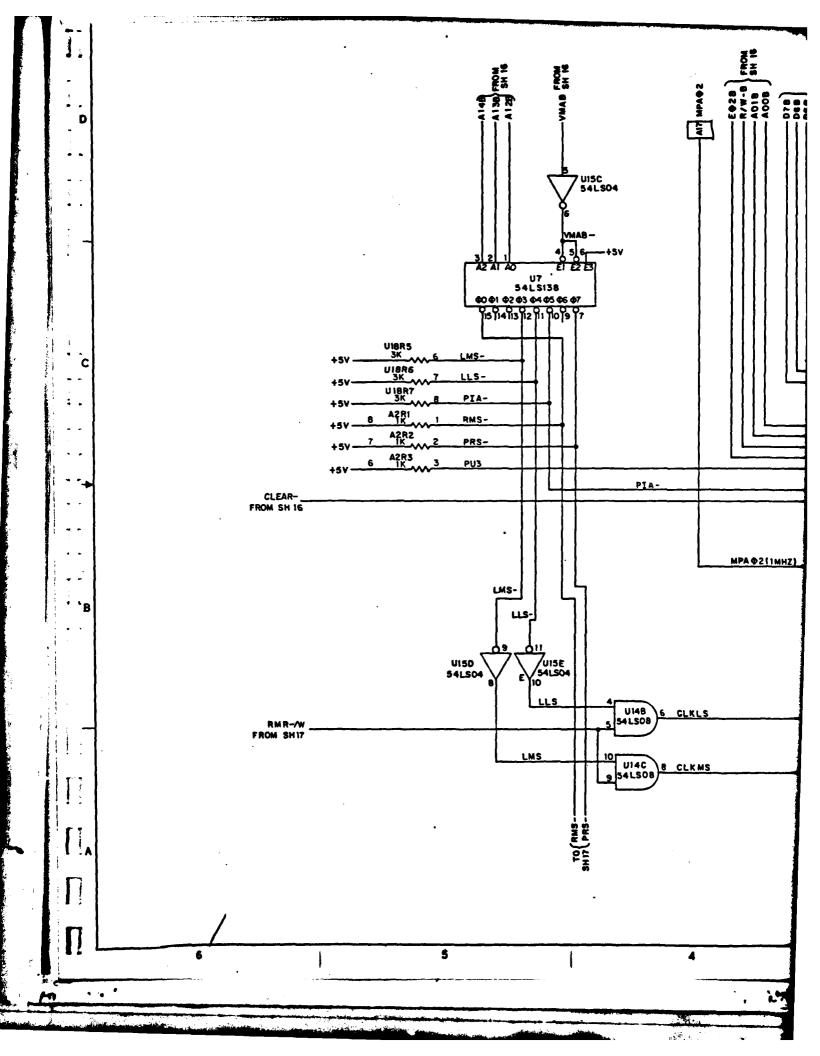
> D SHEET 15 SCALE REY

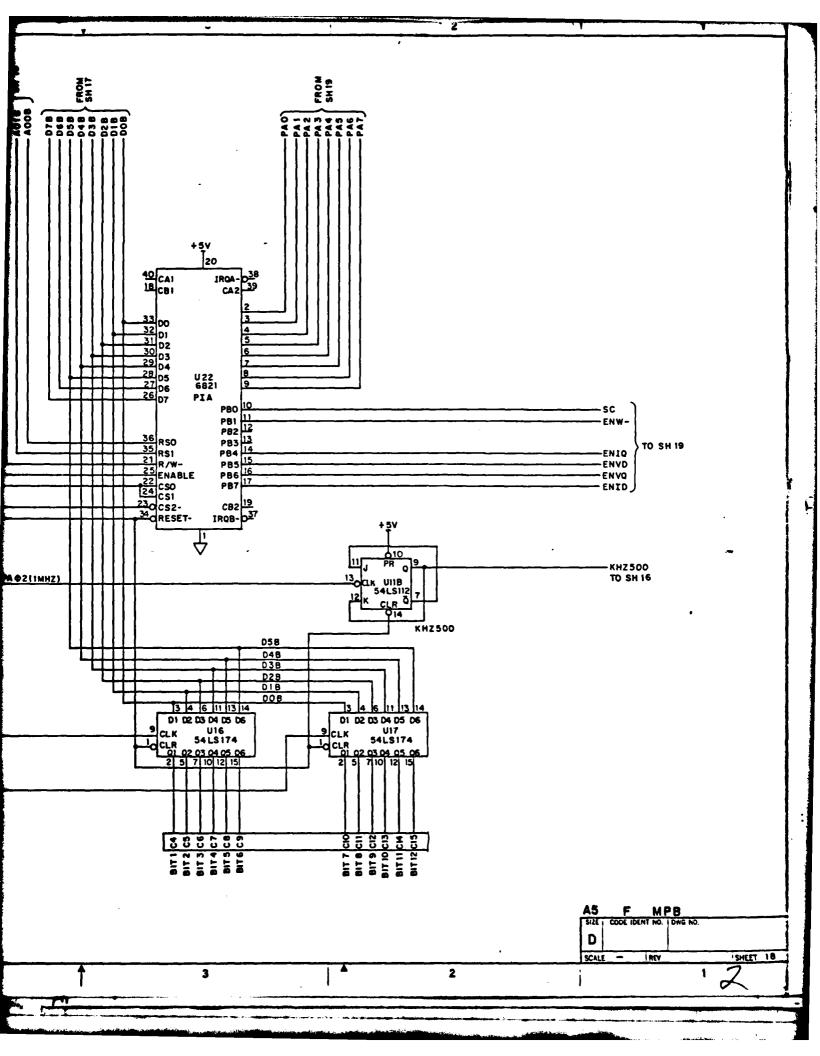


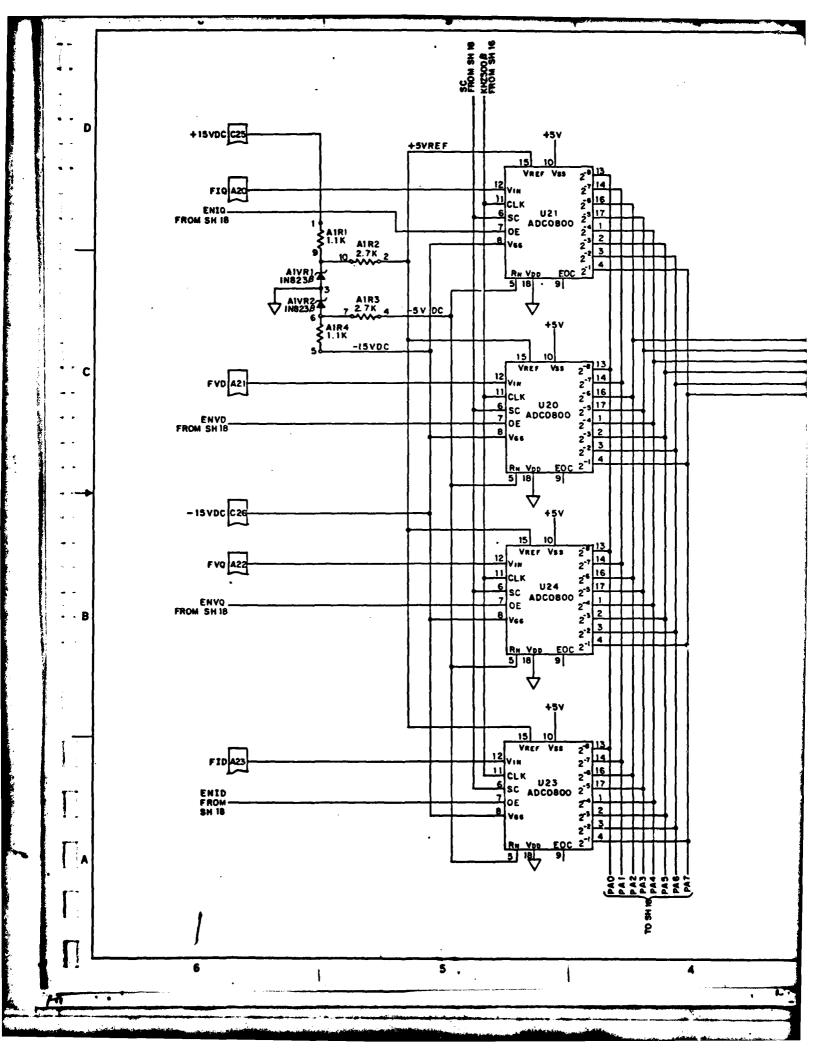


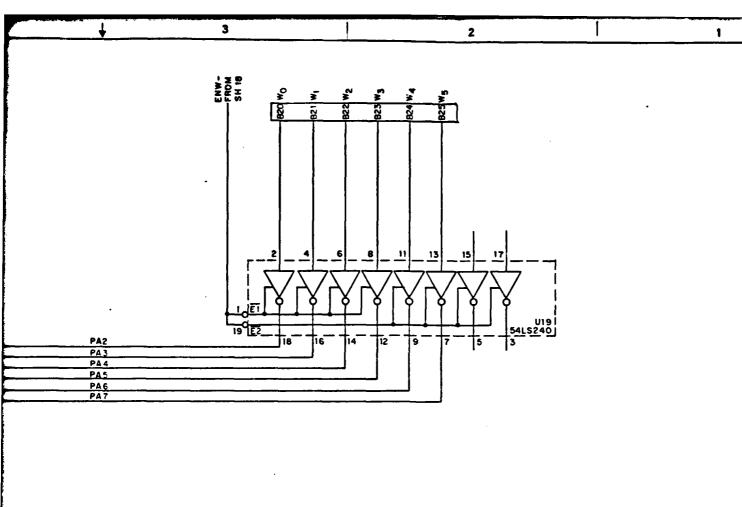




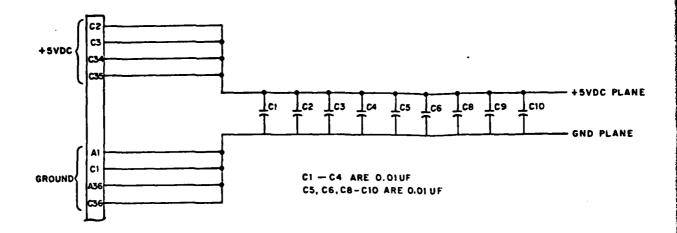


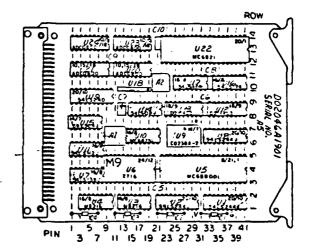


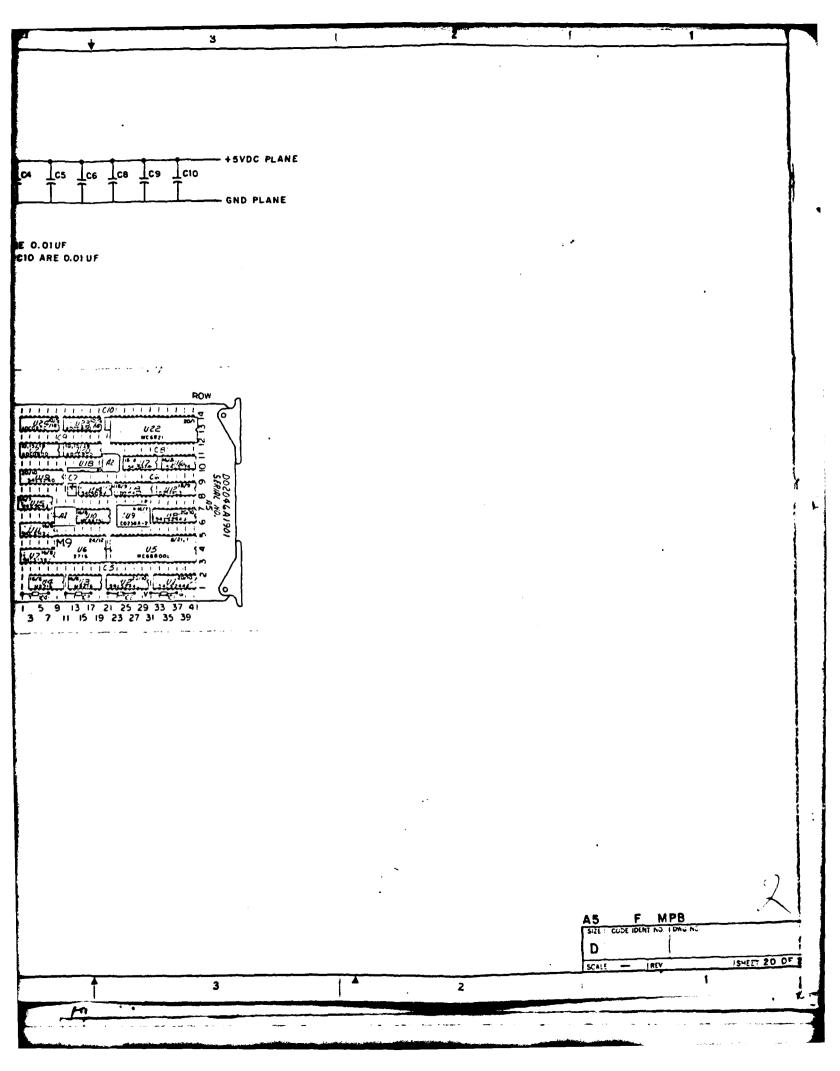




A5 F MPB D SHEET







Motor Controller Phase II Task B Report

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I. Introduction

This Phase II, Task B report describes the results of the final of three developmental stages of the advanced motor controller. Phase I developed the approach for the digital synthesis of 3-phase, variable frequency, variable voltage, sinusoidal waveforms using an 8-bit microprocessor. The Phase I effort also analysed a method of deriving an inductive motor air-gap-flux related signal useful for optimally controlling motor voltage with varying load. Phase II, Task A developed the design for the digital and microprocessor circuitry for synthesizing the 3-phase sinusoidal waveforms and the control circuitry for deriving the air-gap-flux related feedback signal. The Phase II, Task B effort developed a 3-phase power-bridge design and breadboard, combined the power-bridge with the waveform synthesis and feedback control circuitry developed in Task A and tested the combined system.

Summary

The power-bridge and PWM control circuits were combined and tested to the design goal of 7.5 hp with excellent performance. Motor voltage control under varying load using the air-gap-flux related feedback signal was demonstrated at frequencies above 15 Hz, however, control was less than optimal. Other motor-controller features including speed ramp-down under overload conditions, power switch overcurrent protection, and the maintenance of constant AC output voltage under conditions of varying DC input voltage were successfully tested.

II. Power Bridge Circuit Description

The three-phase power bridge circuit consists of 6 identical power switch units connected as shown in Figure 1. The switches are driven by the control circuits to produce pulse width modulated variable-frequency, variable-voltage, three phase power. The Phase II, Task A report describes the control circuits

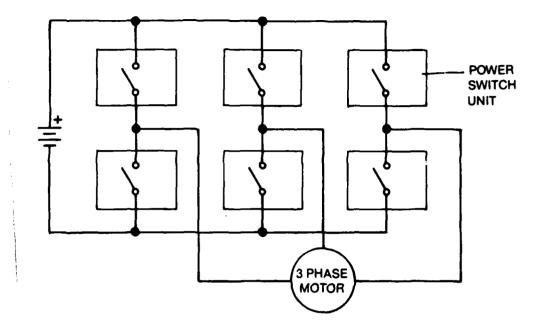


Figure 1. 3-Phase Power Bridge

and the method for generating the proper control signals for the power switches. Each of the power switches is optically isolated from the control signal source and each has individual current limit protection.

Power Switch Unit Description

The power switch units consist of a transistor switch module, a "catch" diode, a switch driver circuit, a low-voltage power supply, and a series current shunt resistor connected as shown in Figure 2.

The transistor switch module conducts the load (motor) current when in the on state and the "catch" diode conducts the load current when the switch module is off. The switch driver circuit provides the proper current pulse to drive the switch module on or off according to the control signal. The low voltage power supply provides isolated power for the switch driver circuit. The shunt provides a current proportional signal that is used for switch-module over current protection.

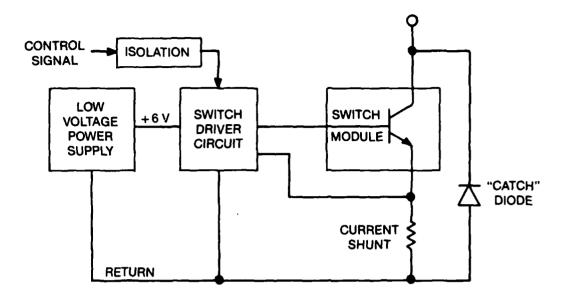


Figure 2. Power Switch Unit

Transistor Switch Module Description

The switch module consists of a matched set of transistors connected in a Darlington arrangement as shown in Figure 3. The transistors are matched by the manufacturer and housed in a $3.25 \times 2.75 \times 1.25$ inch module. Each individual transistor is a PT-7511 (Power Tech, Inc.) (See Data Sheet, Appendix A). The switch module characteristics are as follows:

- 1. Collector-Emitter Breakdown Voltage $BV_{CEO} = 200 \text{ min at } I_C = 200 \text{ ma}.$
- 2. Emitter Cut-Off Current $I_{EBO} = 15$ ma max at $V_{EB} = 8V I_{CB} = 0$.
- 3. Collector Cut-Off Current $I_{CLS} = 10$ ma max at $V_{CB} = 200V R_{BL} = 0$.
- 4. D.C. Current Gain he = 100 min at $V_{CE} = 5V I_{C} = 250A$.
- 5. Base-Emitter Voltage $V_{BE} = 3.0 V$ max at $I_C = 250 A V_{CE} = 4 V$.

The modules used in the motor controller were tested by the manufacturer to the specification.

(See Test Data, Appendix A).

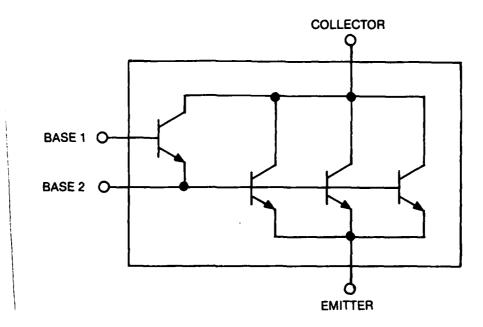


Figure 3. Switch Module

Diode Description

The "catch" diode provides a return path for the load current when the associated switch module is turned off. The manufacturer is Semtech Corp., part numbe SCSF4R. The important characteristics are as follows:

Peak Inverse Voltage 400V

Forward Voltage $V_1 = 1.40 \text{ max at } I_2 = 100 \text{A}$

Recovery Time $t_{ii} = 200$ nanoseconds

(measured when rectifier recovers to 0.25 amp from a 0.5

amp forward current)

Reverse polarity diodes were used in the breadboard such that the cathode could be connected to the collector of its associated switch module using the heat sink as the conductor.

Switch Driver Circuit Description

The switch driver circuit inputs a control signal from the control electronics and outputs corresponding turn-on and turn-off drives to the base of its associated transistor switch module. A block diagram of the circuit is shown in Figure 4. The circuitry represented by the blocks to the left of the vertical dotted line in Figure 4 is located on a 4 x 4 inch Printed Wiring Assembly and the remaining circuitry is located on the switch module heat sink assembly. The circuitry operates as follows: (See Driver Board Schematic Diagram, Appendix B).

1. Input Isolation

Input isolation consists of an optical isolator, U1, that receives a TTL logic signal from the control circuit. A logic "0" turns the switch module on and a logic "1" turns it off. The optical isolator permits the power switch unit and the control circuit to operate at different reference voltages.

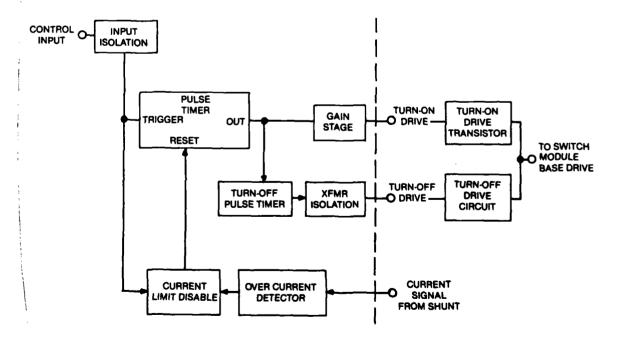


Figure 4. Switch Driver Block Diagram

2. On-Drive Timer

The pulse on-drive timer, U2A, is a protective circuit that limits the maximum on-time of the switch module. The timer turns off the switch module should the control circuit fail to do so within the prescribed time. The timer is triggered on by a logic "0" and reset by a logic "1" on the control input. The timer can also be reset by a signal from the overcurrent protection circuit.

3. Current Limit Disable

The current limit disable circuit disables the overcurrent protection circuit for the initial 6 microseconds of each power switch turn-on cycle. The circuit prevents the detection of overcurrents due to the recovery current of the "catch" diode or L di/dt voltages in the shunt circuit that normally occur when a switch is turned-on. The overcurrent-disable time period is established by comparing the turn-on pulse from the input optical isolator, differentiated by C2 and R7, with a reference voltage generated by R19 and VR1. The output of the comparator U3A is wired in an "OR" arrangement with the current limit comparator U3B such that the overcurrent limit is disabled. The waveforms are diagrammed in Figure 5.

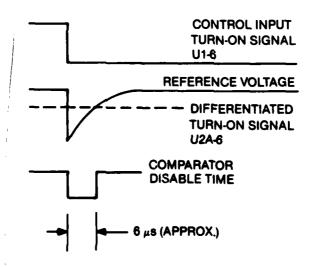


Figure 5. Current Disable Waveforms

4. Overcurrent Detector

The overcurrent detector compares the switch module current with a reference and resets the pulse time if the reference is exceeded. The voltage across the current shunt is sensed and amplified by a differential op amp, U6A, such that common mode rejection of the op amp reduces the effects of the L di/dt induced voltage in the shunt circuit. (See schematic diagram, Appendix D). The current signal is compared with a reference, U6B, and if the reference is exceeded the pulse timer is reset through U3B. The shunt resistance is 0.002Ω and the differential op amp gain is 5 such that the reference voltage (pin 5 of U6) may be established by the following formula:

$$V = 0.01 I_{LIMIT} + 0.7$$

The reference is presently set at 2.00 volts for current limiting at approximately 125 amps.

5. Off-Drive Timer and Isolation Transformer

The overall purpose of the turn-off circuit is to minimize the turn-off time of the transistor switch modules by reverse biasing the base-emitter junctions to rapidly remove the stored charge in the base regions of the transistors. The off-drive timer supplies a 40 μ s pulse that establishes the period during which the reverse voltage is applied to the switch module base-emitter junction. The timer is triggered by the termination of the turn-on drive and its output drives the primary winding or an isolation transformer T1. The isolated pulse from the secondary winding of T1 drives a second transformer (See Power Stage Schematic Diagram, Appendix B) that generates the reverse voltage. The actual base drive pulse is shown in photos 1 and 2.

Low Voltage Power Supply

Each of the 6 power switch units has an associated low-voltage power supply for powering the switch driver circuits. The supplies are standard commercial AC to DC types rated at 5VDC 3 amps.

Shunt Resistor

The shunt resistor conducts the power switch emitter current and is used for current sensing. The shunts are made of strips of monel metal cut to dimensions that produce a 0.002Ω resistance between terminals. The voltage generated across the shunts is connected to the differential op amp in the overcurrent detector circuit. Monel is used because of its low temperature coefficient.

Hardware Protective Circuits

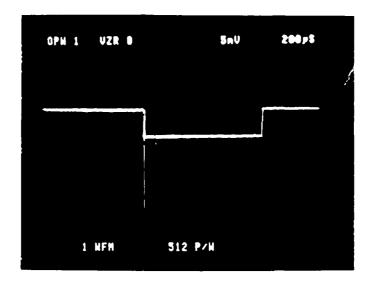
Each power switch unit has been designed to turn-on only from a command from the control circuits but will turn off under three conditions: (1) a control circuit command; (2) an overcurrent condition; or (3) in the event of no control circuit turn-off command within a prescribed period. Refer to the Switch Driver circuit description for details in the operation of these circuits. In addition, shoot-through protection has been designed in the control circuit such that a 26 microsecond off-period occurs between the time a power switch unit turns-off and its complementary power switch turns-on. This off-period insures that the conducting periods for complementary power switch units do not overlap.

III. Power Bridge Test Results

The Motor Controller Breadboard is shown in Photo 3 and the motor and dynamometer used for test purposes shown in Photo 4. The motor is a Franklin, oil-cooled type, rated at 7.5 hp, 600 rpm, 87V, 32 Hz. The dynamometer is rated at up to 125 hp. The power bridge was tested over the range of frequencies 6 to 60 Hz at various loads and was specifically tested to the motor ratings of 7.5 hp, 600 Rpm, 32 Hz.

Performance of the power bridge was excellent in all respects. Photos 5 through 12 show the phase to phase voltage and phase current waveforms under medium load at 15, 30, 45, and 60 Hz. Photo 13 shows the collector-emitter voltage of one of the switch modules and photo 14 shows the waveform of the current into one power switch unit including the "catch" diode current. Photo 15 shows the unfiltered phase to phase voltage for a high output voltage (wide pulse width) and photo 16 shows the same waveform for a low output voltage (narrow pulse width).

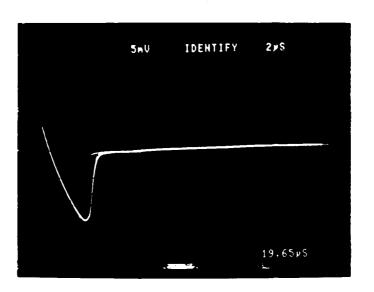
The switching waveform for the power switch modules were such that snubber networks were not required. The improvement in switching waveform would not compensate for the additional power dissipation and circuit complexity of snubber networks. This was a result of two design decisions: (a) to use relatively slow power transistors; and (2) to use a careful layout of the bus bars and filter capacitor to insure clamping of the bus voltage, in conjunction with fast "catch" diodes.



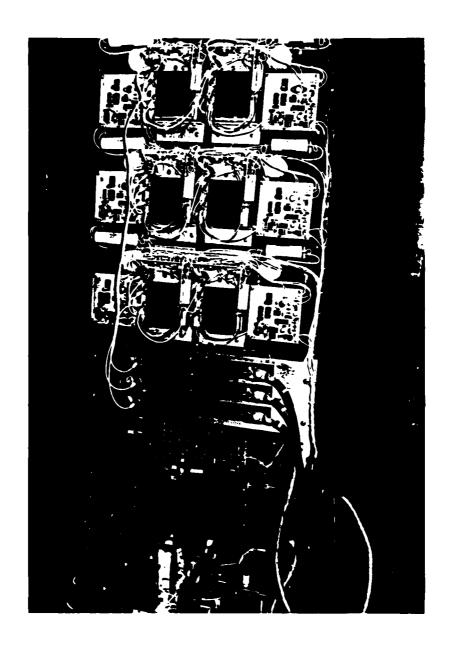
2

ON OFF

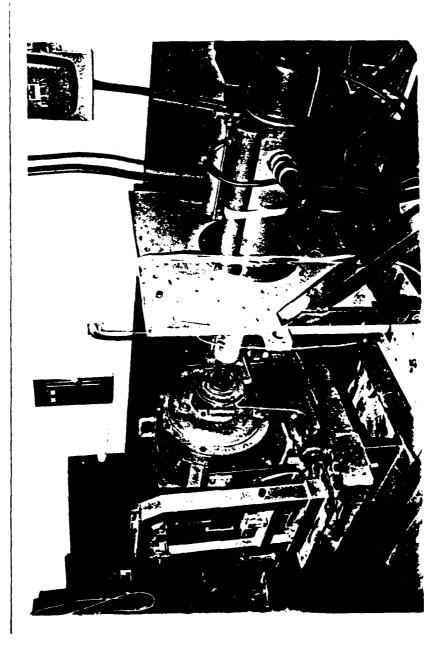
Switch Module Base Drive Current 2 Amp/Div

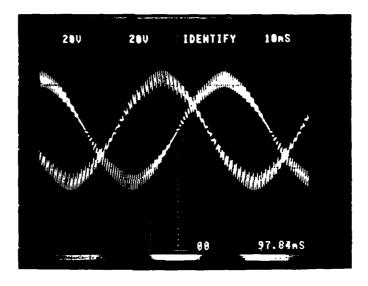


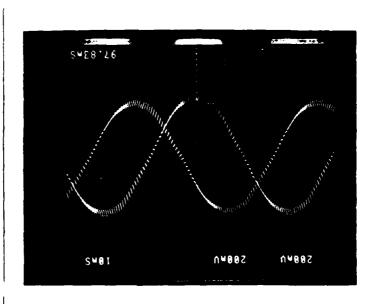
Switch Module Base Drive Expanded to Show Turn Off Reverse Current 2 Amp/Div



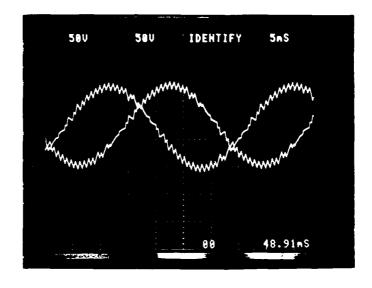
Motor Controller Breadboard



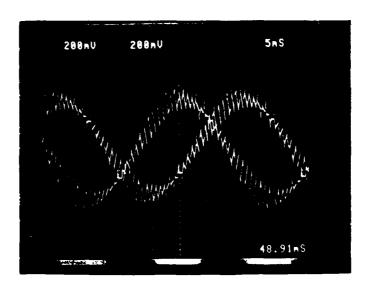




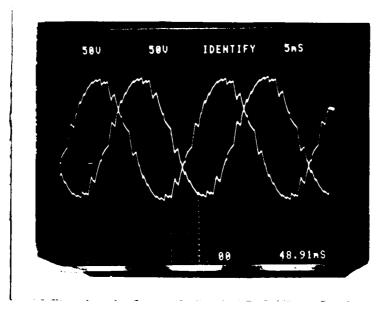
♦ Current (2 Phase) 15 Hz (20 A/Div) Unfiltered



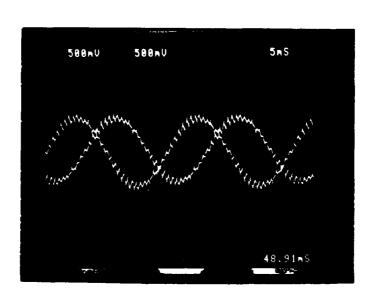
Ø - Ø Voltage (2 Phase) 30 Hz (50 V/Div)
 Filtered (100 Hz Cutoff)

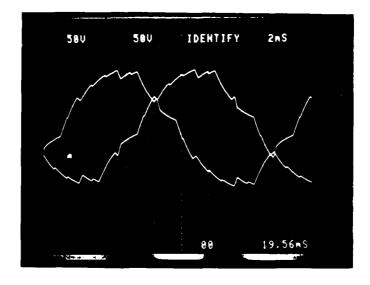


€ Current (2 Phases) 30 Hz (20 A/Div) Unfiltered

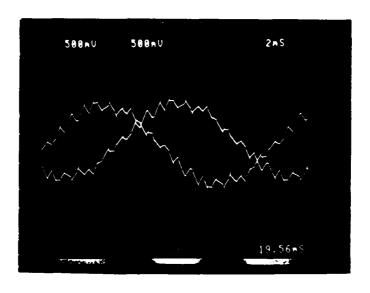


Ø - Ø Voltage (2 Phase) 45 Hz (50 V/Div)(Filtered — Hz Cutoff)

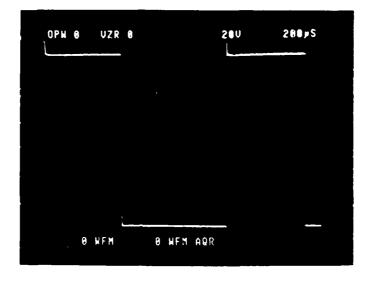




Ø - Ø Voltage (2 Phase) 60 Hz (50 V/Div) (Filtered — Hz Cutoff)

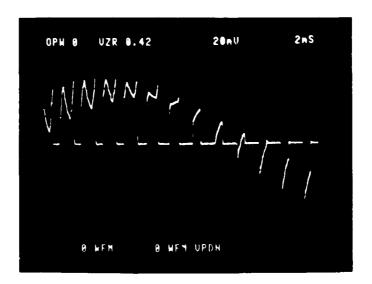


Current (2 Phase) 60 Hz (50 A/Div)



₁ 14

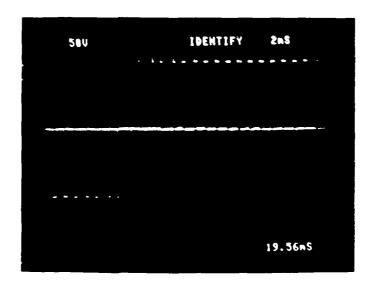
Vce (One Switch Module) (20 V/Div)



Power Switch Unit Collector Current Including "Catch" Diode Current

: 16

Unfiltered **∮** - **∮** Voltage (30 Hz) High Output Voltage



Unfiltered Ø - Ø Voltage (30 Hz) Low Output Voltage

IV. Motor Controller Test Results

The power-bridge and feedback control circuits were connected to test the hardware and software required for motor-controller closed-loop operation. The resistance and inductance values for the test motor were provided by NSRDC as follows:

 $R_x = 0.0605\Omega$

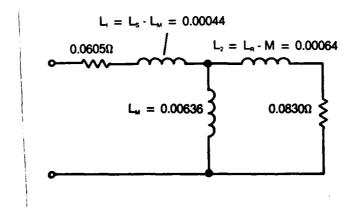
 $L_{s} = 0.00680h$

 $R_{\kappa} = 0.0830\Omega$

 $L_{R} = 0.00700h$

M = 0.00636h

The equivalent circuit values were derived as follows:



The control circuits and software were tailored to the test motor as follows:

(1) The stator inductance value L (Refer to Phase I report) used for the feedback equation was calculated as follows:

$$L^{1} = L_{1} + L_{M}L_{2}/(L_{M} + 2L_{2})$$

$$L^1 = 0.00044 + (0.00636)(0.00064)/[0.00636 + (2)(0.00064)] = 9.73 \times 10^{4} h$$

A table of K₁ values was computed and entered into EPROM memory as follows:

$$K_1 = 2\Pi f L^T x$$
 scaling factor

A single K, value (16 bits) for each integer frequency from 6 to 60 Hz was entered into the table. (PWM microprocessor program location FE06 Hex).

(2) The direct and quadrature currents and voltages were scaled by installing the appropriate resistors in the scaling circuits located on the A4 PWA in the control electronics. Scaling is as follows:

$$V_d$$
 and V_q scaled for $\pm 128V$ peak I_d and I_q scaled for ± 256 amps peak

(3) The nominal (open-loop) output voltage table (Vopen) was established for the test motor.

The no-load motor voltage at which the motor begins to stall was measured at several excitation frequencies. A linear V/F = table for the full range of frequencies was established from these measurements and the table was entered into the PWM processor memory.

An initial attempt to close the air gap flux feedback loop was partially successful. For excitation frequencies above 15 Hz at light to medium motor loads the feedback loop varied the motor voltage proprotionally with load variations as expected. At high loads the feedback error calculated in software exceeded the maximum allowed by the software filter subroutine and an overflow occurred. At low excitation frequencies 6 to 15 Hz the feedback loop did not correctly respond to the load variations.

Several minor changes were made to the feedback processor software to eliminate the overflow problems. The software flow was rearranged and a variable gain (table loop-up) algorithm was added to the feedback error signal, E*, as shown in Figure 6. Implementation of the selectable gain algorithm on the feedback error signal resulted in a smaller magnitude error signal in the filter subroutine, eliminating the overflow problem. The variable gain feature also added flexibility in establishing the optimal voltage boost for a given feedback error.

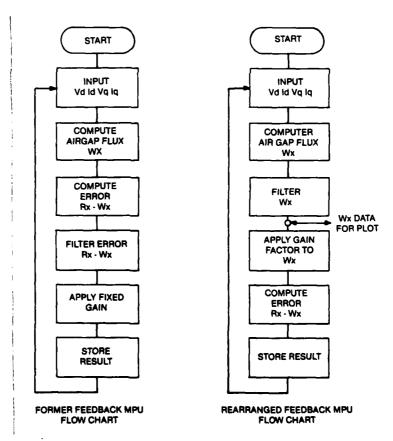


Figure 6. Revision to Feedback Flowchart

Closed-loop testing with these software modifications enabled adequate operation at excitation frequencies above 15 Hz. The motor voltage responded proportionally with load variations over the entire load range. Motor voltage regulation for a given load, however, tended to be on the underexcited side of the optimal motor excitation. Attempts at achieving optimal motor excitation voltage resulted in a runaway condition, where the excitation voltage increased to its maximum regardless of the load. A set of data was taken to examine the flux feedback signal at various excitation frequencies from 6 to 60 Hz and various motor loads. The data is tabulated and plotted in Figures7 through 12. The air gap flux related signal, W_x was recorded from feedback microprocessor program location "FABE" hex.

The feedback control loop as presently implemented requires the W_x versus motor voltage plot to have a negative slope. Regulation occurs in this negative slope area to the left of the minimum "valley" W_x value shown on the W_x plot. The calculated W_x curves for frequencies above 15 Hz have the necessary negative slope areas that allow the loop to regulate. Below 15 Hz, the curves do not have the required shape. Regulation was attained at frequencies above 15 Hz and the motor voltage increased with load as expected. Regulation was not achieved at excitation frequencies below 15 Hz. In all cases, the motor was slightly under-excitated during closed-loop regulation. The approximate optimal regulation points on the W_x versus Motor Voltage plots are shown by a small circle on each of the plots. These points were estimated from the attached data through an interpretation of the slip speed and input power. Photo 17 through 24 show the filtered feedback signals used to calculate W_x. Pictures of V_d, V_d, I_d, and I_d at 4 frequencies are shown. In all cases the "direct" quantity leads the "quadrature" quantity. The waveform photos were taken at the A/D Converter inputs in the control circuit.

Problems that affected proper motor voltage regulation using the air-gap-flux related signal included: (1) obvious distortion in the filtered Id, Iq, Vd, and Vq signals at low frequencies (see photos 23 and 24); (2) general difficult with the complexity of tailoring the feedback equation to the test motor parameters; and (3) control problems related to the double valued nature of the air gap flux related feedback signal.

In order to test the various features of the motor controller without relying on the Wx error quantity, the motor controller software was modified to provide a constant voltage per frequency output in the closed-loop mode. This change involved installing a new open-loop voltage table in the PWM processor software and using a constant for determining the PWM Scale factor rather than the error signal from the feedback microprocessor. (Constant is located at DD46 and DD47 Hex). The feedback microprocessor software was also rearranged slightly to rectify and filter the motor direct current value previously used in the air gap flux calculation and pass the result to the PWM microprocessor. The rectified current value is used by the PWM processor for software overload protection in the same manner as the Wx error signal was previously used. Software listings containing these changes are provided.

The overload, ramp-down feature was tested and the overload threshold set to approximately 100 amps peak motor current. Motor controller operation using toggle switches for motor speed changing and direction reversing rather than using the CRT Terminal was also demonstrated.

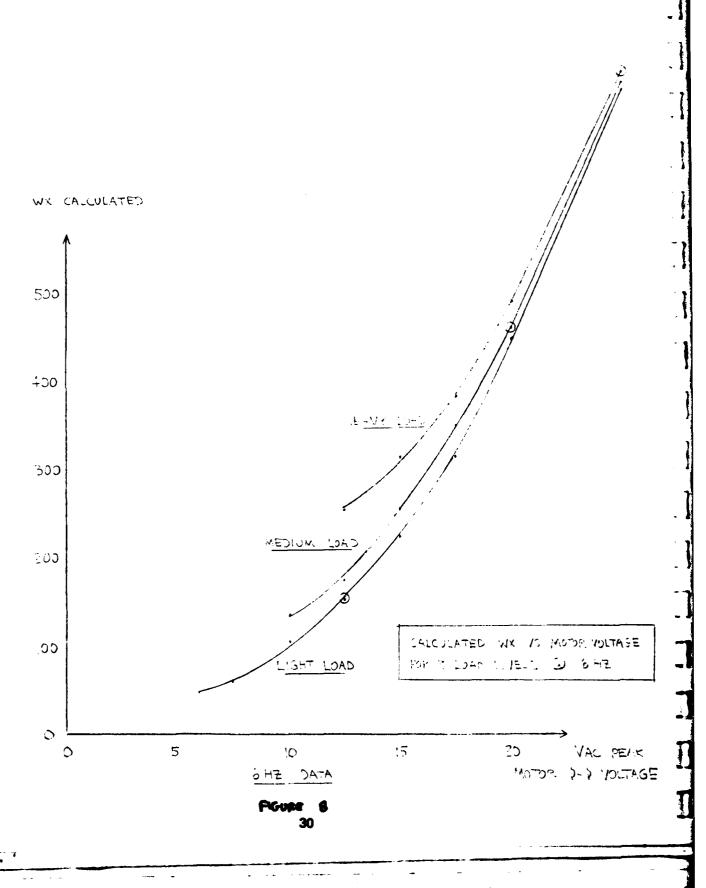
| 12.5 50 | 15 50 | 17.5 50 | 20 50 | 25 55 | 30 65 | 10 35 | 12.5 37.5 | 15 40 | 17.5 37.5 | 20 40 | 25 47.5 | 30 60 | | <u>~</u> | 7.5 20 | 10 22 | 12.5 25 | 15 27 | 17.5 32 | 20 37 | | PEAK PEAK |
|-------------|-------|------------|-------|-------|----------|-------|-----------|--------|-------------|-------|----------|-------|---|------------|---------|--------|----------|---------|---------|-------|-------|-----------|
| 125.1 | 124.9 | 124.9 | 124.9 | 124.8 | 124.8 | 125.5 | 5 125.4 | 125.4 | 5 125.3 | 125.3 | 5 125.7 | 125.7 | | 125.9 | 125.9 | 125.8 | 125.8 | (25.8 | 125.7 | 125.6 | 1.52 | × Soc |
| 4.4 | 5.2 | 5.4 | 8.5 | 6.4 | œ O | 2.6 | 2.8 | ە ە | 3.2 | 3.6 | 4.4 | 5.8 | 1 | ÷2 | 1.2 | -4 | <u>٠</u> | - 6s | 2.0 | 2.4 | 4 | Ames |
| 0286 | 0320 | 0300 | 0467 | 0785 | 0040 | 0160 | 0100 | 0296 | 0380 | 0480 | 0766 | 0800 | | 0085 | 5 ¥ 0 0 | 8110 | 2610 | 0241 | 0329 | 0490 | 0750 | HEX DEC |
| 040 | 070 | 087 | 698 | 107 | <u>-</u> | 0 0 | 160 | 103 | 108 | Ξ | <u>-</u> | 116 | • | 2 1 | 09- | 107 | 112 | = 4 | 116 | 117 | 118 | RPM |
| 5 | 0 | 5 | 5 | 5 | 5 | 6 | 6 | 6 | • | • | c | 6 | | 7 | ~ | 2 | 2 | ₽ | ~ | 7 | Ν | 7. |
| | | HEAVY LOAD | | | | | | | MEDIUM LOAD | | | | • | | | | | 4 145H | | | | |
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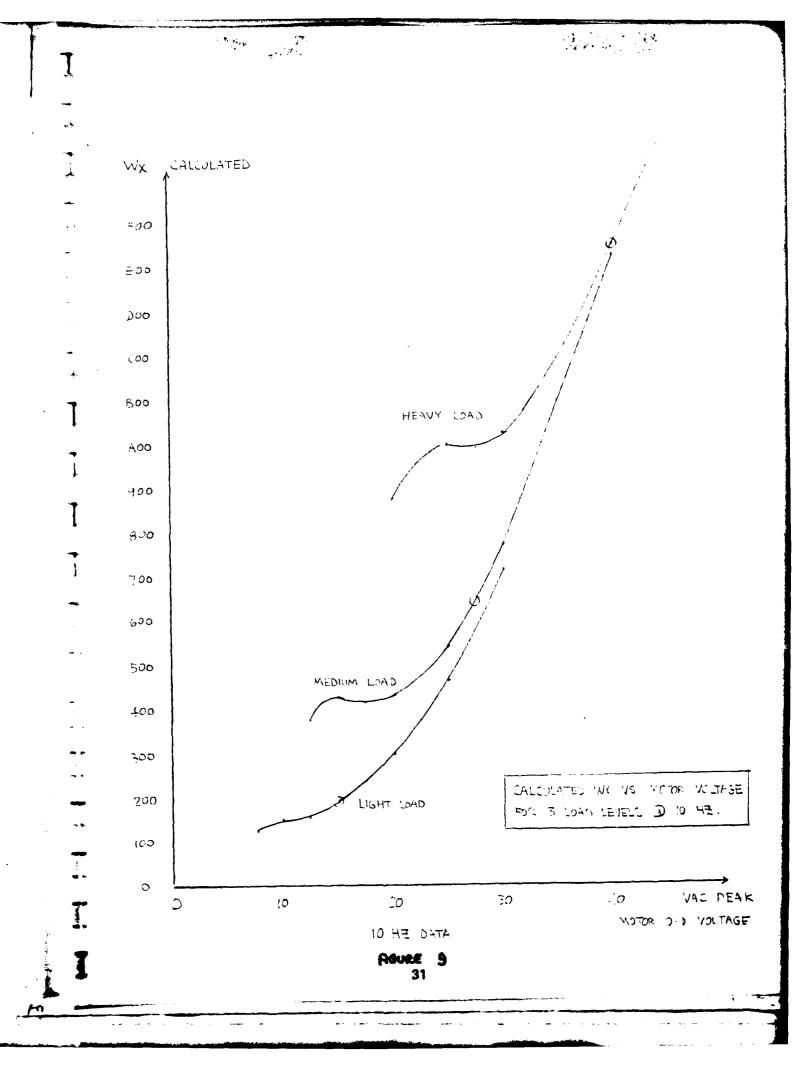
| OUTPUT | 1 | TUPIT | UT | Wx at | FABE | MOTOR | DYNAMOMETER | ETER PLD EXCIT. | IO HE DATA |
|--------------|------|-------|-------------|---------------|------|-------|-------------|-----------------|------------|
| PEAC | P. ₹ | Voc | AMPS | HEX | 090 | RPM | ခ် | | |
| 50 | 80 | 124.7 | 9.8 | 1F9A | | 861 | 2 | | |
| र्ठ | 50 | 125.0 | 4.6 | 0690 | • | 86) | ~ | | |
| 30 | 37.5 | 125.2 | 3.2 | 0730 | | 195 | 2 | | |
| 25 | 32 | 1254 | 2.6 | 0440 | | 193 | 7 | | |
| 20 | 27.5 | 125.4 | 2.2 | 0300 | | 190 | ~ | } LIGHT LOND | |
| 17.5 | 26 | 125.5 | 2.2 | 026A | | 187 | 2 | | |
| īs | 25 | 125.5 | 2.0 | oleg | _ | 181 | 2 | | |
| 12.5 | 26 | 125.6 | 2.0 | 0180 | | 165 | 2 | | |
| <u>0</u> | 27.5 | 125.6 | 2.0 | 9810 | | 119 | 2 | | |
| 7.5 | 26 | 125.6 | 1.4 | 0125 | | STALL | 2 | | |
| 1 | 52 | 124.8 | 6.8 | o€ 3 <i>8</i> | | 193 | 6 | | |
| 30 | 45 | 124.9 | 3.5 | 22.00 | | 186 | 6 | | |
| 25 | 42 | 124.9 | 5.2 | 0567 | | 177 | 6 | | |
| 20 | 47.5 | 124.9 | 5.2 | 0446 | | (62 | 6 | MEDUM LOAD | |
| 17.5 | 47.5 | 124.9 | 5.2 | 0425 | | 135 | 8 | | |
| 15 | 50 | 125.0 | Ų. | 0445 | | 88 | r | | |
| 12.5 | 47.5 | 125.1 | 00 | 038F | | 48 | 2 | | |
| ٥ د | 75 | 123.8 | 15.4 | 1890 | | 186 | 5 | | |
| र्ड | 65 | 124.0 | 12.2 | 068A | | 179 | 10 | | |
| ଝ | 67 | 1240 | 3.1 | 0A3D | • | 158 | 5 | | |
| 27.5 | 72 | 124.0 | - - - | 0900 | - | 135 | 5 | HEAVY LOAD | |
| 25 | 75 | 124.0 | 11.4 | 090F | | 83. | 10 | | |
| 20 | 70 | 124.3 | 90 | 986E | | 59 | 10 | | |

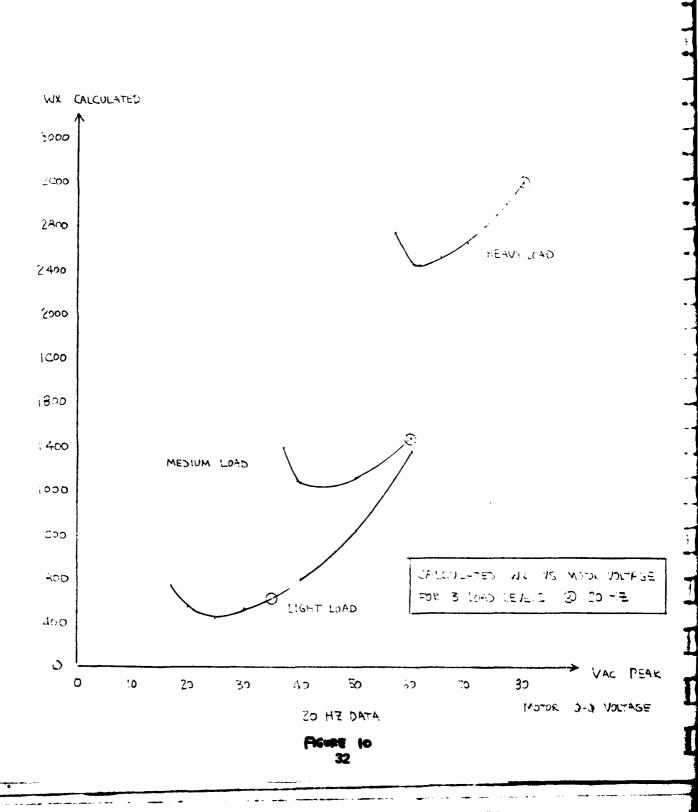
| 57.5 | 60 | 65 | 68 | 70 | 80 | | | 35 | 37.5 | \$ | So | 60 | 17.5 | 20 | 25 | 8 | 40 | ર્જ | 60 | PAK | |
|-------|----------|-------------|-------------|-------|-------|----|---|----------|------------|-------------|-------|-------|-------|-------|-------|------------|-------|-------|--------|---------|--|
| _ | 3 | 87.5 | 85 | 82 | 82 | | | 00 00 | 5 75 | | દ | 55 | 45 | 42 | 35 | 35 | 35 | 37.5 | 44 | JAC TAC | |
| 121.8 | 121.8 | 121.9 | 121.8 | 122.0 | 122.0 | | | 123.7 | 123.6 | 123.7 | 123.8 | 123.9 | 125.1 | 125.0 | 125.1 | 125.0 | 125.0 | 124.9 | 124.9 | Ŕ | |
| 32.2 | 32.2 | <u>ه</u> .ه | 31.8 | 31.0 | 31.2 | •. | • | 14.2 | 14.8 | 14.2 | 0.41 | 14.2 | 4.4 | 4.6 | 4.4 | 4.4 | 4. | 5.2 | ó | AMPS | |
| 2770 | 2490 | 2560 | 2590 | 2660 | 280A | | | (8eo | 1400 | 1097 | 1115 | 1408 | 0790 | 0500 | 0485 | 0960 | 0824 | 0690 | 1398 | 荒× | |
| | | - | | | | | | | | | | | | | | | | | | Dec | |
| 318 | 337 | 352 | 354 | 362 | 370 | | | 175 | 290 | 338 | 366 | 378 | 152 | 293 | 356 | 375 | 386 | 392 | 394 | RPM | |
| ō | ō | 5 | ō | 5 | 10 | | | 6 | 6 | 8 | e | 6 | 2 | 2 | 7 | 2 | ~ | 2 | 72 | 7, | |
| | | | Y HEAVY WAD | | | | | | | MEDIUM LOAD | | | | | - | (New) 1H9D | | | ノ — | | |
| | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | PG | ₽ € | | c | | | | | | | | | | |

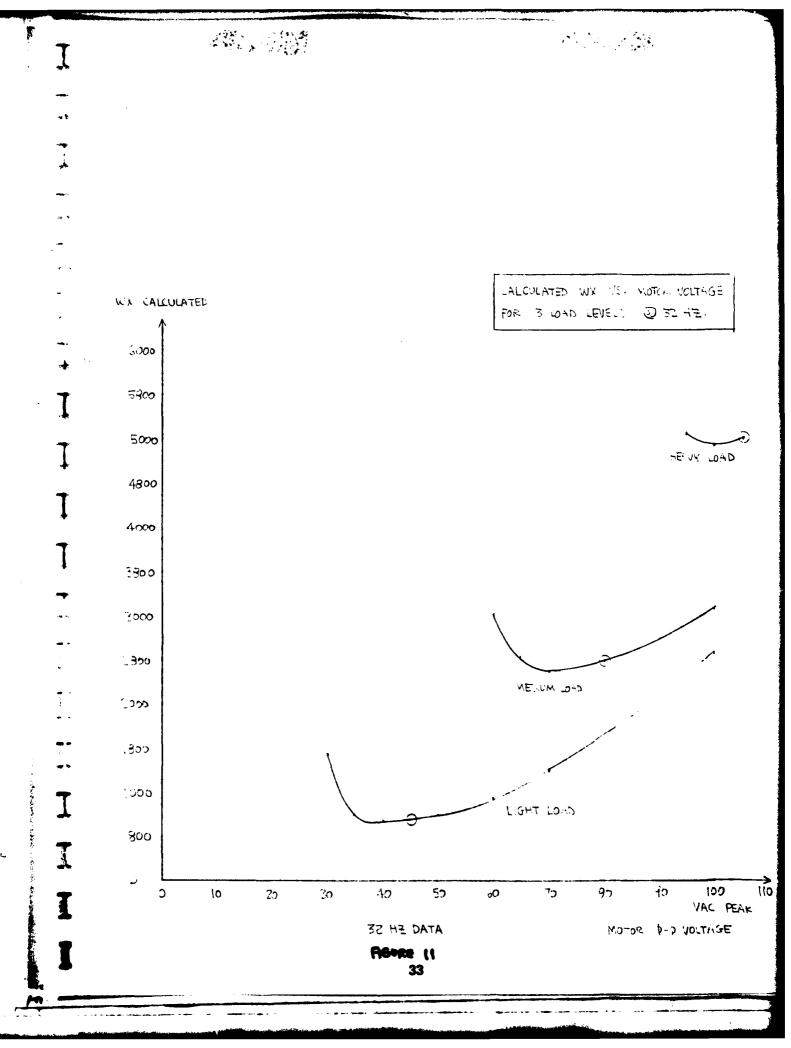
| RPM 9% | | | | | | | | | | | | | | | |
|--|-------------------------|--------------|-------|-------|----------|---------|--------|-------|-------|--------|-------|-----------|------------|----------|------------------|
| Voc. Inc. Price RPM 9% IZ4.4 9.6 2980 634 2 IZ4.4 8.6 11538 631 2 IZ4.4 8.6 14E0 628 2 IZ4.4 8.6 14E0 622 2 IZ4.4 7.8 0640 580 2 IZ4.4 8.2 0766 553 2 IZ4.4 8.2 0780 580 2 IZ2.4 270 3240 617 6 IZ2.3 2.4 2780 633 6 IZ2.1 28.6 3020 583 6 A650mm Lan IZ2.1 28.6 3020 532 6 A650mm Lan IR.8 55.8 576 571 10 HEAW GAD IR.8 58.8 5726 571 10 HEAW GAD | 105 | 60 | 70 | 80 | 100 | 8 | 55 | 8 | Ş, | 6 | 70 | 60 | 100 | PEAK | DUTPUT |
| The Amps RPM O7, | 95 | 75 | 72 | 2 | 67 | 62 | 47 | 43 | 37 | 42 | 45 | 45 | 50 | ₹ | 707 |
| RPM 97, 1 2980 634 2 11538 631 2 14E0 628 2 14E0 622 2 1780 5580 2 1780 299 2 1780 299 2 1780 578 60 5 2688 583 6 MEDIUM LOAD 8 50C2 51 10 8 5726 51 10 8 110 | 119.8 | 122.2 | 122.3 | 122.3 | 122.4 | 1244 | 124.4 | 124.4 | 124.4 | 124.4 | 124.4 | 124.4 | 24.4 | Š | TURNT |
| RPM 9% 634 2 631 2 631 2 632 632 633 2 617 617 617 | 26.80 26.80 26.80 | 28·4 28·6 | 27.0 | 26.6 | 27.0 | ن 90 | œ 2 | 7.8 | 7.8 | % % | 8.6 | 80 | 9.6 | AMPX | 7 |
| RPM 9% | 50C2 4FIO 5126 | 3020 | 2688 | 27A0 | 3290 | 1760 | 0686 | 0840 | 0053 | OFEO | 1460 | 1638 | 2980 | | Wx at FABE |
| 2 2 COMT LOAD 2 2 COMT LOAD 2 2 COMT LOAD 2 COMPANY LOAD 10 HEAVY LOAD | ν. | 532 | 583 | 603 | 617 | 299 | 553 | 580 | 612 | 622 | 628 | 631 | <i>چ</i> ه | | AGE MOTOR |
| GAB | | | | | \dashv | | | | | | _ | | | | OR DYNAMOMETER |
| | | | | | | | | | | | | | | | METER FLD. EXCIT |
| | | | | | | | | | | | | | | | 32 HE. |
| | | | | | | | | | | | | | | | DATA |

| 123.8 13.0 1520 851 2 123.7 13.2 1630 833 2 123.7 13.4 114.40 798 2 123.0 14.6 23.80 1174 2 123.0 14.4 1508 1166 2 123.0 14.8 2080 1124 2 123.0 14.8 2080 1124 2 2 2 2 2 2 2 2 2 | VAC PEAK 100 80 | 1. A | 123.8 123.8 | 17 Inc Amps 13.8 13.2 13.2 | " | Dec " | RPM 886 877 869 | DYNAMOMETER 976 2 2 2 2 | | AD. SICIT. | | | 17. 45 HZ |
|--|--------------------------|---------|----------------|----------------------------|--------------|-------|-----------------|-------------------------|--------|--------------|-------------|---|-----------|
| 55 47 123.7 13.2 1630 833 2 50 55 123.7 13.4 1A40 798 2 50 65 123.0 14.6 2380 1174 2 60 45 123.0 14.4 1FD0 1166 2 80 47 123.0 14.4 1FD0 1166 2 60 75 123.0 14.8 2080 1124 2 60 75 123.0 14.8 2080 1124 2 60 75 123.0 14.8 2080 833 2 | 10 | 40 | 123.8 | -3.0 0.0 | 1600 | | 851 | ~ ~ | TH2H | ł | 5 | * | |
| 50 55 123.7 13.4 1A40 798 2 00 45 123.0 19.6 2380 1174 2 10 45 123.0 19.4 1FD0 1166 2 80 47 123.0 19.4 1E68 1154 2 10 55 123.0 19.8 2080 1129 2 10 75 123.0 19.8 2080 833 2 INSUFFICIENT VICTING AVAILABLE FOR FULLY LOADING THE MO | 55 | 47 | 123.7 | 13.2 | 1630 | | 833 | 7 | | | <u>.</u> | | į |
| OO 45 123.0 19.6 2380 1174 2 90 45 123.0 19.4 1FD0 1166 2 80 47 123.0 19.8 2080 1154 2 60 75 123.0 19.8 2080 1129 2 60 75 123.0 19.8 2080 833 2 | 50 | 55 | 123.7 | 13.4 | 1440 | | 798 | 2 | | j | - | | |
| 00 45 123.0 19.6 2380 1174 2 90 45 123.0 19.4 1FD0 166 2 80 47 123.0 19.4 1E68 1154 2 60 75 123.0 19.8 2080 1129 2 60 75 123.0 19.8 4800 833 2 | | | | | | | | | | 1 | | | |
| 00 45 123.0 14.6 2380 1174 2 90 45 123.0 14.4 1FD0 1166 2 80 47 123.0 14.4 1E68 1154 2 60 75 123.0 14.8 2080 1124 2 60 75 123.0 14.8 2080 833 2 | | i | | | | | | | | | | | |
| 40 45 123.0 19.4 1FD0 1166 2 80 47 123.0 19.8 1668 1154 2 70 55 123.0 19.8 2080 1129 2 60 75 4800 833 2 | 001 | 45 | 0.821 | 19.6 | 2380 | | 7711 | 2 | | | | | 60 H₹ |
| THE PROCENT NOTING WHILAGE FOR FULLY LOADING THE WO | 36 A | 24. | 123.0 | ē ē 4 4 | IECR OGEI | | 1154 | 7 7 | | 7 | } | * | } |
| INSUFFICENT NOTINGS ANAILAGUE FOR FULLY LOADING THE | 70 | 55 | 123.0 | 19.8 | 2080 | | 1129 | 2 | | | | | |
| INSUFFICENT VOLTAGE AVAILABLE FOR FULLY LOADING THE | 60 | 75 | | | 4800 | | 833 | 2 | | | | | |
| INSUFFICENT VOLTAGE AVAILABLE FOR FULLY LOADING THE | | | | | | | | | | | | | |
| | į | FFICENT | NOCTAGE | AUAILA | | | } | 1 | NO TOR | | # | # | |



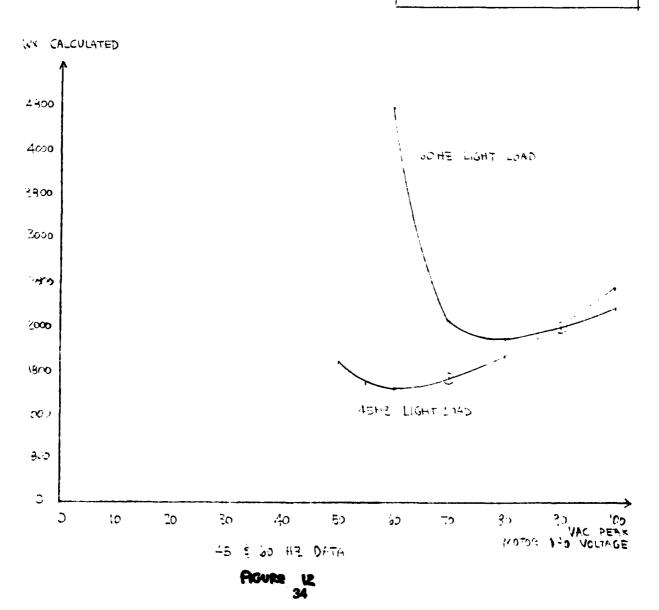






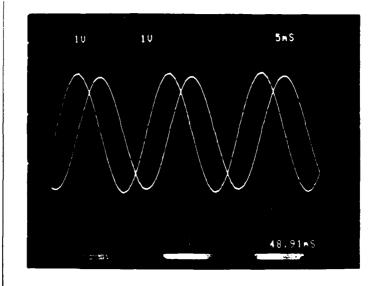
CALCULATED WY VS MOTOR VOLTAGE FOR LIGHT DAD Q 45H2 & SOHZ

je 5.

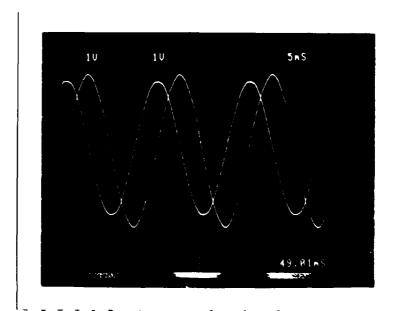


Sec. 15.





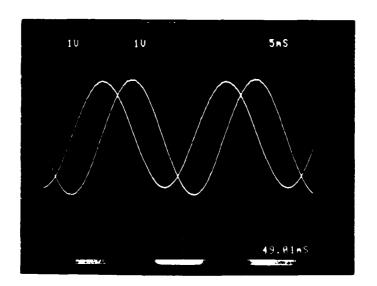
Vd, Vq at 60 Hz



ld, lq at 60 Hz

19

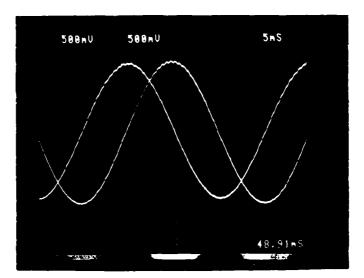
Vd, Vq at 45 Hz



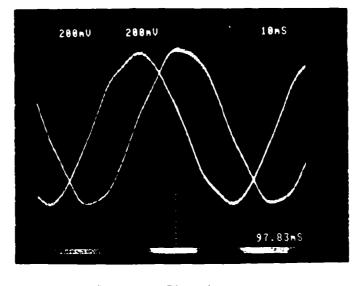
20

ld, lq at 45 Hz

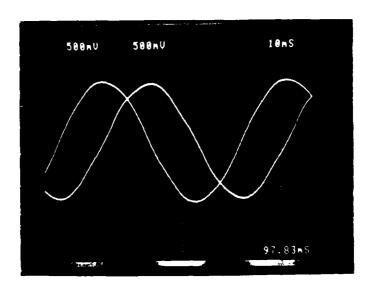
Vd, Vq at 30 Hz



ld, lq at 30 Hz



Vd, Vq at 15 Hz



ild, iq at 15 Hz

90 AMPERES

PT-7511

SILICON NPN TRANSISTOR

| MAXIMUM RATINGS | SYMBOL | PT-7511 |
|---|------------------|--------------|
| Collector-Base Voltage | V _{CBO} | 200V |
| Collector-Emitter Voltage | v _{CEO} | 200V |
| Emitter-Base Voltage | v _{EBO} | 10V |
| Peak Collector Current | ICM* | 90A |
| D.C. Collector Current | ¹ c | 50A |
| Power Dissipation at 25°C Case Temperature | P _D | 350W |
| Power Dissipation at 100°C Case Temperature | P _D | 200W |
| Operating Junction Temperature Range | Τ _J | -65 to 200°C |
| Storage Temperature Range | T _A | -65 to 200°C |
| Thermal Resistance | e _{JC} | 0.5° C/W |
| Package 5. 507510A. OLIA DA OTERIOT | 00 (00°0 | TO-63 |

ELECTRICAL CHARACTERISTICS (at 25°C unless noted)

| | 4 11 | LIM | | l U | |
|--------------------------------------|-----------------------|------|------|-----|--|
| TEST | SYMBOL | PT-7 | | î i | TEST CONDITIONS |
| | | MIN. | MAX. | T | |
| D.C. Current Gain* | hFE | 10 | 40 | | 1 _C =50A, V _{CE} =2V |
| D.C. Current Gain* | hFE | 5 | - | | I _C =90A, V _{CE} =4V |
| Collector Saturation Voltage* | V _{CE(sat)} | } - | 0.6 | ٧ | 1 _C =50A, 1 _B =5A |
| Collector Saturation Voltage* | V _{CE(sat)} | - | 1.5 | V | I _C =90A, I _B =18A |
| Base Emitter Voltage* | V _{BE} | - | 1.5 | v | C=50A, VCE=2V |
| Base Emitter Voltage* | V _{BE} | - | 2.5 | V | 1 _C =90A, V _{CE} =4V |
| Collector-Emitter Breakdown Voltage* | V _{CEO(sus)} | 200 | - | ٧ | I _C =200mA, I _B =0 |
| Collector Cut-off Current | ¹ CBO | } - | 2.0 | mA | V _{CB} =200V, I _{EB} =0 |
| Collector Cut-off Current @ 150°C | СВО | - | 10 | mA | V _{CB} =100V, 1 _{EB} =0 |
| Emitter Cut-off Current | ¹ EBO | - | 1.0 | mA | V _{E8} =8V, I _{C8} ≈0 |
| Gain Bandwith Product Typ. | f _t | 1.0 | - | MHz | 1 _C =5A, V _{CE} =10V |
| | ĺ | 1 | - | | f=100KHz |
| Collector Capacitance | Copo | - | 1800 | pf | V _{CB} =10V, f=1MHz |
| Switching Speed Typ. | t _r | - | 2.5 | μs. | |
| (PowerTech Test Circuit) | ts | - | 3 | μs. | 1 _C =50A |
| | \ 4 | - | 2.5 | us. | I _{B1} =10A, -I _{B2=} 5A |

°PW≤300µs., D.C.≤2%

PowerTech, Inc.

| 1,31 | いていかい | TAC | ٨ |
|------|-------|-------|---|
| | | , 1MI | |

| EUSTOMER Wittingia von | P.O. # PRINT # |
|--------------------------|-----------------------|
| GROUP | SUBGROUP |
| TEST CONDITIONS: TC= 200 | LIMITS OR END POINTS: |

| 3200mg | (c. 87 | u ruov | | @ 250F | · | | |
|--------|--|--|--|---|--|--|---|
| Likeo | Telo | | | | | | |
| 711m | 15mg | 10000 | • | 111-00 | 3,0 V | | |
| 254 V | < 100 ufi | Auco12 | | 160 | 2.17 | | |
| 252 | < 100 | < 100 | | 175 | .2.07 | | |
| 252 | <100 | <100 | | 175 | 1.98 | | |
| 248 | <100 | <100 | | 167 | 2.03 | | |
| 254 | 4100 | <100 | | 205 | 2.03 | | |
| 248 | <100 | < 100 | | 154 | 2.14 | | |
| 255 | <100 | <100 | | 183 | 2.08 | • | |
| 255 | 250 mil | <100 | | 160 | 2.05 | | |
| | | | | | | | - |
| | _ | | | | | | - |
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| | | • | | | | | |
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| | | | | | | | |
| | 254 254 252 252 248 254 248 255 | 71/20 Ielo 71/20 Ielo 200 V 15mg 254 V < 100 AFI 252 < 100 252 < 100 248 < 100 248 < 100 248 < 100 | 71/20 Felo 100. 71/20 Joney 100.7 254 LOO LOO 252 LOO LOO 252 LOO LOO 248 LOO LOO 248 LOO LOO 248 LOO LOO 248 LOO LOO 254 LOO LOO | 711/20 Felo 11/20 711/20 15/20 10/20 254 100 100 252 100 100 252 100 100 248 100 100 248 100 100 248 100 100 | 200min 680 2000 Jee-50 Tiles Tello 2000 Jee-50 Tiles 100 Jee-50 254 V < 100 Min 100 Jee-50 252 < 100 < 100 Jee-50 254 < 100 < 100 Jee-50 254 < 100 < 100 Jee-50 254 < 100 < 100 Jee-50 167 254 < 100 < 100 Jee-50 255 < 100 < 100 Jee-50 167 160 Jee-50 1 | 71/20 Felo 100 100 7 100 100 100 100 100 100 100 1 | 100 100 |

MT-1223

250 AMPERE POWERBLOCK POWER SYSTEM

| MAXIMUM RATINGS | SYMBOL | MT-1223 |
|---|------------------|--------------|
| Collector-Base Voltage | V _{СВО} | 200 v |
| Collector-Emitter Voltage | VCE | 200V |
| Emitter-Base Voltage | VEBO | 100 |
| Peak Collector Current | ICM* | 250A |
| D. C. Collector Current | ic | 250A |
| Power Dissipation at 25°C Case Temperature | PD | . 975W |
| Power Dissipation at 100°C Case Temperature | PD | 600W |
| Operating Junction Temperature Range | T_J | -65 to 200°C |
| Storage Temperature Range | T_A | -65 to 150°C |
| Package: | | PPS-500 |
| Thermal Resistance | hetaJC | 0.17°C/W |

ELECTRICAL SPECIFICATIONS (at 25°C unless otherwise noted)

| TEST | SYMBOL | MIN. | MAX. | UNITS | TEST CONDITIONS |
|--|-----------------|------|------|----------|----------------------------------|
| D. C. Current Gain* D. C. Current Gain* | hFE hFE | 100 | | | 1C= VCE= 1C=250A,VCE=5V |
| Collector Saturation Voltage* | VCE(sat) | | 2.5 | V | IC=250A, B= 5A |
| Collector Saturation Voltage* Base Emitter Voltage* | VCE(sat) VBE | | - | V | IC= ACE= |
| Base Emitter Voltage* Collector-Emitter Breakdown Voltage*† | VBE VCE(sus) | 200 | 3.0 | V | IC=250A,VCE=4V |
| Collector Cutoff Current** Emitter Cutoff Current*** | ICES IEBO | | 10 | mA mA | VCB= 200V,RBE=0 VEB= 8V, IC=0 |

^{*≤300}µsec. DC ≤2%

INTERNAL COLLECTOR CONNECTION:
DARLINGTON
TASE 2

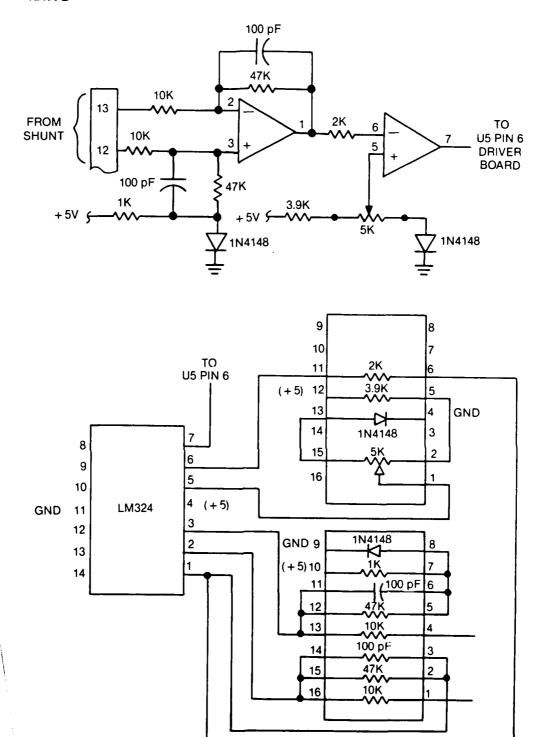
FMITTE D

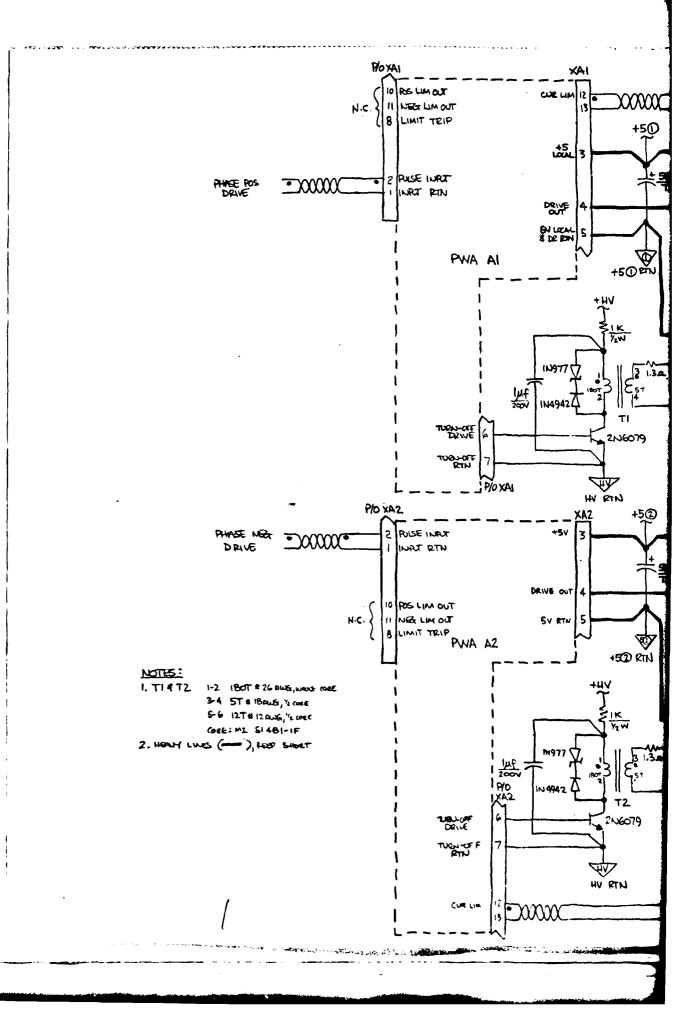
A-3

^{**} Base #1 connected to Base #2

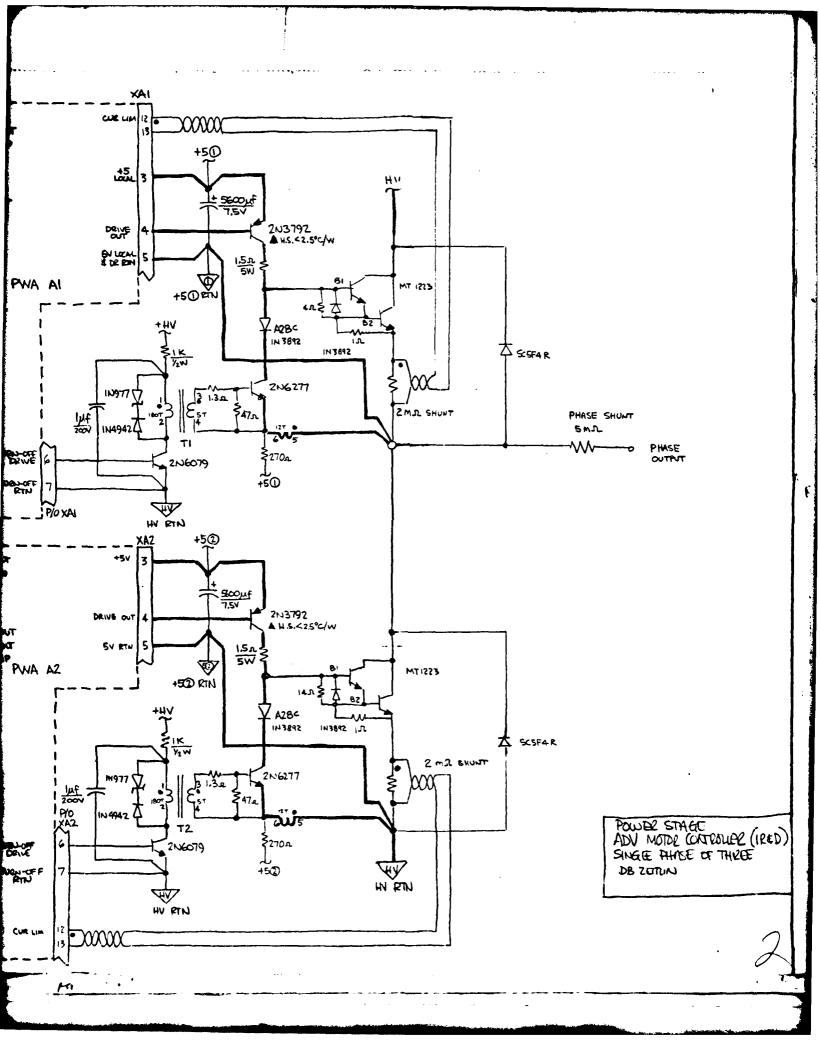
^{** *}Base #2 open circuit

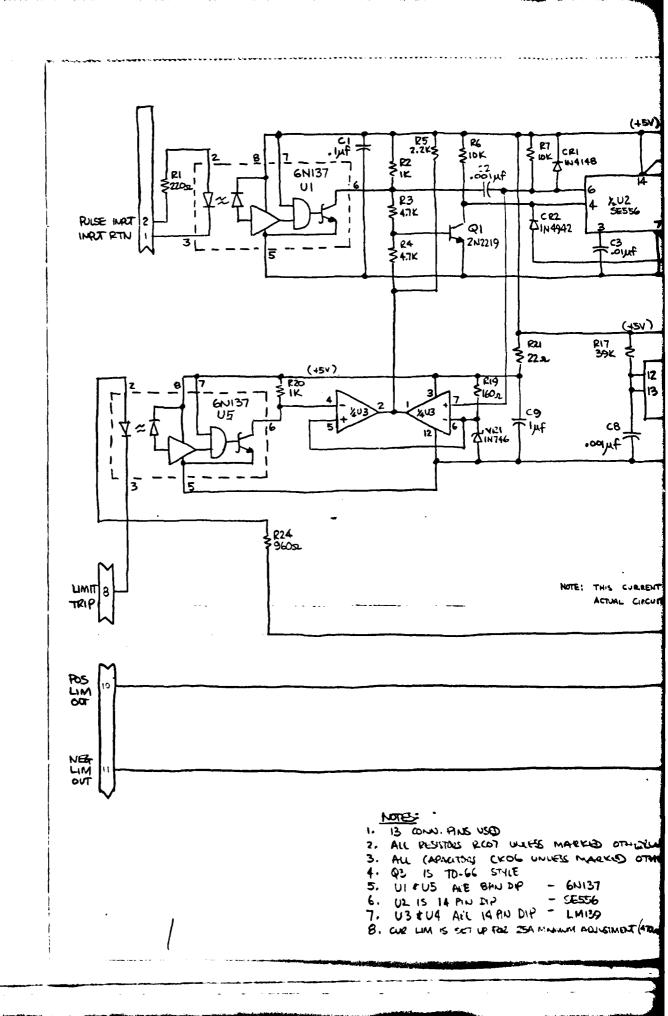
[†] RB1B2 = 100 ohms, RB2E = 10 ohms

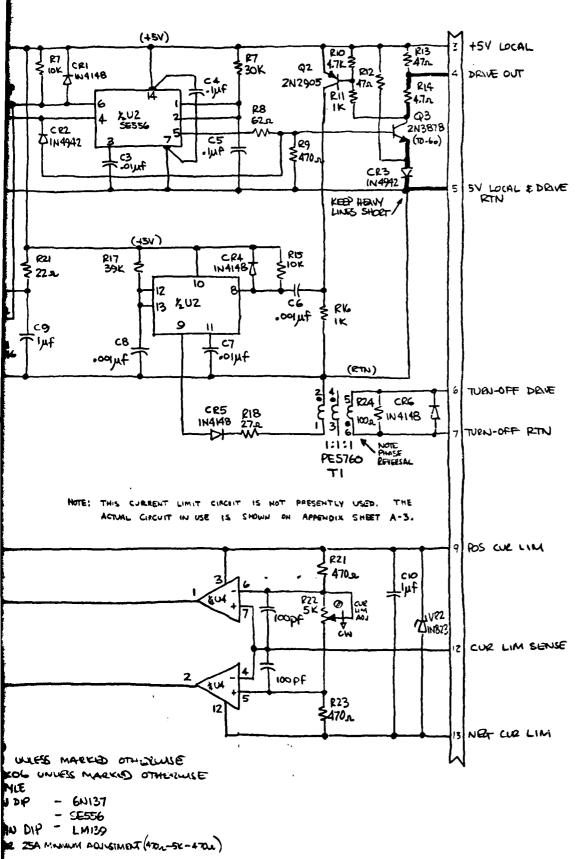




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